

PROJECT MANUAL FOR THE CONSTRUCTION OF:

PROJECT:

DEARBORN PUBLIC SCHOOLS
ADMINISTRATIVE SERVICE CENTER
REMODELING

OWNER:

DEARBORN PUBLIC SCHOOLS
18700 Audette
Dearborn, MI 48124

TMP PROJECT NO.: 19033

DATE: August 12, 2019

ISSUED FOR BIDS

ARCHITECT

TMP ARCHITECTURE, INC.
1191 West Square Lake Road
Bloomfield Hills, Michigan 48302-0374

PH (248) 338-4561
FX (248) 338-0223
Email info@tmp-architecture.com

MECHANICAL & ELECTRICAL ENGINEER

PETER BASSO ASSOCIATES, INC.
5145 Livernois, Suite 100
Troy, Michigan 48098

PH: (248) 879-5666
FX: (248) 879-0007
Email: info@pbanet.com

TABLE OF CONTENTS

TITLE PAGE

TABLE OF CONTENTS

PROCUREMENT AND CONTRACTING REQUIREMENTS GROUP

DIVISION 00 – PROCUREMENT AND CONTRACTING REQUIREMENTS

000115 List of Drawings
008200 Availability of Electronic Files

SPECIFICATIONS GROUP

GENERAL REQUIREMENTS SUBGROUP

DIVISION 01 - GENERAL REQUIREMENTS

Sections

013300 Electronic Submittal Procedures
014000 Quality Requirements
014200 References
014213 Abbreviations
014216 Standards and Definitions
016000 Product Requirements
017300 Execution Requirements
017329 Cutting and Patching
017400 Cleaning
017823 Operation and Maintenance Data
017836 Warranties
017839 Electronic Project Record Documents

FACILITY CONSTRUCTION SUBGROUP

DIVISION 02 – EXISTING CONDITIONS

Sections

024119 Selective Demolition

DIVISION 03 - CONCRETE

Sections

033000 Cast-In-Place Concrete

DIVISION 04 - MASONRY – NOT USED

DIVISION 05 – METALS

Sections

055000 Metal Fabrications

DIVISION 06 – WOOD, PLASTICS, AND COMPOSITES

Sections

061000 Rough Carpentry
064023 Interior Architectural Woodwork

DIVISION 07 - THERMAL AND MOISTURE PROTECTION

Sections

072100 Building Insulation
077200 Roof Accessories
078446 Firestop Joint Systems
079200 Joint Sealants

DIVISION 08 - OPENINGS

Sections

081113 Standard Steel Door Frames
081416 Flush Wood Doors
083113 Access Doors and Frames
084113 Aluminum Entrances and Storefronts

087100 Door Hardware
088000 Glazing

DIVISION 09 - FINISHES

Sections

092900 Gypsum Wallboard Assemblies
093000 Tile
095113 Acoustical Ceilings
096519 Resilient Tile Flooring
096815 Carpet Tile
099100 Painting

DIVISION 10 - SPECIALTIES

Sections

101100 Visual Display Boards
101400 Interior Signage
102800 Toilet and Bath Accessories

DIVISION 11 - EQUIPMENT

Sections

115213 Projection Screens
115216 Projector Mounts

DIVISION 12 - FURNISHINGS

Sections

123204 Prefabricated Casework

DIVISION 13 - SPECIAL CONSTRUCTION – NOT USED

DIVISION 14 - CONVEYING EQUIPMENT – NOT USED

FACILITY SERVICES SUBGROUP

DIVISION 20 – COMMON MECHANICAL REQUIREMENTS

Sections

200500	Mechanical General Requirements
200510	Basic Mechanical Materials and Methods
200513	Motors
200516	Pipe Flexible Connectors, Expansion Fittings and Loops
200519	Meters and Gages
200529	Hangers and Supports
200553	Mechanical Identification
200700	Mechanical Insulation

DIVISION 21 – FIRE SUPPRESSION – NOT USED

DIVISION 22 - PLUMBING

Sections

220523	General Duty Valves for Plumbing
221116	Domestic Water Piping
221119	Domestic Water Piping Specialties
221316	Sanitary Waste and Vent Piping
224200	Plumbing Fixtures

DIVISION 23 – HEATING VENTILATING AND AIR CONDITIONING (HVAC)

Sections

230500	Common Work Results for HVAC
230523	General Duty Valves for HVAC
230593	Testing, Adjusting, and Balancing
230933	Temperature Controls
232113	Hydronic Piping
233113	Metal Ducts
233300	Duct Accessories
233713	Diffusers, Registers, and Grilles
238126	Split-System Air Conditioning Units.

DIVISION 26 – ELECTRICAL

Sections

260010	Electrical General Requirements
260519	Conductors and Cables
260526	Grounding and Bonding
260529	Hangers and Supports for Electrical Systems
260533	Raceways and Boxes
260553	Electrical Identification
260923	Lighting Control Devices
262726	Wiring Devices
262816	Enclosed Switches and Circuit Breakers
265119	LED Interior Lighting

DIVISION 27 – COMMUNICATIONS – NOT USED

DIVISION 28 – ELECTRONIC SAFETY AND SECURITY

Sections

283100	Fire Alarm
--------	------------

SITE AND INFRASTRUCTURE SUBGROUP

DIVISION 31 – EARTHWORK – NOT USED

DIVISION 32 – EXTERIOR IMPROVEMENTS – NOT USED

DIVISION 33 – UTILITIES – NOT USED

****END OF SECTION****

LIST OF DRAWINGS

1.1 LIST OF DRAWINGS

- A. Drawings: Drawings consist of the Contract Drawings and other drawings listed on the TITLE SHEET page of the separately bound drawing set titled Administrative Services Center Remodeling, dated 08/12/19, and any subsequent Addenda and Contract modifications which may occur.

END OF SECTION

AVAILABILITY OF ELECTRONIC FILES

PART 1 – GENERAL

1.1 POLICY

- A. As a service to contractors, subcontractor, vendors, material suppliers and others needing electronic copies of drawing files, the Architect will provide CAD files electronically in accordance with the following policy:
1. By acceptance it is understood and agreed that the data and medium being supplied is to be used only for the project referenced.
 2. It is further understood and agreed that the undersigned will hold TMP Architecture harmless and indemnify TMP Architecture from all claims, liabilities, losses, etc., including attorney's fees arising out of the use or misuse of the transferred items.
 3. It is understood and agreed that the items transmitted are prepared from CAD files current at the time of preparation. All files are AutoCAD version 2009 dwg files.
 4. This information does not waive the need to verify and review current field conditions and the status of Addenda and/or Bulletin documentation.
 5. As a record of information to be transmitted, TMP Architecture will prepare a duplicate electronic back-up for its record.
 6. Compensation for providing this material will be as follows:
 - a. Base Fee of \$250 for 1 to 3 drawings.
 - b. Base Fee of \$500 for 4 to 10 drawings.
 - c. For each additional drawing after 10 the fee is \$40.00 per drawing (i.e., 11 drawings = \$540).
 7. Payment must be provided along with a signed copy of the Release Letter before files will be released.

1.2 REQUEST PROCEDURE

- A. To receive files the attached Release Letter must be completed in full and submitted to the Construction Manager to be forwarded to the Project Manager at TMP Architecture.
1. A signed copy of the Release Letter must be submitted; faxed or emailed copies will be accepted.
 2. Upon remittance of the signed Release Letter and Fee, allow five working days for processing.
 3. Transmission of documents will be provided electronically after the receipt of payment.

SECTION 008200
AVAILABILITY OF
ELECTRONIC
FILES

Date: _____

Firm Requesting Files:

Name: _____

Company: _____

Address: _____

City, State, Zip: _____

Re: Letter of Authorization for CAD File Transfers

Project Name: _____

TMP Project No. : _____ Bid Pack No. : _____

Dear Sir:

Per your request, TMP Architecture will transmit the requested CAD files in the form of CD-ROM upon receipt of an original signed copy of this letter with conditions of agreement as stated.

1. By acceptance it is understood and agreed that the data and medium being supplied is to be used only for the project referenced.
2. It is further understood and agreed that the undersigned will hold TMP Architecture harmless and indemnify TMP Architecture from all claims, liabilities, losses, etc., including attorney's fees arising out of the use or misuse of the transferred items.
3. It is understood and agreed that the items transmitted are prepared from CAD files current at the time of preparation. All files are AutoCAD 2009.
4. This information does not waive the need to verify and review current field conditions and the status of Addenda and/or Bulletin documentation.
5. As a record of information to be transmitted, we will prepare a duplicate back-up for our files, which may be electronic or hard-copy.
6. Compensation for providing this material will be as follows: Base Fee of \$250 for 1 to 3 drawings and a Base Fee of \$500 for 4 to 10 drawings; for each additional drawing after 10 the fee is \$40.00 per drawing (i.e., 11 drawings = \$540). Payment must be provided along with a signed copy of this form before files will be released. Please remit to TMP Architecture and allow five working days for processing.

Fee: \$ _____ Drawings: _____

Signed: _____ Printed Name/Title: _____

Firm Requesting: _____

Phone: _____ Fax: _____

To Be Completed By TMP Architecture, Inc.

Released (signed by): _____ TMP Architecture, Inc.

Printed Name/Title: _____ Date: _____

****END OF SECTION***

ELECTRONIC SUBMITTAL PROCEDURES

PART 1 - GENERAL

1.1 SUMMARY

- A. Specified Herein: General Requirements for preparation, submittal, and distribution of Shop Drawings, Samples, Product Data, and similar information required to be furnished by the Contractors by electronic means.
- B. Related Work: The following items of work are specified under other Sections of these Specifications:
 - 1. Division 01 Section "Project Record Documents" for project record documents.

1.2 DEFINITIONS

- A. Samples: See General Conditions.
 - 1. Preliminary Samples: Hand made or simulated examples or proposed materials submitted to demonstrate anticipated finished appearance.
 - 2. Product Samples: Representative examples of materials proposed for use.
 - 3. Range Samples: Samples showing extremes of variations in appearance, texture or color and the limits within which the Contractor agrees to hold the materials used in the work.
 - 4. Sample Installation: Trial run or initial example provided for review and acceptance by the Architect before continuing with the work.
 - 5. Test Samples: Samples provided for purposed of physical or chemical test analysis. If samples are submitted directly to the Testing Laboratory, submit copy of letter of transmittal.
- B. File Transfer Protocol (FTP): Communications protocol that enables transfer of files to and from another computer over a network and that serves as the basis for standard Internet protocols. An FTP site is a portion of a network located outside of network firewalls within which internal and external users are able to access files.
- C. Portable Document Format (PDF): Adobe Acrobat (www.adobe.com), Bluebeam PDF Revue (www.bluebeam.com) or other similar PDF review software for applying electronic stamps and comments for representing documents in a device-independent and display resolution-independent fixed-layout document format.
- D. Shop Drawings: See General Conditions
 - 1. Electronic File: Drawings and other data submitted electronically in PDF format only.

2. Preliminary Shop Drawings: Drawings and other data submitted electronically prior to acceptance of systems and only required to show information necessary for evaluation and coordination with other work.
 3. Project Shop Drawings: Drawings and other data illustrating materials and assemblies proposed for the Project.
 4. Coordination Drawings: Original electronic drawings prepared by the Trades to investigate conflicts and coordinate locations of each with the work of the other.
- E. Identification: All shop drawings, samples and product data shall be identified by the project title, the Architect's name and the Architect's project number or numbers.

1.3 SUBMITTALS IN ELECTRONIC FORM:

- A. Contractors shall submit shop drawings and product data in electronic form. Submittals are to be made to the Construction Manager in the following form.
1. Shop drawing: Combined together into one pdf file for each assembly or product.
 2. Product data: Provide product data in individual pdf file.
- B. File naming shall be in the following format. (Specification Section Number-consecutive number of submittal for that section) Description of file being submitted.
1. Example: (079200-01) Joint Sealants.pdf
- B. Contractor shall fill out Submittal Transmittal found at the end of this Section and include at the beginning of the file. PDF version of Submittal Transmittal form is available upon request from the Architect.
- C. Physical Samples must be submitted through the Construction Manager and must be accompanied by an electronic (PDF) copy of the completed TMP Shop Drawing and Transmittal Form.
- D. Construction Manager shall provide a reasonable means of transmitting files. Either through a data management provider (i.e. Submittal Exchange) or an established data management system specifically for the Project by Construction Manager or an approved method agreed to by the Architect and Owner.

1.4 SCHEDULES

- A. Prepare Sample and Shop Drawing Submittal Schedule as required.
- B. Recognize and allow for lead-time required for manufacture, fabrication, delivery to the site, and for review.
- C. Arrange schedule in orderly sequence in compliance with Project Schedule.
- D. Request for approval of materials, systems, substitutions, or for deviations from the Contract Documents shall be submitted according to Section 016000 – "Product Requirements" and shall be Preliminary submittal with allowances for time for review prior to submittal of Product Samples or Project Shop Drawings.

1.5 SAMPLES - GENERAL

- A. Samples in general, are required for all materials that form an exposed part of the finished Project. Samples of concealed components are not required unless specifically called for.
- B. Typical Samples shall be taken from production run material and shall be representative examples of proposed quality and finish.
- C. Preliminary Samples shall, as far as possible, anticipate the quality and finish of production run material.
- D. Samples will be retained at the job site for comparison purposes. Samples of manufactured items will be returned to the Contractor for installation in the Work after approval of materials. Use in locations where directed.
- E. All materials in the completed installation shall be equal in every respect to the approved product samples and within the limits defined by the approved range samples.

1.6 SAMPLES SUBMITTALS

- A. Size and quantity, unless otherwise specified: Four (4) each; 8 inches by 12 inches, or 12 inches long, as applicable; not over one inch thick for masonry or cementitious materials.
- B. Preliminary or Range Samples shall be resubmitted as directed until an acceptable Sample or Range is established, at which time Project Samples shall be submitted.
- C. Furnish Samples to other trades where required to match color or finish.
- D. Required Samples are scheduled or are listed in the Trade Sections. Optional Samples will be accepted and reviewed by the Architect.
- E. Review will be for shape and appearance only. Physical and chemical properties shall be established by adequate documentation that shall accompany samples.
- F. In all cases where preliminary approval samples have been submitted, final production run, or in-place installation samples will be required for verification.
- G. Notify Architect in advance and obtain directions for place and time to ship large, heavy or bulky samples. Ship such samples "Prepaid." If return is requested, they will be returned "Collect."

1.7 SHOP DRAWINGS AND PRODUCT DATA - GENERAL

- A. Shop Drawings shall be prepared by a qualified detailer and shall be complete including erection diagrams and shall show the fabrication and construction of all items required for complete assembly.
- B. Provide pertinent information relating to installation and connection to work of other trades, and coordinate with work of other trades as required for proper placing, anchorage and support of the work. Indicate in detail, the precise location and spacing of all embedded anchor bolts, sleeves and other features required to be placed in the concrete, structural steel or masonry or otherwise required to be built into the structure.

SECTION 013300
ELECTRONIC
SUBMITTAL
PROCEDURES

- C. Identify details by reference to the Contract Drawings, other Shop Drawings or other information as required to properly identify and locate the portion of the Work covered.
- D. Indicate on the Drawings and explain by covering letter all proposed deviations from the requirements of the Contract Documents.
- E. Manufacturer's Standard Documents:
 - 1. Drawings and similar documents submitted as PDF electronic document from original documents: Modify drawings to delete information which is not applicable to the Project. Provide additional information where required and submit electronically.
 - 2. Brochures and other pre-printed data, clearly mark PDF information as follows:
 - a. Identify pertinent material, product, and model.
 - b. Number or otherwise reference each item to applicable Contract Document or other Shop Drawing.
 - c. Show dimensions and clearances required.
 - d. Provide all other information required for Shop Drawings including, where applicable, wiring diagrams and controls.
 - e. Delete all options, or variations from the Contract Documents, except where such items are specifically noted as proposed deviations.
- F. Where proper installation of the work requires that other work be set to special detail, held to tolerance, or dimension be established, so indicate on the Shop Drawings.
- G. Where items must fit spaces previously constructed, take measurements at the site, not from drawings.
- H. Where applicable, indicate mechanical and electrical characteristics of, or required to be provided for, the material shown on the Shop Drawings.
- I. Each shop drawing or coordination drawing shall have a blank area (5 x 8 inches), located adjacent to the title block. The title block shall display the following:
 - 1. Number and title of drawing
 - 2. Date of drawing or revision
 - 3. Name or project building or facility
 - 4. Name of Contractor and (if appropriate) name of Subcontractor submitting drawings.
 - 5. Clear identity of contents and location of the work.
 - 6. Project title and contract number.
 - 7. Initials or party preparing drawings.
 - 8. Signature of party responsible and, where applicable, professional engineers seal.

1.8 SHOP DRAWING SUBMITTALS

- A. Submit all Shop Drawings, required to be reviewed, to the Construction Manager, in electronic file PDF except where otherwise specified. The Construction Manager shall review the Shop Drawings prior to submitting for review by the Architect and the Engineer(s). The Architect will review and will note his comments or corrections and return electronic file. Product Data, Brochures and other pre-printed material shall be submitted electronically.
- B. The Architect will return the electronic file to the Construction Manager for resubmission or final distribution, as indicated. The Contractor shall then distribute as needed whether electronically or hard copy.
- C. Submittals returned with the notation "Not Approved" - "Resubmit" or "Revise and Send Record Copy" shall be promptly revised and resubmitted.
- D. Contractor to furnish drawings to other contractors, electronically or hard copy, as required to prepare openings, supports, for verification of matching details, and obtain approval before submittal.
- E. Required Shop Drawings are scheduled and are listed in the Technical Sections.
- F. Schedule and lists of required Shop Drawings are provided for convenience of reference only and do not necessarily include all Shop Drawings necessary for completion of the Work. Procedures for additional for optional Shop Drawings will be the same as for required Shop Drawings.

1.9 SHOP DRAWINGS - TYPES

- A. Preliminary Shop Drawings:
 - 1. Preliminary Shop Drawings shall be provided for portions of the Work where interpretations or variations from the Contract Documents are proposed, or otherwise required.
- B. Project Shop Drawings:
 - 1. Project Shop Drawings shall show all changes to building details to coordinate with required modifications and indicate approval by other trades for required modifications to their work.
 - 2. Where Shop Drawings are based on the use of a particular material, such material shall be submitted for review independently of the Shop Drawing.
 - 3. When Shop Drawings are submitted in the form of brochures indicate all current variations from the information in effect at time documents were issued for bids.
- C. Coordination Drawings:
 - 1. Coordination Drawings unless otherwise agreed shall consist of notations in colored upon a PDF version of the Shop Drawings for the First Trade in the area of potential conflict.

2. Coordination Drawings shall be prepared for all conditions where the exercise of the installing Trade's option concerning selection or location of materials or equipment could conflict with other work.
3. First contractor: That contractor so designated by the Construction Manager. The other contractors shall review in order and sequence as directed by the Construction Manager.
4. Preparation:
 - a. First contractor will prepare complete Shop Drawings at adequate scale and provide white prints at earliest practicable date.
 - b. Subsequent contractors shall mark routing and layout on the print each in a different colored pencil than previously used.
 - c. When drawing is completed, all parties shall meet to examine the completed layout and determine areas of conflict.
 - d. The contractors shall negotiate re-routing and cooperation to resolve conflict. If they cannot agree, the Construction Manager will determine an equitable solution.
 - e. Determinations shall be indicated in a Shop Drawing Submittal for review. Deviations from agreed layout shall be remedied at the expense of the Trade that did not follow agreed layout.
5. Conflicts that cannot be resolved by simple re-routing or relocation may involve a change in the work but no extra cost will be allowed for tearing out or re-building work which could have been avoided but use of Coordination Drawings.
6. Each Contractor shall be fully and individually responsible for coordination. In the event of conflict, the Trade Contractor responsible for the mislocation or ill timed work, determined by the Architect and Construction Manager, will be required to assume all costs for relocation and adjustment unless he has called attention to the conflict at the time he reviewed the coordination documents.

1.10 CONTRACTOR'S RESPONSIBILITIES

- A. The Contractor shall obtain, review, stamp with his approval and submit for review all Shop Drawings and Samples required by the Contract Documents. The Construction Manager shall be required to utilize the "Shop Drawing Transmittal Form attached to this section. Only one (1) specification section trade shall be submitted per each transmittal form.
- B. By approving and submitting Shop Drawings and Samples, the Contractor thereby represents that he has determined and verified all field measurements and field construction criteria at the site, and all materials, catalog numbers and similar data, or will do so, and that he has checked and coordinated each Shop Drawing and Sample with the requirements of the work and of the Work and of the Contract Documents.

- C. The Contractor shall not be relieved of responsibility for any deviation from the requirements of the Contract Documents by the Owner's, Construction Manager or the Architect's acceptance or Shop Drawings, Product Data or Samples, unless the Contractor has informed the Owner, Construction Manager and the Architect, in writing, of such deviation at the time of submission and the Architect has given written acceptance to the specific deviation. The Contractor shall not be relieved from responsibility for errors or omissions in the Shop Drawings, Product Data or Samples by the acceptance thereof.
- D. The Contractor shall direct specific attention, in writing or on resubmitted Shop Drawings, Product Data or Samples to revisions other than those requested on previous submittals.
- E. No portion of the Work requiring submission of Shop Drawings, Product Data or Sample shall be commenced until the submittal has been accepted as provided herein. All such portions of the Work shall be in accordance with accepted submittals.

1.11 ARCHITECT'S REVIEW

- A. The Architect will complete review of Shop Drawings within fifteen (15) working days, and of Samples within twenty-one (21) working days of receipt thereof except that:
 - 1. Shorter time limits will be negotiated on a basis of need for each specific case for "fast track" or critical path items.
 - 2. With respect to those areas with special architectural finishes and coordination of various material sources the parties shall agree upon a mutually satisfactory time schedule.
 - 3. Review time will be considered as starting when Drawings and Samples are substantially correct and so submitted.
 - 4. Incomplete or incorrect submittals will be returned without review, for proper submission.
- B. Shop Drawings, Samples and Product Data will be reviewed only for conformance with the design concept, compliance with the information given in the Contract Documents, arrangement and appearance. Deviations from the Contract Documents will be noted with comments and required corrections or changes will be noted on the returned submittal.
- C. Shop Drawings will be returned electronically.
- D. Architect will retain electronic file of Product Data and an electronic file of A-E "mark-ups" or corrections of mark-ups. The Architect will **not** accept physical copies (hard copies) of shop drawings or product data submittals. Physical submittals will be accepted for Samples only. Physical Samples must be submitted through the Construction Manager and must be accompanied by an electronic (PDF) copy of the completed TMP Shop Drawing and Sample Transmittal Form.
- E. One sample from each set will be returned to the Contractor, one filed at the office of the Architect, one at the office of the Construction Manager and one at the jobsite. If the Contractor intends that samples such as hardware or fixtures be installed on the project or returned at completion of the Project, he shall indicate at time of submittal, otherwise the Owner and the Architect assume no responsibility for protection or return of such samples.

1.12 EQUIPMENT ROOM LAYOUT DRAWINGS

- A. The Contractor shall prepare and submit equipment room layout drawings as required by the technical specifications and additionally for areas where equipment proposed for use could present interface or space difficulties. Such drawings shall be prepared in the same manner as coordination drawings.

1.13 MATERIALS, EQUIPMENT AND FIXTURE LISTS

- A. Where required by the Technical Provisions, lists of materials, equipment and fixtures shall be submitted by the Contractor. The lists shall be supported by sufficient descriptive material, such as catalogs, cuts, diagrams, and other data published by the manufacturer, as well as evidence of compliance with safety and performance standards, to demonstrate conformance to the specification requirements; catalog numbers alone will not be acceptable.
- B. The data shall include the name and address of the nearest service and maintenance organization that regularly stocks repair parts. No consideration will be given to partial lists submitted from time to time.
- C. Materials, equipment and fixtures will not be approved for use at capacity ratings in excess of manufacturer's published data.
- D. Approval of materials and equipment will be tentative subject to submission of complete shop drawings indicating compliance with the Contract Documents.

TMP SHOP DRAWING AND SAMPLE TRANSMITTAL FORM

CONTRACTOR/CONST. MANAGER: _____ _____ _____	PROJECT TITLE AND LOCATION: _____ _____ _____	DATE SUBMITTED: _____ NEW _____ SUB. NO. _____ CHECKER: _____ RESUB. _____ RESUB. NO. _____ TMP PROJECT NO. _____
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SPEC SECTION NO.	NO. PRINT	NO. SEPIA	NO. CAT.	NO. SAMPLES	SUBCONTRACTOR/MFR.	ITEM DESCRIPTION	*ACTION CODE	DATE CHECKED	DATE RETURNED	NO. COPIES

The undersigned certifies that the above submitted items have been reviewed in detail and are correct and in strict conformance with the contract documents except as otherwise noted. NOTE: Approval of items submitted does not relieve contractor from complying with all requirements of the contract documents.		* ACTION DEFINITION R = REVIEWED - NO EXCEPTIONS NOTED RN = REVIEWED WITH CORRECTIONS NOTED RR = REVISE AND SEND RECORD COPY X = NOT APPROVED - RESUBMIT NA = NO ACTION REQ'D
CONTRACTOR'S COMMENTS: ARCHITECT'S COMMENTS:	_____ CONTRACTOR'S NAME _____ SIGNATURE cc: Owner Consultant	

QUALITY REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Specified Herein: Requirements and procedures for the work and services of Independent Testing Laboratories and Consultants employed by the Owner to perform materials testing and special inspections during the course of the Work.

1.2 OWNER'S OPTION

- A. The Owner will employ the services of Independent Testing Laboratories or Consultants or both to perform specified tests and inspections for the Owner's benefit. This inspection and testing shall not obligate the Owner to provide inspection or testing services, or both, for the benefit of the Contractor or any person party or agency associated with the work.
- B. The Owner may, at its option, perform inspections and tests in addition to those specified herein in accordance with the General Conditions.
- C. The Contractor shall provide free, safe and convenient access to the Work at all locations of the Work including the Site, Fabrication Works and other applicable locations to allow thorough meaningful inspections and obtaining of physical samples for testing. Free access shall include turning, lifting, moving and positioning of the Work or components to allow reasonable access for inspection.
- D. In the event that the accuracy or adequacy of any Owner's inspection or tests is challenged by the Contractor for any reason and re-inspection or re-testing is performed, all costs for each specific instance or re-inspection or re-testing shall be paid by the Contractor or other party challenging the original report. Results of such inspections or tests will be accepted for consideration by the Owner only when performed by a Testing Laboratory or Consultant approved, in writing, by the Owner prior to the beginning of the subject re-tests or re-inspections.
- E. All tests and Laboratory Inspection specified to be performed for the project shall be performed by the selected Testing Laboratory and the cost for services shall be paid by the Owner except where otherwise specified.
- F. Testing Laboratory Qualifications:
 - 1. ASTM E548-94: Guide for General Criteria Used for Evaluating Laboratory Competence.
 - 2. ASTM E329: Specification agencies Engaged in the Testing and/or Inspection of Materials used in Construction.
 - 3. ASTM D3740: Practice for minimum Requirements for Agencies Engaged in the Testing and/or Inspection of Soil and Rock as Used in Engineering Design and Construction.

1.3 RESPONSIBILITIES

- A. Testing Laboratories or Consultants will be properly equipped and qualified to perform the duties and tests for which they are hired.
- B. Specialized testing such as acoustics will be performed by the Laboratory designated by the Owner.

- C. The Contractor is not obligated to employ the Owner's Testing Laboratory for Contractor's tests or other services required as a part of the Work. The cost of Owner's review and evaluation of Contractor's tests by Owner's Testing Laboratory or Consultants will be paid by the Owner; all costs of other services performed by the Owner's Testing Laboratory or Consultants in the interest of the Contractor shall be paid by the Contractor.
- D. Testing performed by the Owner's Testing Laboratory shall not act to relieve the Contractor from his responsibility to provide all testing laboratory services called for in this Section or under individual Trade
- E. Measurements and surveys performed by the Testing Laboratory shall be under the supervision of a surveyor licensed to practice in the State of Michigan.

1.4 OTHER MATERIALS TO BE TESTED

- A. When so instructed by the Owner, or the Architect, the Contractor shall deliver samples and materials to Owner's Testing Laboratory so that independent tests can be made to determine compliance with the requirements of the Specifications.
- B. When instructed by the Owner or the Architect, the Contractor shall take samples form materials being installed at the job site and deliver these to locations as directed. Samples shall be selected at random by Testing Laboratory, or Consultant, from material being applied or installed.
- C. Samples of various materials or equipment delivered on the site or in place may be taken by the Owner for testing. Samples failing to meet Contract requirements will automatically void previous approvals of items tested. The Contractor shall replace such materials or equipment found not to have met Contract requirements, unless a proper adjustment of the Contract price is made and is accepted by the Owner.

1.5 MISCELLANEOUS TESTING SERVICES

- A. The following Laboratory Testing and Inspection Services will be performed during the course of the work. The Contractor shall provide support services and cooperation as specified.
- B. Earthwork:
 - 1. Fill and backfill will be tested for specified consolidation of materials.
 - 2. Coordinate Work and cooperate with Soils Inspector and Testing Laboratory to permit compacting tests as described in "Earthwork" Section of Division 2, as each layer of material is placed.
- C. Special Foundations: None required.
- D. Concrete Testing:
 - 1. Concrete testing shall be as specified herein and under other sections as referenced.
 - 2. The Contractor shall provide necessary site labor to assist in taking and preparing job samples; coordinated with the Testing Laboratory for scheduling, testing and inspection; submit samples of materials for concrete, admixtures, and cement to the Laboratory for testing.

3. Concrete testing will be required for all concrete work performed under individual Sections of Division 2, "Site Work," and Sections of Division 3, "Concrete" including all cast-in-place and pre-cast concrete used on the Project.

E. Reinforcing Steel Testing:

1. Inspect before and after setting in forms, prior to concrete placement.
2. Certify compliance with Contract Documents; do not check using shop drawings.

F. Steel Testing:

1. Reinforcing Steel: Tests as specified under Concrete and Masonry Sections Division 2, 3 and 4.
2. Structural Steel: As specified under Division 5.
3. Steel Joints: As specified under Division 5.

1.6 SOIL CONSULTANT

- A. The Owner may, in its sole interest, employ and pay for the services of a Soils Consultants to observe the work and advise the Owner concerning activities in connection with the performance of excavation and foundation work.
- B. Obtain Consultant's approval for construction schedule and sequence of operations.
- C. Discontinue any practice immediately when notified, that in the Consultant's opinion, it is not in accordance with the intent of the Specification or will act to the detriment of the system. All work affected by the practice will be subject to complete replacement.
- D. See applicable Trade Sections for procedures.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 SOILS TESTING AND INSPECTION

A. Materials Testing:

1. Test soil materials proposed for use in the work and promptly submit test result reports of:
 - a. Test reports on borrow material.
 - b. Field density test reports.
 - c. One optimum moisture-maximum density curve for each type of soil encountered.
 - d. Other tests and materials certificates as required.
2. Provide one optimum moisture-maximum density curve for each type of soil encountered in subgrade and fills. Determine maximum densities in accordance with ASTM D 1557.
3. Analyze material within 3 feet of finished grades of paved areas to determine content of chemicals deleterious to concrete.

4. The testing service will determine the suitability of materials to be used as fill.
 5. For borrow materials, perform a mechanical analysis (AASHTO T88), plasticity index (AASHTO T91), moisture-density curve AASHTO T180 or ASTM D 1557), and chemical analysis.
- B. Testing During Construction:
1. Testing service shall inspect and approve subgrades and fill layers before further construction work is performed thereon. Perform field density tests in accordance with ASTM D 1556 (sand cone method) or ASTM D2167 (rubber balloon method).
 2. Make at least one field density test of the subgrade for every 2000 sq. feet of paved area, but in no case less than 3 tests.
 3. In each compacted fill layer, make one field density test for every 2000 sq. feet of overlying paved area, but in no case less than 3 tests.
 4. If, in the opinion of the Architect, based on reports of the testing service and inspection, the subgrade or fills which have been placed are below the specified density, additional compacting and testing will be required until satisfactory results are obtained.
 5. The results of density tests of soil-in-place will be considered satisfactory if the average of any 4 consecutive density tests which may be selected are in each instance equal to or greater than the specified density, and if not more than 1 density test out of 5 has a value more than 2% below the required density.
 6. Perform soil load bearing test, "Repetitive Static Load Tests of Soils and Flexible Pavement Components for use in Evaluation and Design of Airport and Highway Pavements", in accordance with ASTM D1195.

3.2 BITUMINOUS CONCRETE TESTING AND INSPECTION

- A. Secure samples of all bituminous concrete materials proposed by Contractor for evaluation and testing.
- B. Review paving designs proposed by the Contractor as specified in "Bituminous Paving" Section.
- C. During the course of the work, perform the following inspections and tests and furnish the Architect and the Owner with certified reports of each inspection or test:
- D. Test Method: Meet requirements of the State of Michigan Department of Transportation and the local jurisdictional authorities.

3.3 CONCRETE TESTING AND INSPECTION

- A. Secure samples of all concrete materials proposed by Contractor for evaluation and testing.
- B. Conduct tests of materials and mixes to substantiate that they perform as specified and submit certified reports of same to the Architect.

- C. During the course of the work, perform the following inspections and tests and furnish the Architect and the Owner with certified reports of each inspection or test:
1. Inspect operations, equipment and materials at concrete plant for conformance with the Contract Documents.
 2. Sample concrete for test cylinders in accordance with ASTM D 172.
 3. Mold test cylinders in accordance with ASTM C31 in the numbers specified herein.
 4. Perform slump tests in accordance with ASTM C143. Make one representative test for each batch of concrete and at least one test per hour during a continuous concrete pour.
 5. Make air-entrainment tests on air entrained concrete with sufficient frequency to accurately control the air content.
 6. Job-site cure test cylinders in accord with ASTM C31.
 7. Transport test cylinders to Testing Laboratory.
 8. Cure test cylinders in accordance with ASTM C39.
 9. Make compressive strength tests in accordance with ASTM C39.
- D. Test Cylinders: Mold, cure, and test cylinders as follows:
1. For cast-in-place concrete using Type I or II cement:
 - a. Each day's pour for each strength of concrete: Make 4 minimum.
- E. Materials Test:
1. Cement: Conform to physical requirements of ASTM C150 for each carload or part thereof. Mill test certificates will generally be satisfactory verification.
 2. Fine Aggregate: Field tests for organic matter (by color) silt (by decantation), sieve analysis, and laboratory tests of mortar tensile strength each day or change of source.
 3. Course Aggregate: Sieve analysis each day or change of material.
- F. Reports: Furnish two copies of all test and inspection reports to the Architect. Verify that concrete delivered to the job consists of material tested and that placement and testing of the delivered concrete conforms to these Specifications.
- G. The Owner and the Architect reserve the right to perform inspection and tests during the progress of the work. These additional inspections and tests will be in addition to, and will not replace or remove, the requirements for tests and inspections specified herein.

3.4 MORTAR AND GROUT TESTING

- A. General: Provide all inspection and tests specified in ASTM C 780 Annex through A7.

B. Inspection and Tests:

1. Mortar and Grout at structural bearing and reinforced walls only: Make 3 cylinders for each week's work for each type of mortar, and grout. Make a minimum of 3 cylinders for each change of material, mortar, cement aggregate or mix.
2. Test cylinders at the following ages: For concrete made with Type II cement, one at 7 days, two at 28 days.
3. Provide complete evaluation in accordance with ASTM C78 Annex A8 for design mix and at each change of materials thereafter.

3.5 STRUCTURAL STEEL TESTING AND INSPECTION

- A. Where material identity is maintained and readily demonstrable, certified mill test certificates will be acceptable. Material not satisfactorily and clearly traceable to an acceptable mill test certificate shall not be used in the Work. The Testing Laboratory shall verify conformance of all structural steel materials.
- B. Conduct tests of materials and assemblies to substantiate that they perform as specified and submit certified reports of same to the Owner and the Architect.
- C. Tests for Welding and Bolting: The Testing Laboratory shall test all shop and field welding and inspect all high strength bolting. The Laboratory shall furnish Inspectors approved by the Owner and shall be registered in, and shall comply with, all regulations of the Department of Building and Safety of the Local Governing Authority and shall certify in writing, upon completion of the work, that the welding and high strength bolting have been performed in accordance with the Drawings and Specifications and all codes and ordinances.

3.6 MECHANICAL AND ELECTRICAL TRADES

- A. Tests performed by the Owner's Testing Laboratory for Mechanical and Electrical Trades shall include materials testing only.
- B. Balancing, testing, and other checking required to verify proper performance of systems shall be by the Contractor as specified.

****END OF SECTION****

REFERENCES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 DEFINITIONS

- A. General: Basic Contract definitions are included in the General Conditions.
- B. Indicated: The term "indicated" refers to graphic representations, notes, or schedules on the Drawings, other paragraphs or schedules in the Specifications, and similar requirements in the Contract Documents. Where terms such as "shown," "noted," "scheduled," and "specified" are used, it is to help the reader locate the reference; no limitation on location is intended.
- C. Directed: Terms such as "directed," "requested," "authorized," "selected," "approved," "required," and "permitted" mean "directed by the Architect," "requested by the Architect," and similar phrases.
- D. Approve: The term "approved," where used in conjunction with the Architect's action on the Contractor's submittals, applications, and requests, is limited to the Architect's duties and responsibilities as stated in General and Supplementary Conditions.
- E. Regulation: The term "Regulations" includes laws, ordinances, statutes, and lawful orders issued by authorities having jurisdiction, as well as rules, conventions, and agreements within the construction industry that control performance of the Work.
- F. Furnish: The term "furnish" is used to mean "supply and deliver to the Project site, ready for unloading, unpacking, assembly, installation, and similar operations."
- G. Install: The term "install" is used to describe operations at project site including the actual "unloading, unpacking, assembly, erection, placing, anchoring, applying, working to dimension, finishing, curing, protecting, cleaning, and similar operations."
- H. Provide: The term "provide" means "to furnish and install, complete and ready for the intended use."
- I. Installer: An "Installer" is the Contractor or an entity engaged by the Contractor, either as an employee, subcontractor, or sub-subcontractor, for performance of a particular construction activity, including installation, erection, application, and similar operations. Installers are required to be experienced in the operations they are engaged to perform.
 - 1. The term "experienced" when used with the term "Installer" means having a minimum of 5 previous Projects similar in size and scope to this Project, being familiar with the precautions required, and having complied with requirements of the authority having jurisdiction.
 - 2. Trades: Use of titles such as "carpentry" is not intended to imply that certain construction activities must be performed by accredited or unionized individuals of a corresponding generic name, such as "carpenter." It also does not imply that requirements specified apply exclusively to tradespersons of the corresponding generic name.

3. Assignment of Specialists: Certain Sections of the Specifications require that specific construction activities shall be performed by specialists who are recognized experts in the operations to be performed. The specialists must be engaged for those activities, and assignments are requirements over which the Contractor has no choice or option. Nevertheless, the ultimate responsibility for fulfilling Contract requirements remains with the Contractor.
 - a. This requirement shall not be interpreted to conflict with enforcement of building codes and similar regulations governing the Work. It is also not intended to interfere with local trade union jurisdictional settlements and similar conventions.
- J. Project Site is the space available to the Contractor for performance of construction activities, either exclusively or in conjunction with others performing other work as part of the Project. The extent of the Project Site is shown on the Drawings and may or may not be identical with the description of the land upon which the Project is to be built.
- K. Testing Laboratories: A "testing laboratory" is an independent entity engaged to perform specific inspections or tests, either at the Project Site or elsewhere, and to report on and, if required, to interpret results of those inspections or tests.

1.3 SPECIFICATION FORMAT AND CONTENT EXPLANATION

- A. Specification Format: These Specifications are organized into Divisions and Sections based on the Construction Specifications Institute's format and MASTERFORMAT numbering system.
 1. Abbreviated Language: Language used in Specifications and other Contract Documents is the abbreviated type. Implied words and meanings will be appropriately interpreted. Singular words will be interpreted as plural and plural words interpreted as singular where applicable and the full context of the Contract Documents so indicates.
 2. Imperative and streamlined language is used generally in the Specifications. Requirements expressed in the imperative mood are to be performed by the Contractor. At certain locations in the text, for clarity, subjective language is used to describe responsibilities that must be fulfilled indirectly by the Contractor, or by others when so noted.
 - a. The words "shall be" shall be included by inference wherever a colon (:) is used within a sentence or phrase.

1.4 INDUSTRY STANDARDS

- A. Applicability of Standards: Except where the Contract Documents include more stringent requirements, applicable construction industry standards have the same force and effect as if bound or copied directly into the Contract Documents. Such standards are made a part of the Contract Documents by reference.
- B. Publication Dates: Where the date of issue of a referenced standard is not specified, comply with the standard in effect as of date of Contract Documents.
- C. Conflicting Requirements: Where compliance with two or more standards is specified, and the standards establish different or conflicting requirements for minimum quantities or quality levels, refer requirements that are different, but apparently equal, and uncertainties to the Architect for a decision before proceeding.

1. Minimum Quantity or Quality Levels: The quantity or quality level shown or specified shall be the minimum provided or performed. The actual installation may comply exactly with the minimum quantity or quality specified, or it may exceed the minimum within reasonable limits. In complying with these requirements, indicated numeric values are minimum or maximum, as appropriate for the context of the requirements. Refer uncertainties to the Architect for a decision before proceeding.
- D. Copies of Standards: Each entity engaged in construction on the Project is required to be familiar with industry standards applicable to that entity's construction activity. Copies of applicable standards are not bound with the Contract Documents.
1. Where copies of standards are needed for performance of a required construction activity, the Contractor shall obtain copies directly from the publication source.
 2. Although copies of standards needed for enforcement of requirements may be included as part of required submittals, the Architect reserves the right to require the Contractor to submit additional copies as necessary for enforcement of requirements.
- E. Abbreviations and Names: Trade association names and titles of general standards are frequently abbreviated. Where such acronyms or abbreviations are used in the Specifications or other Contract Documents, they mean the recognized name of the trade association, standards generating organization, authority having jurisdiction, or other entity applicable to the context of the text provision. Refer to the "Encyclopedia of Associations," published by Gale Research Co., available in most libraries.
- F. Abbreviations and Names: Trade association names and titles of general standards are frequently abbreviated. The following acronyms or abbreviations as referenced in Contract Documents are defined to mean the associated names. Names and addresses are subject to change and are believed to be but are not assured to be accurate and up to date as of date of Contract Documents.
- | | | |
|--------|---|---------------|
| AA | Aluminum Association
900 19th St., NW, Suite 300
Washington, DC 20006
www.aluminum.org | (202)862-5100 |
| AABC | Associated Air Balance Council
1518 K St., NW, Suite 503
Washington, DC 20005
www.aabchq.com | (202)737-0202 |
| AAMA | American Architectural Manufacturers Association
1827 Walden Office Sq., Suite 104
Schaumburg, IL 60173-4268
www.aamanet.org | (847)303-5664 |
| AAN | American Association of Nurserymen
(See ANLA) | |
| AASHTO | American Association of State Highway and Transportation
Officials
444 North Capitol St., NW, Suite 249
Washington, DC 20001
www.aashto.org | (202)624-5800 |

SECTION 014200
REFERENCES

AATCC	American Association of Textile Chemists and Colorists P.O. Box 12215 One Davis Dr. Research Triangle Park, NC 27709-2215 www.aatcc.org	(919)549-8141
ABMA	American Bearing Manufacturers Association (Formerly: Anti-Friction Bearing Manufacturers Association) 1200 19th St., NW, Suite 300 Washington, DC 20036-2401 www.abma-dc.org	(202)429-5155
ABMA	American Boiler Manufacturers Association 950 North Glebe Rd., Suite 160 Arlington, VA 22203-1824 www.abma.com	(703)522-7350
ACI	American Concrete Institute P.O. Box 9094 Farmington Hills, MI 48333-9094 www.aci-int.org	(248)848-3700
ACIL	ACIL: The Association of Independent Scientific, Engineering, and Testing Firms 1629 K St., NW, Suite 400 Washington, DC 20006 www.acil.org	(202)887-5872
ACPA	American Concrete Pipe Association 222 West Las Colinas Blvd., Suite 641 Irving, TX 75039-5423 www.concrete-pipe.org	972) 506-7216
ADC	Air Diffusion Council 104 South Michigan Ave., Suite 1500 Chicago, IL 60603	(312) 201-0101
AEIC	Association of Edison Illuminating Companies 600 N. 18th St. P.O. Box 2641 Birmingham, AL 35291-0992 www.aeic.org	(205) 250-2530
AFBMA	Anti-Friction Bearing Manufacturers Association (See ABMA)	
AFPA	American Forest and Paper Association (Formerly: National Forest Products Association) 1111 19th St., NW, Suite 800 Washington, DC 20036 www.afandpa.org	(800) 878-8878 (202) 463-2700

SECTION 014200
REFERENCES

AGA	American Gas Association 1515 Wilson Blvd. Arlington, VA 22209 www.aga.com	(703) 841-8400
AHA	American Hardboard Association 1210 W. Northwest Hwy Palatine, IL 60067-1897	(847) 934-8800
AHAM	Association of Home Appliance Manufacturers 20 N. Wacker Dr., Suite 1231 Chicago, IL 60606 www.aham.org	(312) 984-5800
AI	Asphalt Institute P.O. Box 14052 Lexington, KY 40512-4052 www.asphaltinstitute.org	(606) 288-4960
AIA	The American Institute of Architects 1735 New York Ave., NW Washington, DC 20006-5292 www.aia.org	(202) 626-7300
AIA	American Insurance Association 1130 Connecticut Ave., NW, Suite 1000 Washington, DC 20036	(202) 828-7100
AIHA	American Industrial Hygiene Association 2700 Prosperity Ave., Suite 250 Fairfax, VA 22031 www.aiha.org	(703) 849-8888
AISC	American Institute of Steel Construction One East Wacker Dr., Suite 3100 Chicago, IL 60601-2001 www.aisc.web.com	(800) 644-2400 (312) 670-2400
AISI	American Iron and Steel Institute 1101 17th St., NW, Suite 1300 Washington, DC 20036-4700 www.steel.org	(202) 452-7100
AITC	American Institute of Timber Construction 7012 S. Revere Pkwy, Suite 140 Englewood, CO 80112 www.aitc-glulam.org	(303) 792-9559
ALA	American Laminators Association (See LMA)	

SECTION 014200
REFERENCES

ALCA	Associated Landscape Contractors of America 150 Elden St., Suite 270 Herndon, VA 20170-4831 www.alca.org	(800) 395-2522 (703) 736-9666
ALI	Associated Laboratories, Inc. P.O. Box 152837 Dallas, TX 75315 www.assoc-labs.com	(214) 565-0593
ALSC	American Lumber Standards Committee P.O. Box 210 Germantown, MD 20875	(301) 972-1700
AMCA	Air Movement and Control Association International, Inc. 30 W. University Dr. Arlington Heights, IL 60004-1893 www.amca.org	(847) 394-0150
ANLA	American Nursery and Landscape Association (Formerly: American Association of Nurserymen) 1250 Eye St., NW, Suite 500 Washington, DC 20005 www.anla.org	(202) 789-2900
ANSI	American National Standards Institute 11 West 42nd St., 13th Floor New York, NY 10036-8002 www.ansi.org	(888) 267-4783 (212) 642-4900
AOAC	AOAC International 481 N. Frederick Ave., Suite 500 Gaithersburg, MD 20877 www.aoac.org	(301) 924-7077
AOSA	Association of Official Seed Analysts P.O. Box 81152 Lincoln, NE 68501-1152 www.zianet.com/AOSA	(402) 476-3852
APA	APA-The Engineered Wood Association (Formerly: American Plywood Association) P.O. Box 11700 Tacoma, WA 98411-0700 www.apawood.org	(253) 565-6600
APA	Architectural Precast Association P.O. Box 08669 Fort Myers, FL 33908-0669 www.archprecast.org	(941) 454-6989

SECTION 014200
REFERENCES

	American Petroleum Institute 1220 L St., NW, Suite 900 Washington, DC 20005-8029 www.api.org	(202) 682-8000
ARI	Air-Conditioning and Refrigeration Institute 4301 Fairfax Dr., Suite 425 Arlington, VA 22203 www.ari.org	(703) 524-8800
ARMA	Asphalt Roofing Manufacturers Association Center Park 4041 Powder Mill Rd., Suite 404 Calverton, MD 20705 www.asphaltroofing.org	(301) 348-2002
ASA	Acoustical Society of America 500 Sunnyside Blvd. Woodbury, NY 11797 //asa.aip.org	(516) 576-2360
ASC	Adhesive and Sealant Council 1627 K St., NW, Suite 1000 Washington, DC 20006-1707 www.ascouncil.org	(202) 452-1500
ASCA	Architectural Spray Coaters Association 895 Doncaster Dr. West Deptford, NJ 08066	(609) 848-6120
ASCE	American Society of Civil Engineers World Headquarters 1801 Alexander Graham Bell Dr. Reston, VA 20191-4400 www.asce.org	(800) 548-2723 (703) 295-6000
ASHES	American Society for Healthcare Environmental Services Division of the American Hospital Association One North Franklin, Suite 2700 Chicago, IL 60606	(312) 422-3860
ASHRAE	American Society of Heating, Refrigerating and Air-Conditioning Engineers 1791 Tullie Circle, NE Atlanta, GA 30329-2305 www.ashrae.org	(800) 527-4723 (404) 636-8400
ASLA	American Society of Landscape Architects 636 Eye St., NW Washington, DC 20001-3736 www.asla.org	(202) 898-2444

SECTION 014200
REFERENCES

ASME	American Society of Mechanical Engineers 345 East 47th St. New York, NY 10017-2392 www.asme.org	(800) 843-2763 (212) 705-7722
ASPA	American Sod Producers Association (See TPI)	
ASPE	American Society of Plumbing Engineers 3617 Thousand Oaks Blvd., Suite 210 Westlake Village, CA 91362-3649	(805) 495-7120
ASQ	American Society for Quality 611 East Wisconsin Ave. Milwaukee, WI 53201-3005 www.asq.org	(800) 248-1946 (414) 272-8575
ASSE	American Society of Sanitary Engineering 28901 Clemens Rd. Westlake, OH 44145 www.asse-plumbing.org	(440) 835-3040
ASTM	American Society for Testing and Materials 100 Barr Harbor Dr. West Conshohocken, PA 19428-2959 www.astm.org	(610) 832-9500
ATIS	Alliance for Telecommunications Industry Solutions (Formerly: Exchange Carriers Standards Association) 1200 G St., NW, Suite 500 Washington, DC 20005 www.atis.org	(202) 628-6380
AWCI	Association of the Wall and Ceiling Industries--International 803 West Broad St., Suite 600 Falls Church, VA 22046 www.awci.org	(703) 534-8300
AWCMA	American Window Covering Manufacturers Association (See WCMA)	
AWI	Architectural Woodwork Institute 1952 Isaac Newton Sq. West Reston, VA 20190 www.awinet.org	(800) 449-8811 (703) 733-0600
AWPA	American Wood-Preservers' Association P.O. Box 5690 Granbury, TX 76049 www.awpa.com	(817) 326-6300
AWPB	American Wood Preservers' Bureau (This organization is now defunct.)	

SECTION 014200
REFERENCES

AWS	American Welding Society 550 NW LeJeune Rd. Miami, FL 33126 www.amweld.org	(800) 443-9353 (305) 443-9353
AWWA	American Water Works Association 6666 W. Quincy Ave. Denver, CO 80235 www.awwa.org	(800) 926-7337 (303) 794-7711
BAC	Brick Association of the Carolinas (Formerly: Brick Association of North Carolina) P.O. Box 13290 Greensboro, NC 27415-3290 www.gobrick.com	(800) 622-7425 (336) 273-5566
BHMA	Builders Hardware Manufacturers Association 355 Lexington Ave., 17th Floor New York, NY 10017-6603	(212) 661-4261
BIA	Brick Industry Association 11490 Commerce Park Dr. Reston, VA 22091-1525 www.bia.org	(703) 620-0010
BIFMA	The Business and Institutional Furniture Manufacturer's Association International 2680 Horizon Dr., SE, Suite A1 Grand Rapids, MI 49546-7500 www.bifma.com	(616) 285-3963
CAGI	Compressed Air and Gas Institute c/o Thomas Associates, Inc. 1300 Sumner Ave. Cleveland, OH 44115-2851 www.taol.com/cagi	(216) 241-7333
CAUS	Color Association of the United States 409 W. 44th St. New York, NY 10036-4402	(212) 582-6884
CBMA	Certified Ballast Manufacturers Association 355 Lexington Ave., 17th Floor New York, NY 10017 www.certbal.org	(212) 661-4261
CCC	Carpet Cushion Council P.O. Box 546 Riverside, CT 06878-0546	(203) 637-1312
CDA	Copper Development Association Inc. 260 Madison Ave., 16th Floor New York, NY 10016-2401 www.copper.org	(800) 232-3282 (212) 251-7200

SECTION 014200
REFERENCES

CFFA	Chemical Fabrics & Film Association, Inc. c/o Thomas Associates, Inc. 1300 Sumner Ave. Cleveland, OH 44115-2851 www.taol.com/cffa	(216) 241-7333
CGA	Compressed Gas Association 1725 Jefferson Davis Hwy, Suite 1004 Arlington, VA 22202-4102 www.cganet.com	(703) 412-0900
CGSB	Canadian General Standards Board Place du Portage Phase III, 6B1 11 Laurier St. Hull, Quebec K1A 0S5 CANADA www.pwgsc.gc.ca/cgsb	(819) 956-3500
	Mailing Address: Canadian General Standards Board Sales Centre Ottawa K1A 1G6 CANADA	(819) 956-0425
CISCA	Ceilings and Interior Systems Construction Association 1500 Lincoln Hwy, Suite 202 St. Charles, IL 60174 www.cisca.org	(630) 584-1919
CISPI	Cast Iron Soil Pipe Institute 5959 Shallowford Rd., Suite 419 Chattanooga, TN 37421 www.cispi.org	(423) 892-0137
CLFMI	Chain Link Fence Manufacturers Institute 9891 Broken Land Pkwy, Suite 300 Columbia, MD 21046 www.baileadership.com	(301) 596-2584
CPA	Composite Panel Association (Formerly: National Particleboard Association) 18928 Premiere Ct. Gaithersburg, MD 20879-1569 www.pbmdf.com	(301) 670-0604
CPPA	Corrugated Polyethylene Pipe Association 3621 Secor Rd., Suite 320 Toledo, OH 436046 www.cppa-info.org	(800) 510-2772 (419) 241-2221

SECTION 014200
REFERENCES

CRI	Carpet and Rug Institute 310 S. Holiday Ave. Dalton, GA 30722-2048 www.carpet-rug.com	(800) 882-8846 (706) 278-3176
CRSI	Concrete Reinforcing Steel Institute 933 N. Plum Grove Rd. Schaumburg, IL 60173-4758 www.crsi.org	(847) 517-1200
CSSB	Cedar Shake and Shingle Bureau 515 116th Ave., NE, Suite 275 Bellevue, WA 98004-5294 www.cedarbureau.org	(206) 453-1323
CTI	Ceramic Tile Institute of America 12061 West Jefferson Blvd. Culver City, CA 90230-6219	(310) 574-7800
CTI	Cooling Tower Institute P.O. Box 73383 Houston, TX 77273 www.cti.org	(281) 583-4087
DASMA	Door and Access Systems Manufacturers Association, International (Formerly: National Association of Garage Door Manufacturers) c/o Thomas Associates, Inc. 1300 Sumner Ave. Cleveland, OH 44115-2851 www.taol.com/dasma	(216) 241-7333
DHI	Door and Hardware Institute (Formerly: National Builders Hardware Association) 14170 Newbrook Dr. Chantilly, VA 20151-2223 www.dhi.org	(703) 222-2010
DIPRA	Ductile Iron Pipe Research Association 245 Riverchase Pkwy East, Suite O Birmingham, AL 35244 www.dipra.org	(205) 402-8702
DLPA	Decorative Laminate Products Association (Dissolved in 1995 - Now part of KCMA.)	
ECSA	Exchange Carriers Standards Association (See ATIS)	
EIA	Electronic Industries Association 2500 Wilson Blvd. Arlington, VA 22201 www.eia.org	(703) 907-7500

SECTION 014200
REFERENCES

EIMA	EIFS Industry Members Association 3000 Corporate Center Dr., Suite 270 Morrow, GA 30260-4116 www.eifsfacts.com	(800) 294-3462 (770) 968-7945
EJMA	Expansion Joint Manufacturers Association 25 N. Broadway Tarrytown, NY 10591-3201 www.ejma.org	(914) 332-0040
ETL	ETL Testing Laboratories, Inc. (Now part of ITS)	
FCI	Fluid Controls Institute c/o Thomas Associates, Inc 1300 Sumner Ave. Cleveland, OH 44115-2851 www.taol.com/fci	(216) 241-7333
FCICA	Floor Covering Installation Contractors Association P.O. Box 948 Dalton, GA 30722-0948	(706) 226-5488
FGMA	Flat Glass Marketing Association (See GANA)	
FM	Factory Mutual System 1151 Boston-Providence Tnpk. P.O. Box 9102 Norwood, MA 02062-9102 www.factorymutual.com	(781) 762-4300
GA	Gypsum Association 810 First St., NE, Suite 510 Washington, DC 20002 www.usg.com	(202) 289-5440
GANA	Glass Association of North America (Formerly: Flat Glass Marketing Association) 2945 Southwest Wanamaker Dr., Suite A Topeka, KS 66614 www.glasswebsite.com/gana	(913) 266-7013
GRI	Geosynthetic Research Institute 475 Kedron Ave. Folsom, PA 19033 www.drexel.edu/gri	(610) 522-8440
HEI	Heat Exchange Institute c/o Thomas Associates, Inc. 1300 Sumner Ave. Cleveland, OH 44115-2851 www.taol.com/hei	(216) 241-7333

SECTION 014200
REFERENCES

HI	Hydraulic Institute 9 Sylvan Way Parsippany, NJ 07054-3802	(888) 786-7744 (973) 267-9700
HI	Hydronics Institute Division of Gas Appliance Manufacturers Association P.O. Box 218 35 Russo Pl. Berkeley Heights, NJ 07922 www.gamanet.org	(908) 464-8200
HMA	Hardwood Manufacturers Association (Formerly: Southern Hardwood Lumber Manufacturers Association) 400 Penn Center Blvd., Suite 530 Pittsburgh, PA 15235-5605 www.hardwood.org	(412) 829-0770
HPVA	Hardwood Plywood and Veneer Association 1825 Michael Farraday Dr. P.O. Box 2789 Reston, VA 22195-0789 www.hpva.org	(703) 435-2900
IAS	International Approval Services Division of Canadian Standards Association 8501 East Pleasant Valley Rd. Cleveland, OH 44131 www.iasapprovals.org	(216) 524-4990
IBD	Institute of Business Designers (Now part of IIDA)	
ICC	International Code Council 5203 Leesburg Pike #708 Falls Church, VA 22041 www.intlcode.org	(703) 931-4533
ICEA	Insulated Cable Engineers Association P.O. Box 440 South Yarmouth, MA 02664 www.icea.net	(508) 394-4424
IEC	International Electrotechnical Commission (Available from ANSI) 11 West 42nd St., 13th Floor New York, NY 10036-8002 www.ansi.org	(888) 267-4783 (212) 642-4900
IEEE	Institute of Electrical and Electronics Engineers 345 E. 47th St. New York, NY 10017-2394 www.ieee.org	(800) 678-4333 (212) 705-7900

SECTION 014200
REFERENCES

IESNA	Illuminating Engineering Society of North America 120 Wall St., 17th Floor New York, NY 10005-4001 www.iesna.org	(212) 248-5000
IGCC	Insulating Glass Certification Council P.O. Box 9 Henderson Harbor, NY 13651	(315) 938-7444
IIDA	International Interior Design Association 341 Merchandise Mart Chicago, IL 60654-1104 www.iida.com	(800) 888-4432 (312) 467-1950
ILI	Indiana Limestone Institute of America Stone City Bank Building, Suite 400 Bedford, IN 47421 www.iliai.com	(812) 275-4426
IMSA	International Municipal Signal Association P.O. Box 539 165 E. Union St. Newark, NY 14513 www.imsasafety.org	(800) 723-4672 (315) 331-2182
INCE	Institute of Noise Control Engineering P.O. Box 3206, Arlington Branch Poughkeepsie, NY 12603 www.ince.org	(914) 462-4006
IRI	HSB Industrial Risk Insurers P.O. Box 5010 85 Woodland St. Hartford, CT 06102-5010 www.industrialrisk.com	(800) 520-7300 (860) 520-7300
ISA	ISA - International Society for Measurement and Control P.O. Box 12277 67 Alexander Dr. Research Triangle Park, NC 27709 www.isa.org	(919) 549-8411
ISEA	Industrial Safety Equipment Association 1901 N. Moore St., Suite 808 Arlington, VA 22209 www.safetycentral.org/isea	(703) 525-1695
ISS	Iron and Steel Society 410 Commonwealth Dr. Warrendale, PA 15086-7512 www.issource.org	(412) 776-1535

SECTION 014200
REFERENCES

ITS	Intertek Testing Services (Formerly: Inchcape Testing Services) P.O. Box 2040 3933 US Route 11 Cortland, NY 13045-7902 www.itsglobal.com	(800) 345-3851 (607) 753-6711
KCMA	Kitchen Cabinet Manufacturers Association (Formerly: National Kitchen Cabinet Association) 1899 Preston White Dr. Reston, VA 22191 www.kema.org	(703) 264-1690
LGSI	Light Gage Structural Institute P.O. Box 560746 The Colony, TX 75056	(972) 625-4560
LIA	Lead Industries Association, Inc. 295 Madison Ave., Suite 808 New York, NY 10017 www.leadinfo.com	(800) 422-5323 (212) 578-4750
LMA	Laminating Materials Association (Formerly: American Laminators Association) 116 Lawrence St. Hillsdale, NJ 07642-2730 www.lma.org	(201) 664-2700
LPI	Lightning Protection Institute 3335 N. Arlington Heights Rd., Suite E Arlington Heights, IL 60004-7700 www.lightning.org	(800) 488-6864 (847) 577-7200
MBMA	Metal Building Manufacturers Association c/o Thomas Associates, Inc. 1300 Sumner Ave. Cleveland, OH 44115-2851 www.taol.com/mbma	(216) 241-7333
MCAA	Mechanical Contractors Association of America 1385 Piccard Dr. Rockville, MD 20850-4329 www.mcaa.org	(301) 869-5800
MFMA	Maple Flooring Manufacturers Association (Formerly: Wood and Synthetic Flooring Institute) 60 Revere Dr., Suite 500 Northbrook, IL 60062 www.maplefloor.com	(847) 480-9138
MFMA	Metal Framing Manufacturers Association 401 N. Michigan Ave. Chicago, IL 60611	(312) 644-6610

SECTION 014200
REFERENCES

MHIA	Material Handling Industry Association 8720 Red Oak Blvd., Suite 201 Charlotte, NC 28217-3957 www.mhia.org	(800) 345-1815 (704) 676-1190
MIA	Marble Institute of America 30 Eden Alley, Suite 301 Columbus, OH 43215 www.marble-institute.com	(614) 228-6194
MIA	Masonry Institute of America 2550 Beverly Blvd. Los Angeles, CA 90057 www.masonryinstitute.org	(213) 388-0472
ML/SFA	Metal Lath/Steel Framing Association 8 South Michigan Ave., Suite 1000 Chicago, IL 60603	(312) 456-5590
MRCA	Midwest Roofing Contractors Association 4840 W. 15th St., Suite 1000 Lawrence, KS 66049 www.mrca.org	(913) 843-4888
MSS	Manufacturers Standardization Society of the Valve and Fittings Industry 127 Park St., NE Vienna, VA 22180-4602 www.mss-hq.com	(703) 281-6613
NAA	National Arborist Association P.O. Box 1094 Amherst, NH 03031-1094 www.natlarb.com	(800) 733-2622 (603) 673-3311
NAAMM	National Association of Architectural Metal Manufacturers 8 South Michigan Ave., Suite 1000 Chicago, IL 60603 www.gss.net/naamm	(312) 322-0405
NAAMM	North American Association of Mirror Manufacturers (See GANA) 2945 Southwest Wanamaker Dr., Suite A Topeka, KS 66614 www.glasswebsite.com/naamm	(913) 266-7013
NACE	NACE International (Formerly: National Association of Corrosion Engineers) P.O. Box 218340 Houston, TX 77218-8340	(281) 492-0535 (281) 492-8254
NAGDM	National Association of Garage Door Manufacturers (See DASMA)	

SECTION 014200
REFERENCES

NAIMA	North American Insulation Manufacturers Association (Formerly: Thermal Insulation Manufacturers Association) 44 Canal Center Plaza, Suite 310 Alexandria, VA 22314 www.naima.org	(703) 684-0084
NAMI	National Accreditation & Management Institute, Inc. P.O. Box 366 207 S. Washington St. Berkeley Springs, WV 25411	(304) 258-5100
NAPA	National Asphalt Pavement Association NAPA Building 5100 Forbes Blvd. Lanham, MD 20706-4413 www.hotmix.org	(888) 468-6499 (301) 731-4748
NBHA	National Builders Hardware Association (See DHI)	
NBGQA	National Building Granite Quarries Association, Inc. 1220 L. St., NW, Suite 100-167 Washington, DC 20005	(800) 557-2848
NCAC	National Council of Acoustical Consultants 66 Morris Ave., Suite 1A Springfield, NJ 07081 www.ncac.com	(973) 564-5859
NCCA	National Coil Coaters Association 401 N. Michigan Ave. Chicago, IL 60611 www.coilcoaters.org	(312) 321-6894
NCMA	National Concrete Masonry Association 2302 Horse Pen Rd. Herndon, VA 20171-3499 www.ncma.org	(703) 713-1900
NCPI	National Clay Pipe Institute P.O. Box 759 253-80 Center St. Lake Geneva, WI 53147 www.ncpi.org	(414) 248-9094
NCRPM	National Council on Radiation Protection and Measurements 7910 Woodmont Ave., Suite 800 Bethesda, MD 20814-3095 www.ncrp.com	(800) 229-2652 (301) 657-2652

SECTION 014200
REFERENCES

NCSPA	National Corrugated Steel Pipe Association 1255 23rd St., NW, Suite 850 Washington, DC 20037 www.ncspa.org	(202) 452-1700
NEBB	Natural Environmental Balancing Bureau 8575 Grovemont Circle Gaithersburg, MD 20877-4121 www.mcaa.org/nebb.htm www.nebb.org	(301) 977-3698
NECA	National Electrical Contractors Association 3 Bethesda Metro Center, Suite 1100 Bethesda, MD 20814-3299 www.necanet.org	(301) 657-3110
NEI	National Elevator Industry 185 Bridge Plaza North, Suite 310 Fort Lee, NJ 07024	(201) 944-3211
NELMA	Northeastern Lumber Manufacturers Association 272 Tuttle Rd. P.O. Box 87A Cumberland Center, ME 04021 www.nelma.org	(207) 829-6901
NEMA	National Electrical Manufacturers Association 1300 N 17th St., Suite 1847 Rosslyn, VA 22209 www.nema.org	(703) 841-3200
NETA	InterNational Electrical Testing Association P.O. Box 687 106 Stone St. Morrison, CO 80465-1526 www.electricnet.com/neta	(303) 697-8441
NFPA	National Fire Protection Association One Batterymarch Park P.O. Box 9101 Quincy, MA 02269-9101 www.nfpa.org	(800) 344-3555 (617) 770-3000
NFPA	National Forest Products Association (See AFPA)	
NFRC	National Fenestration Rating Council Incorporated 1300 Spring St., Suite 500 Silver Spring, MD 20910 www.nfrc.org	(301) 589-6372

SECTION 014200
REFERENCES

NGA	National Glass Association 8200 Greensboro Drive, 3rd Floor McLean, VA 22102-3881	(703) 442-4890
NHLA	National Hardwood Lumber Association P.O. Box 34518 Memphis, TN 38184-0518 www.natlhardwood.org	(901) 377-1818
NIA	National Insulation Association (Formerly: National Insulation and Abatement Contractors Association) 99 Canal Center Plaza, Suite 222 Alexandria, VA 22314 www.insulation.org	(703) 683-6422
NIAC	National Insulation and Abatement Contractors Association (See NIA)	
NKCA	National Kitchen Cabinet Association (See KCMA)	
NLGA	National Lumber Grades Authority #406-First Capital Pl. 960 Quayside Dr. New Westminster, BC V3M 6G2 CANADA	(604) 524-2393
NOFMA	National Oak Flooring Manufacturers Association P.O. Box 3009 Memphis, TN 38173-0009 www.nofma.org	(901) 526-5016
NPA	National Parking Association 1112 16th Street, NW, Suite 300 Washington, DC 20036	(202) 296-4336 (800) 647-7275
NPCA	National Paint and Coatings Association 1500 Rhode Island Ave., NW Washington, DC 20005-5597 www.paint.org	(202) 462-6272
NRCA	National Roofing Contractors Association O'Hare International Center 10255 W. Higgins Rd., Suite 600 Rosemont, IL 60018-5607 www.roofonline.org	(800) 323-9545 (847) 299-9070
NRMCA	National Ready Mixed Concrete Association 900 Spring St. Silver Spring, MD 20910 www.nrmca.org	(301) 587-1400

SECTION 014200
REFERENCES

NSA	National Stone Association 1415 Elliot Pl., NW Washington, DC 20007 www.aggregates.org	(800) 342-1415 (202) 342-1100
NSF	NSF International (Formerly: National Sanitation Foundation) 3475 Plymouth Rd. Ann Arbor, MI 48105 www.nsf.org	(734) 769-8010
NSSEA	National School Supply and Equipment Association 8300 Colesville Rd., Suite 250 Silver Spring, MD 20910 www.nssea.org	(800) 395-5550 (301) 495-0240
NTMA	National Terrazzo and Mosaic Association 110 E. Market St., Suite 200-A Leesburg, VA 20176-3122 www.ntma.com	(800) 323-9736 (703) 779-1022
NUSIG	National Uniform Seismic Installation Guidelines P.O. Box 0933 Alamo, CA 94507	(925) 555-6331
NWMA	National Woodwork Manufacturers Association (See NWWDA)	
NWWDA	National Wood Window and Door Association (Formerly: National Woodwork Manufacturers Association) 1400 E. Touhy Ave. Des Plaines, IL 60018 www.nwwda.org	(800) 223-2301 (847) 299-5200
PATMI	Powder Actuated Tool Manufacturers' Institute 1603 Boonslick Rd. St. Charles, MO 63301-2244	(314) 947-6610
PCA	Portland Cement Association 5420 Old Orchard Rd. Skokie, IL 60077-1083 www.portcement.org	(847) 966-6200
PCI	Precast/Prestressed Concrete Institute 175 W. Jackson Blvd. Chicago, IL 60604 www.pci.org	(312) 786-0300
PDCA	Painting and Decorating Contractors of America 3913 Old Lee Hwy, Suite 33-B Fairfax, VA 22030 www.pdca.com	(800) 332-7322 (703) 359-0826

SECTION 014200
REFERENCES

PDI	Plumbing and Drainage Institute 45 Bristol Dr., Suite 101 South Easton, MA 02375 //pdi-online.org	(800) 589-8956 (508) 230-3516
PEI	Porcelain Enamel Institute 4004 Hillsboro Pike, Suite 224-B Nashville, TN 37215 www.porcelainenamel.com	(615) 385-5357
PGI	PVC Geomembrane Institute/Technology Program University of Illinois-Urbana Champaign 205 N. Mathews Ave. 2215 Newmark Civil Engineering Lab Urbana, IL 61801 //pgi-tp.ce.vivc.edu	(217) 333-3929
PIMA	Photographic and Imaging Manufacturers Association 550 Mamaroneck Ave., Suite 307 Harrison, NY 10528 www.pima.net	(914) 698-7603
PPFA	Plastic Pipe and Fittings Association 800 Roosevelt Rd., Building C, Suite 20 Glen Ellyn, IL 60137-5833	(888) 314-6774 (630) 858-6540
PPI	Plastics Pipe Institute (The Society of the Plastics Industry, Inc.) 1801 K St., NW, Suite 600K Washington, DC 20006 www.plasticpipe.org	(202) 974-5306
RCMA	Roof Coatings Manufacturers Association Center Park 4041 Powder Mill Rd., Suite 404 Calverton, MD 20705 www.roofcoatings.org	(301) 348-2003
RCSC	Research Council on Structural Connections Sargent & Lundy 55 E. Monroe St. Chicago, IL 60603	(312) 269-2424
RFCI	Resilient Floor Covering Institute 966 Hungerford Dr., Suite 12-B Rockville, MD 20850-1714	(301) 340-8580
RMA	Rubber Manufacturers Association 1400 K St., NW, Suite 900 Washington, DC 20005 www.rma.org	(800) 220-7620 (202) 682-4800

SECTION 014200
REFERENCES

SAE	SAE International 400 Commonwealth Dr. Warrendale, PA 15096-0001 For publications: Call (724) 776-4970 www.sae.org	(724) 776-4841
SDI	Steel Deck Institute P.O. Box 25 Fox River Grove, IL 60021 www.sdi.org	(847) 462-1930
SDI	Steel Door Institute 30200 Detroit Rd. Cleveland, OH 44145-1967 www.steeldoor.org	(440) 899-0010
SEFA	Scientific Equipment and Furniture Association 7 Wildbird Lane Hilton Head Island, SC 29926 www.sefalabfurn.com	(843) 689-6878
SEGD	Society for Environmental Graphic Design 401 F St., NW, Suite 333 Washington, DC 20001-2728	(202) 638-5555
SGCC	Safety Glazing Certification Council P.O. Box 9 Henderson Harbor, NY 13651	(315) 938-7444
SHLMA	Southern Hardwood Lumber Manufacturers Association (See HMA)	
SIGMA	Sealed Insulating Glass Manufacturers Association 401 N. Michigan Ave. Chicago, IL 60611-4267 www.sigmaonline.org/sigma	(312) 644-6610 x3279
SJI	Steel Joist Institute 3127 10th Ave., North Ext. Myrtle Beach, SC 29577-6760	(803) 626-1995
SMA	Screen Manufacturers Association 2850 S. Ocean Blvd., Suite 114 Palm Beach, FL 33480-5535	(561) 533-0991
SMACNA	Sheet Metal and Air Conditioning Contractors' National Association 4201 Lafayette Center Dr. P.O. Box 221230 Chantilly, VA 20151-1209 www.smacna.org	(703) 803-2980

SECTION 014200
REFERENCES

SPI	The Society of the Plastics Industry, Inc. Spray Polyurethane Division 1801 K St., NW, Suite 600K Washington, DC 20006 www.socplas.org	(800) 951-2001 (202) 974-5200
SPIB	Southern Pine Inspection Bureau 4709 Scenic Hwy Pensacola, FL 32504-9094 www.spib.org	(850) 434-2611
SPRI	SPRI (Formerly: Single Ply Roofing Institute) 200 Reservoir St., Suite 309A Needham, MA 02494-3034 www.spri.org	(781) 444-0242
SSINA	Specialty Steel Industry of North America c/o Collier, Shannon Rill & Scott 3050 K St., NW, Suite 400 Washington, DC 20007 www.ssina.com	(800) 982-0355 (202) 342-8630
SSPC	SSPC: The Society for Protective Coatings 40 24th St., 6th Floor Pittsburgh, PA 15222-4656 www.sspc.org	(800) 837-8303 (412) 281-2331
SSPMA	Sump and Sewage Pump Manufacturers Association P.O. Box 647 Northbrook, IL 60065-0647	(847) 559-9233
STI	Steel Tank Institute 570 Oakwood Rd. Lake Zurich, IL 60047-1559 www.steeltank.com	(847) 438-8265
SWI	Steel Window Institute c/o Thomas Associates, Inc. 1300 Sumner Ave. Cleveland, OH 44115-2851 www.taol.com/swi	(216) 241-7333
SWPA	Submersible Wastewater Pump Association 1806 Johns Dr. Glenview, IL 60025-1657	(847) 729-7972
SWRI	Sealant, Waterproofing and Restoration Institute 2841 Main St. Kansas City, MO 64108 www.swrionline.org	(816) 472-7974

SECTION 014200
REFERENCES

TCA	Tile Council of America P.O. Box 1787 Clemson, SC 29633 www.tileusa.com	(864) 646-8453
TIMA	Thermal Insulation Manufacturers Association (See NAIMA)	
TPI	Truss Plate Institute 583 D'Onofrio Dr., Suite 200 Madison, WI 53719	(608) 833-5900
TPI	Turfgrass Producers International (Formerly: American Sod Producers Association) 1855-A Hicks Rd. Rolling Meadows, IL 60008 www.turfgrassod.org	(800) 405-8873 (847) 705-9898
UFAC	Upholstered Furniture Action Council P.O. Box 2436 High Point, NC 27261	(910) 885-6085
UL	Underwriters Laboratories Inc. 333 Pfingsten Rd. Northbrook, IL 60062 www.ul.com	(800) 704-4050 (847) 272-8800
UNI	Uni-Bell PVC Pipe Association 2655 Villa Creek Dr., Suite 155 Dallas, TX 75234 members.aol.com/unibell	(972) 243-3902
USITT	USITT: The American Association of Design and Production Professionals in the Performing Arts 6443 Ridings Rd. Syracuse, NY 13206-1111 www.culturenet.ca/usitt	(800) 938-7488 (315) 463-6463
USP	U.S. Pharmacopeia (Formerly: U.S. Pharmacopoeial Convention) 12601 Twinbrook Pkwy Rockville, MD 20852-1790 www.usp.org	(800) 227-8772 (301) 881-0666
WA	Wallcoverings Association 401 N. Michigan Ave. Chicago, IL 60611-4267	(312) 644-6610

SECTION 014200
REFERENCES

WASTEC	Waste Equipment Technology Association 4301 Connecticut Ave. NW, Suite 300 Washington, DC 20008	(202) 244-4700
WCLIB	West Coast Lumber Inspection Bureau P.O. Box 23145 Portland, OR 97281-3145	(800) 283-1486 (503) 639-0651
WCMA	Window Covering Manufacturers Association (Formerly: American Window Covering Manufacturers Association) 355 Lexington Ave., 17th Floor New York, NY 10017-6603	(212) 661-4261
WEF	Water Environment Federation (Formerly: Water Pollution Control Federation) 601 Wythe St. Alexandria, VA 22314-1994 www.wef.org	(800) 666-0206 (703) 684-2400
WIC	Woodwork Institute of California P.O. Box 980247 West Sacramento, CA 95798-0247 www.wicnet.org	(916) 372-9943
WMMPA	Wood Moulding & Millwork Producers Association 507 First St. Woodland, CA 95695 www.wmmpa.com	(800) 550-7889 (530) 661-9591
WPCF	Water Pollution Control Federation (See WEF)	
WRI	Wire Reinforcement Institute 301 E. Sandusky St. Findlay, OH 45840 www.bright.net/~rreiter	(419) 425-9473
WSC	Water Systems Council Building C, Suite 20 800 Roosevelt Rd. Glen Ellyn, IL 60137	(630) 545-1762
WSFI	Wood and Synthetic Flooring Institute (See MFMA)	
WWPA	Western Wood Products Association Yeon Building 522 SW 5th Ave. Portland, OR 97204-2122 www.wwpa.org	(503) 224-3930

- G. Federal Government Agencies: Names and titles of Federal Government standards- or specification-developing agencies are often abbreviated. The following abbreviations and acronyms referenced in the Contract Documents indicate names of standards- or

SECTION 014200
REFERENCES

FAA	Federal Aviation Administration (U.S. Department of Transportation) 800 Independence Ave., SW Washington, DC 20591 www.faa.gov	(202) 366-4000
FCC	Federal Communications Commission 1919 M St., NW Washington, DC 20554 www.fcc.gov	(202) 418-0126
FDA	Food and Drug Administration 5600 Fishers Lane Rockville, MD 20857 www.fda.gov	(301) 443-1544
FHA	Federal Housing Administration (U.S. Department of Housing and Urban Development) 451 Seventh St., SW Washington, DC 20410 www.hud.gov	(202) 401-0388
FS	Federal Specification Unit (Available from GSA) 470 East L'Enfant Plaza, SW, Suite 8100 Washington, DC 20407 www.gsa.gov	(202) 619-8925
GSA	General Services Administration F St. and 18th St., NW Washington, DC 20405 www.gsa.gov	(202) 708-5082
MIL	Military Standardization Documents (U.S. Department of Defense) Defense Automated Printing Service 700 Robbins Ave., Building 4D Philadelphia, PA 19111 www.dodssp.daps.mil	(215) 697-2179
NIST	National Institute of Standards and Technology (U.S. Department of Commerce) Building 101, #A1134, Rte. I-270 and Quince Orchard Rd. Gaithersburg, MD 20899 www.nist.gov	(301) 975-2000
OSHA	Occupational Safety and Health Administration (U.S. Department of Labor) 200 Constitution Ave., NW Washington, DC 20210 www.osha.gov	(202) 219-8148

SECTION 014200
REFERENCES

PS	Product Standard of NBS (U.S. Department of Commerce) Government Printing Office Washington, DC 20402 For product standards, contact: Ms. Brenda Umberger CS & PS Specialist c/o NIST Gaithersburg, MD 20899 www.nist.gov	(202) 512-1800 (301) 975-4036
RUS	Rural Utilities Service (Formerly: Rural Electrification Administration) (U.S. Department of Agriculture) 14th St. and Independence Ave., SW Washington, DC 20250	(202) 692-0187
TRB	Transportation Research Board, National Research Council 2101 Constitution Ave., NW Washington, DC 20418 www.nas.edu/trb	(202) 334-2934
USDA	U.S. Department of Agriculture 14th St. and Independence Ave., SW Washington, DC 20250 www.usda.gov	(202) 720-8732
USPS	U.S. Postal Service 475 L'Enfant Plaza, SW Washington, DC 20260-0010 www.usps.gov	(202) 268-2000

1.5 GOVERNING REGULATIONS/AUTHORITIES

- A. The Architect has contacted authorities having jurisdiction where necessary to obtain information necessary for preparation of Contract Documents; that information may or may not be of significance to the Contractor. Contact authorities having jurisdiction directly for information and decisions having a bearing on the Work.
- B. Copies of Regulations: Obtain copies of the following regulations and retain at the Project Site, available for reference by parties who have a reasonable need for such reference.

1.6 SUBMITTALS

- A. Permits, Licenses, and Certificates: For the Owner's records, submit copies of permits, licenses, certifications, inspection reports, releases, jurisdictional settlements, notices, receipts for fee payments, judgments, and similar documents, correspondence, and records established in conjunction with compliance with standards and regulations bearing upon performance of the Work.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION (Not Applicable)

****END OF SECTION****

ABBREVIATIONS

PART 1 - GENERAL

1.1 The following is a list of abbreviations utilized throughout the Contract Documents.

A		B		C	
ABV.	Above			CAB.	Cabinet
A.F.F.	Above Finish Floor	B/B	Back-to-Back	C.U.H.	Cabinet Unit Heater
ABR.	Abrasive	B.F.P.	Back Flow Preventer	CAP.	Capacity
ABS.	Absorbing	B.D.D.	Back Draft Damper	CPT.	Carpet
ACC.	Access	B.F.	Barrier Free	CSMT.	Casement
A.C.C.	Air Cooled Condenser	B.B.R.	Base Board Radiation	CSWRK.	Casework
ACC.PNL.	Access Panel	B.PL.	Base Plate	CSG.	Casing
A.V.	Acid Vent	BSMT.	Basement	C.I.	Cast Iron
A.W.	Acid Waste	B.	Bath Room	C.I.F.	Cast Iron Frame
AC.	Acoustic/Acoustical	BM.	Beam	C.I.P.	Cast Iron Pipe
AC.T.	Acoustic Tile	BRG	Bearing	CSTG.	Casting
AC.INSUL.	Acoustical Insulation	BR.	Bedroom	CAT.NO.	Catalog Number
A.D.A.	Americans with Disability Act.	B.M.	Bench Mark	C.B.	Catch Basin
ADD.	Addendum	BT.	Bent	CLG.	Ceiling
ADDN.	Addition	BETW.	Between	C.D.	Ceiling Diffuser
ADDNL.	Additional	BEV.	Bevel	CLG.HT.	Ceiling Height
ADH.	Adhesive	BIT.	Bituminous	CEM.	Cement
ADJ.	Adjacent/ Adjustable	B.I.	Black-iron	CEM.PLAS.	Cement Plaster
AGGR.	Aggregate	BLK.	Block	CTR.	Center
A.C.B.	Air Circuit Breaker	BD.	Board	C.L.	Center Line
A/C	Air Conditioning	BLR.	Boiler	C/C	Center-to-Center
A.C.	Air Conditioner	BLR.F.	Boiler Feed	CER.	Ceramic
A.C.C.	Air Conditioning Compressor	BLR.H.	Boiler House	CER.T.	Ceramic Tile
A.C.U.	Air Conditioning Unit	B.S.	Both Side	CBD.	Chalkboard
A.H.U.	Air Handling Unit	B.W.	Both Ways	CHAM.	Chamfer
ALT.	Alternate	BOT.	Bottom	CHG.	Change
ALUM./AL.	Aluminum	B.O.D.	Bottom of Duct	C/CHAN.	Channel
AMT.	Amount	B.O.P.	Bottom of Pipe	CHKD. PL.	Checked Plate
AMP.	Amphere	BOT.EL.	Bottom Elevation	CH.W.R.	Chilled Water Return
AMPL.	Amplifier	BLVD.	Boulevard	CH.W.S.	Chilled Water Supply
ANCH.	Anchor/Anchorage	BDRY.	Boundary	CHD.	Chord
A.B.	Anchor Bolt	BRKT.	Bracket	CIRCUM.	Circumference
&	And	B.HP.	Brake Horsepower	CIR.	Circle/Circular
L/AN.	Angleg	BR.	Brass	CIRC.	Circuit
ANOD.	Anodized	BRKR.	Breaker	CIRC.	Circulation
APT.	Apartment	BRK.	Brick	C.BR.	Circuit Breaker
APR.	Approved	B.T.U.	British Thermal Unit	C-	Civil Drawing Number
APPR.	Approximate	BRZ.	Bronze	CL.	Class
ARCH.	Architect Architectural	BLDGD.	Building	CLRM.	Classroom
A-	Architectural Drawing Number	B.L.	Building Line	C.O.	Clean Out
A.T.	Ash Tray	B.M.S.	Building Management System	CLR.	Clear
ASPH.	Asphalt	B.U.R.	Built-up Roofing	CLR. GL.	Clear Glass
ASSY.	Assembly	BN.	Bullnose	CLR. W.GL.	Clear Wire Glass
@	At	BLKHD.	Bulkhead	COEF.	Coefficient
AUTO.	Automatic	BULL.	Bulletin	C.W.	Cold Water
A.S.R.	Automatic Sprinkler Riser	B.A.	Burglar Alarm	COL.	Column
AUX.	Auxiliary	BUZZ.	Buzzer	CO.	Company
AVG.	Average			COMPT.	Compartment
				COMPO.	Composition
				C.A.	Compressed Air
				COMPR.	Compressor
				CONC.	Concrete
				C.M.U.	Concrete Masonry Unit

SECTION 014213
ABBREVIATIONS

C.W.R. Condensing Water Return
 C.W.S. Condensing Water Supply
 COND. Condensate
 COND. Conduit
 CONF. Conference
 CONN. Connect
 C.A.V. Constant Air Volume
 CONST. Construction
 C.J. Control Joint
 CONT. Continue/Continuous
 CONTR. Contractor
 C.P. Control Panel
 CONV. Convector
 CNVYR. Conveyor
 COR. Corner
 C.G. Corner Guard
 CORR. Corridor/Corrugated
 CPR. Copper
 CNTR. Counter
 CTSK. Countersink/Countersunk

 CRS. Course
 COV. Cover
 COV.PL. Cover Plate
 C.C.T. Cubical Curtain Track
 CU.FT. Cubic Feet/Cubic Foot

 C.F.M. Cubic Feet Per Minute

 C.Y. Cubic Yard
 CULV. Culvert
 C.D. Cup Dispenser
 CYL. Cylinder
 CYC. Cycles

 D

DMPR. Damper
 DMPFG. Dampproofing
 D.L. Dead Load
 DB. Decibel
 D. Deep
 DEG. Degree
 DMT. Demountable
 PARTN. Partition
 DEPT. Department
 DEPR. Depressed
 DES. Design
 DET. Detail
 D.E.CO. Detroit Edison Co.
 DIAG. Diagonal
 DGM. Diagram
 DIA. Diameter
 DIFF. Diffuser
 DIM. Dimension
 D.R. Dining Room
 DIR. Directory
 D.D.C. Direct Digital Control

DISC. Disconnect
 DISCONT. Discontinuous
 DW. Dishwasher
 DISP. Dispenser
 DIST. Distance
 D.P. Distribution Panel
 DO. Ditto
 DIV. Divider/Division
 DR. Door
 D.O. Door Opening
 DR.OP. Door Operator
 DBL. Double
 D.A. Double Acting
 D.H. Double Hung
 DWL. Dowel
 DN. Down
 D.S. Downspout
 D.S.B. Downspout Boot
 DRN. Drain
 D.T. Drain Tile
 D.T.C. Drain Tile Connector
 DWR. Drawer
 DWG. Drawing
 D.F. Drinking Fountain
 D.B. Dry Bulb
 D.S.P. Dry Stand Pipe
 DBWTR. Dumbwaiter
 DUP. Duplicate
 D.DR. Dutch Door

E

EA. Each
 E.F. Each Face
 E.W. Each Way
 E. East
 ELAST. Elastomeric
 FLASH. Flashing
 ELAST W.P. Elastomeric Waterproofing
 E.S.R. Elastomeric Sheet Roofing

 E.D.H. Electric Duct Heater
 ELEC. Electric/Electrical
 ELEC. CL. Electric Closet
 ELEC.CAB. Electrical Cabinet
 E.C. Electrical Contractor
 E- Electrical Drawing Number
 E.P. Electrical Panel
 E.R.P. Electric Radiant Panel

 E.U.H. Electric Unit Heater
 EWC. Electric Water Cooler
 E.W.H. Electric Water Heater
 ELEC.OPER. Electrically Operated

 EL. Elevation
 ELEV. Elevator
 EMERG. Emergency
 ENCL. Enclosure

ENGR. Engineer
 E/E End-to-End
 E.A.T. Entering Air Temperature
 ENTR. Entrance/Entry
 EP. Epoxy
 EQ. Equal
 EQUIP. Equipment
 EQUIV. Equivalent
 ESC. Escalator
 EST. Estimate
 EXC. Excavated
 EXH. Exhaust
 E.D. Exhaust Duct
 E.F. Exhaust Fan
 E.G. Exhaust Grille
 E.R. Exhaust Register
 EXIST. Existing
 EXP. Expansion
 EXP.B. Expansion Bolt
 E.J. Expansion Joint
 EXPL.P. Explosion Proof
 EXP'D. Exposed
 EXT'N. Extension
 EXT. Exterior
 E.H. Extra Heavy
 EXTR. Extruded
 E.S.P. External Static Pressure

F

FAB. Fabricated/Fabric
 F/F Face-to-face
 F. FIN. Factory Finish
 F.C.U. Fan Coil Unit
 F.S. Far Side
 FAS. Fastener
 FDR. Feeder
 FT. Feet/Foot
 F.P.M. Feet Per Minute
 FN. Fence
 FBD. Fiberboard
 FIG. Figure
 FIN. Finish/Finished
 FIN.FLR/ Finish Floor
 F.F.
 F.T.R. Finned Tube Radiation
 F.A. Fire Alarm
 F.A.C.P. Fire Alarm Control Panel
 F. BRK. Fire Brick
 F.D. Fire Damper
 F.E. Fire Extinguisher
 F.E.C. Fire Extinguisher Cabinet
 F.H.C. Fire Hose Cabinet
 F.H. Fire Hydrant
 F.L. Fire Line

SECTION 014213
ABBREVIATIONS

F.R. Fire Retardant/
Fire Rated
F.V.C. Fire Valve Cabinet
FP. Fireplace
FPRFG. Fireproofing
FIXT. Fixture
FLG. Flange
FLASH. Flashing
F.H.M.S. Flat Head Machine
Screw
F.H.W.S. Flat Head Wood
Screw
F.C. Flexible Connection
FLR. Floor
F.CO. Floor Cleanout
F.D. Floor Drain
FLR.FIN. Floor Finish
FLUOR. Fluorescent
FLDG. Folding
FTG. Footing
FMBD. Formboard
FDN. Foundation
FR. Frame
FRMG. Framing
F.A.I. Fresh Air Intake
FRZR. Freezer
F.L.A. Full Load Amperes
F.S. Full Size
FURN. Furnish/ Furnished

G

GA. Gauge
GAL. Gallon
G.P.H. Gallons Per Hour
G.P.M. Gallons Per Minute
GALV. Galvanized
GALV.I. Galvanized Iron
G. Gas
GKT. Gasket
G.V. & B. Gate Valve And Box
GA. Gauge
GEN'L. General
GL. Glass
GLZ. Glazing
G.H.T. Glazed Hollow Tile
G.B. Grab Bar
GR. Grade/Grille
GB. Grade Beam
GRAT. Grating
G.L. Grid Line
GRN. Granite
G.S. Grease Separator
G.T. Grease Trap
GND. Ground
G.F. Ground Fault
GT. Grout
GYP. Gypsum
GYP.BD. Gypsum Board

H

HNDCP. Handicapped
H.R. Handrail
H.BD. Hardboard
HDWE. Hardware
HDWD. Hardwood
HD. Head
HDR. Header
H.O.A. Hands-Off-Auto
HD. Head
H.A.GL. Heat Absorbing
Glass
H.R.U. Heat Recovery Unit
HTR. Heater
HTG. Heating
H/V Heating And
Ventilating
H.V.A.C. Heating, Ventilating,
and Air Conditioning
H.H.W.R. Heating Hot Water
Return
H.H.W.S. Heating Hot Water
Supply
HGT. Height
HEX. Hexagon
H. High
H.I.D. High Intensity
Discharge
H.P. High Point
H.PR. High Pressure
H.S. High Strength
H.S.B. High Strength Bolt
H.V. High Voltage
HWY. Highway
HSTWY. Hoistway
H.C. Hollow Core
H.M. Hollow Metal
HK. Hook
HORIZ. Horizontal/
Horizontally
HP. Horsepower
H.B. Hose Bibb
H.S.P. Hose Stand Pipe
H.V.C. Hose Valve Cabinet
HOSP. Hospital
H.W. Hot Water
H.W.R. Hot Water Return
H.W.S. Hot Water Supply
HR. Hour
H.O. Hub Outlet
HYD. Hydrant/Hydraulic
H. Hydrogen

I

I.D. Identification
INCAND. Incandescent
IN. or " Inch/ Inches
INCIN. Incinerator
INCL. Include/ Including

I.W. Indirect Waste
INFO. Information
I.D. Inside Diameter
I.F. Inside Face
INST'L. Install/ Installation
INSUL. Insulate/ Insulation
I.H. Intake Hood
INT. Interior
INTER. Intermediate
INV. Invert
I.E. Invert Elevation

J

J.C. Janitor Closet
JT. Joint
JST. Joist
J.B. Junction Box
JR. Junior

K

K.P. Kick Plate
KV. Kilovolt
KV.A. Kilovolt Ampere
KW. Kilowatt
K. Kip (1000#)
KIT. Kitchen
K.D. Knock Down
K.O.P. Knock-Out Panel

L

LBL. Label
LAB. Laboratory
LAD. Ladder
L.B. Lag Bolt
LAM. Laminate/ Laminated
LDG. Landing
L- Landscape Drawing
Number
LGE. Large
LDRY. Laundry
LAV. Lavatory
L.A.T. Leaving Air
Temperature
L.H. Left Hand
L.H.R.B. Left Hand Reverse
Bevel
LGTH. Length
LEV. Level
LIB. Library
LT. Light
LPRF. Lightproof
LTG. Lighting
L.P. Lighting Panel

SECTION 014213
ABBREVIATIONS

L.R.P. Lighting Receptacle Panel
 LTWT. Lightweight
 LTWT. Lightweight Concrete CONC.
 LMS. Limestone
 LTL. Lintel
 L.D. Linear Diffuser
 L.C.D. Linear Ceiling Diffuser
 L.F. Linear Feet/Foot
 LIQ. Liquid
 L.L. Live Load
 L.R. Living Room
 LOC. Location
 LKR. Locker
 LG. Long
 L.L.H. Long Leg Horizontal
 L.L.V. Long Leg Vertical
 LVR. Louver
 L.O. Louver Opening
 L.P. Low Point
 L.PR. Low Pressure
 LBR. Lumber
 LBS. Pounds

M

MACH. Machine
 M.B. Machine Bolt
 MACH.RM. Machine Room
 M.U.A. Make-Up Air
 M.A.U. Make-up Air Unit
 M.D.P. Main Distribution Panel
 M.S.B. Main Switch Board
 MAINT. Maintenance
 MH. Manhole
 M.V.D. Manual Volume Damper
 MFR. Manufacturer
 MAR. Marble
 MK. Mark
 MAS. Masonry
 M.O. Masonry Opening
 MATL. Material
 MAX. Maximum
 MECH. Mechanical
 M- Mechanical Drawing Number
 M.C. Medicine Cabinet
 MED. Medium
 MEMB. Membrane
 MET. Metal/ Metallic
 M.C.S. Metal Carpet Strip
 M.D.S. Metal Divider Strip
 M.E.S. Metal Edge Strip
 M.L. Metal Lath
 M.L.& PLAS. Metal Lath And Plaster

MET.W.P. Metallic Waterproofing
 MEZZ. Mezzanine
 M.D.O.T. Michigan Department of Transportation
 MWK. Millwork
 MIN. Minimum
 MIR. Mirror
 M. & S. Mirror And Shelf
 MISC. Miscellaneous
 M.I. Miscellaneous Iron
 MOD. Model
 MON. Monument
 M.S. & S. Mop Strip And Shelf
 M.O. Motor Operated
 M.O.D. Motor Operated Damper
 MLDG. Molding
 MTD. Mounted
 MTG. Meeting/Mounting
 MTD. Mounted
 MOV. Moveable
 MOV. Moveable Partition PARTN.
 MULL. Mullion
 M Thousand
 MBH 1000BTU/Hour

N

NAT. Natural
 N.S. Near Side
 NK. Neck
 NEUT. Neutral
 N.R.C. Noise Reduction Coefficient
 NOM. Nominal
 N.C. Non-Corrosive
 NOR. Normal
 N.C. Normally Closed
 N.O. Normally Open
 N North
 NOS. Nosing
 N.I.C. Not In Contract
 N.T.S. Not To Scale
 NO. or # Number

O

OBS. Obscure
 OBS.GL. Obscure Glass
 OFF. Office
 O.C. On Center
 OPQ. Opaque
 OPG. Opening
 OPER. Operator
 O.B.V.D. Opposed Blade Volume Damper
 OPP. Opposite

OPP.HD Opposite Hand
 ORIG. Original
 ORN. Ornamental
 OZ. Ounce
 O/O Out-to-Out
 O.A. Outside Air
 O.D. Outside Diameter
 O.F. Outside Face
 O.H.S. Oval Head Screw
 OA. Overall
 OHD. Overhead
 OHD.DR. Overhead Door
 OXY. Oxygen

P

PRD. Painted
 PR. Pair
 PNL. Panel
 P.T.D. Paper Towel Dispenser
 P.T.W.R. Paper Towel Waste Receptacle
 PARA. Paragraph
 PRL. Parallel
 PGK. Parking
 P.BD. Particle Board
 PRTN. Partition
 PASS. Passage
 PAT. Patent
 PVMT. Pavement
 PVG. Paving
 PED. Pedestal
 PERF. Perforated
 PERIM. Perimeter
 PERM. Permanent
 PERP. Perpendicular
 PHOTO. Photograph
 P.H. Physically Handicapped
 PC. Piece
 PCS. Pieces
 PLAS. Plaster
 PL.LAM. Plastic Laminate
 PL. Plate
 PL.GL. Plate Glass
 PLAT. Platform
 PLBG. Plumbing
 PLYWD. Plywood
 PT. Point
 P.T. Point of Tangency
 P.C. Point of Curvature
 POL. Polish/ Polished
 PVC. Polyvinylchloride
 PORC. Porcelain
 PORC. ENAM. Porcelain Enamel
 POR. Porous
 PORT. Portable
 POS. Position
 P.I.V. Post Indicator Valve

SECTION 014213
ABBREVIATIONS

LBS. or #	Pounds	REG.	Register	SHWR.	Shower
P.L.F.	Pounds Per Linear Foot	RH.C.	Reheat Coil	S.C.R.	Shower Curtain Rod
P.S.F.	Pounds Per Square Foot	REINF.	Reinforce/Reinforcing Reinforcement	S.D.R.	Shower Door
P.S.I.	Pounds Per Square Inch	R.H.	Relief Hood	SW.	Sidewalk
P.C.F.	Pounds Per Cubic Foot	REM.	Remove/ Removable	SIM.	Similar
P.P.	Power Panel	REP.	Repair	SGL.	Single
P/C	Precast	REQ'D.	Required	SK.	Sink
P.T.C.	Precast Terrazzo Receptor	RESIL.	Resilient	S.D.	Soap Dispenser
PREFAB.	Prefabricated	RET.	Return	S.C.	Solid Core
PFN.	Prefinished	R.A.	Return Air	S.T.C.	Sound Transmission Class
P.C.T./C.M.	Pressure Control Terminal/Control Module	R.A.D.	Return Air Duct	S	South
P.G.	Pressure Gauge	R.A.F.	Return Air Fan	SP.	Space
P.R.G.	Pressure Relief Grille	REV.	Revised/Revision	SPR.	Spare
P.R.V.	Pressure Reducing Valve	R.P.M.	Revolutions Per Minute	SPKR.	Speaker
PRIM.	Primary	R.	Riser	SPEC.	Specifications
PROJ.	Project/ Projection	R.H.	Right Hand	S.D.	Splitter Damper
PROP.	Property/ Proposed	R.H.R.B.	Right Hand Reverse Bevel	SPRYD.	Sprayed
P.L.	Property Line	R.O.W.	Right Of Way	SPKLR.	Sprinkler
P.A.	Public Address	RVT.	Rivet	SQ.	Square
P.S.	Purse Shelf	RD.	Road	S.F.	Square Feet/ Square Foot
P.B.	Push Button	R.S.C.	Rolling Steel Curtain	STAG.	Staggered
	Q	RF.	Roof	ST.STL	Stainless Steel
		R.C.	Roof Conductor	STD.	Standard
		R.D.	Roof Drain	SP.	Standpipe
		RF.H.	Roof Hatch	S.P.	Static Pressure
		R.T.U.	Roof Top Unit	STA.	Station
		R.S.	Roof Sump	STM.	Steam
		R.V.	Roof Ventilator	STL.	Steel
		RFG.	Roofing	STL.PL.	Steel Plate
		R.W.C.	Rain Water Conductor	STIFF.	Stiffener
				STO.FR.	Storefront
				STOR.	Storage
QTY.	Quantity	RM.	Room	ST.	Storm
Q.T.	Quarry Tile	R.O.	Rough Opening	STR.	Straight
QTR.	Quarter	RND. or O	Round	ST.	Street
QTR.RD.	Quarter Round	R.H.M.S.	Round Head Machine Screw	STRUCT.	Structural Drawing Number
	R	R.H.W.S.	Round Head Wood Screw	S.G.F.T.	Structural Glazed Facing Tile
		R.T.	Rubber Tile	S.STL.	Structural Steel
			S	SS.D.	Subsoil Drain
				SS.D.C.	Subsoil Drain Connection
RBT.	Rabbet			SUB.	Substation
R.C.P.	Radiant Ceiling Panel			S.A.G.	Supply Air Grille
RAD. or R.	Radius			S.D.	Supply Diffuser/ Duct
R.W.C.	Rain Water Conductor	SAN.	Sanitary	SUBST.	Substitute
R.R.	Railroad	S.N.D.	Sanitary Napkin Dispenser	S.A.R.	Supply Air Register
RECV.	Receive/ Receiving	S.N.R.	Sanitary Napkin Receptacle	S.F.	Supply Fan
RECPT.	Receptacle	SCHED.	Schedule	S.A.	Supply Air
R.P.	Receptacle Panel	SCN.	Screen	S.A.D.	Supply Air Diffuser
REC.	Recess	STG.	Seating	SUPP.	Support
RECIRC.	Recirculation	SECT.	Section	SURF.	Surface/Surfacing
RECT.	Rectangle / Rectangular	SERV.	Service	SUSP.	Suspend/Suspension
RED.	Reducer	S.S.	Service Sink	SW.	Switch
RWD.	Redwood	SHTHG.	Sheathing	SWBD.	Switchboard
REF.	Refer/Reference	SHT.	Sheet	SWGR.	Switchgear
REFL.	Reflected/Reflective	SHT.MET.	Sheet Metal	SYM.	Symbol/Symmetrical
REFRIG.	Refrigerant	SH. & P.	Shelf And Pole	SYS.	System
REFR.	Refrigerator				

SECTION 014213
ABBREVIATIONS

T					
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T.BD.	Tackboard	UNFIN.	Unfinished	W.H.	Water Heater
TAN.	Tangent	U.H.	Unit Heater	WP.	Waterproofing
TECH.	Technical	U.SUB.	Unit Substation	W.P.	Weatherproof
TEL.	Telephone	U.V.	Unit Ventilator	W.STPG.	Weatherstripping
TEL.CAB.	Telephone Cabinet	U.S.G.S.	United States Geological Survey	WT.	Weight
TV	Television			W.W.F	Welded Wire Fabric
TV.M.	Television Monitor	U.O.N.	Unless Otherwise Noted	W	West
TEMP.	Temperature	U.S.A.	Untempered Supply Air	W.B.	Wet Bulb
TEMP.GL.	Tempered Glass	UR.	Urinal	W.	Wide/Width
T.W.	Tempered Water			W-x-	Wide Flange Section
T.U.	Terminal Unit			WT	Wide Flange Tee Section
TERR.	Terrazzo		V		
T.B.	Test Boring			W.O.	Window Opening
T.	Thermostat			W.GL.	Wire Glass
THK.	Thick/Thickness			W.M.	Wire Mesh
T.S.	Thickened Slab			W/	With
M (1000)	Thousand	VAC.	Vacuum	W/O	Without
K (KIP)	Thousand Pounds	V.B.	Vacuum Breaker	WD.	Wood
THD.	Thread/Threaded	V.C.O.	Vacuum Cleaner Outlet	W.L.	Working Line
THRESH.	Threshold	V.BARR.	Vapor Barrier	W.PT.	Working Point
THRU.	Through	VAR.	Variable	W.I.	Wrought Iron
T.	Tile	V.A.V.	Variable Air Volume		
T./TOIL.	Toilet	VARN.	Varnish		Y
T.P.D.	Toilet Paper Dispenser	VNR	Veneer		
		V. PLAS.	Veneer Plaster		
T.P.H.	Toilet Paper Holder	V.	Vent	YD.	Yard
T & G	Tongue And Groove	V.T.R	Vent Thru Roof	Y.P.	Yield Point
T & B	Top & Bottom	VENT.	Ventilate/ Ventilation	Y.S.	Yield Strength
T/C	Top Of Cover/Curb	V.I.F.	Verify In Field	YR.	Year
T/EL.	Top Elevation	VS.	Versus		
T/F	Top Of Footing	VERT.	Vertical/Vertically		Z
T/M	Top Of Masonry	VERT.C.	Vertical Curve		
T/P	To Of Pavement	VEST.	Vestibule		
T/R	Top of Rail	V.I.	Vibration Isolator		
T/R	Top of Rim	VNY.	Vinyl		
T/S	Top of Steel	V.C.T.	Vinyl Composition Tile	Z.C.	Zinc-Coated
T/W	Top of Wall	VIN.FAB.	Vinyl Fabric		
T.B.	Towel Bar	V.R.S.	Vinyl Reducer Strip		
T.D.	Towel Dispenser	VIT.	Vitreous		
T.D. & W.R.	Towel Dispenser & Waste Receptacle	V.C.P.	Vitrified Clay Pipe		
		VOL.	Volume		
T.G.	Transfer Grille	V.D.	Volume Damper		
TRFR.	Transformer	V	Volts		
TRAN.	Transom				
T	Tread		W		
T.D.	Trench Drain				
T.S.	Tube Section				
T.V.	Turning Vane				
T.T.	Twin Tee				
TYP.	Typical				
<hr/>					
U					
U.C.	Undercut	WAINS.	Wainscot		
U.G.	Underground	W.CAB.	Wall Cabinet		
U.L.	Underwriters' Laboratories, Inc.	W.CO.	Wall Cleanout		
ULT.	Ultimate	W.H.	Wall Hydrant		
		W/W	Wall-to-wall		
		W.V.	Wall Vent		
		WHSE.	Warehouse		
		W.F.	Wash Fountain		
		W.	Waste/Watts		
		W & V	Waste And Vent		
		W.R.	Waste Receptacle		
		W.C.	Water Closet		
		W.G.	Water Gauge		

STANDARDS AND DEFINITIONS

PART 1 - GENERAL

1.1 SUMMARY

- A. Specified Herein: Standards and Definitions
Definitions
Specification Content
Quality Standard of the Industry

1.2 DEFINITIONS

- A. Certain terms used in the Contract Documents are defined generally in this article. Definitions and explanations of this section are not necessarily either complete or exclusive, but are general for the work to extent not stated more explicitly in another provision of the Contract Documents.
- B. Indicated: A cross-reference to details, notes or schedules on the drawings, to other paragraphs or schedules in the Specifications, and to similar means of recording requirements in the Contract Documents. Where terms such as "shown", "noted", "scheduled", and "specified" are used in lieu of "indicated", it is for purpose of helping reader locate cross-reference, and no limitation of location is intended except as specifically noted.
- C. Furnish: Supply and deliver to project site, ready for unloading, unpacking, assembly, installation, etc., as applicable in each instance.
- D. Install: Perform operations at project site including unloading, unpacking, assembly, erection, placing, anchoring, applying, working to dimension, finishing, curing protecting, cleaning and similar operations, as applicable in each instance.
- E. Provide: Furnish and install, complete and ready for intended use, as applicable in each instance.
- F. Installer: The entity (person or firm) engaged by the Contractor or its subcontractor or sub-subcontractor for the performance of a particular unit of work at the project site, including installation, erection, application and similar required operations. It is a general requirement that such entities (Installers) be expert in operations they are engaged to perform.

1.3 FORMAT AND SPECIFICATION EXPLANATIONS

- A. Specification Production: None of these explanations will be interpreted to modify substance of requirements. Portions of these Specifications have been produced by Architect's/Engineer's standard methods of editing master Specifications, and may contain minor deviations from traditional writing formats. Such deviations are a normal result of this production technique, and no other meaning will be implied or permitted.

- B. Format Explanation: The format of principal portions of these Specifications can be described as follows; although other portions may not fully comply and no particular significance will be attached to such compliance or non-compliance:
1. Sections and Divisions: For convenience, basic unit of Specification text is a "section", each unit of which is named and numbered. These are organized into related families of sections, and various families of sections are organized into "divisions", which are recognized as the present industry-consensus on uniform organization and sequencing of Specifications. The section title is not intended to limit meaning or content of section, nor to be fully descriptive of requirements specified therein, nor to be an integral part of text.
 2. Each section of specifications has been subdivided into 3 (or less) "parts" for uniformity and convenience (Part 1 - General, Part 2 - Products, and Part 3 - Execution). These do not limit the meaning of and are not an integral part of text which specifies requirements.
 3. Imperative Language: Requirements expressed imperatively shall be performed by Contractor. For clarity of reading at certain locations, contrasting subjective language is used to describe responsibilities which must be fulfilled indirectly by Contractor, or when so noted, by others.
 4. Section Numbering: Used to facilitate cross-reference in Contract Documents. Sections are placed in Project Manual in numeric sequence; however, numbering sequence is not complete, and listing of sections at beginning of project Manual must be consulted to determine numbers and names of specification sections in the Contract Documents.
 5. Page Numbering: Numbered independently for each section; recorded in listing of sections (Index or Table of Contents) in Project Manual. Section number is shown with page number at bottom of each page, to facilitate location of text in Project Manual.

1.4 SPECIFICATION CONTENT

- A. Specifying Methods: The techniques or methods of specifying to record requirements varies throughout text, and may include "prescriptive", "open generic-descriptive", "compliance with standards", "performance", "proprietary", or a combination of these. The method used for specifying one unit of work has no bearing on requirements for another unit or work.
- B. Overlapping and Conflicting Requirements: Where compliance with 2 or more industry standards or sets of requirements is specified, and overlapping of these different standards or requirements establishes different or conflicting minimums of levels of quality, most stringent requirement (which is generally recognized to be also most costly) is intended and will be enforced, unless specifically detailed language written into the Contract Documents (not by way of reference to an industry standard) clearly indicated that a less stringent requirement is to be fulfilled. Refer apparently equal but different requirements, and uncertainties as to which level of quality is more stringent, to Architect for a decision before proceeding.
1. Contractor's Options: Except for overlapping or conflicting requirements, where more than one set of requirements are specified for a particular unit of work, option is intended to be Contractor's regardless of whether specifically indicated as such.

- C. Specified Quality Standards: The fact that a specified product or model number is in conflict with specified quality requirements such as "concealed fasteners" or "special colors" such specification shall be construed to mean that acceptance is contingent upon manufacturer or fabricator modifying the product to comply with the Specifications.
- D. Minimum Quality/Quantity: In every instance, quality level or quantity shown or specified is intended as minimum for the work to be performed or provided. Except as otherwise specifically indicated, actual work may either comply exactly with that minimum (within specified tolerances), or may exceed that minimum within reasonable limits. In complying with requirements, indicated numeric values are either minimums or maximums as noted or a appropriate for context of requirements. Refer instances of uncertainty to Architect for decision before proceeding.
- E. Specialists; Assignments: In certain instances, specification text requires (or at least implies) that specific work be assigned to specialists or expert entities, who must be engaged for performance of those units of work. These must be recognized as special requirements over which Contractor has no choice or option. These assignments must not be confused with (and are not intended to interfere with) normal application of regulations, union jurisdictions and similar conventions. One purpose of such assignments is to establish which party or entity involved in a specific unit of work is recognized as "expert" for indicated construction processes or operations. Nevertheless, final responsibility for fulfillment or entire set of requirements remains with Contractor.
- F. Abbreviations: The language or Specifications and other Contract Documents is of the abbreviated type in certain instances, and implies word and meanings which will be appropriately interpreted. Actual work abbreviations of a self-explanatory nature have been included in the text. Specific abbreviations have been established, principally for lengthy technical terminology and primarily in conjunction with coordination of Specification requirements with notations on drawings and in schedules. These are frequently defined in sections at first instance of use. Trade association names and titles of general standards are frequently abbreviated. Singular words will be interpreted as plural and plural words will be interpreted as singular where applicable and where full context of the Contract Documents so indicates.

1.5 QUALITY STANDARDS OF THE INDUSTRY

- A. General Applicability of Standards: Applicable standards of construction industry have same force and effect (and are made a part of Contract Documents by reference) as if copied directly into Contract Documents, or as if published copies were bound herewith.
 - 1. Reference standards (referenced directly in Contract Documents or by governing regulations) have precedence over non-referenced standards.
 - 2. Non-referenced standards have no particular applicability except as a measure of compliance with standards recognized in construction industry.
- B. Copies of Standards:
 - 1. Where copies of standards are needed for proper performance of the work, the Contractor is required to obtain such copies directly from the publication source.
 - 2. The Architect reserves the right to reasonably require the Contractor to submit, or maintain at the jobsite, copies of all applicable standards as needed for enforcement of the requirements.

- C. Publication Dates: Except as otherwise indicated, where compliance with an industry standard is required, comply with standard in effect as of date of Contract Documents.
- D. Abbreviations and Names: Acronyms or abbreviations used in Contract Documents mean the industry recognized name applicable to context of text provision.

1.6 DRAWINGS, DETAILS, SCHEDULES

- A. Large scale details are provided to show arrangement, attachment, and otherwise indicate relationships of component materials and for purposes of clarify often do not show all materials. The fact that a material is, or is not indicated on such details shall not act to relieve the Contractor of responsibility for providing a specified item.
- B. Schedules are provided for convenience of reference only. In the event of an omission or conflict between schedules and other documents, the more restrictive document shall govern as directed by the Architect.

1.7 CODES AND STANDARDS

- A. Comply with latest revisions to date of all Governing Codes and with all other legal provisions relating to the Work. Other standards and references shall be current edition as of date of issue of Bidding Documents.
- B. Conform to all laws, ordinances and regulations affecting the erection, sequence of erection, and completion of the whole or any part of the work; and conform to the requirements of the Owner and of public authorities having lawful or customary jurisdiction.
- C. These requirements shall take precedence over the Contract Documents except where the Contract Documents require higher standards also acceptable to the authorities.

1.8 PERMITS, CODES, ORDINANCES AND NOTICES

- A. See General Conditions for permits.
- B. Obtain and keep available at the job, copy of building ordinances pertinent to the work.
- C. Inform the Owner and the Architect, in writing, of the manner and time in which each of the requirements of the General Conditions concerning permits are complied with.
- D. Make all necessary arrangements and obtain permits for blockage of streets and for all interference with the public right of way.
- E. Special Inspections: All special inspections required to be made under provisions by building code of utility company regulations shall be arranged and paid for by the Contractor whose work requires such inspection.

END OF SECTION

PRODUCT REQUIREMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. DRAWINGS AND GENERAL PROVISIONS of Contract, including General and Supplementary Conditions and other Division 01 Specification sections, apply to work of this section.

1.2 SUBMITTALS

- A. Substitution Request Submittal: Requests for substitution will be considered if presented to the Architect at least 5 business days in advance of bid due date.
1. Identify the product, or the fabrication to be replaced in each request. Include related Specification Section and Drawing numbers. Provide complete documentation showing compliance with the requirements for substitutions, and the following information, as appropriate:
 - a. Product Data, including Drawings and descriptions of products, fabrication and installation procedures.
 - b. Samples, where applicable or requested.
 - c. A detailed comparison of significant qualities of the proposed substitution with those of the Work specified. Significant qualities may include elements such as size, weight, durability, performance and visual effect.
 - d. Coordination information, including a list of changes or modifications needed to other parts of the Work and to construction performed by the Owner and separate Contractors that will become necessary to accommodate the proposed substitution.
 - e. A Statement indicating the substitution's effect on the Contractor's Construction Schedule compared to the schedule without approval of the substitution. Indicate the effect of the proposed substitution on overall Contract Time.
 - f. Cost information, including all related costs under this Contract and excluding Architect's redesign costs, net change, if any, in the Contract Sum, and waiving all claims for additional costs related to the substitution which subsequently became apparent.
 - g. Certification by the Contractor that the substitution proposed is appropriate in every significant respect to that required by the Contract Documents, and that it will perform adequately in the application indicated. Include the Contractor's waiver of rights to additional payment or time that may subsequently become necessary because of the failure of the substitution to perform adequately.
- B. Product Presentation: Conduct a presentation at the Architect's office if required by the Architect to prove appropriateness to the specified product.
- C. Architect's Action: Within one (1) week of receipt of Bids, the Architect or Owner may request additional information or documentation necessary for evaluation of the request. Within two (2) weeks of receipt of the request, or one (1) week of receipt of the additional information or documentation, whichever is later, the Architect will notify the Contractor of the Owner's acceptance or rejection of the proposed substitution. If a decision on use of a proposed substitute is not made or obtained within the time allocated, use the product specified by name. If acceptance is made prior to award, it will be included in the Contract Amount. If acceptance is made after Award, it will be in the form of a Change Order.

1.3 GENERAL REQUIREMENTS FOR SUBSTITUTIONS

A. Substitutions During Bidding:

1. Substitutions shall be included in the proposal under the following conditions only and shall follow all requirements of "Acceptance of Substitutions."
 - a. When the Contractor is unable to obtain competitive prices from more than one of the specified manufacturers.
 - b. When the Contractor knows of another product of equal or better quality and performance.
 - c. When the Contractor has had unsatisfactory experience with one or more of the specified products or has reason to believe that the specified Manufacturer will not provide the necessary guarantees or assume responsibility for performance.
 - d. Voluntary Alternates: When the contractor has had experience with an equal or better product that will provide lower bid costs to the Owner.

B. Substitutions After Contract:

1. Substitutions proposed after Award of the contract will only be considered for the following reasons.
2. A substantial advantage is offered the Owner, in terms of cost, time, energy conservation or other considerations of merit, after deducting offsetting responsibilities the Owner may be required to bear. Additional responsibilities for the Owner may include additional compensation to the Architect for redesign and evaluation services, increased cost of other construction by the Owner or separate Contractors, and similar considerations.

C. Acceptance of Substitutions:

1. Substitutions will be considered for any manufacturer except those followed by the words "No Substitutions" in the Specifications.
2. In all cases where substitutions are proposed by the Contractor, it shall be the sole responsibility of the Contractor to provide adequate data and samples as required by the Architect or the Owner to evaluate the substitution.
3. The Architect or Owner shall not be obliged to justify his reason for rejecting a proposed substitution.
4. In the event that a substitution is accepted conditionally on the Contractor's agreement to assume full responsibility for equality and performance, the Contract shall provide a full value warranty and agree to make good all damages resulting from the failure of the substitute product.

1.4 ACCEPTANCE OF MATERIALS AND MANUFACTURERS

A. Standard Materials:

1. Architect or Owner's acceptance applies to the Manufacturer only and shall not act to permit any deviation from other requirements of the Specifications.

SECTION 016000
PRODUCT
REQUIREMENTS

2. Acceptance will be based on the Manufacturer's specifications at time of issuance of Bidding Documents. Deviations from such specifications shall be considered as a substitution.
 3. Requests for acceptance shall be in tabular form stating Specification paragraph and material selected, except as otherwise provided.
 4. Shop Drawings shall not indicate any material for which acceptance has not been received, unless accompanied by a separate request for approval. In no case shall Architect's review and return of Shop Drawings constitute and acceptance of either specified or substitute manufacturers or materials.
- B. Materials Involving Supplementary Warranty of Maintenance Contract:
1. These materials shall be submitted as a request for acceptance over the signature of a qualified technical representative in the direct employ of the Manufacturer of such other person as the manufacturer may authorize in writing. Request for acceptance shall contain the following information.
 - a. Name of project.
 - b. Name of Contractor, Subcontractor or other party to whom material is furnished.
 - c. Reference to Specification Section and Article where material is specified and other Contract Documents necessary for identification.
 - d. Statement of acceptance of documents, conditions, and performance requirements:
 - 1) Statement that documents as issued are in accordance with manufacturer's recommendations for use of specified materials, or
 - 2) Recommended modification of detail, use, application or for substitution of different product by same manufacturer as being more suitable for the performance requirements of the warranty.
 - e. Statement that detailed installation instructions will be provided.
 - f. Extent of job site technical services, consultants or instructors proposed, if any.
 - g. Statement that warranty will be provided.
 - h. Special provisions required to keep warranty in force.
 2. Requests for acceptance may be in the form of a letter including the above items and addressed to the subcontractor responsible for installation of the material, or may be according to a sample form of Material Proposal, provided by the Architect.
 3. Upon receipt of the manufacturer's proposal, the subcontractor shall add his own statement agreeing to comply with the manufacturer's requirements and warranting his own workmanship.
 4. The Contractor shall submit letter of endorsement of copies of all documents, including letters of comment, to the Architect for approval. In the event that the request for approval recommends a change in the work, modification of detail, or substitution of material, the Contractor shall indicate his concurrence with the change as being within the scope of the Contract or indicate the change in the Contract Sum for making such change, or state his objections to the change.

END OF SECTION

EXECUTION REQUIREMENTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Specified Herein: General Requirements for standards of construction operations and procedures of a repetitive or general nature.

1.2 MANUFACTURER'S REVIEW

- A. Manufacturer's review of documents and conditions of use is a statement by the manufacturer or a representative or agent thereof that it has reviewed the documents pertaining to the work and verified the proposed use of the material including details and instructions for applications or installation, is suitable for the intended purpose, and under similar conditions of use.
- B. Obtain and submit a statement from the manufacturer indicating that they have no objection to the proposed details or method of installation, and that instructions for applications or installation are in conformance with manufacturer's recommendations. Statement shall include any additional precautions or protective measures which should be taken.
- C. Manufacturer's review shall recognize adjacent materials and state if there is, in its opinion, a serious question of compatibility including possibility of damage to other materials, or damage to the material or assembly by other materials. Such conditions shall be reconsidered and adjustments made, previous approvals notwithstanding.

1.3 APPROVED APPLICATOR

- A. An approved applicator or installer is one whom the manufacturer has reason to believe is experienced and qualified in the work and is familiar with the product and with the manufacturer's recommendations for use and installation.
- B. Obtain and submit a statement from the manufacturer that the proposed applicator or installer is approved and indicate whether or not this approval is subject to review and observation of the work by the manufacturer's representative.
- C. Manufacturer shall not approve an installer or applicator if, because of past history of performance or other reasons, there is a reasonable doubt that it can be relied upon to perform in accordance with the Contract Documents.
- D. Upon completion of the work, manufacturer shall certify that approved material in the proper quantities have been delivered to the approved applicator for use on the Project.
- E. In the event that manufacturer declines to approve proposed applicator, submit a statement as to whether or not on-site instruction or manufacturer's supervision is recommended.

1.4 MATERIAL HANDLING, STORAGE AND DELIVERY

- A. Where applicable, deliver all packaged materials to the site in manufacturer's original unopened containers.

- B. Properly pack all materials in appropriate containers for shipment. Identify contents with piece marks referenced to shop drawings and as far as possible in some sequence as erection. Provide packing, wrapping and other protection as required to insure satisfactory condition of materials and finishes at time of erection.
- C. Inspection and acceptance will be made on the basis of materials as delivered to the job site.
- D. Provide adequate quantities to allow for damage and breakage during shipment and delivery and for replacement of all materials damaged prior to final acceptance. All such replacement of damaged materials shall be at no additional cost to the Owner.
- E. Store materials and equipment which are subject to degradation by outside exposure in a weathertight enclosure.

1.5 MIXING, THINNING AND STORAGE

- A. Store and mix paints only in areas designated, and provide proper protection for walls and floors.
- B. Mix and thin paints in strict accordance with recommendations of the manufacturer.
- C. Deliver and store paints and flammable materials in the manufacturer's original unopened containers, as far as practicable. Keep partially used materials in tightly closed containers.
- D. Do not store oil or paint soaked rags inside the building. Do not store materials in any room containing a direct fired heating unit.

1.6 ON SITE INSTRUCTION

- A. On-site instruction shall consist of inspection and instruction performed by a qualified representative of the manufacturer.
- B. Obtain and submit a statement from the manufacturer that its authorized representative will provide the specified inspection and instruction and submit a record of the date on which specified services were provided.
- C. Service shall consist of:
 - 1. Preliminary inspection of substrates and all other conditions which would affect the performance of the work.
 - 2. Give notice of all unacceptable conditions and recommend remedial action.
 - 3. Recommend proper procedures for conditions as encountered at the site.
 - 4. Verify that workers are qualified and have received proper instructions.

1.7 MANUFACTURER'S SUPERVISION

- A. Manufacturer's supervision, in addition to all services specified for on- site instruction, consists of continuing inspection and verification that the work has been performed in accordance with the Contract.

- B. Obtain and submit a statement from the manufacturer that complete supervision will be provided.
- C. Where supervision is specified, all costs shall be included in the Base Bid. Where supervision is recommended as a modification, submit a proposal indicating the extent and additional cost, if any, of such service.
- D. Upon completion submit a report giving dates of inspections and include pertinent information as applicable to the particular trade such a procedures, coats, coverages, tests as necessary to verify conformance and certify that the proper types and quantities of materials were installed.

1.8 WORKMANSHIP

- A. Employ skilled mechanics and fabricate all work in the best and most workman-like manner and in strict accordance with the detail drawings, by fabricating contractors regularly engaged in the particular type or work.
- B. Conform to the acceptable fabrication and erection standards of the manufacturer and to the applicable rulings of Code Authorities.

1.9 FABRICATION

- A. Fabricate and install all items plumb, true, straight, square, level and in proper elevations, plane, locations and alignment with other work. Design all work for adjustment to field connection, fitted with proper joints and intersections, adequately anchored in place. Complete work in every detail.
- B. Design and anchor work so that work will not be distorted not fasteners overstressed from expansion and contraction due to temperature change.
- C. All fasteners for exposed surface where not otherwise indicated shall be concealed.
- D. Fabricated Items:
 - 1. Model numbers of Manufacturers as listed herein are intended to indicate design and detail for each item. Variations affecting function or appearance will not be accepted.
 - 2. Identifying Markings: Where the manufacturer's name, patent number, model number or similar identifying marks are required, locate such markings in as inconspicuous as possible location. In no case will such marks be acceptable as part of the basic design.
 - 3. Hardware for all Units: Concealed fasteners and hardware. Butt hinges are not acceptable as a substitute where item scheduled in Specification is manufactured with concealed pivots or piano hinges.

1.10 INSTALLATION

- A. Accurately locate, carefully plumb and level, and securely attach all accessories.
- B. Provide concealed grounds and backing or other anchorages devices, properly located, as required for fastening.
- C. Use manufacturer's standard mounting devices as best suited to installation conditions and as accepted by the Architect. Make all attachments by positive mechanical fastening devices, except where other installation methods are indicated.

- D. Where so recommended by the manufacturer, install the work under direct supervision of the authorized representative of the manufacturer. Employ workers experienced and qualified in the trade.
- E. Install units true and plumb in the opening maintaining proper contact with frames or adjacent materials and fitting closely to detail at intersection with other materials to provide for proper operation.
- F. Connect and properly adjust all operating devices and equipment to operate smoothly and perfectly.
- G. Upon completion or when directed, conduct careful inspection and correct defective work. Perform necessary adjustments as required to leave the completed installation in efficiently operable condition.

1.11 PREPARATION OF SURFACES FOR COATINGS AND COVERINGS

- A. Inspect all surfaces and verify that all required cants and chamfers are provided, and that all surfaces are free from irregularities of projections which would interfere with proper application.
- B. Thoroughly clean surfaces; remove all loose materials, grease, oil and foreign matter.
- C. Allow surfaces to completely dry before applying materials.
- D. Report all unsatisfactory surface to contractor for correction before proceeding. Otherwise proceeding will constitute acceptance of surface by Contractor.
- E. Note: Interior application of solvent type adhesives and systems require special ventilation or special solvents if ventilation is not possible.

1.12 BUILDING-IN, ANCHORS, INSERTS

- A. Unless otherwise stipulated, each trade generally shall promptly furnish anchorage and insert devices, together with adequate setting information, where necessary for building into the work by other trades.
- B. Verify the accuracy of all built-in anchors and inserts.
- C. Delays and errors shall be corrected by the trade responsible therefor.
- D. Power driven anchors of equivalent capacity and function may be accepted, subject to written acceptance, where approved by local jurisdictional authorities.
- E. Do not endanger or alter the work of any other trade without obtaining prior written consent.
- F. Furnish all supports necessary for proper installation of equipment.

END OF SECTION

CUTTING AND PATCHING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes procedural requirements for cutting and patching.
- B. Related Sections include the following:
 - 1. Division 01 Section "Selective Demolition" for demolition of selected portions of the building for alterations.
 - 2. Divisions 02 through 50 Sections for specific requirements and limitations applicable to cutting and patching individual parts of the Work.
 - a. Requirements in this Section apply to mechanical and electrical installations. Refer to Divisions 21 through 28 Sections for other requirements and limitations applicable to cutting and patching mechanical and electrical installations.

1.3 DEFINITIONS

- A. Cutting: Removal of existing construction necessary to permit installation or performance of other Work.
- B. Patching: Fitting and repair work required to restore surfaces to original conditions after installation of other Work.

1.4 SUBMITTALS

- A. Cutting and Patching Proposal: Submit a proposal describing procedures at least 10 days before the time cutting and patching will be performed, requesting approval to proceed. Include the following information:
 - 1. Extent: Describe cutting and patching, show how they will be performed, and indicate why they cannot be avoided.
 - 2. Changes to Existing Construction: Describe anticipated results. Include changes to structural elements and operating components as well as changes in building's appearance and other significant visual elements.
 - 3. Products: List products to be used and firms or entities that will perform the Work.
 - 4. Dates: Indicate when cutting and patching will be performed.
 - 5. Utilities: List utilities that cutting and patching procedures will disturb or affect. List utilities that will be relocated and those that will be temporarily out of service. Indicate how long service will be disrupted.

6. Structural Elements: Where cutting and patching involve adding reinforcement to structural elements, submit details and engineering calculations showing integration of reinforcement with original structure.
7. Architect's Approval: Obtain approval of cutting and patching proposal before cutting and patching. Approval does not waive right to later require removal and replacement of unsatisfactory work.

1.5 QUALITY ASSURANCE

- A. Roofing: When modifying an existing roof and adding new penetrations comply with the following requirements:
 1. Notify original roof manufacturer prior to beginning any work and comply with all manufacturer guidelines and requirements.
 2. Provide original roof manufacturer with a brief description of the proposed work, including any required submittals.
 3. Work shall not begin until written approval is received from original roof manufacturer.
 4. Work must be done by an approved roofing manufacturer's contractor.
 5. Original roof manufacturer shall inspect all modifications to the original roof system.
- B. Structural Elements: Do not cut and patch the following structural elements in a manner that could change their load-carrying capacity or load-deflection ratio.
 1. Obtain approval of the cutting and patching proposal before cutting and patching the following structural elements:
 - a. Foundation construction.
 - b. Bearing and retaining walls.
 - c. Structural concrete.
 - d. Structural steel.
 - e. Lintels.
 - f. Structural decking.
 - g. Miscellaneous structural metals.
 - h. Shoring, bracing and sheeting.
 - i. Structural systems of special construction in Division 13 Sections.
- C. Operational Elements: Do not cut and patch the following operating elements and related components in a manner that results in reducing their capacity to perform as intended or that results in increased maintenance or decreased operational life or safety.
 1. Obtain approval of the cutting and patching proposal before cutting and patching the following operating elements or safety related elements:
 - a. Primary operational systems and equipment.
 - b. Air or smoke barriers.
 - c. Fire-protection systems.
 - d. Control systems.
 - e. Communication systems.
 - f. Electrical wiring systems.
 - g. Operating systems of special construction in Division 13 Sections.

- D. Miscellaneous Elements: Do not cut and patch the following elements or related components in a manner that could change their load-carrying capacity, that results in reducing their capacity to perform as intended, or that results in increased maintenance or decreased operational life or safety.
1. Water, moisture, or vapor barriers.
 2. Membranes and flashings.
 3. Exterior curtain-wall construction.
 4. Equipment supports.
 5. Piping, ductwork, vessels, and equipment.
 6. Noise- and vibration-control elements and systems.
- E. Visual Requirements: Do not cut and patch construction in a manner that results in visual evidence of cutting and patching. Do not cut and patch construction exposed on the exterior or in occupied spaces in a manner that would, in Architect's opinion, reduce the building's aesthetic qualities. Remove and replace construction that has been cut and patched in a visually unsatisfactory manner.
1. If possible, retain original Installer or fabricator to cut and patch exposed Work listed below. If it is impossible to engage original Installer or fabricator, engage another recognized, experienced, and specialized firm.
 - a. Roofing.
- F. Cutting and Patching Conference: Before proceeding, meet at Project site with parties involved in cutting and patching, including mechanical and electrical trades. Review areas of potential interference and conflict. Coordinate procedures and resolve potential conflicts before proceeding.

1.6 WARRANTY

- A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during cutting and patching operations, by methods and with materials so as not to void existing warranties.
1. Existing Roof: The existing roof is a roof system which is still under warranty. Comply with the requirements stated in the "Quality Assurance" paragraph above.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. General: Comply with requirements specified in other Sections of these Specifications.
- B. Existing Materials: Use materials identical to existing materials. For exposed surfaces, use materials that visually match existing adjacent surfaces to the fullest extent possible.
1. If identical materials are unavailable or cannot be used, use materials that, when installed, will match the visual and functional performance of existing materials.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine surfaces to be cut and patched and conditions under which cutting and patching are to be performed.
 - 1. Compatibility: Before patching, verify compatibility with and suitability of substrates, including compatibility with existing finishes or primers.
 - 2. Proceed with installation only after unsafe or unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Temporary Support: Provide temporary support of Work to be cut.
- B. Protection: Protect existing construction during cutting and patching to prevent damage. Provide protection from adverse weather conditions for portions of Project that might be exposed during cutting and patching operations.
- C. Adjoining Areas: Avoid interference with use of adjoining areas or interruption of free passage to adjoining areas.
- D. Existing Services: Where existing services are required to be removed, relocated, or abandoned, bypass such services before cutting to avoid interruption of services to occupied areas.

3.3 PERFORMANCE

- A. General: Employ skilled workers to perform cutting and patching. Proceed with cutting and patching at the earliest feasible time, and complete without delay.
 - 1. Cut existing construction to provide for installation of other components or performance of other construction, and subsequently patch as required to restore surfaces to their original condition.
- B. Cutting: Cut existing construction by sawing, drilling, breaking, chipping, grinding, and similar operations, including excavation, using methods least likely to damage elements retained or adjoining construction. If possible, review proposed procedures with original Installer; comply with original Installer's written recommendations.
 - 1. In general, use hand or small power tools designed for sawing and grinding, not hammering and chopping. Cut holes and slots as small as possible, neatly to size required, and with minimum disturbance of adjacent surfaces. Temporarily cover openings when not in use.
 - 2. Existing Finished Surfaces: Cut or drill from the exposed or finished side into concealed surfaces.
 - 3. Concrete and Masonry: Cut using a cutting machine, such as an abrasive saw or a diamond-core drill.
 - 4. Excavating and Backfilling: Comply with requirements in applicable Division 31 through 34 Sections where required by cutting and patching operations.

SECTION 017329
CUTTING AND
PATCHING

5. Mechanical and Electrical Services: Cut off pipe or conduit in walls or partitions to be removed. Cap, valve, or plug and seal remaining portion of pipe or conduit to prevent entrance of moisture or other foreign matter after cutting.
 6. Proceed with patching after construction operations requiring cutting are complete.
- C. Patching: Patch construction by filling, repairing, refinishing, closing up, and similar operations following performance of other Work. Patch with durable seams that are as invisible as possible. Provide materials and comply with installation requirements specified in other Sections of these Specifications.
1. Inspection: Where feasible, test and inspect patched areas after completion to demonstrate integrity of installation.
 2. Exposed Finishes: Restore exposed finishes of patched areas and extend finish restoration into retained adjoining construction in a manner that will eliminate evidence of patching and refinishing.
 3. Floors and Walls: Where walls or partitions that are removed extend one finished area into another, patch and repair floor and wall surfaces in the new space. Provide an even surface of uniform finish, color, texture, and appearance. Remove existing floor and wall coverings and replace with new materials, if necessary, to achieve uniform color and appearance.
 - a. Where patching occurs in a painted surface, apply primer and intermediate paint coats over the patch and apply final paint coat over entire unbroken surface containing the patch. Provide additional coats until patch blends with adjacent surfaces.
 4. Ceilings: Patch, repair, or rehang existing ceilings as necessary to provide an even-plane surface of uniform appearance.
 5. Exterior Building Enclosure: Patch components in a manner that restores enclosure to a weathertight condition.

****END OF SECTION****

CLEANING

PART 1 - GENERAL

1.1 SUMMARY

- A. Specified Herein: General Requirements for Cleaning Up during construction and upon completion of the Work.

1.2 CLEANING UP - GENERAL MAINTENANCE

- A. During the entire construction period, each Contractor, Subcontractor, and other persons at the site when performing any work with their own forces, shall collect and deposit trash such as waste materials, packaging materials, and other rubbish accumulated in connection with the execution of their work to locations and containers located by the General Contractor shall remove trash daily from those locations and shall be responsible for removal of trash from the site and legal disposal thereof. No rubbish shall be allowed to remain on the floors overnight.
- B. Additional responsibilities:
 - 1. Maintain the Site and all of the Work in an orderly and clean condition at all times.
 - 2. Keep all floors, roads, sidewalks, pavements and parking areas free from accumulation of dirt, rubbish, general refuse, water, snow and ice at all times.
 - 3. Keep all roof areas clean and free from accumulation of dirt, rubbish, and general refuse at all times.
 - 4. Broom clean the floors of dirt, rubbish, and general refuse in the interior of structures when necessary and practicable, or as directed by the Architect, and take all precautions to avoid dust accumulation on completed Work.
- C. Other contractors and other persons at the site shall cooperate with the contractor and each shall use reasonable diligence and shall make every effort, in connection with their Work, to avoid excessive dirt, rubbish and general refuse thereof required herein of the Contractor.
- D. Other contractors and subcontractors shall keep their materials in proper storage arrangement at all times; otherwise the Contractor, when cleaning the interior of structures or the Site as required herein shall have the right to remove scattered material at such contractor or subcontractor's expense.
- E. No charges shall be made by the Contractor to the Owner for any cleaning work required herein, unless done pursuant to a prior written order. All charges against other contractors require prior approval by the Architect.
- F. Each contractor and his subcontractors shall remove from the Site all tools, scaffolding, surplus materials and all temporary work and structures upon completion of the Work and shall leave the Work and the Site clean and acceptable to the Architect.
- G. Upon completion of installation of each portion of the work, and with the approval of the Architect, each contractor shall remove all temporary protective coverings from all exposed surfaces of its portion of the Work and clean these surfaces of all soil and discoloration ready for acceptance.

1.3 CLEANING UP - GENERAL BUILDING AND GLASS CLEANING

- A. Immediately before turning completed portion of the Work over to Owner, the Contractor shall have all glass cleaned by professional window washers. Care shall be taken not to scratch glass or to use any acid or any other material which could injure or mar the glass surface or adjacent work. All damage shall be made good, including the replacement of glass and other work damaged or disturbed, in accordance with Contract Documents.
- B. Mortar deposits or cement runoff shall not be allowed to remain on glass during construction.
- C. The Safety and Clean-Up Contractor shall:
 - 1. Wash glass at least monthly during construction or otherwise protect as required to prevent etching by alkali or other chemicals, in accordance with published recommendations of glass manufacturer.
 - 2. Clean metal, masonry, and glass using procedures and materials recommended by the manufacturer of the particular material being cleaned. Do all cleaning immediately before application of sealers or coatings where specified.
 - 3. Submit to the Architect, for approval, list of major chemical components of all cleaning compounds used for building cleaning or finish cleaning of any portion of the work. If the chemical formulation is not available, submit a written warranty that the material will not damage building or paving.
 - 4. Ensure that run-off and salts from cleaning materials shall be directed away and not permitted to accumulate in planting areas. Coordinated work so that cleaning work is completed before topsoil is placed in planters adjacent to the building.
- D. Each Contractor will be required to supply his drum containers for the depositing of miscellaneous trash generated within the Contractor's office and shanty areas. This includes any space used by a Contractor's personnel within the building for coffee breaks and meals. Each Contractor will also be responsible for keeping these areas clean and sanitary. The containers shall be emptied by the Contractor as required.
- E. All waste material which can be broken down (i.e., cardboard cartons, wooden boxes, discarded shipping containers) shall be broken down and neatly stacked by the responsible Contractor, in a location as directed for pick-up by the Contractor.
- F. The offices of the Owner and the Architect shall be maintained in a clean and orderly condition at all times by the Contractor

1.4 RESTORATION OF SITE

- A. At completion of the work, all areas adjacent to the actual work which have been disturbed due to these operations, and the alteration or restoration of which is not specifically included in any section of the specifications, shall be restored to the original condition by the Contractor(s) and Subcontractors whose operations caused the disturbance. This shall include removal and replacement of damaged paving, sidewalks, curbs, lawn areas, shrubbery and plantings and any other incidental items.
- B. At completion, all temporary utility poles, under or above ground utility lines and similar items shall be removed and the areas restored as above.

- C. Restoration work shall be in accordance with the requirements of these specifications for similar or adjacent work where such exist, otherwise work shall be as directed by the Architect.

1.5 ADJACENT MUNICIPAL OR PRIVATE PROPERTY

- A. At completion of the work any areas of adjacent municipal or private property which are damaged or disturbed as a result of the operations under this contract shall be corrected or replaced.
- B. Corrective work on municipal property shall be in accordance with requirements of the Architect and municipal authority having jurisdiction.
- C. Corrective work on private property generally shall be in accordance with requirements of work of a similar nature under this contract, and shall be at least equal to the adjacent undamaged surfaces. All such work shall be carried out to the satisfaction of the Architect, the Owner of the property, and the municipal authority having jurisdiction.

1.6 FINAL CLEAN-UP

- A. Upon completion of the work or of an individual section thereof, the Contractor, immediately prior to turning over the work or the completed portion thereof to the Owner, shall arrange for the proper and complete performance of the following:
 - 1. Removal of paint spillage or overspray, smeared caulking or sealing compounds and similar defects, from all finish surfaces including mechanical and electrical devices and equipment.
 - 2. Removal and replacement of caulking or sealant beads not properly adhering to substrate.
 - 3. Removal of temporary coverings in applied floor finish areas and final, thorough broom cleaning of all finished floors. If final broom cleaning does not, in the opinion of the Architect, provide a floor surface which is suitable for moving in of the Owner's equipment, scrub and polish or otherwise refinish areas as directed until acceptable to the Architect.
 - 4. Reconditioning of permanent heating equipment used for provision of temporary heat during construction, including replacement of all filter elements.
 - 5. Restoration of previously finished surfaces damaged due to failure or removal of protective measures.
 - 6. Cleaning by washing of all soiled concrete walls where exposed.
 - 7. Replacement of all burned-out light bulbs, tubes, fuses, etc., related to new construction.
- B. In addition to the above and upon completion of the work, or of an individual section thereof, the Contractor, immediately prior to turning over the work or the completed portions thereof to the Owner, shall arrange for the proper and complete performance of the following:
 - 1. Cleaning and polishing of all glass and mirrors, and replacement of any broken items.

SECTION 017400
CLEANING

2. Cleaning and polishing of finish hardware, and adjustment of closers, holders, locksets, etc., as required for proper operation.
3. Removal of dust off all walls and casework and countertops including inside of casework.
4. Removal of fingerprints, soot smudges and similar deposits from finished surface.

****END OF SECTION****

OPERATION AND MAINTENANCE DATA

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes administrative and procedural requirements for preparing operation and maintenance manuals, including the following:
 - 1. Operation and maintenance documentation directory.
 - 2. Emergency manuals.
 - 3. Operation manuals for systems, subsystems, and equipment.
 - 4. Product maintenance manuals.
 - 5. Systems and equipment maintenance manuals.
- B. Related Requirements:
 - 1. Division 01 Section "Submittal Procedures" for submitting copies of submittals and other data for operation and maintenance manuals.

1.3 DEFINITIONS

- A. System: An organized collection of parts, equipment, or subsystems united by regular interaction.
- B. Subsystem: A portion of a system with characteristics similar to a system.

1.4 CLOSEOUT SUBMITTALS

- A. Manual Content: Operations and maintenance manual content is specified in individual Specification Sections to be reviewed at the time of Section submittals. Submit reviewed manual content formatted and organized as required by this Section.
 - 1. Architect will comment on whether content of operations and maintenance submittals are acceptable.
 - 2. Where applicable, clarify and update reviewed manual content to correspond to revisions and field conditions.
- B. Format: Submit operations and maintenance manuals in the following format:
 - 1. Hard and PDF electronic file. Assemble each manual into a composite electronically indexed file. Submit on digital media acceptable to Architect.
 - a. Name each indexed document file in composite electronic index with applicable item name. Include a complete electronically linked operation and maintenance directory.

- b. Enable inserted reviewer comments on draft submittals.
- 2. Three paper copies. Include a complete operation and maintenance directory. Enclose title pages and directories in clear plastic sleeves. Architect will return three copies.
- C. Initial Manual Submittal: Submit draft copy electronically of each manual at least 30 days before commencing demonstration and training. Architect will comment on whether general scope and content of manual are acceptable.
- D. Final Manual Submittal: Submit each manual in final form prior to requesting inspection for Substantial Completion and at least 15 days before commencing demonstration and training. Architect will return copy with comments.
 - 1. Correct or revise each manual to comply with Architect's and Commissioning Authority's comments. Submit copies of each corrected manual within 15 days of receipt of Architect's comments and prior to commencing demonstration and training.

PART 2 - PRODUCTS

2.1 OPERATION AND MAINTENANCE DOCUMENTATION DIRECTORY

- A. Directory: Prepare a single, comprehensive directory of emergency, operation, and maintenance data and materials, listing items and their location to facilitate ready access to desired information. Include a section in the directory for each of the following:
 - 1. List of documents.
 - 2. List of systems.
 - 3. List of equipment.
 - 4. Table of contents.
- B. List of Systems and Subsystems: List systems alphabetically. Include references to operation and maintenance manuals that contain information about each system.
- C. List of Equipment: List equipment for each system, organized alphabetically by system. For pieces of equipment not part of system, list alphabetically in separate list.
- D. Tables of Contents: Include a table of contents for each emergency, operation, and maintenance manual.
- E. Identification: In the documentation directory and in each operation and maintenance manual, identify each system, subsystem, and piece of equipment with same designation used in the Contract Documents. If no designation exists, assign a designation according to ASHRAE Guideline 4, "Preparation of Operating and Maintenance Documentation for Building Systems."

2.2 REQUIREMENTS FOR EMERGENCY, OPERATION, AND MAINTENANCE MANUALS

- A. Organization: Unless otherwise indicated, organize each manual into a separate section for each system and subsystem, and a separate section for each piece of equipment not part of a system. Each manual shall contain the following materials, in the order listed:
 - 1. Title page.
 - 2. Table of contents.

3. Manual contents.
- B. Title Page: Include the following information:
1. Subject matter included in manual.
 2. Name and address of Project.
 3. Name and address of Owner.
 4. Date of submittal.
 5. Name and contact information for Contractor.
 6. Name and contact information for Construction Manager.
 7. Name and contact information for Architect.
 8. Name and contact information for Commissioning Authority.
 9. Names and contact information for major consultants to the Architect that designed the systems contained in the manuals.
 10. Cross-reference to related systems in other operation and maintenance manuals.
- C. Table of Contents: List each product included in manual, identified by product name, indexed to the content of the volume, and cross-referenced to Specification Section number in Project Manual.
1. If operation or maintenance documentation requires more than one volume to accommodate data, include comprehensive table of contents for all volumes in each volume of the set.
- D. Manual Contents: Organize into sets of manageable size. Arrange contents alphabetically by system, subsystem, and equipment. If possible, assemble instructions for subsystems, equipment, and components of one system into a single binder.
- E. Manuals, Electronic Files: Submit manuals in the form of a multiple file composite electronic PDF file for each manual type required.
1. Electronic Files: Use electronic files prepared by manufacturer where available. Where scanning of paper documents is required, configure scanned file for minimum readable file size.
 2. File Names and Bookmarks: Enable bookmarking of individual documents based on file names. Name document files to correspond to system, subsystem, and equipment names used in manual directory and table of contents. Group documents for each system and subsystem into individual composite bookmarked files, then create composite manual, so that resulting bookmarks reflect the system, subsystem, and equipment names in a readily navigated file tree. Configure electronic manual to display bookmark panel on opening file.

- F. Manuals, Paper Copy: Submit manuals in the form of hard copy, bound and labeled volumes.
1. Binders: Heavy-duty, three-ring, vinyl-covered, loose-leaf binders, in thickness necessary to accommodate contents, sized to hold 8-1/2-by-11-inch (215-by-280-mm) paper; with clear plastic sleeve on spine to hold label describing contents and with pockets inside covers to hold folded oversize sheets.
 - a. If two or more binders are necessary to accommodate data of a system, organize data in each binder into groupings by subsystem and related components. Cross-reference other binders if necessary to provide essential information for proper operation or maintenance of equipment or system.
 - b. Identify each binder on front and spine, with printed title "OPERATION AND MAINTENANCE MANUAL," Project title or name, and subject matter of contents, and indicate Specification Section number on bottom of spine. Indicate volume number for multiple-volume sets.
 2. Dividers: Heavy-paper dividers with plastic-covered tabs for each section of the manual. Mark each tab to indicate contents. Include typed list of products and major components of equipment included in the section on each divider, cross-referenced to Specification Section number and title of Project Manual.
 3. Protective Plastic Sleeves: Transparent plastic sleeves designed to enclose diagnostic software storage media for computerized electronic equipment.
 4. Supplementary Text: Prepared on 8-1/2-by-11-inch (215-by-280-mm) white bond paper.
 5. Drawings: Attach reinforced, punched binder tabs on drawings and bind with text.
 - a. If oversize drawings are necessary, fold drawings to same size as text pages and use as foldouts.
 - b. If drawings are too large to be used as foldouts, fold and place drawings in labeled envelopes and bind envelopes in rear of manual. At appropriate locations in manual, insert typewritten pages indicating drawing titles, descriptions of contents, and drawing locations.

2.3 EMERGENCY MANUALS

- A. Content: Organize manual into a separate section for each of the following:
1. Type of emergency.
 2. Emergency instructions.
 3. Emergency procedures.
- B. Type of Emergency: Where applicable for each type of emergency indicated below, include instructions and procedures for each system, subsystem, piece of equipment, and component:
1. Fire.
 2. Flood.
 3. Gas leak.
 4. Water leak.

5. Power failure.
 6. Water outage.
 7. System, subsystem, or equipment failure.
 8. Chemical release or spill.
- C. Emergency Instructions: Describe and explain warnings, trouble indications, error messages, and similar codes and signals. Include responsibilities of Owner's operating personnel for notification of Installer, supplier, and manufacturer to maintain warranties.
- D. Emergency Procedures: Include the following, as applicable:
1. Instructions on stopping.
 2. Shutdown instructions for each type of emergency.
 3. Operating instructions for conditions outside normal operating limits.
 4. Required sequences for electric or electronic systems.
 5. Special operating instructions and procedures.

2.4 OPERATION MANUALS

- A. Content: In addition to requirements in this Section, include operation data required in individual Specification Sections and the following information:
1. System, subsystem, and equipment descriptions. Use designations for systems and equipment indicated on Contract Documents.
 2. Performance and design criteria if Contractor has delegated design responsibility.
 3. Operating standards.
 4. Operating procedures.
 5. Operating logs.
 6. Wiring diagrams.
 7. Control diagrams.
 8. Piped system diagrams.
 9. Precautions against improper use.
 10. License requirements including inspection and renewal dates.
- B. Descriptions: Include the following:
1. Product name and model number. Use designations for products indicated on Contract Documents.
 2. Manufacturer's name.
 3. Equipment identification with serial number of each component.

4. Equipment function.
 5. Operating characteristics.
 6. Limiting conditions.
 7. Performance curves.
 8. Engineering data and tests.
 9. Complete nomenclature and number of replacement parts.
- C. Operating Procedures: Include the following, as applicable:
1. Startup procedures.
 2. Equipment or system break-in procedures.
 3. Routine and normal operating instructions.
 4. Regulation and control procedures.
 5. Instructions on stopping.
 6. Normal shutdown instructions.
 7. Seasonal and weekend operating instructions.
 8. Required sequences for electric or electronic systems.
 9. Special operating instructions and procedures.
- D. Systems and Equipment Controls: Describe the sequence of operation, and diagram controls as installed.
- E. Piped Systems: Diagram piping as installed, and identify color-coding where required for identification.

2.5 PRODUCT MAINTENANCE MANUALS

- A. Content: Organize manual into a separate section for each product, material, and finish. Include source information, product information, maintenance procedures, repair materials and sources, and warranties and bonds, as described below.
- B. Source Information: List each product included in manual, identified by product name and arranged to match manual's table of contents. For each product, list name, address, and telephone number of Installer or supplier and maintenance service agent, and cross-reference Specification Section number and title in Project Manual and drawing or schedule designation or identifier where applicable.
- C. Product Information: Include the following, as applicable:
1. Product name and model number.
 2. Manufacturer's name.
 3. Color, pattern, and texture.

4. Material and chemical composition.
 5. Reordering information for specially manufactured products.
- D. Maintenance Procedures: Include manufacturer's written recommendations and the following:
1. Inspection procedures.
 2. Types of cleaning agents to be used and methods of cleaning.
 3. List of cleaning agents and methods of cleaning detrimental to product.
 4. Schedule for routine cleaning and maintenance.
 5. Repair instructions.
- E. Repair Materials and Sources: Include lists of materials and local sources of materials and related services.
- F. Warranties and Bonds: Include copies of warranties and bonds and lists of circumstances and conditions that would affect validity of warranties or bonds.
1. Include procedures to follow and required notifications for warranty claims.

2.6 SYSTEMS AND EQUIPMENT MAINTENANCE MANUALS

- A. Content: For each system, subsystem, and piece of equipment not part of a system, include source information, manufacturers' maintenance documentation, maintenance procedures, maintenance and service schedules, spare parts list and source information, maintenance service contracts, and warranty and bond information, as described below.
- B. Source Information: List each system, subsystem, and piece of equipment included in manual, identified by product name and arranged to match manual's table of contents. For each product, list name, address, and telephone number of Installer or supplier and maintenance service agent, and cross-reference Specification Section number and title in Project Manual and drawing or schedule designation or identifier where applicable.
- C. Manufacturers' Maintenance Documentation: Manufacturers' maintenance documentation including the following information for each component part or piece of equipment:
1. Standard maintenance instructions and bulletins.
 2. Drawings, diagrams, and instructions required for maintenance, including disassembly and component removal, replacement, and assembly.
 3. Identification and nomenclature of parts and components.
 4. List of items recommended to be stocked as spare parts.
- D. Maintenance Procedures: Include the following information and items that detail essential maintenance procedures:
1. Test and inspection instructions.
 2. Troubleshooting guide.
 3. Precautions against improper maintenance.

4. Disassembly; component removal, repair, and replacement; and reassembly instructions.
 5. Aligning, adjusting, and checking instructions.
 6. Demonstration and training video recording, if available.
- E. Maintenance and Service Schedules: Include service and lubrication requirements, list of required lubricants for equipment, and separate schedules for preventive and routine maintenance and service with standard time allotment.
1. Scheduled Maintenance and Service: Tabulate actions for daily, weekly, monthly, quarterly, semiannual, and annual frequencies.
 2. Maintenance and Service Record: Include manufacturers' forms for recording maintenance.
- F. Spare Parts List and Source Information: Include lists of replacement and repair parts, with parts identified and cross-referenced to manufacturers' maintenance documentation and local sources of maintenance materials and related services.
- G. Maintenance Service Contracts: Include copies of maintenance agreements with name and telephone number of service agent.
- H. Warranties and Bonds: Include copies of warranties and bonds and lists of circumstances and conditions that would affect validity of warranties or bonds.
1. Include procedures to follow and required notifications for warranty claims.

PART 3 - EXECUTION

3.1 MANUAL PREPARATION

- A. Operation and Maintenance Documentation Directory: Prepare a separate manual that provides an organized reference to emergency, operation, and maintenance manuals.
- B. Emergency Manual: Assemble a complete set of emergency information indicating procedures for use by emergency personnel and by Owner's operating personnel for types of emergencies indicated.
- C. Product Maintenance Manual: Assemble a complete set of maintenance data indicating care and maintenance of each product, material, and finish incorporated into the Work.
- D. Operation and Maintenance Manuals: Assemble a complete set of operation and maintenance data indicating operation and maintenance of each system, subsystem, and piece of equipment not part of a system.
1. Engage a factory-authorized service representative to assemble and prepare information for each system, subsystem, and piece of equipment not part of a system.
 2. Prepare a separate manual for each system and subsystem, in the form of an instructional manual for use by Owner's operating personnel.

SECTION 017823
OPERATION AND
MAINTENANCE DATA

- E. Manufacturers' Data: Where manuals contain manufacturers' standard printed data, include only sheets pertinent to product or component installed. Mark each sheet to identify each product or component incorporated into the Work. If data include more than one item in a tabular format, identify each item using appropriate references from the Contract Documents. Identify data applicable to the Work and delete references to information not applicable.
1. Prepare supplementary text if manufacturers' standard printed data are not available and where the information is necessary for proper operation and maintenance of equipment or systems.
- F. Drawings: Prepare drawings supplementing manufacturers' printed data to illustrate the relationship of component parts of equipment and systems and to illustrate control sequence and flow diagrams. Coordinate these drawings with information contained in record Drawings to ensure correct illustration of completed installation.
1. Do not use original project record documents as part of operation and maintenance manuals.
 2. Comply with requirements of newly prepared record Drawings in Section 017839 "Project Record Documents."

****END OF SECTION****

WARRANTIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Specified Herein: Warranties and continuing services required to be provided by manufacturers of materials and systems where required for proper performance.
- B. The word "Guarantee" when appearing in any Contract Document or construction correspondence shall be defined as warranty in accordance with Article 3.5 of the General Conditions.

1.2 SUBMITTALS

- A. Submit warranties in accordance with Article 3.5 of the General Conditions as modified by Supplementary Conditions and additional requirements specified under the individual Trade Sections.
- B. Required types of warranties and additional services are scheduled and listed in the Trade Sections.
- C. In all cases where "Special Warranties" or "Service Contracts" are required, the request for approval of materials will be accepted by the Owner and the Architect on the understanding that manufacturer agrees to provide the specified warranty or other service unless stated otherwise in the request.
- D. The Owner will not be bound to accept any limitations or variations from the specified warranty which were not filed with the request for acceptance and accepted prior to purchase of materials.
- E. Warranties shall be submitted prior to request for payment for 100% completion in each case, shall acknowledge the responsibilities defined under Supplementary Conditions and shall include:
 - 1. Manufacturer's warranty that all materials comply with its published standards, comply with the requirements of the Specifications and where specified, are adequate for the proposed use.
 - 2. Subcontractor's warranty that all workmanship complies with the requirements of the Specifications and of the manufacturer
 - 3. Contractor's warranty covering the entire work and accepting responsibility for all limitations imposed by the manufacturer or sub- contractor except where such limitations have been previously accepted by the Architect.
 - 4. Certification and verification of previously submitted information including statement of all limitations, required maintenance and similar conditions of the warranty.

1.3 STANDARD WARRANTIES

- A. A standard warranty is a warranty whose terms are essentially the same as normally offered by the manufacturer of standard with the industry.

- B. General Conditions require that standard warranties apply as a minimum requirement notwithstanding the fact that submittal of a copy of the warranty is not required.
- C. Unless otherwise specified a standard warranty shall be for a period on one (1) year from Date of Substantial Completion.
- D. Contractor shall obtain and furnish to the Owner from each manufacturer of materials or equipment incorporated into the Work a warranty at least as favorable to Owner as that customarily given by such manufacturer to others. Contractor shall inform itself as to any conditions precedent to the effectiveness of each manufacturer's warranty and comply with all such conditions (or obtain waivers thereof from the manufacturer) so that such warranty shall be fully effective. If any event occurs which might invalidate any manufacturer's warranty, Contractor shall promptly notify the Owner and the Architect.
- E. All warranty periods shall commence on the Date of Substantial Completion except that, if it is discovered after said date that certain work or materials were not in fact in conformance with the requirements of the Contract Documents, the applicable warranty period shall re-commence from the completion of the repair or replacement of such Work to make it so conform.
- F. The fact that a manufacturer's warranty differs in its terms from those of the Contractor or any Subcontractor, the acceptance by the Owner of any warranty of a manufacturer or Subcontractor, or the fact that the Owner has claimed initially on such warranty, shall not in any way release Contractor from his warranty obligations under the Contract.

1.4 SPECIAL WARRANTIES

- A. A special warranty is one whose terms, in addition to the standard coverage offered by the manufacturer, contain other special provisions, including:
 - 1. Acknowledgment of specified list of items which shall be specifically noted as being covered by the warranty.
 - 2. Acknowledgment of specific conditions for use or exposure.
 - 3. Extension of warranty to waive standard exceptions or to extend limits including time.
 - 4. Requirements for specific performance by other trades including method of separation and protection from, or assurance of compatibility with, adjacent materials.
 - 5. Assemblies and systems which may include products of other manufacturers.
 - 6. Conditions where certain performance criteria are specified and must be either acknowledged or actual limits are required to be determined by performance testing subject to Owner's review and acceptance.
 - 7. Conditions where manufacturer's continuing involvement such as maintenance or advisory service is required.
- B. Maintenance Service During Warranty Period:
 - 1. Reference to routine maintenance required to be performed by the Owner during the warranty period shall be listed in the original submittal of proposed warranty.

2. All other administration and maintenance service required during the warranty period, including installation of items repaired or replaced under the terms of the warranty shall be included in the original Contract.

1.5 SERVICE CONTRACTS

- A. Required types of Service Contract Proposals are scheduled under Schedule of Required Submittals and are listed in the Trade Sections.
- B. Where specified, the Subcontractor or Manufacturer originally supplying services and skills required for proper maintenance and agreeing to maintain availability of replacement parts and materials.
- C. The Service Contract is in addition to, and independent of, the Warranty and shall not act to either extend the Warranty or to reduce the Contractor's responsibilities thereunder.
- D. Unless otherwise specified or agreed, Service Contracts shall be written for a period of five (5) years starting with the termination of similar services included under the warranty and shall include cancellation privilege annually when exercised at least 60 days prior to anniversary date.
- E. The Contractor shall:
 1. Prior to submittal of Manufacturer of Subcontractor for approval, verify that specified service is available and will be offered.
 2. Secure from the Manufacturer of Subcontractor a bona fide proposal to perform the specified services.
 3. When so directed, assist the Architect in obtaining proposals for the performance of the specified services by other competent parties.

1.6 ADVISORY AND INSPECTION SERVICE

- A. Advisory and Inspection Service consists of:
 1. Periodic inspection on a regular scheduled basis. Include schedule of proposed inspections in the agreement.
 2. All necessary information, including special training, where required to adequately instruct Owner's maintenance personnel in preventative maintenance procedures, and periodic inspection to verify that such procedures are adequate.
 3. Providing recommendations for additional preventative maintenance repairs and treatments. If such maintenance work is recommended:
 - a. Obtain or submit price quotations for recommended work.
 - b. When so instructed by the Owner, make all necessary arrangements for the performance of the Work.
- B. Parts and Materials Agreement:
 1. Where standard commercially available parts of materials are suitable for maintenance or repair, inform Owner concerning trade name or description and location where they may be obtained.

2. Where parts or materials are not readily available maintain replacement stocks at a location as required to prevent undue delay in repairs or loss of use of equipment pending delivery.

1.7 MAINTENANCE SERVICE

- A. A Maintenance Service Contract is an agreement that in addition to Advisory and Inspection Service, the Manufacturer will provide, or otherwise make available through his agent, a regular maintenance service program scheduled during normal working hours.
- B. Proposals shall schedule proposed times for servicing and list the services to be performed.
- C. Maintenance service of equipment shall be performed solely by the original Equipment Contractor and shall not be assigned or transferred to any agent or subcontractor without the approval of the Owner.
- D. Repairs:
 1. Permanent repairs shall be started within seven (7) days after notification by the Owner.
 2. In the event that emergency and permanent repairs are not started within the specified time limits, or if the work is stopped without the Owner's consent, the Owner shall have the same options to have repairs performed by others as specified under Warranties without invalidating this agreement.
- E. Equipment maintenance shall include systematic examinations, and adjustments and lubrication of all equipment. The Equipment Maintenance Contractor shall repair and replace electrical and mechanical parts whenever required using only genuine standard parts recommended or produced by the manufacturer of the equipment.
- F. Addition work when so directed by the Owner shall be included under the work of the Maintenance Contract and the Contractor shall be reimbursed at the then prevailing rate for the cost of materials, labor and services. Such additional work shall include:
 1. Repairs or replacement required as a result of negligence, abuse, or other actions contrary to the Equipment Contractor's operating instructions.
 2. Improvement or additional equipment required by the Owner, Insurance Companies, or Governmental Authorities.
 3. Except for emergency service, the additional cost for overtime work based on the difference between regular and overtime labor when the Owner requests that such work be performed outside of regular working and so authorized in writing.
- G. Additional requirements for specific maintenance contracts are specified in the various Trade Sections.

1.8 CERTIFICATION

- A. Product Certification: See Division 01.
- B. Workmanship Certification is a statement by the applicator or installer that all materials and workmanship in connection with the system, have been furnished and installed in complete conformance with Contract Documents, and with the manufacturer's specifications and requirements for the particular type of use specified.
- C. A product certification where specified as a requirement shall be in a form similar to the following:

"We, the (Manufacturing Company), certify that the complete system as detailed and specified can be installed and will perform in accordance with the requirements of the specifications and the ASTM Standards referenced therein for the guarantee period of one year or such longer period as may be negotiated between the Owner and the (Manufacturing Company).

Upon completion of the Project we will inspect the work and certify to the Owner that the system as installed is in accordance with the Manufacturer's requirements or indicated in writing what remedial action is necessary in order that it does so conform."

END OF SECTION

ELECTRONIC PROJECT RECORD DOCUMENTS

PART 1 - GENERAL

1.1 SUMMARY

- A. Specified Herein: General Requirements for preparation and submittal of Project Record Documents.

1.2 DEFINITIONS

- A. Record Documents: Copies of the Contract Documents, Shop Drawings, Product Data and Samples maintained at the site for purpose of recording changes and other project information.
- B. Maintenance and Parts Manuals: Annotated PDF file format Brochures, instructions, parts lists and similar documents, published by manufacturers and suppliers of materials and equipment for purpose of providing information necessary to maintenance, repair and replacement.
- C. "As-Built" Drawings: Except for "as-built" corrections to the Shop Drawings the only record of architectural as-built conditions required will be clean copy of the Contractor's notations on the Record Drawings in Annotated PDF file format, unless otherwise specified.
- D. "As-Built" drawings for Mechanical, Electrical and Life Safety or Security Systems shall be fully dimensioned and detailed drawings, in Annotated PDF file format, showing all systems as they exist at the completion of Work.

1.3 SCHEDULES

- A. Prepare schedule listing required Record Drawings and Maintenance Manual submittals in accordance with "Submittals" Section of this Division 01.
- B. Keep schedule up to date listing record drawings and other documents as they are received from Manufacturers, Suppliers and Subcontractors.
- C. Hold all such material until completion of the project and submit when directed.

1.4 DRAWINGS AND SPECIFICATIONS AT THE SITE

- A. Each Contractor shall maintain at the site and available for reference by the Owner and the Architect one copy of all Drawings, Specifications, Addenda, approved Shop Drawings, Change Orders and other Modifications applicable to their portion of the Work, in good order and marked to record all changes made during construction.
- B. The Drawings, marked to record all changes made during construction, shall be delivered to the Owner upon completion of the Work in Annotated PDF file format.

- C. Record Documents: At the date of Final Completion and as condition precedent to Final Payment, each Contractor shall furnish the following documents to the Owner:
1. Record Drawings in PDF file format showing the field changes affecting the general construction, mechanical, electrical, and all other Work, and indicating the Work as actually installed in the building.
 - a. These shall consist of carefully drawn markings on a set of black and white prints of the Construction Documents obtained especially for the purpose unless otherwise specified. The prints can be scanned into a PDF file when project is completed or the contractor can keep a Annotated PDF file on site.
 - b. The Contractor shall maintain at the job site one set of Construction Documents and indicate thereon each field change as it occurs.
 2. A neatly arranged searchable PDF file containing the wiring and control diagrams, operating and maintenance instructions, cuts of all mechanical and electrical equipment and fixtures, as installed including catalogues or parts lists from the prime manufacturer. Said lists shall not be based on local dealer stock number systems.

1.5 RECORD DRAWINGS

- A. Record Drawings are required to establish the location of concealed work deviations from details or dimensions indicated on the construction drawings. Where location or dimensions of portions of the work is indicated by note or line drawings or otherwise indicated to be at the option of the Contractor, the final determination of such options shall be indicated in the Record Drawings.
- B. Record Drawings are required for information only but are intended to provide complete information for as-built drawings.
- C. Final PDF file record copy of all Shop Drawings shall be submitted showing all corrections made and also indicating all field changes or other variations from the details as originally reviewed by the Contractor and the Architect.

1.6 OPERATING AND MAINTENANCE MANUALS

- A. Prior to completion of work in this Contract, each Contractor shall submit for review by the Architect searchable PDF file of manufacturer's catalog data covering all fixtures, equipment and finish materials incorporated into the project. Manufacturer's catalog data shall include full identification of the equipment or fixture capacities, current characteristics, dimensions, and identification of all replacement parts. Operating instructions for all installed equipment, including supplier's names and telephone numbers shall be placed on or lettered on the front page of each catalog or manual.
- B. Maintenance procedure descriptions shall be submitted for all materials requiring special treatments or continued maintenance work and for all assemblies, which may require parts replacement during the life of the installation. Manuals shall indicate recommended schedule for routine service and shall provide complete instructions for performing such service.
- C. Manuals and catalogs shall be searchable PDF format. Each item shall be tab and shall have an index. All material shall be grouped together by specification number.

- D. Contractor shall arrange and provide for the services of factory representatives or other authorized qualified specialists to provide operating and maintenance instruction sessions directly with Owner's related operating and maintenance personnel for the systems, equipment and materials involved.
- E. These requirements are in addition to other similar requirements stated elsewhere in the Contract Documents including those of "Warranties" Section of Division 01.
- F. Equipment Operation manuals and operating instructions for each item of mechanical and electrical equipment:
 - 1. Operation and Maintenance Charts: Searchable PDF and one (1) hard copy of an operating and maintenance instruction chart which will incorporate applicable comprehensive descriptive instructions, lay-outs, diagrams or any other information that will necessary and/or of value to the operating and maintenance personnel. Hard copy of the charts shall be framed and glazed and mounted at a designated location, and the other three sets shall be included in the operation and maintenance manuals.
 - 2. Operation and Maintenance Manuals: Searchable PDF file of an operation and maintenance manual which shall contain complete instructions for overall operation and maintenance of the facility and its component parts. The manual shall also contain the operating and maintenance instruction charts as specified.

****END OF SECTION****

SELECTIVE DEMOLITION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Demolition and removal of selected portions of a building or structure.
 - 2. Repair procedures for selective demolition operations.
- B. Related Sections include the following:
 - 1. Division 1 Section "Temporary Facilities and Controls" for temporary construction and environmental-protection measures for selective demolition operations.
 - 2. Division 1 Section "Cutting and Patching" for cutting and patching procedures for selective demolition operations.
 - 3. Divisions 21 through 23 Sections for demolishing, cutting, patching, or relocating mechanical items.
 - 4. Division 26 through 28 Sections for demolishing, cutting, patching, or relocating electrical items.

1.3 DEFINITIONS

- A. Remove: Detach items from existing construction and legally dispose of them off-site, unless indicated to be removed and salvaged or removed and reinstalled.
- B. Remove and Salvage: Detach items from existing construction and deliver them to Owner.
- C. Remove and Reinstall: Detach items from existing construction, prepare them for reuse, and reinstall them where indicated.
- D. Existing to Remain: Existing items of construction that are not to be removed and that are not otherwise indicated to be removed, removed and salvaged, or removed and reinstalled.

1.4 MATERIALS OWNERSHIP

- A. Except for items or materials indicated to be reused, salvaged, reinstalled, or otherwise indicated to remain Owner's property, demolished materials shall become Contractor's property and shall be removed from Project site.
- B. Historic items, relics, and similar objects including, but not limited to, cornerstones and their contents, commemorative plaques and tablets, antiques, and other items of interest or value to Owner that may be encountered during selective demolition remain Owner's property. Carefully remove and salvage each item or object in a manner to prevent damage and deliver promptly to Owner.

1.5 SUBMITTALS

- A. Qualification Data: For firms and persons specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include lists of completed projects with project names and addresses, names and addresses of architects and owners, and other information specified.
- B. Proposed Dust-Control and Noise-Control Measures: Submit statement or drawing that indicates the measures proposed for use, proposed locations, and proposed time frame for their operation. Identify options if proposed measures are later determined to be inadequate.
- C. Schedule of Selective Demolition Activities: Indicate the following:
 - 1. Detailed sequence of selective demolition and removal work, with starting and ending dates for each activity. Ensure Owner's on-site operations are uninterrupted.
 - 2. Interruption of utility services.
 - 3. Coordination for shutoff, capping, and continuation of utility services.
 - 4. Use of elevator and stairs.
 - 5. Locations of temporary partitions and means of egress.
 - 6. Coordination of Owner's continuing occupancy of portions of existing building and of Owner's partial occupancy of completed Work.
- D. Inventory: After selective demolition is complete, submit a list of items that have been removed and salvaged.
- E. Predemolition Photographs or Videotape: Show existing conditions of adjoining construction and site improvements, including finish surfaces, that might be misconstrued as damage caused by selective demolition operations. Submit before Work begins.
- F. Landfill Records: Indicate receipt and acceptance of hazardous wastes by a landfill facility licensed to accept hazardous wastes.
- G. Statement of Refrigerant Recovery: Signed by refrigerant recovery technician responsible for recovering refrigerant, stating that all refrigerant that was present was recovered and that recovery was performed according to EPA regulations. Include name and address of technician and date refrigerant was recovered.

1.6 QUALITY ASSURANCE

- A. Demolition Firm Qualifications: An experienced firm that has specialized in demolition work similar in material and extent to that indicated for this Project.
- B. Refrigerant Recovery Technician Qualifications: Certified by EPA-approved certification program.
- C. Regulatory Requirements: Comply with governing EPA notification regulations before beginning selective demolition. Comply with hauling and disposal regulations of authorities having jurisdiction.
- D. Standards: Comply with ANSI A10.6 and NFPA 241.

- E. Predemolition Conference: Conduct conference at Project site to comply with requirements in Division 1. Review methods and procedures related to selective demolition including, but not limited to, the following:
1. Inspect and discuss condition of construction to be selectively demolished.
 2. Review structural load limitations of existing structure.
 3. Review and finalize selective demolition schedule and verify availability of materials, demolition personnel, equipment, and facilities needed to make progress and avoid delays.
 4. Review requirements of work performed by other trades that rely on substrates exposed by selective demolition operations.

1.7 PROJECT CONDITIONS

- A. Owner will occupy portions of building immediately adjacent to selective demolition area. Conduct selective demolition so Owner's operations will not be disrupted. Provide not less than 72 hours' notice to Owner of activities that will affect Owner's operations.
- B. Maintain access to existing walkways, corridors, and other adjacent occupied or used facilities.
1. Do not close or obstruct walkways, corridors, or other occupied or used facilities without written permission from authorities having jurisdiction.
- C. Owner assumes no responsibility for condition of areas to be selectively demolished.
1. Conditions existing at time of inspection for bidding purpose will be maintained by Owner as far as practical.
- D. Hazardous Materials: It is not expected that hazardous materials will be encountered in the Work.
1. Hazardous materials will be removed by Owner before start of the Work.
 2. If materials suspected of containing hazardous materials are encountered, do not disturb; immediately notify Architect and Owner. Hazardous materials will be removed by Owner under a separate contract.
- E. Storage or sale of removed items or materials on-site will not be permitted.
- F. Utility Service: Maintain existing utilities indicated to remain in service and protect them against damage during selective demolition operations.
1. Maintain fire-protection facilities in service during selective demolition operations.

1.8 WARRANTY

- A. Existing Warranties: Remove, replace, patch, and repair materials and surfaces cut or damaged during selective demolition, by methods and with materials so as not to void existing warranties.
 - 1. If possible, retain original Installer or fabricator to patch the exposed Work listed below that is damaged during selective demolition. If it is impossible to engage original Installer or fabricator, engage another recognized experienced and specialized firm.
 - a. Stonework and stone masonry.
 - b. Roofing.
 - c. Firestopping.
 - d. Window wall system.
 - e. Tile Flooring.

PART 2 - PRODUCTS

2.1 REPAIR MATERIALS

- A. Use repair materials identical to existing materials.
 - 1. If identical materials are unavailable or cannot be used for exposed surfaces, use materials that visually match existing adjacent surfaces to the fullest extent possible.
 - 2. Use materials whose installed performance equals or surpasses that of existing materials.
- B. Comply with material and installation requirements specified in individual Specification Sections.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that utilities have been disconnected and capped.
- B. Survey existing conditions and correlate with requirements indicated to determine extent of selective demolition required.
- C. Inventory and record the condition of items to be removed and reinstalled and items to be removed and salvaged.
- D. When unanticipated mechanical, electrical, or structural elements that conflict with intended function or design are encountered, investigate and measure the nature and extent of conflict. Promptly submit a written report to Architect.
- E. Engage a professional engineer to survey condition of building to determine whether removing any element might result in structural deficiency or unplanned collapse of any portion of structure or adjacent structures during selective demolition operations.
- F. Perform surveys as the Work progresses to detect hazards resulting from selective demolition activities.

3.2 UTILITY SERVICES

- A. Existing Utilities: Maintain services indicated to remain and protect them against damage during selective demolition operations.
- B. Do not interrupt existing utilities serving occupied or operating facilities unless authorized in writing by Owner and authorities having jurisdiction. Provide temporary services during interruptions to existing utilities, as acceptable to Owner and to authorities having jurisdiction.
 - 1. Provide at least 72 hours' notice to Owner if shutdown of service is required during changeover.
- C. Utility Requirements: Locate, identify, disconnect, and seal or cap off indicated utilities serving areas to be selectively demolished.
 - 1. Owner will arrange to shut off indicated utilities when requested by Contractor.
 - 2. Arrange to shut off indicated utilities with utility companies.
 - 3. If utility services are required to be removed, relocated, or abandoned, before proceeding with selective demolition provide temporary utilities that bypass area of selective demolition and that maintain continuity of service to other parts of building.
 - 4. Cut off pipe or conduit in walls or partitions to be removed. Cap, valve, or plug and seal remaining portion of pipe or conduit after bypassing.
 - 5. Refer to Divisions 20 through 28 for other applicable requirements and limitations.

3.3 PREPARATION

- A. Dangerous Materials: Drain, purge, or otherwise remove, collect, and dispose of chemicals, gases, explosives, acids, flammables, or other dangerous materials before proceeding with selective demolition operations.
- B. Site Access and Temporary Controls: Conduct selective demolition and debris-removal operations to ensure minimum interference with roads, streets, walks, walkways, and other adjacent occupied and used facilities.
 - 1. Do not close or obstruct streets, walks, walkways, or other adjacent occupied or used facilities without permission from Owner and authorities having jurisdiction. Provide alternate routes around closed or obstructed traffic ways if required by governing regulations.
 - 2. Erect temporary protection, such as walks, fences, railings, canopies, and covered passageways, where required by authorities having jurisdiction.
 - 3. Protect existing site improvements, appurtenances, and landscaping to remain.
 - 4. Erect a plainly visible fence around drip line of individual trees or around perimeter drip line of groups of trees to remain.

- C. Temporary Facilities: Provide temporary barricades and other protection required to prevent injury to people and damage to adjacent buildings and facilities to remain.
 - 1. Provide protection to ensure safe passage of people around selective demolition area and to and from occupied portions of building.
 - 2. Provide temporary weather protection, during interval between selective demolition of existing construction on exterior surfaces and new construction, to prevent water leakage and damage to structure and interior areas.
 - 3. Protect walls, ceilings, floors, and other existing finish work that are to remain or that are exposed during selective demolition operations.
 - 4. Cover and protect furniture, furnishings, and equipment that have not been removed.
- D. Temporary Enclosures: Provide temporary enclosures for protection of existing building and construction, in progress and completed, from exposure, foul weather, other construction operations, and similar activities. Provide temporary weathertight enclosure for building exterior.
 - 1. Where heating or cooling is needed and permanent enclosure is not complete, provide insulated temporary enclosures. Coordinate enclosure with ventilating and material drying or curing requirements to avoid dangerous conditions and effects.
- E. Temporary Partitions: Erect and maintain dustproof partitions and temporary enclosures to limit dust and dirt migration and to separate areas from fumes and noise.
- F. Temporary Shoring: Provide and maintain interior and exterior shoring, bracing, or structural support to preserve stability and prevent movement, settlement, or collapse of construction to remain, and to prevent unexpected or uncontrolled movement or collapse of construction being demolished.
 - 1. Strengthen or add new supports when required during progress of selective demolition.

3.4 POLLUTION CONTROLS

- A. Dust Control: Use water mist, temporary enclosures, and other suitable methods to limit spread of dust and dirt. Comply with governing environmental-protection regulations.
 - 1. Do not use water when it may damage existing construction or create hazardous or objectionable conditions, such as ice, flooding, and pollution.
 - 2. Wet mop floors to eliminate trackable dirt and wipe down walls and doors of demolition enclosure. Vacuum carpeted areas.
- B. Disposal: Remove and transport debris in a manner that will prevent spillage on adjacent surfaces and areas.
 - 1. Remove debris from elevated portions of building by chute, hoist, or other device that will convey debris to grade level in a controlled descent.
- C. Cleaning: Clean adjacent structures and improvements of dust, dirt, and debris caused by selective demolition operations. Return adjacent areas to condition existing before selective demolition operations began.

3.5 SELECTIVE DEMOLITION

- A. General: Demolish and remove existing construction only to the extent required by new construction and as indicated. Use methods required to complete the Work within limitations of governing regulations and as follows:
1. Proceed with selective demolition systematically, from higher to lower level. Complete selective demolition operations above each floor or tier before disturbing supporting members on the next lower level.
 - a. Remove debris from elevated portions by chute, hoist, or other device that will convey debris to grade level in a controlled descent.
 2. Neatly cut openings and holes plumb, square, and true to dimensions required. Use cutting methods least likely to damage construction to remain or adjoining construction. Use hand tools or small power tools designed for sawing or grinding, not hammering and chopping, to minimize disturbance of adjacent surfaces. Temporarily cover openings to remain.
 3. Cut or drill from the exposed or finished side into concealed surfaces to avoid marring existing finished surfaces.
 4. Do not use cutting torches until work area is cleared of flammable materials. At concealed spaces, such as duct and pipe interiors, verify condition and contents of hidden space before starting flame-cutting operations. Maintain portable fire-suppression devices during flame-cutting operations.
 5. Maintain adequate ventilation when using cutting torches.
 6. Remove decayed, vermin-infested, or otherwise dangerous or unsuitable materials and promptly dispose of off-site.
 7. Remove structural framing members and lower to ground by method suitable to avoid free fall and to prevent ground impact or dust generation.
 8. Locate selective demolition equipment and remove debris and materials so as not to impose excessive loads on supporting walls, floors, or framing.
 9. Dispose of demolished items and materials promptly.
 10. Return elements of construction and surfaces that are to remain to condition existing before selective demolition operations began.
 11. Explosives: Use of explosives is not permitted.
- B. Existing Facilities: Comply with building manager's requirements for using and protecting elevators, stairs, walkways, loading docks, building entries, and other building facilities during selective demolition operations.
- C. Removed and Salvaged Items: Comply with the following:
1. Clean salvaged items.
 2. Pack or crate items after cleaning. Identify contents of containers.

3. Store items in a secure area until delivery to Owner.
 4. Transport items to Owner's storage area on-site .
 5. Protect items from damage during transport and storage.
- D. Removed and Reinstalled Items: Comply with the following:
1. Clean and repair items to functional condition adequate for intended reuse. Paint equipment to match new equipment.
 2. Pack or crate items after cleaning and repairing. Identify contents of containers.
 3. Protect items from damage during transport and storage.
 4. Reinstall items in locations indicated. Comply with installation requirements for new materials and equipment. Provide connections, supports, and miscellaneous materials necessary to make item functional for use indicated.
- E. Existing Items to Remain: Protect construction indicated to remain against damage and soiling during selective demolition. When permitted by Architect, items may be removed to a suitable, protected storage location during selective demolition and cleaned and reinstalled in their original locations after selective demolition operations are complete.
- F. Concrete: Demolish in small sections. Cut concrete to a depth of at least **3/4 inch (19 mm)** at junctures with construction to remain, using power-driven saw. Dislodge concrete from reinforcement at perimeter of areas being demolished, cut reinforcement, and then remove remainder of concrete indicated for selective demolition. Neatly trim openings to dimensions indicated.
- G. Structural Steel: Dismantle field connections without bending or damaging steel members. Do not use flame-cutting torches unless otherwise authorized by Architect.
1. Transport steel trusses and joists as whole units without dismantling them further.
- H. Below-Grade Construction: Demolish in sections. Remove below-grade construction, including basements, foundation walls and footings, completely to at least 12 inches below grade unless otherwise indicated on Drawings.
- I. Masonry: Demolish in small sections. Cut masonry at junctures with construction to remain, using power-driven saw, then remove masonry between saw cuts.
- J. Concrete Slabs-on-Grade: Saw-cut perimeter of area to be demolished, then break up and remove.
- K. Building Components: Remove metal gratings, metal ladders, doors, windows, door hardware, cabinets, mirrors, chalkboards and marker boards, tackboards, toilet accessories, plumbing fixtures, and light fixtures, as whole units, intact and undamaged.
- L. Equipment: Disconnect equipment at nearest fitting connection to services, complete with service valves. Remove as whole units, complete with controls.
- M. Air-Conditioning Equipment: Remove equipment without releasing refrigerants.
- N. Carpet and Pad: Remove in large pieces and roll tightly after removing demolition debris, trash, adhesive, and tack strips.

- O. Roofing: Remove no more existing roofing than can be covered in one day by new roofing. Refer to applicable Division 7 Section for new roofing requirements.
- P. Existing Utilities: Unless otherwise indicated on Drawings, demolish existing utilities and below-grade utility structures that are within 5 feet (1.5 m) outside of footprint indicated for new construction. Abandon utilities outside this area.
 - 1. Fill abandoned utility structures with satisfactory soil materials according to backfill requirements in Division 2 Section "Earthwork."
 - 2. Piping: Disconnect piping at unions, flanges, valves, or fittings.
 - 3. Wiring Ducts: Disassemble into unit lengths and remove plug-in and disconnecting devices.

3.6 PATCHING AND REPAIRS

- A. General: Promptly repair damage to adjacent construction caused by selective demolition operations.
- B. Patching: Comply with Division 1 Section "Cutting and Patching."

3.7 DISPOSAL OF DEMOLISHED MATERIALS

- A. General: Promptly dispose of demolished materials. Do not allow demolished materials to accumulate on-site.
- B. Burning: Do not burn demolished materials.
- C. Disposal: Transport demolished materials off Owner's property and legally dispose of them.

3.8 SELECTIVE DEMOLITION SCHEDULE

- A. Existing Items and Construction to Be Removed: As indicated on Drawings.
- B. Existing Items to Be Removed and Salvaged: As indicated on Drawings.
- C. Existing Items to Be Removed and Reinstalled: As indicated on Drawings.
- D. Existing Items to Remain: As indicated on Drawings.

****END OF SECTION****

CAST-IN-PLACE CONCRETE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section specifies cast-in place concrete, including formwork, reinforcing, mix design, placement procedures, and finishes.
- B. Cast-in-place concrete includes the following:
 - 1. Slabs-on-grade.

1.3 SUBMITTALS

- A. General: Submit the following according to Conditions of the Contract and Division 1 Specification Sections.
- B. Product data for proprietary materials and items, including reinforcement and admixtures, and others if requested by Architect.
- C. Shop drawings for reinforcement detailing fabricating, bending, and placing concrete reinforcement. Comply with ACI 315 "Manual of Standard Practice for Detailing Reinforced Concrete Structures" showing bar schedules, stirrup spacing, bent bar diagrams, and arrangement of concrete reinforcement. Include special reinforcing required for openings through concrete structures.
- D. Laboratory test reports for concrete materials and mix design test.

1.4 QUALITY ASSURANCE

- A. Codes and Standards: Comply with provisions of the following codes, specifications, and standards, except where more stringent requirements are shown or specified:
 - 1. American Concrete Institute (ACI) 301, "Specifications for Structural Concrete for Buildings."
 - 2. ACI 318, "Building Code Requirements for Reinforced Concrete."
 - 3. Concrete Reinforcing Steel Institute (CRSI) "Manual of Standard Practice."
 - 4. ACI 302, "Guide for Concrete Floor and Slab Construction".
 - 5. ACI 117, "Standard Specifications for Tolerances for Concrete Construction and Materials".
- B. Materials and installed work may require testing and retesting at any time during progress of Work. Tests, including retesting of rejected materials for installed Work, shall be done at Contractor's expense.

PART 2 - PRODUCTS

2.1 FORM MATERIALS

- A. Forms for Exposed Finish Concrete: Plywood, metal, metal-framed plywood faced, or other acceptable panel-type materials to provide continuous, straight, smooth, exposed surfaces. Furnish in largest practicable sizes to minimize number of joints and to conform to joint system shown on drawings.
- B. Forms for Unexposed Finish Concrete: Plywood, lumber, metal, or another acceptable material. Provide lumber dressed on at least two edges and one side for tight fit.
- C. Form Release Agent: Provide commercial formulation form release agent with a maximum of 350 mg/l volatile organic compounds (VOCs) that will not bond with, stain, or adversely affect concrete surfaces and will not impair subsequent treatments of concrete surfaces.
- D. Form Ties: Factory-fabricated, adjustable-length, removable or snap-off metal form ties designed to prevent form deflection and to prevent spalling of concrete upon removal. Provide units that will leave no metal closer than 1-1/2 inches to the plane of the exposed concrete surface.
 - 1. Provide ties that, when removed, will leave holes not larger than 1 inch in diameter in the concrete surface.

2.2 REINFORCING MATERIALS

- A. Reinforcing Bars: ASTM A 615, Grade 60, deformed.
- B. Welded Wire Fabric: ASTM A 185, welded steel wire fabric.
- C. Supports for Reinforcement: Bolsters, chairs, spacers, and other devices for spacing, supporting, and fastening reinforcing bars and welded wire fabric in place. Use wire bar-type supports complying with CRSI specifications.
 - 1. For slabs-on-grade, use supports with sand plates or horizontal runners where base material will not support chair legs.

2.3 CONCRETE MATERIALS

- A. Portland Cement: ASTM C 150, Type I.
 - 1. Use one brand of cement throughout Project unless otherwise acceptable to Architect.
- B. Fly Ash: ASTM C 618, Type C.
- C. Normal-Weight Aggregates: ASTM C 33 and as specified. Provide aggregates from a single source for exposed concrete.
 - 1. For exposed exterior surfaces, do not use fine or coarse aggregates that contain substances that cause spalling.
- D. Water: Potable.
- E. Admixtures, General: Provide concrete admixtures that contain not more than 0.1 percent chloride ions.

F. Air-Entraining Admixture: ASTM C 260, certified by manufacturer to be compatible with other required admixtures.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Air-Mix or Perma-Air, Euclid Chemical Co.
- b. Darex AEA or Daravair, W.R. Grace & Co.
- c. MB-VR or Micro-Air, Master Builders, Inc.
- d. Sealtight AEA, W.R. Meadows, Inc.

G. Water-Reducing Admixture: ASTM C 494, Type A.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Eucon WR-91, Euclid Chemical Co.
- b. Daracem-55 W.R. Grace & Co.
- c. Pozzololith Normal or Polyheed, Master Builders, Inc.

H. High-Range Water-Reducing Admixture: ASTM C 494, Type F or Type G.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Eucon MR, Euclid Chemical Co.
- b. WRDA 19 or Daracem, W.R. Grace & Co.
- c. Rheobuild or Polyheed, Master Builders, Inc.

I. Water-Reducing, Accelerating Admixture: ASTM C 494, Type E.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Accelguard 80, Euclid Chemical Co.
- b. Daraset, W.R. Grace & Co.
- c. Pozzutec 20, Master Builders, Inc.

J. Water-Reducing, Retarding Admixture: ASTM C 494, Type D.

1. Products: Subject to compliance with requirements, provide one of the following:

- a. Eucon Retarder 75, Euclid Chemical Co.
- b. Daratard-17, W.R. Grace & Co.
- c. Pozzololith R, Master Builders, Inc.

2.4 RELATED MATERIALS

A. Vapor Retarder: Provide vapor retarder that is resistant to deterioration when tested according to ASTM E 154, as follows:

1. Polyethylene sheet not less than 8 mils thick.

B. Moisture-Retaining Cover: One of the following, complying with ASTM C 171.

1. Waterproof paper.
2. Polyethylene film.

3. Polyethylene-coated burlap.
- C. Concrete Sealer: Sealer for interior exposed concrete slabs. Prior to application of sealer, cure concrete according to manufacturer's recommendations.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Day-Chem Sure Hard (J17), Dayton Superior.
 - b. Intraseal, Conspec Marketing and Mfg. Co.
- D. Bonding Agent: Polyvinyl acetate or acrylic base.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Polyvinyl Acetate (Interior Only):
 - 1) Superior Concrete Bonder, (J-41) Dayton Superior Corp.
 - 2) Euco Weld, Euclid Chemical Co.
 - 3) Everweld, L&M Construction Chemicals, Inc.
 - b. Acrylic or Styrene Butadiene:
 - 1) Day-Chem Ad Bond, Dayton Superior Corp.
 - 2) SBR Latex, Euclid Chemical Co.
 - 3) Daraweld C, W.R. Grace & Co.
 - 4) Everbond, L&M Construction Chemicals, Inc.
 - 5) Acryl-Set, Master Builders Inc.
- E. Epoxy Adhesive: ASTM C 881, two-component material suitable for use on dry or damp surfaces. Provide material type, grade, and class to suit Project requirements.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Resi-Bond (J-58), Dayton Superior.
 - b. Euco Epoxy System #452 or #620, Euclid Chemical Co.
 - c. Epabond, L&M Construction Chemicals, Inc.
 - d. Concrevice Standard Liquid, Master Builders, Inc.
 - e. Rezi-Weld 1000, W.R. Meadows, Inc.
- F. Underlayment Compound: Free-flowing, self-leveling, pumpable, cement-based compound for applications from 1 inch thick to feathered edges.
1. Products: Subject to compliance with requirements, provide one of the following:
 - a. K-15, Ardex, Inc.
 - b. Levelayer I L&M Construction Chemicals, Inc.
 - c. Underlayment 110, Master Builders, Inc.

2.5 PROPORTIONING AND DESIGNING MIXES

- A. Prepare design mixes for each type and strength of concrete by either laboratory trial batch or field experience methods as specified in ACI 301. For the trial batch method, use an independent testing agency acceptable to Architect for preparing and reporting proposed mix designs.
1. Do not use the same testing agency for field quality control testing.

2. Limit use of fly ash to not exceed 20 percent of cement content by weight.
- B. Submit written reports to Architect of each proposed mix for each class of concrete at least 15 days prior to start of Work. Do not begin concrete production until proposed mix designs have been reviewed by Architect.
- C. Design mixes to provide normal weight concrete with the following properties as indicated on drawings and schedules:
1. 4000-psi, 28-day compressive strength; water-cement ratio, 0.44 (air-entrained).
 2. 3000-psi, 28-day compressive strength; water-cement ratio, 0.58 maximum (non-air-entrained).
- D. Slump Limits: Proportion and design mixes to result in concrete slump at point of placement as follows:
1. Ramps, slabs, and sloping surfaces: Not more than 3 inches.
 2. Concrete containing high-range water-reducing admixture (superplasticizer): Not more than 8 inches after adding admixture to site-verified 2-to-4-inch slump concrete.
 3. Other concrete: Not more than 4 inches.
- E. Adjustment to Concrete Mixes: Mix design adjustments may be requested by Contractor when characteristics of materials, job conditions, weather, test results, or other circumstances warrant, as accepted by Architect. Laboratory test data for revised mix design and strength results must be submitted to and accepted by Architect before using in Work.

2.6 ADMIXTURES

- A. Use water-reducing admixture or high-range water-reducing admixture (superplasticizer) in concrete, as required, for placement and workability.
- B. Use air-entraining admixture in exterior exposed concrete unless otherwise indicated. Add air-entraining admixture at manufacturer's prescribed rate to result in concrete at point of placement having total air content with a tolerance of plus or minus 1-1/2 percent within the following limits:
1. Concrete structures and slabs exposed to freezing and thawing, deicer chemicals, or hydraulic pressure:
 - a. 5.5 percent for 1-1/2-inch maximum aggregate.
 - b. 6.0 percent for 1-inch maximum aggregate.
 - c. 6.0 percent for 3/4-inch maximum aggregate.
 - d. 7.0 percent for 1/2-inch maximum aggregate.
 2. Other concrete not exposed to freezing, thawing, or hydraulic pressure, or to receive a surface hardener: 2 to 4 percent air.
- C. Use admixtures for water reduction and set accelerating or retarding in strict compliance with manufacturer's directions.

2.7 CONCRETE MIXING

- A. Ready-Mixed Concrete: Comply with requirements of ASTM C 94, and as specified.
1. When air temperature is between 85 deg F (30 deg C) and 90 deg F (32 deg C), reduce mixing and delivery time from 1-1/2 hours to 75 minutes, and when air temperature is above 90 deg F (32 deg C), reduce mixing and delivery time to 60 minutes.

PART 3- EXECUTION

3.1 GENERAL

- A. Coordinate the installation of joint materials, vapor retarder/barrier, and other related materials with placement of forms and reinforcing steel.

3.2 FORMS

- A. General: Design, erect, support, brace, and maintain formwork to support vertical, lateral, static, and dynamic loads that might be applied until concrete structure can support such loads. Construct formwork so concrete members and structures are of correct size, shape, alignment, elevation, and position. Maintain formwork construction tolerances and surface irregularities complying with the following ACI 347 limits:
1. Provide Class A tolerances for concrete surfaces exposed to view.
 2. Provide Class C tolerances for other concrete surfaces.
- B. Construct forms to sizes, shapes, lines, and dimensions shown and to obtain accurate alignment, location, grades, level, and plumb work in finished structures. Provide for openings, offsets, sinkages, keyways, recesses, moldings, rustications, reglets, chamfers, blocking, screeds, bulkheads, anchorages and inserts, and other features required in the Work. Use selected materials to obtain required finishes. Solidly butt joints and provide backup at joints to prevent cement paste from leaking.
- C. Fabricate forms for easy removal without hammering or prying against concrete surfaces. Provide crush plates or wrecking plates where stripping may damage cast concrete surfaces. Provide top forms for inclined surfaces where slope is too steep to place concrete with bottom forms only. Kerf wood inserts for forming keyways, reglets, recesses, and the like for easy removal.
- D. Provide temporary openings for clean-outs and inspections where interior area of formwork is inaccessible before and during concrete placement. Securely brace temporary openings and set tightly to forms to prevent losing concrete mortar. Locate temporary openings in forms at inconspicuous locations.
- E. Chamfer exposed corners and edges as indicated, using wood, metal, PVC, or rubber chamfer strips fabricated to produce uniform smooth lines and tight edge joints.
- F. Provisions for Other Trades: Provide openings in concrete formwork to accommodate work of other trades. Determine size and location of openings, recesses, and chases from trades providing such items. Accurately place and securely support items built into forms.

- G. Cleaning and Tightening: Thoroughly clean forms and adjacent surfaces to receive concrete. Remove chips, wood, sawdust, dirt, or other debris just before placing concrete. Retighten forms and bracing before placing concrete, as required, to prevent mortar leaks and maintain proper alignment.

3.3 VAPOR RETARDER/BARRIER INSTALLATION

- A. General: Place vapor retarder/barrier sheeting in position with longest dimension parallel with direction of pour.
- B. Lap joints 6 inches and seal with manufacturer's recommended mastic or pressure-sensitive tape.

3.4 PLACING REINFORCEMENT

- A. General: Comply with Concrete Reinforcing Steel Institute's recommended practice for "Placing Reinforcing Bars," for details and methods of reinforcement placement and supports and as specified.
 - 1. Avoiding cutting or puncturing vapor retarder/barrier during reinforcement placement and concreting operations. Repair damages before placing concrete.
- B. Clean reinforcement of loose rust and mill scale, earth, ice, and other materials that reduce or destroy bond with concrete.
- C. Accurately position, support, and secure reinforcement against displacement. Locate and support reinforcing by metal chairs, runners, bolsters, spacers, and hangers, as approved by Architect.
- D. Place reinforcement to maintain minimum coverages as indicated for concrete protection. Arrange, space, and securely tie bars and bar supports to hold reinforcement in position during concrete placement operations. Set wire ties so ends are directed into concrete, not toward exposed concrete surfaces.
- E. Install welded wire fabric in lengths as long as practicable. Lap adjoining pieces at least one full mesh and lace splices with wire. Offset laps of adjoining widths to prevent continuous laps in either direction.

3.5 JOINTS

- A. Construction Joints: Locate and install construction joints so they do not impair strength or appearance of the structure, as acceptable to Architect.
- B. Provide keyways at least 1-1/2 inches deep in construction joints slabs, Bulkheads designed and accepted for this purpose may be used for slabs.
- C. Use bonding agent on existing concrete surfaces that will be joined with fresh concrete.

3.6 INSTALLING EMBEDDED ITEMS

- A. General: Set and build into formwork anchorage devices and other embedded items required for other work that is attached to or supported by cast-in-place concrete. Use setting drawings, diagrams, instructions, and directions provided by suppliers of items to be attached.

- B. Forms for Slabs: Set edge forms, bulkheads, and intermediate screed strips for slabs to achieve required elevations and contours in finished surfaces. Provide and secure units to support screed strips using strike-off templates or compacting-type screeds.

3.7 PREPARING FORM SURFACES

- A. General: Coat contact surfaces of forms with an approved, nonresidual, low-VOC, form-coating compound before placing reinforcement.
- B. Do not allow excess form-coating material to accumulate in forms or come into contact with in-place concrete surfaces against which fresh concrete will be placed. Apply according to manufacturer's instructions.
 - 1. Coat steel forms with a nonstaining, rust-preventative material. Rust-stained steel formwork is not acceptable.

3.8 CONCRETE PLACEMENT

- A. Inspection: Before placing concrete, inspect and complete formwork installation, reinforcing steel, and items to be embedded or cast in. Notify other trades to permit installation of their work.
- B. General: Comply with ACI 304, "Guide for Measuring, Mixing, Transporting, and Placing Concrete," and as specified.
- C. Deposit concrete continuously or in layers of such thickness that no new concrete will be placed on concrete that has hardened sufficiently to cause seams or planes of weakness. If a section cannot be placed continuously, provide construction joints as specified. Deposit concrete to avoid segregation at its final location.
- D. Placing Concrete in Forms: Deposit concrete in forms in horizontal layers no deeper than 24 inches and in a manner to avoid inclined construction joints. Where placement consists of several layers, place each layer while preceding layer is still plastic to avoid cold joints.
 - 1. Consolidate placed concrete by mechanical vibrating equipment supplemented by hand-spading, rodding, or tamping. Use equipment and procedures for consolidation of concrete complying with ACI 309.
 - 2. Do not use vibrators to transport concrete inside forms. Insert and withdraw vibrators vertically at uniformly spaced locations no farther than the visible effectiveness of the machine. Place vibrators to rapidly penetrate placed layer and at least 6 inches into preceding layer. Do not insert vibrators into lower layers of concrete that have begun to set. At each insertion, limit duration of vibration to time necessary to consolidate concrete and complete embedment of reinforcement and other embedded items without causing mix to segregate.
- E. Placing Concrete Slabs: Deposit and consolidate concrete slabs in a continuous operation, within limits of construction joints, until completing placement of a panel or section.
 - 1. Consolidate concrete during placement operations so that concrete is thoroughly worked around reinforcement, other embedded items and into corners.
 - 2. Bring slab surfaces to correct level with a straightedge and strike off. Use bull floats or darbies to smooth surface free of humps or hollows. Do not disturb slab surfaces prior to beginning finishing operations.

3. Maintain reinforcing in proper position on chairs during concrete placement.
- F. Cold-Weather Placement: Comply with provisions of ACI 306 and as follows. Protect concrete work from physical damage or reduced strength that could be caused by frost, freezing actions, or low temperatures.
- G. When air temperature has fallen to or is expected to fall below 40°F (4°C), uniformly heat water and aggregates before mixing to obtain a concrete mixture temperature of not less than 50°F (10°C) and not more than 80°F (27°C) at point of placement.
 1. Do not use frozen materials or materials containing ice or snow. Do not place concrete on frozen subgrade or on subgrade containing frozen materials.
 2. Do not use calcium chloride, salt, or other materials containing antifreeze agents or chemical accelerators unless otherwise accepted in mix designs.
- H. Hot-Weather Placement: When hot weather conditions exist that would impair quality and strength of concrete, place concrete complying with ACI 305 and as specified.
 1. Cool ingredients before mixing to maintain concrete temperature at time of placement to below 90°F (32°C). Mixing water may be chilled or chopped ice may be used to control temperature, provided water equivalent of ice is calculated to total amount of mixing water. Using liquid nitrogen to cool concrete is Contractor's option.
 2. Cover reinforcing steel with water-soaked burlap if it becomes too hot, so that steel temperature will not exceed the ambient air temperature immediately before embedding in concrete.
 3. Fog spray forms, reinforcing steel, and subgrade just before placing concrete. Keep subgrade moisture uniform without puddles or dry areas.
 4. Use water-reducing retarding admixture when required by high temperatures, low humidity, or other adverse placing conditions, as acceptable to Architect.

3.9 FINISHING FORMED SURFACES

- A. Rough-Formed Finish: Provide a rough-formed finish on formed concrete surfaces not exposed to view in the finished Work or concealed by other construction. This is the concrete surface having texture imparted by form-facing material used, with tie holes and defective areas repaired and patched, and fins and other projections exceeding 1/4 inch in height rubbed down or chipped off.
- B. Smooth-Formed Finish: Provide a smooth-formed finish on formed concrete surfaces exposed to view or to be covered with a coating material applied directly to concrete, or a covering material applied directly to concrete, such as waterproofing, dampproofing, veneer plaster, painting, or another similar system. This is an as-cast concrete surface obtained with selected form-facing material, arranged in an orderly and symmetrical manner with a minimum of seams. Repair and patch defective areas with fins and other projections completely removed and smoothed.
- C. Related Unformed Surfaces: At tops of walls, horizontal offsets, and similar unformed surfaces adjacent to formed surfaces, strike-off smooth and finish with a texture matching adjacent formed surfaces. Continue final surface treatment of formed surfaces uniformly across adjacent unformed surfaces unless otherwise indicated.

3.10 MONOLITHIC SLAB FINISHES

- A. Scratch Finish: Apply scratch finish to monolithic slab surfaces to receive concrete floor topping or mortar setting beds for tile, Portland cement terrazzo, and other bonded applied cementitious finish flooring material, and where indicated.
1. After placing slabs, finish surface to tolerances of F(F) 15 (floor flatness) and F(L) 13 (floor levelness) measured according to ASTM E 1155. Slope surfaces uniformly to drains where required. After leveling, roughen surface before final set with stiff brushes, brooms, or rakes.
- B. Float Finish: Apply float finish to monolithic slab surfaces to receive trowel finish and other finishes as specified; slab surfaces to be covered with membrane or elastic waterproofing, membrane or elastic roofing, or sand-bed terrazzo; and where indicated.
1. After screeding, consolidating, and leveling concrete slabs, do not work surface until ready for floating. Begin floating, using float blades or float shoes only, when surface water has disappeared, or when concrete has stiffened sufficiently to permit operation of power-driven floats, or both. Consolidate surface with power-driven floats or by hand-floating if area is small or inaccessible to power units. Finish surfaces to the following tolerances of F(F) (floor flatness) and F(L) (floor levelness) measured according to ASTM E 1155. Cut down high spots and fill low spots. Uniformly slope surfaces to drains. Immediately after leveling, refloat surface to a uniform, smooth, granular texture.
 - a. F (F) 20, local F (F) 15
 - b. F (L) 15, local F (L) 10
- C. Trowel Finish: Apply a trowel finish to monolithic slab surfaces exposed to view and slab surfaces to be covered with resilient flooring, carpet, ceramic or quarry tile, paint, or another thin film-finish coating system.
1. After floating, begin first trowel-finish operation using a power-driven trowel. Begin final troweling when surface produces a ringing sound as trowel is moved over surface. Consolidate concrete surface by final hand-troweling operation, free of trowel marks, uniform in texture and appearance, and finish surfaces to the following tolerances of F(F) (floor flatness) and F(L) (floor levelness) measured according to ASTM E 1155. Grind smooth any surface defects that would telegraph through applied floor covering system.
 - a. Floor slabs to receive wood flooring:
 - 1) F (F) 50, local F (F) 25.
 - 2) F (L) 30, local F (L) 15.
 - b. Typical Floor Slabs:
 - 1) F (F) 30, local F (F) 15.
 - 2) F (L) 20, local F (L) 10.
- D. Trowel and Fine Broom Finish: Where ceramic or quarry tile is to be installed with thin-set mortar, apply a trowel finish as specified, then immediately follow by slightly scarifying the surface with a fine broom.

- E. Nonslip Broom Finish: Apply a nonslip broom finish to exterior concrete platforms, steps, and ramps, and elsewhere as indicated.
 - 1. Immediately after float finishing, slightly roughen concrete surface by brooming with fiber-bristle broom perpendicular to main traffic route. Coordinate required final finish with Architect before application.

3.11 MISCELLANEOUS CONCRETE ITEMS

- A. Filling In: Fill in holes and openings left in concrete structures for passage of work by other trades, unless otherwise shown or directed, after work of other trades is in place. Mix, place, and cure concrete as specified to blend with in-place construction. Provide other miscellaneous concrete filling shown or required to complete Work.

3.12 CONCRETE CURING AND PROTECTION

- A. General: Protect freshly placed concrete from premature drying and excessive cold or hot temperatures. In hot, dry, and windy weather protect concrete from rapid moisture loss before and during finishing operations with an evaporation-control material. Apply according to manufacturer's instructions after screeding and bull floating, but before power floating and troweling.
- B. Start initial curing as soon as free water has disappeared from concrete surface after placing and finishing. Weather permitting, keep continuously moist for not less than 7 days.
- C. Curing Methods: Cure concrete by moist curing, by moisture-retaining cover curing, or by combining these methods, as specified.
- D. Provide moisture curing by the following methods:
 - 1. Keep concrete surface continuously wet by covering with water.
 - 2. Use continuous water-fog spray.
 - 3. Cover concrete surface with specified absorptive cover, thoroughly saturate cover with water, and keep continuously wet. Place absorptive cover to provide coverage of concrete surfaces and edges, with a 4-inch lap over adjacent absorptive covers.
- E. Provide moisture-retaining cover curing as follows:
 - 1. Cover concrete surfaces with moisture-retaining cover for curing concrete, placed in widest practicable width with sides and ends lapped at least 3 inches and sealed by waterproof tape or adhesive. Immediately repair any holes or tears during curing period using cover material and waterproof tape.
- F. Curing Formed Surfaces: Cure formed concrete surfaces, by moist curing with forms in place for the full curing period or until forms are removed. If forms are removed, continue curing by methods specified above, as applicable.
- G. Curing Unformed Surfaces: Cure unformed surfaces, including slabs, floor topping, and other flat surfaces, by applying the appropriate curing method.
 - 1. Final cure concrete surfaces to receive finish flooring with a moisture-retaining cover, unless otherwise directed.

3.13 REMOVING FORMS

- A. General: Formwork not supporting weight of concrete, such as sides of beams, walls, columns, and similar parts of the work, may be removed after cumulatively curing at not less than 50°F (10°C) for 24 hours after placing concrete, provided concrete is sufficiently hard to not be damaged by form-removal operations, and provided curing and protection operations are maintained.

3.14 REUSING FORMS

- A. Clean and repair surfaces of forms to be reused in the Work. Split, frayed, delaminated, or otherwise damaged form-facing material will not be acceptable for exposed surfaces. Apply new form-coating compound as specified for new formwork.
- B. When forms are extended for successive concrete placement, thoroughly clean surfaces, remove fins and laitance, and tighten forms to close joints. Align and secure joint to avoid offsets. Do not use patched forms for exposed concrete surfaces except as acceptable to Architect.

3.15 CONCRETE SURFACE REPAIRS

- A. Patching Defective Areas: Repair and patch defective areas with cement mortar immediately after removing forms, when acceptable to Architect.
- B. Mix dry-pack mortar, consisting of one part Portland cement to 2-1/2 parts fine aggregate passing a No. 16 mesh sieve, using only enough water as required for handling and placing.
 - 1. Cut out honeycombs, rock pockets, voids over 1/4 inch in any dimension, and holes left by tie rods and bolts down to solid concrete but in no case to a depth less than 1 inch. Make edges of cuts perpendicular to the concrete surface. Thoroughly clean, dampen with water, and brush-coat the area to be patched with bonding agent. Place patching mortar before bonding agent has dried.
 - 2. For surfaces exposed to view, blend white Portland cement and standard Portland cement so that, when dry, patching mortar will match surrounding color. Provide test areas at inconspicuous locations to verify mixture and color match before proceeding with patching. Compact mortar in place and strike-off slightly higher than surrounding surface.
- C. Repairing Formed Surfaces: Remove and replace concrete having defective surfaces if defects cannot be repaired to satisfaction of Architect. Surface defects include color and texture irregularities, cracks, spalls, air bubbles, honeycomb, rock pockets, fins and other projections on the surface, and stains and other discolorations that cannot be removed by cleaning. Flush out form tie holes and fill with dry-pack mortar or precast cement cone plugs secured in place with bonding agent.
 - 1. Repair concealed formed surfaces, where possible, containing defects that affect the concrete's durability. If defects cannot be repaired, remove and replace the concrete.

- D. Repairing Unformed Surfaces: Test unformed surfaces, such as monolithic slabs, for smoothness and verify surface tolerances specified for each surface and finish. Correct low and high areas as specified. Test unformed surfaces sloped to drain for trueness of slope and smoothness by using a template having the required slope.
1. Repair finished unformed surfaces containing defects that affect the concrete's durability. Surface defects include crazing and cracks in excess of 0.01 inch wide or that penetrate to the reinforcement or completely through nonreinforced sections regardless of width, spalling, popouts, honeycombs, rock pockets, and other objectionable conditions.
 2. Correct high areas in unformed surfaces by grinding after concrete has cured at least 14 days.
 3. Correct low areas in unformed surfaces during or immediately after completing surface finishing operations by cutting out low areas and replacing with patching mortar. Finish repaired areas to blend into adjacent concrete. Proprietary underlayment compounds may be used when acceptable to Architect.
 4. Repair defective areas, except random cracks and single holes not exceeding 1 inch in diameter, by cutting out and replacing with fresh concrete. Remove defective areas with clean, square cuts and expose reinforcing steel with at least 3/4-inch clearance all around. Dampen concrete surfaces in contact with patching concrete and apply bonding agent. Mix patching concrete of same materials to provide concrete of same type or class as original concrete. Place, compact, and finish to blend with adjacent finished concrete. Cure in same manner as adjacent concrete.
- E. Repair isolated random cracks and single holes 1 inch or less in diameter by dry-pack method. Groove top of cracks and cut out holes to sound concrete and clean of dust, dirt, and loose particles. Dampen cleaned concrete surfaces and apply bonding compound. Place dry-pack before bonding agent has dried. Compact dry-pack mixture in place and finish to match adjacent concrete. Keep patched area continuously moist for at least 72 hours.
- F. Perform structural repairs with prior approval of Architect for method and procedure, using specified epoxy adhesive and mortar.
- G. Repair methods not specified above may be used, subject to acceptance of Architect.

3.16 QUALITY CONTROL TESTING DURING CONSTRUCTION

- A. General: The Owner will employ a testing agency to perform tests and to submit test reports.
- B. Measure floor finish tolerances in accordance with ASTM E1155 Standard Test Method for determining floor flatness and levelness using the F-number system.
- C. Sampling and testing for quality control during concrete placement may include the following, as directed by Architect.
1. Sampling Fresh Concrete: ASTM C 172, except modified for slump to comply with ASTM C 94.
 - a. Slump: ASTM C 143; one test at point of discharge for each day's pour of each type of concrete; additional tests when concrete consistency seems to have changed.

- b. Air Content: ASTM C 173, volumetric method for lightweight or normal weight concrete; ASTM C 231, pressure method for normal weight concrete; one for each day's pour of each type of air-entrained concrete.
 - c. Concrete Temperature: ASTM C 1064; one test hourly when air temperature is 40 deg F (4 deg C) and below, when 80 deg F (27 deg C) and above, and one test for each set of compressive-strength specimens.
 - d. Compression Test Specimen: ASTM C 31; one set of four standard cylinders for each compressive-strength test, unless otherwise directed. Mold and store cylinders for laboratory-cured test specimens except when field-cured test specimens are required.
 - e. Compressive-Strength Tests: ASTM C 39; one set for each day's pour exceeding 5 cu. yd. plus additional sets for each 50 cu. yd. more than the first 25 cu. yd. of each concrete class placed in any one day; one specimen tested at 7 days, two specimens tested at 28 days, and one specimen retained in reserve for later testing if required.
- 2. When frequency of testing will provide fewer than five strength tests for a given class of concrete, conduct testing from at least five randomly selected batches or from each batch if fewer than five are used.
 - 3. When total quantity of a given class of concrete is less than 50 cu. yd., Architect may waive strength testing if adequate evidence of satisfactory strength is provided.
 - 4. When strength of field-cured cylinders is less than 85 percent of companion laboratory-cured cylinders, evaluate current operations and provide corrective procedures for protecting and curing the in-place concrete.
 - 5. Strength level of concrete will be considered satisfactory if averages of sets of three consecutive strength test results equal or exceed specified compressive strength and no individual strength test result falls below specified compressive strength by more than 500 psi.
- D. Test results will be reported in writing to Architect, Structural Engineer, ready-mix producer, and Contractor within 24 hours after tests. Reports of compressive strength tests shall contain the Project identification name and number, date of concrete placement, name of concrete testing service, concrete type and class, location of concrete batch in structure, design compressive strength at 28 days, concrete mix proportions and materials, compressive breaking strength, and type of break for both 7-day tests and 28-day tests.
 - E. Nondestructive Testing: Impact hammer, sonoscope, or other nondestructive device may be permitted but shall not be used as the sole basis for acceptance or rejection.
 - F. Additional Tests: The testing agency will make additional tests of in-place concrete when test results indicate specified concrete strengths and other characteristics have not been attained in the structure, as directed by Architect. Testing agency may conduct tests to determine adequacy of concrete by cored cylinders complying with ASTM C 42, or by other methods as directed.

END OF SECTION

METAL FABRICATIONS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to work of this Section.

1.2 SUMMARY

- A. This section includes the following metal fabrications:
 - 1. Miscellaneous framing and supports for the following:
 - a. Roof Openings

1.3 DEFINITIONS

- A. Definitions in ASTM E 985 for railing-related terms apply to this section.

1.4 SYSTEM PERFORMANCE REQUIREMENTS

- A. Structural Performance of Handrails and Railing Systems: Design, engineer, fabricate, and install handrails and railing systems to comply with requirements of ASTM E 985 for structural performance based on testing performed in accordance with ASTM E 894 and E 935.
- B. Structural Performance: Design, engineer, fabricate, and install the following metal fabrications to withstand the following structural loads without exceeding the allowable design working stress of the materials involved, including anchors and connections. Apply each load to produce the maximum stress in each respective component of each metal fabrication.

1.5 ACTION SUBMITTALS

- A. Product Data: For the following:
 - 1. Paint products.
 - 2. Grout.
- B. Shop Drawings: Show fabrication and installation details for metal fabrications.
 - 1. Include plans, elevations, sections, and details of metal fabrications and their connections. Show anchorage and accessory items.
- C. Delegated-Design Submittal: For installed products indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: Firms experienced in successfully producing metal fabrications similar to that indicated for this Project, with sufficient production capacity to produce required units without causing delay in the Work.

- B. Installer Qualifications: Arrange for installation of metal fabrications specified in this section by same firm that fabricated them.
- C. Qualify welding processes and welding operators in accordance with AWS D1.1 "Structural Welding Code - Steel," D1.3 "Structural Welding Code - Sheet Steel", and D1.2 "Structural Welding Code - Aluminum."
 - 1. Certify that each welder has satisfactorily passed AWS qualification tests for welding processes involved and, if pertinent, has undergone recertification.
- D. Engineer Qualifications: Professional engineer licensed to practice in jurisdiction where project is located and experienced in providing engineering services of the kind indicated that have resulted in the successful installation of metal fabrications similar in material, design, and extent to that indicated for this Project.

1.7 PROJECT CONDITIONS

- A. Field Measurements: Check actual locations of walls and other construction to which metal fabrications must fit, by accurate field measurements before fabrication; show recorded measurements on final shop drawings. Coordinate fabrication schedule with construction progress to avoid delay of Work.
 - 1. Where field measurements cannot be made without delaying the Work, guarantee dimensions and proceed with fabrication of products without field measurements. Coordinate construction to ensure that actual opening dimensions correspond to guaranteed dimensions. Allow for trimming and fitting.

1.8 SEQUENCING AND SCHEDULING

- A. Sequence and coordinate installation of wall handrails as follows:
 - 1. Mount handrails only on completed walls. Do not support handrails temporarily by any means not satisfying structural performance requirements.
 - 2. Mount handrails only on gypsum board assemblies reinforced to receive anchors, and where the location of concealed anchor plates has been clearly marked for benefit of Installer.

PART 2 - PRODUCTS

2.1 FERROUS METALS

- A. Metal Surfaces, General: For metal fabrications exposed to view upon completion of the Work, provide materials selected for their surface flatness, smoothness, and freedom from surface blemishes. Do not use materials whose exposed surfaces exhibit pitting, seam marks, roller marks, rolled trade names, roughness, and, for steel sheet, variations in flatness exceeding those permitted by reference standards for stretcher-leveled sheet.
- B. Steel Plates, Shapes, and Bars: ASTM A 36.
- C. Brackets, Flanges and Anchors: Cast or formed metal of the same type material and finish as supported rails, unless otherwise indicated.
- D. Welding Rods and Bare Electrodes: Select in accordance with AWS

2.2 FASTENERS

- A. General: Provide zinc-coated fasteners for exterior use or where built into exterior walls. Select fasteners for the type, grade, and class required.
- B. Bolts and Nuts: Regular hexagon head type, ASTM A 307, Grade A.
- C. Lag Bolts: Square head type, FS FF-B-561.
- D. Machine Screws: Cadmium plated steel, FS FF-S-92.
- E. Wood Screws: Flat head carbon steel, FS FF-S-111.
- F. Plain Washers: Round, carbon steel, FS FF-W-92.
- G. Drilled-In Expansion Anchors: Expansion anchors complying with FS FF-S-325, Group VIII (anchors, expansion, [nondrilling]), Type I (internally threaded tubular expansion anchor); and machine bolts complying with FS FF-B-575, Grade 5.
- H. Toggle Bolts: Tumble-wing type, FS FF-B-588, type, class, and style as required.
- I. Lock Washers: Helical spring type carbon steel, FS FF-W-84.

2.3 PAINT

- A. Shop Primer for Ferrous Metal: Manufacturer's or fabricator's standard, fast-curing, lead-free, universal modified alkyd primer selected for good resistance to normal atmospheric corrosion, for compatibility with finish paint systems indicated, and for capability to provide a sound foundation for field-applied topcoats despite prolonged exposure complying with performance requirements of FS TT-P-664D.

2.4 CONCRETE FILL AND REINFORCING MATERIALS

- A. Concrete Materials and Properties: Comply with requirements of Division 3 section "Concrete Work" for normal weight, ready-mix concrete with minimum 28-day compressive strength of 2,500 psi, 440 lb. cement per cu. ft. minimum, and W/C ratio of 0.65 maximum, unless higher strengths indicated.
- B. Nonslip Aggregate Finish: Factory-graded, packaged material containing fused aluminum oxide grits or crushed emery as abrasive aggregate; rust-proof and nonglazing; unaffected by freezing, moisture, or cleaning materials.
- C. Reinforcing Bars: ASTM A 615, Grade 60, unless otherwise indicated.

2.5 FABRICATION, GENERAL

- A. Form metal fabrications from materials of size, thickness, and shapes indicated but not less than that needed to comply with performance requirements indicated. Work to dimensions indicated or accepted on shop drawings, using proven details of fabrication and support. Use type of materials indicated or specified for various components of each metal fabrication.
- B. Form exposed work true to line and level with accurate angles and surfaces and straight sharp edges.

- C. Allow for thermal movement resulting from the following maximum change (range) in ambient temperature in the design, fabrication, and installation of installed metal assemblies to prevent buckling, opening up of joints, and overstressing of welds and fasteners. Base design calculations on actual surface temperatures of metals due to both solar heat gain and nighttime sky heat loss.
 - 1. Temperature Change (Range): 100 deg F (55.5 deg C).
- D. Shear and punch metals cleanly and accurately. Remove burrs.
- E. Ease exposed edges to a radius of approximately 1/32 inch, unless otherwise indicated. Form bent-metal corners to smallest radius possible without causing grain separation or otherwise impairing work.
- F. Remove sharp or rough areas on exposed traffic surfaces.
- G. Weld corners and seams continuously to comply with AWS recommendations and the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. At exposed connections, finish exposed welds and surfaces smooth and blended so that no roughness shows after finishing and contour of welded surface matches those adjacent.
- H. Form exposed connections with hairline joints, flush and smooth, using concealed fasteners wherever possible. Use exposed fasteners of type indicated or, if not indicated, Phillips flat-head (countersunk) screws or bolts. Locate joints where least conspicuous.
- I. Provide for anchorage of type indicated; coordinate with supporting structure. Fabricate and space anchoring devices to provide adequate support for intended use.
- J. Shop Assembly: Preassemble items in shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Use connections that maintain structural value of joined pieces. Clearly mark units for reassembly and coordinated installation.
- K. Cut, reinforce, drill and tap miscellaneous metal work as indicated to receive finish hardware, screws, and similar items.
- L. Fabricate joints that will be exposed to weather in a manner to exclude water, or provide weep holes where water may accumulate.

2.6 MISCELLANEOUS FRAMING AND SUPPORTS

- A. General: Provide steel framing and supports for applications indicated or which are not a part of structural steel framework, as required to complete work.
 - 1. Metal shapes, and assemblies indicated on the Architectural Drawings and not specified in other sections of the specifications or not indicated on the Drawings, and framing supporting other components of the construction shall be provided in accordance with the provisions of this section.

- B. Fabricate units to sizes, shapes, and profiles indicated and required to receive adjacent other construction retained by framing and supports. Fabricate from structural steel shapes, plates, and steel bars of welded construction using mitered joints for field connection. Cut, drill, and tap units to receive hardware, hangers, and similar items.
- C. Roof Openings:
 - 1. Where not otherwise shown, provide steel framing for roof openings.
 - 2. Support steel framing by extending to primary framing or purlins as required for support at both ends as acceptable to Architect.
 - 3. Size steel framing not less than the following for spans indicated:
 - a. Up to 5'-0", Channel C3 x 4.1.
 - b. Up to 7'-0", Channel C5 x 6.8.
 - c. Up to 10'-0", Channel C6 x 8.2.

2.7 STEEL AND IRON FINISHES

- A. Preparation for Shop Priming: Prepare uncoated ferrous metal surfaces to comply with minimum requirements indicated below for SSPC surface preparation specifications and environmental exposure conditions of installed metal fabrications:
 - 1. Exteriors (SSPC Zone 1B): SSPC-SP6 "Commercial Blast Cleaning."
 - 2. Interiors (SSPC Zone 1A): SSPC-SP3 "Power Tool Cleaning."
- B. Apply shop primer to uncoated surfaces of metal fabrications, except those with galvanized finish or to be embedded in concrete, sprayed-on fireproofing, or masonry, unless otherwise indicated. Comply with requirements of SSPC-PA1 "Paint Application Specification No. 1" for shop painting.
 - 1. Stripe paint all edges, corners, crevices, bolts, welds, and sharp edges.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Coordinate and furnish anchorages, setting drawings, diagrams, templates, instructions, and directions for installation of anchorages, including concrete inserts, sleeves, anchor bolts, and miscellaneous items having integral anchors that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to project site.

3.2 INSTALLATION, GENERAL

- A. Fastening to In-Place Construction: Provide anchorage devices and fasteners where necessary for securing miscellaneous metal fabrications to in-place construction; include threaded fasteners for concrete and masonry inserts, toggle bolts, through-bolts, lag bolts, wood screws, and other connectors as required.
- B. Cutting, Fitting, and Placement: Perform cutting, drilling, and fitting required for installation of miscellaneous metal fabrications. Set metal fabrication accurately in location, alignment, and elevation; with edges and surfaces level, plumb, true, and free of rack; and measured from established lines and levels.

- C. Provide temporary bracing or anchors in formwork for items that are to be built into concrete masonry or similar construction.
- D. Fit exposed connections accurately together to form hairline joints. Weld connections that are not to be left as exposed joints, but cannot be shop welded because of shipping size limitations. Do not weld, cut, or abrade the surfaces of exterior units which have been hot-dip galvanized after fabrication, and are intended for bolted or screwed field connections.
- E. Field Welding: Comply with AWS Code for procedures of manual shielded metal-arc welding, appearance and quality of welds made, methods used in correcting welding work, and the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. At exposed connections, finish exposed welds and surfaces smooth and blended so that no roughness shows after finishing and contour of welded surface matches those adjacent.
- F. Corrosion Protection: Coat concealed surfaces of aluminum that will come into contact with grout, concrete, masonry, wood, or dissimilar metals with a heavy coat of bituminous paint or zinc chromate primer.

3.3 ADJUSTING AND CLEANING

- A. Touch-Up Painting: Immediately after erection, clean field welds, bolted connections, and abraded areas of shop paint, and paint exposed areas with same material as used for shop painting to comply with SSPC-PA 1 requirements for touch-up of field painted surfaces.
 - 1. Apply by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touch-Up Painting: Cleaning and touch-up painting of field welds, bolted connections, and abraded areas of the shop paint on miscellaneous metal is specified in Division 9 Section "Painting" of these specifications.

END OF SECTION

ROUGH CARPENTRY

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. Drawings and General Provisions of Contract, including General and Supplementary Conditions and Division-1 Specification sections, apply to work of this section.

1.2 SUMMARY:

- A. Types of work in this section include rough carpentry for the following:
 - 1. Wood grounds, nailers and blocking
 - 2. Framing with dimension lumber.
- B. Related Sections: The following Sections contain requirements that relate to this Section:
 - 1. Division 09 Section "Gypsum Wallboard Assemblies".
 - 2. Division 23 Section for Mechanical.

1.3 DEFINITIONS:

- A. Rough carpentry includes carpentry work not specified in other sections and not exposed to view, except as otherwise indicated.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials and dimensions and include construction and application details.
 - 1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained.
 - 2. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements. Include physical properties of treated materials based on testing by a qualified independent testing agency.
 - 3. For fire-retardant treatments, include physical properties of treated lumber both before and after exposure to elevated temperatures, based on testing by a qualified independent testing agency according to ASTM D 5664.
 - 4. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced to levels specified before shipment to Project site.
 - 5. Include copies of warranties from chemical treatment manufacturers for each type of treatment.

1.5 INFORMATIONAL SUBMITTALS

- A. Material Certificates: For dimension lumber specified to comply with minimum allowable unit stresses. Indicate species and grade selected for each use and design values approved by the ALSB Board of Review.

B. Evaluation Reports: For the following, from ICC-ES:

1. Wood-preservative-treated wood.
2. Fire-retardant-treated wood.
3. Engineered wood products.
4. Power-driven fasteners.
5. Powder-actuated fasteners.
6. Expansion anchors.
7. Metal framing anchors.

1.6 QUALITY ASSURANCE

- A. Single source responsibility for Fire-Retardant-Treated wood: Obtain each type of fire-retardant-treated wood product from one source and by a single producer.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Keep materials under cover and dry. Protect against exposure to weather and contact with damp or wet surfaces. Stack lumber as well as plywood and other panels, provide for air circulation within and around stacks and under temporary coverings including polyethylene and similar materials.
- B. For lumber and plywood pressure treated with waterborne chemicals, place spacers between each bundle to provide air circulation.

1.8 PROJECT CONDITIONS:

- A. Coordination: Fit carpentry work to other work; scribe and cope as required for accurate fit. Correlate location of furring, nailers, blocking, grounds and similar supports to allow attachment of other work.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Wood Preservative-Treated materials:
 - a. Baxter: J.H. Baxter Co.
 - b. Chemical Specialties, Inc.
 - c. Continental Wood Preservers, Inc.
 - d. Hickson Corp.
 - e. Hoover Treated Wood Products, Inc.
 - f. Osmose Wood Preserving, Inc.

2. Fire-Retardant-Treated Materials, Interior Type A
 - a. Baxter: J.H. Baxter Co.
 - b. Chemical Specialties, Inc.
 - c. Continental Wood Preservers, Inc.
 - d. Hickson Corp.
 - e. Hoover Treated Wood Products, Inc.
3. Fire-Retardant-Treated Materials, Exterior Type:
 - a. American Wood Treaters, Inc.
 - b. Hoover Treated Wood Products, Inc.

2.2 LUMBER, GENERAL:

- A. Lumber Standards: Manufacture lumber to comply with DOC PS 20 "American Lumber Standard" and with applicable grading rules of inspection agencies certified by American Lumber Standards Committee's (ALSC) Board of Review.
- B. Inspection Agencies: Inspection agencies and the abbreviations to reference them, include the following:
 1. NELMA - Northeastern Lumber Manufacturers Association
 2. RIS - Redwood Inspection Service.
 3. SPIB - Southern Pine Inspection Bureau.
 4. WCLIB - West Coast Lumber Inspection Bureau.
 5. WWPA - Western Wood Products Association.
 6. APA - American Plywood Association.
- C. Grade Stamps: Factory-mark each piece of lumber with grade stamp of inspection agency evidencing compliance with grading rule requirements and identifying grading agency, grade, species, moisture content at time of surfacing, and mill.
 1. Provide seasoned lumber with 19 percent maximum moisture content at time of dressing and shipment for sizes 2 inches or less in nominal thickness, unless otherwise indicated.
 2. For exposed lumber, furnish pieces with grade stamps applied to ends or back of each piece, or omit grade stamps and provide grade-compliance certificates issued by the inspection agency.
- D. Where nominal sizes are indicated, provide actual sizes required by DOC PS 20 for moisture content specified. Where actual sizes are indicated, they are minimum dressed sizes for dry lumber.
- E. Plywood Standards: Comply with PS1 "U.S. Product standard for Construction and Industrial Plywood" for plywood construction panels and, for products not manufactured under PS1 provision, with APA PRP-108. Furnish panels factory marked with APA trademarks evidencing compliance with grade requirements.

2.3 MISCELLANEOUS LUMBER AND PLYWOOD:

- A. Provide wood for support or attachment of other work including rooftop equipment curbs and support bases, cant strips, bucks, nailers, blocking, furring, grounds, stripping and similar members. Provide lumber of sizes indicated, worked into shapes shown, or as required, and as follows:
- B. Moisture content: 19 percent maximum for lumber items not specified to receive wood preservative treatment.
- C. Grade: Standard Grade light framing size lumber of any species or board size lumber as required. No. 3 Common or Standard grade boards per WCLIB or WWPA rules or No. 3 boards per SPIB rules.
- D. Plywood Grade: APA C-D PLUGGED EXTERIOR, with minimum space rating to suit support spacing and plywood thickness indicated.
- E. Particle Boards: Particle Board Standard: Manufacture and factory-mark each particle board panel to comply with ANSI A208.01 "Mat-Formed Wood Particle Board" for grade indicated.

2.4 MISCELLANEOUS MATERIALS:

- A. Fasteners and Anchorages: Provide size, type, material and finish as indicated and as recommended by applicable standards, complying with applicable Federal Specifications for nails, staples, screws, bolts, nuts, washers and anchoring devices. Provide metal hangers and framing anchors of the size and type recommended by the manufacturer for each use including recommended nails.
 - 1. Where rough carpentry work is exposed to weather, in ground contact, or in area of high relative humidity, provide fasteners and anchorages with a hot-dip zinc coating (ASTM A 153).

2.5 PRESERVATIVE WOOD TREATMENT BY PRESSURE PROCESS:

- A. General: Where lumber or plywood is indicated as preservative- treated wood or is specified herein to be treated, comply with applicable requirements of AWPB Standards C2 (Lumber) and C9 (Plywood). Mark each treated item with the AWPB or SPIB Quality Mark Requirements.
 - 1. Do not use chemicals containing chromium or arsenic.
- B. Pressure-treat above-ground items with water-borne preservatives to a minimum retention of 0.25 pcf. For interior uses, after treatment, kiln-dry lumber and plywood to a maximum moisture content, respectively, of 19% and 15%. Treat indicated items and the following:
 - 1. Wood cants, nailers, curbs, equipment support bases, blocking, stripping, and similar members in connection with roofing, flashing, vapor barriers, and waterproofing.
 - 2. Wood sills, sleepers, blocking, furring, stripping, and similar concealed members in contact with masonry or concrete.
- C. Complete fabrication of treated items prior to treatment, where possible. If cut after treatment, coat cut surfaces to comply with AWPB M4. Inspect each piece of lumber or plywood after drying and discard damaged or defective pieces.

2.6 FIRE-RETARDANT TREATMENT BY PRESSURE PROCESS:

- A. General: Where fire-retardant-treated wood is indicated, pressure impregnate lumber and plywood with fire-retardant chemicals to comply with AWPA C20 and C27, respectively, for treatment type indicated; identify "fire-retardant-treated wood" with appropriate classification marking of Underwriters Laboratories, Inc. (UL), U.S. Testing, Timber Products Inspection, Inc. or other testing and inspecting agency acceptable to authorities having jurisdiction.
 - 1. Current Evaluation/Research Reports: Provide fire-retardant- treated wood for which a current model code evaluation/research report exists that is acceptable to authorities having jurisdiction and that evidences compliance of fire-retardant- treated wood for application indicated.
- B. Interior Type A: For interior locations use fire-retardant chemical formulation that produces treated lumber and plywood with the following properties under conditions present after installation:
 - 1. No reduction takes place in bending strength, stiffness, and fastener holding capacities below values published by manufacturer of chemical formulation that are based on tests by a qualified independent testing laboratory of treated wood products identical to those indicated for this Project under elevated temperature and humidity conditions simulating installed conditions.
 - 2. No other form of degradation occurs due to acid hydrolysis or other causes related to manufacture and treatment.
 - 3. No corrosion of metal fasteners results from their contact with treated wood.
- C. Exterior Type: Use for exterior locations and where indicated.
- D. Inspect each piece of treated lumber or plywood after drying and discard damaged or defective pieces.

2.7 DIMENSION LUMBER

- A. General: Provide dimension lumber of grades indicated according to the ALSC National Grading Rule (NGR) provisions of the inspection agency indicated.
 - 1. Grade: No. 2
 - 2. Species:
 - a. Douglas fir-larch; WCLIB or WWPA
 - b. Hem-fir; WCLIB or WWPA
 - c. Southern Pine; SPIB
 - d. Douglas fir south; WWPA
 - e. Any species above

3.1 INSTALLATION GENERAL:

- A. Discard units of material with defects which might impair quality of work, and units which are too small to use in fabricating work with minimum joints or optimum joint arrangement.
- B. Set carpentry work to required levels and lines, with members plumb and true and accurately cut and fitted.

- C. Securely attach carpentry work to substrate by anchoring and fastening as shown and as required by recognized standards.
- D. Countersink nail heads on exposed carpentry work and fill holes.
- E. Use common wire nails, except as otherwise indicated. Use finishing nails for finish work. Select fasteners of size that will not penetrate members where opposite side will be exposed to view or will receive finish materials. Make tight connections between members. Install fasteners without splitting of wood; pre-drill as required.
- F. Apply field treatment complying with AWPA M4 to cut surfaces of preservative treated lumber and plywood.

3.2 WOOD GROUNDS, NAILERS, BLOCKING AND SLEEPERS:

- A. Provide wherever shown and where required for screeding or attachment of other work. Form to shapes as shown and cut as required for true line and level of work to be attached. Coordinate location with other work involved.
- B. Attach to substrates as required to support applied loading. Countersink bolts and nuts flush with surfaces, unless otherwise indicated. Build into masonry during installation of masonry work. Where possible, anchor to form work before concrete placement.
- C. Provide permanent grounds of dressed, preservative treated, key-beveled lumber not less than 1-1/2" wide and of thickness required to bring face of ground to exact thickness of finish material involved. Remove temporary grounds when no longer required.

3.3 WOOD FURRING:

- A. Install plumb and level with closure strips at edges and openings. Shim with wood as required for tolerance of finished work.

3.4 WOOD FRAMING, GENERAL:

- A. Provide framing members of sizes and on spacings shown, and frame openings as shown, or if not shown, comply with recommendations of "Manual for House Framing" of National Forest Products Association (N.F.P.A.). Do not splice structural members between supports.

END OF SECTION

INTERIOR ARCHITECTURAL WOODWORK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Solid-surfacing-material window stools and countertops.
- B. Related Sections include the following:
 - 1. Division 06 Section "Rough Carpentry" for wood furring, blocking, shims, and hanging strips required for installing woodwork and concealed within other construction before woodwork installation.

1.3 DEFINITIONS

- A. Interior architectural woodwork includes wood furring, blocking, shims, and hanging strips for installing woodwork items unless concealed within other construction before woodwork installation.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of process and factory-fabricated product. Indicate component materials, dimensions, profiles, textures, and colors and include construction and application details.
 - 1. Include data for wood-preservative treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements. Indicate type of preservative used and net amount of preservative retained. Include chemical-treatment manufacturer's written instructions for finishing treated material.
 - 2. Include data for fire-retardant treatment from chemical-treatment manufacturer and certification by treating plant that treated materials comply with requirements.
 - 3. For products receiving a waterborne treatment, include statement that moisture content of treated materials was reduced before shipment to Project site to levels specified.
 - 4. Include copies of warranties from chemical-treatment manufacturers for each type of treatment.
- B. Samples for Initial Selection: For each type of product involving selection of colors, profiles, or textures.
- C. Samples for Verification:
 - 1. For each finish system and color of lumber and panel products with factory-applied finish, **50 sq. in. (300 sq. cm)** for lumber and **8 by 10 inches (200 by 250 mm)** for panels.

1.5 INFORMATIONAL SUBMITTALS

- A. Evaluation Reports: For fire-retardant-treated wood, from ICC-ES.
- B. Sample Warranty: For manufacturer's warranty.

1.6 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom-fabricate products similar to those required for this Project and whose products have a record of successful in-service performance
- B. Source Limitations: Engage a qualified woodworking firm to assume undivided responsibility for production of interior architectural woodwork with sequence-matched wood veneers and wood doors with face veneers that are sequence matched with woodwork.
- C. Quality Standard: Unless otherwise indicated, comply with AWI's "Architectural Woodwork Quality Standards" for grades of interior architectural woodwork indicated for construction, finishes, installation, and other requirements.
 - 1. Provide AWI Quality Certification Program labels indicating that woodwork complies with requirements of grades specified.
- D. Fire-Test-Response Characteristics: Where fire-retardant materials or products are indicated, provide materials and products with specified fire-test-response characteristics as determined by testing identical products per test method indicated by UL, ITS, or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify with appropriate markings of applicable testing and inspecting agency in the form of separable paper label or, where required by authorities having jurisdiction, imprint on surfaces of materials that will be concealed from view after installation.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Do not deliver woodwork until painting and similar operations that could damage woodwork have been completed in installation areas. If woodwork must be stored in other than installation areas, store only in areas where environmental conditions comply with requirements specified in "Project Conditions" Article.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install woodwork until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature and relative humidity at occupancy levels during the remainder of the construction period.
- B. Field Measurements: Where woodwork is indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
 - 1. Locate concealed framing, blocking, and reinforcements that support woodwork by field measurements before being enclosed, and indicate measurements on Shop Drawings.
 - 2. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating woodwork without field measurements. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

1.9 COORDINATION

- A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that interior architectural woodwork can be supported and installed as indicated.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. General: Provide materials that comply with requirements of AWI's quality standard for each type of woodwork and quality grade specified, unless otherwise indicated.
- B. Grade: Premium AA
- C. Solid-Surfacing Material: Homogeneous solid sheets of filled plastic resin complying with ISSFA-2.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Avonite, Inc.
 - b. E. I. du Pont de Nemours and Company.
 - c. Formica Corporation.
 - d. Wilsonart International; Div. of Premark International, Inc.
 - e. L.G. Hi'Macs Co.
 - 2. Type: Standard type unless Special Purpose type is indicated.
 - 3. Colors and Patterns: As selected by Architect from manufacturer's full range.

2.2 MISCELLANEOUS MATERIALS

- A. Furring, Blocking, Shims, and Hanging Strips: Softwood or hardwood lumber, kiln dried to less than 15 percent moisture content.
- B. Furring, Blocking, Shims, and Hanging Strips: Fire-retardant-treated softwood lumber, kiln dried to less than 15 percent moisture content.
- C. Adhesives, General: Do not use adhesives that contain urea formaldehyde.
- D. Adhesive for Bonding Plastic Laminate: Unpigmented contact cement
 - 1. Adhesive for Bonding Edges: Hot-melt adhesive or adhesive specified above for faces.

2.3 FABRICATION, GENERAL

- A. Complete fabrication, including assembly, finishing, and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.
 - 1. Notify Architect seven days in advance of the dates and times woodwork fabrication will be complete.

2. Trial fit assemblies at fabrication shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check measurements of assemblies against field measurements indicated on Shop Drawings before disassembling for shipment.

- B. Shop-cut openings to maximum extent possible to receive hardware, appliances, plumbing fixtures, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.

2.4 SOLID-SURFACING-MATERIAL COUNTERTOPS

- A. Grade: Premium
- B. Solid-Surfacing-Material Thickness: 1/2 inch (12.7 mm) .
- C. Colors, Patterns, and Finishes: Provide materials and products that result in colors of solid-surfacing material complying with the following requirements:
 1. As selected by Architect from manufacturer's full range.
- D. Fabricate tops in one piece, unless otherwise indicated. Comply with solid-surfacing-material manufacturer's written recommendations for adhesives, sealers, fabrication, and finishing.
 1. Fabricate tops with loose backsplashes for field application.
 2. Finish sink openings for undermount sinks. Coordinate opening sizes and locations with plumbing trades.

2.5 PREPARATION

- A. Before installation, condition woodwork to average prevailing humidity conditions in installation areas.
- B. Before installing architectural woodwork, examine shop-fabricated work for completion and complete work as required, including removal of packing and backpriming.

2.6 INSTALLATION

- A. Grade: Install woodwork to comply with requirements for the same grade specified in Part 2 for fabrication of type of woodwork involved.
- B. Assemble woodwork and complete fabrication at Project site to comply with requirements for fabrication in Part 2, to extent that it was not completed in the shop.
- C. Install woodwork level, plumb, true, and straight. Shim as required with concealed shims. Install level and plumb (including tops) to a tolerance of 1/8 inch in 96 inches (3 mm in 2400 mm).
- D. Scribe and cut woodwork to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.
- E. Fire-Retardant-Treated Wood: Handle, store, and install fire-retardant-treated wood to comply with chemical treatment manufacturer's written instructions, including those for adhesives used to install woodwork.

SECTION 064023
INTERIOR
ARCHITECTURAL
WOODWORK

- F. Anchor woodwork to anchors or blocking built in or directly attached to substrates. Secure with countersunk, concealed fasteners and blind nailing as required for complete installation. Use fine finishing nails or finishing screws for exposed fastening, countersunk and filled flush with woodwork and matching final finish if transparent finish is indicated.
- G. Countertops: Anchor securely by screwing through corner blocks of base cabinets or other supports into underside of countertop.
 - 1. Align adjacent solid-surfacing-material countertops and form seams to comply with manufacturer's written recommendations using adhesive in color to match countertop. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
 - 2. Install countertops with no more than 1/8 inch in 96-inch (3 mm in 2400-mm) sag, bow, or other variation from a straight line.
 - 3. Secure backsplashes to tops with concealed metal brackets at 16 inches (400 mm) o.c. and to walls with adhesive.
 - 4. Caulk space between backsplash and wall with sealant specified in Division 7 Section "Joint Sealants."
- H. Touch up finishing work specified in this Section after installation of woodwork. Fill nail holes with matching filler where exposed.
- I. Refer to Division 09 Sections for final finishing of installed architectural woodwork not indicated to be shop finished.

2.7 ADJUSTING AND CLEANING

- A. Repair damaged and defective woodwork, where possible, to eliminate functional and visual defects; where not possible to repair, replace woodwork. Adjust joinery for uniform appearance.
- B. Clean, lubricate, and adjust hardware.
- C. Clean woodwork on exposed and semiexposed surfaces. Touch up shop-applied finishes to restore damaged or soiled areas.

END OF SECTION

BUILDING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings And General Provisions of Contract, including General and Supplementary Conditions and Division 1 Specification sections, apply to work of this section.

1.2 DESCRIPTION OF WORK:

- A. Extent of Insulation Work is shown on drawings and indicated by provisions of this section.
- B. Applications of Insulation Specified in this section include the following:
 - 1. Blanket-type building insulation.
 - 2. Safing insulation.
- C. Related Sections: The following Sections contain requirements that relate to this section:
 - 1. Division 06 Section "Rough Carpentry" for nailable roof insulation as specified under roof sheathing and insulation system unless otherwise noted.
 - 2. Division 09 Section indicated below for sound attenuation insulation installed as part of metal-framed wall and partition assemblies:
 - a. "Gypsum Board Assemblies."

1.3 QUALITY ASSURANCE:

- A. Thermal Resistivity: Where thermal resistivity properties of insulation materials are designated by r-values they represent the rate of heat flow through a homogeneous material exactly 1" thick, measured by test method included in referenced material standard or otherwise indicated. They are expressed by the temperature difference in degrees F between two exposed faces required to cause one BTU to flow through one square foot per hour at mean temperatures indicated.
- B. Fire Performance characteristics: Provide insulation materials which are identical to those whose fire performance characteristics, as listed for each material or assembly of which insulation is a part, have been determined by testing, per methods indicated below, by UL or other testing and inspecting agency acceptable to authorities having jurisdiction.
 - 1. Surface Burning Characteristics: ASTM E 84.
 - 2. Fire Resistance Ratings: ASTM E 119.
- C. Maximum Allowable Asbestos Content Of Inorganic Insulations: Provide insulations composed of mineral fibers or mineral cores which contain less than 0.25% by weight of asbestos of any type or mixture of types occurring naturally as impurities as determined by polarized light microscopy test per Appendix A of 40 CFR 763.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 DELIVERY, STORAGE, AND HANDLING:

- A. General Protection: Protect insulations from physical damage and from becoming wet, soiled, or covered with ice or snow. Comply with manufacturer's recommendations for handling, storage and protection during installation.
- B. Protection for Plastic Insulation:
1. Do not expose to sunlight, except to extent necessary for period of installation and concealment.
 2. Protect against ignition at all times. Do not deliver plastic insulating materials to project site ahead of installation time.
 3. Complete installation and concealment of plastic materials as rapidly as possible in each area of work.

PART 2 – PRODUCTS

2.1 GLASS-FIBER BLANKET INSULATION

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. CertainTeed Corp; www.certainteed.com.
 2. Johns Manville; www.jm.com.
 3. Knauf Insulation, Inc.; www.knaufinsulation.us.
 4. Owens Corning Foam Insulation, LLC; www.owenscorning.com.
- B. Unfaced, Glass-Fiber Blanket Insulation: ASTM C 665, Type I; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively, per ASTM E 84; passing ASTM E 136 for combustion characteristics.
- C. Kraft-Faced, Glass-Fiber Blanket Insulation: ASTM C 665, Type II (non-reflective faced), Class C (faced surface not rated for flame propagation); Category 1 (membrane is a vapor barrier).
- D. Foil-Faced, Glass-Fiber Blanket Insulation: ASTM C 665, Type III (reflective faced), Class B (faced surface with a flame-propagation resistance of 0.12 W/sq. cm); Category 1 (membrane is a vapor barrier), faced with foil scrim, foil-scrim kraft, or foil-scrim polyethylene.
- E. Sustainability Requirements: Provide glass-fiber blanket insulation as follows:
1. Free of Formaldehyde: Insulation manufactured with 100 percent acrylic binders and no formaldehyde.
 2. Low Emitting: Insulation tested according to ASTM D 5116 and shown to emit less than 0.05-ppm formaldehyde.

2.2 MINERAL-WOOL BLANKET INSULATION

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Johns Manville; www.jm.com.
 2. Roxul, Inc./Rockwool; www.rockwool.com.
 3. Thermafiber Inc., an Owens Corning Company; www.owenscorning.com.
- B. Unfaced, Mineral-Wool Blanket Insulation: ASTM C 665, Type I (blankets without membrane facing); consisting of fibers; with maximum flame-spread and smoke-developed indexes of 25 and 50, respectively, per ASTM E 84; passing ASTM E 136 for combustion characteristics.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean substrates of substances that are harmful to insulation or vapor retarders, including removing projections capable of puncturing vapor retarders, or that interfere with insulation attachment.

3.2 INSTALLATION, GENERAL

- A. Comply with insulation manufacturer's written instructions applicable to products and applications indicated.
- B. Install insulation that is undamaged, dry, and unsoiled and that has not been left exposed to ice, rain, or snow at any time.
- C. Extend insulation to envelop entire area to be insulated. Cut and fit tightly around obstructions and fill voids with insulation. Remove projections that interfere with placement.
- D. Provide sizes to fit applications indicated and selected from manufacturer's standard thicknesses, widths, and lengths. Apply single layer of insulation units to produce thickness indicated unless multiple layers are otherwise shown or required to make up total thickness.

3.3 INSTALLATION OF INSULATION FOR FRAMED CONSTRUCTION

- A. Apply insulation units to substrates by method indicated, complying with manufacturer's written instructions. If no specific method is indicated, bond units to substrate with adhesive or use mechanical anchorage to provide permanent placement and support of units.
- B. Glass-Fiber or Mineral-Wool Blanket Insulation: Install in cavities formed by framing members according to the following requirements:
1. Use insulation widths and lengths that fill the cavities formed by framing members. If more than one length is required to fill the cavities, provide lengths that will produce a snug fit between ends.
 2. Place insulation in cavities formed by framing members to produce a friction fit between edges of insulation and adjoining framing members.
 3. Maintain **3-inch (76-mm)** clearance of insulation around recessed lighting fixtures not rated for or protected from contact with insulation.
 4. For metal-framed wall cavities where cavity heights exceed **96 inches (2438 mm)**, support unfaced blankets mechanically and support faced blankets by taping flanges of insulation to flanges of metal studs.

5. Vapor-Retarder-Faced Blankets: Tape joints and ruptures in vapor-retarder facings, and seal each continuous area of insulation to ensure airtight installation.
 - a. Exterior Walls: Set units with facing placed toward interior of construction.
 - b. Interior Walls: Set units with facing placed toward areas of high humidity.

3.4 INSTALLATION OF INSULATION IN CEILINGS FOR SOUND ATTENUATION

- A. Where glass-fiber blankets are indicated for sound attenuation above ceilings, install blanket insulation over entire ceiling area in thicknesses indicated. Extend insulation 48 inches (1219 mm) up either side of partitions.

3.5 PROTECTION

- A. Protect installed insulation and vapor retarders from damage due to harmful weather exposures, physical abuse, and other causes. Provide temporary coverings or enclosures where insulation is subject to abuse and cannot be concealed and protected by permanent construction immediately after installation.

END OF SECTION

ROOF ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

- 1. Roof curbs.

- B. Related Sections include the following:

- 1. Division 5 Section "Metal Fabrications" for ladders and miscellaneous metal framing and supports.

- 2. Division 6 Section "Rough Carpentry" for roof sheathing, wood cants, and wood nailers.

- 3. Division 9 Section "Painting" for shop primers and field painting.

- 4. Division 23 Sections for rooftop ventilation equipment.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, materials, dimensions of individual components and profiles, and finishes.

- B. Shop Drawings: Show fabrication and installation details. Indicate dimensions, weights, loadings, required clearances, method of field assembly, and components. Include plans, elevations, sections, details, and attachments to other Work.

- C. Coordination Drawings: Roof plans drawn to scale and coordinating penetrations and roof-mounted items. Show the following:

- 1. Size and location of roof accessories specified in this Section.

- 2. Method of attaching roof accessories to roof or building structure.

- 3. Other roof-mounted items including mechanical and electrical equipment, ductwork, piping, and conduit.

1.4 QUALITY ASSURANCE

- A. Standards: Comply with the following:

- 1. SMACNA's "Architectural Sheet Metal Manual" details for fabrication of units, including flanges and cap flashing to coordinate with type of roofing indicated.

- 2. NRCA's "Roofing and Waterproofing Manual" details for installing units.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Roof Curbs and Equipment Supports:
 - a. LMCurbs; www.lmcurbs.com.
 - b. The Pate Company; www.patecurbs.com.
 - c. Thybar Corporation; www.thybar.com.
 - d. Vent Products Company, Inc.; www.ventproducts.com.

2.2 MATERIALS, GENERAL

A. Galvanized Steel Sheet: ASTM A 653/A 653M with G90 (Z275) coating designation; commercial quality, unless otherwise indicated.

1. Structural Quality: Grade 40 (Grade 275), where indicated or as required for strength.

B. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A 792/A 792M with Class AZ-50 (AZ-150) coating, structural quality, Grade 40 (Grade 275), or as required for strength.

C. Insulation: Manufacturer's standard rigid or semirigid glass-fiber board of thickness indicated.

D. Wood Nailers: Softwood lumber, pressure treated with waterborne preservatives for aboveground use, complying with AWPA C2; not less than 1-1/2 inches (38 mm) thick.

E. Fasteners: Same metal as metals being fastened, or nonmagnetic stainless steel or other noncorrosive metal as recommended by manufacturer. Match finish of exposed fasteners with finish of material being fastened.

1. Where removing exterior exposed fasteners affords access to building, provide nonremovable fastener heads.

F. Gaskets: Manufacturer's standard tubular or fingered design of neoprene, EPDM, or PVC; or flat design of foam rubber, sponge neoprene, or cork.

G. Bituminous Coating: SSPC-Paint 12, solvent-type bituminous mastic, nominally free of sulfur and containing no asbestos fibers, compounded for 15-mil (0.4-mm) dry film thickness per coating.

H. Mastic Sealant: Polyisobutylene; nonhardening, nonskinning, nondrying, nonmigrating sealant.

I. Elastomeric Sealant: Generic type recommended by unit manufacturer that is compatible with joint surfaces; ASTM C 920, Type S, Grade NS, Class 25, and Uses NT, G, A, and, as applicable to joint substrates indicated, O.

J. Roofing Cement: ASTM D 4586, nonasbestos, fibrated asphalt cement designed for trowel application or other adhesive compatible with roofing system.

2.3 ROOF CURBS

- A. General: Provide roof curbs capable of supporting superimposed live and dead loads, including equipment loads and other construction to be supported on roof curbs. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.
- B. Fabrication: Unless otherwise indicated or required for strength, fabricate units from minimum 0.0747-inch- (1.9-mm-) thick, structural-quality, hot-dip galvanized or aluminum-zinc alloy-coated steel sheet; factory primed and prepared for painting with welded or sealed mechanical corner joints.
 - 1. Provide preservative-treated wood nailers at tops of curbs and formed flange at perimeter bottom for mounting to roof.
 - 2. On ribbed or fluted metal roofs, form flange at perimeter bottom to conform to roof profile.
 - 3. Provide manufacturer's standard rigid or semirigid insulation where indicated.
 - 4. Provide formed cants and base profile coordinated with roof insulation thickness.
 - 5. Fabricate units to minimum height of 8 inches (200 mm), unless otherwise indicated.
 - 6. Sloping Roofs: Where slope of roof deck exceeds 1/4 inch per foot (1:48), fabricate curb units with water diverter or cricket and with height tapered to match slope to level tops of units.

2.4 EQUIPMENT SUPPORTS

- A. General: Provide equipment supports capable of supporting superimposed live and dead loads, including equipment loads and other construction to be supported. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.
- B. Fabrication: Unless otherwise indicated or required for strength, fabricate units from minimum 0.0747-inch- (1.9-mm-) thick, structural-quality, hot-dip galvanized or aluminum-zinc alloy-coated steel sheet; factory primed and prepared for painting with welded or sealed mechanical corner joints.
 - 1. Provide preservative-treated wood nailers at tops of curbs and formed flange at perimeter bottom for mounting to roof.
 - 2. On ribbed or fluted metal roofs, form flange at perimeter bottom to conform to roof profile.
 - 3. Fabricate units to minimum height of 8 inches (200 mm), unless otherwise indicated.
 - 4. Sloping Roofs: Where slope of roof deck exceeds 1/4 inch per foot (1:48), fabricate support units with height tapered to match slope to level tops of units.

2.5 FINISHES, GENERAL

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

- C. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.6 GALVANIZED STEEL SHEET FINISHES

- A. Surface Preparation: Clean surfaces with nonpetroleum solvent so surfaces are free of oil and other contaminants. After cleaning, apply a conversion coating suited to the organic coating to be applied over it. Clean welds, mechanical connections, and abraded areas, and apply galvanizing repair paint specified below to comply with ASTM A 780.
 - 1. Galvanizing Repair Paint: High-zinc-dust-content paint for regalvanizing welds in steel, complying with SSPC-Paint 20.
- B. Baked-Enamel Finish: Immediately after cleaning and pretreating, apply manufacturer's standard two-coat, baked-enamel finish consisting of prime coat and thermosetting topcoat, with a minimum dry film thickness of 1 mil (0.025 mm) for topcoat. Comply with paint manufacturer's written instructions for applying and baking to achieve a minimum dry film thickness of 2 mils (0.05 mm).
 - 1. Color: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with manufacturer's written instructions. Coordinate installation of roof accessories with installation of roof deck, roof insulation, flashing, roofing membranes, penetrations, equipment, and other construction involving roof accessories to ensure that each element of the Work performs properly and that combined elements are waterproof and weathertight. Anchor roof accessories securely to supporting structural substrates so they are capable of withstanding lateral and thermal stresses, and inward and outward loading pressures.
- B. Install roof accessory items according to construction details of NRCA's "Roofing and Waterproofing Manual," unless otherwise indicated.
- C. Separation: Separate metal from incompatible metal or corrosive substrates, including wood, by coating concealed surfaces, at locations of contact, with bituminous coating or providing other permanent separation.
- D. Flange Seals: Unless otherwise indicated, set flanges of accessory units in a thick bed of roofing cement to form a seal.
- E. Cap Flashing: Where required as component of accessory, install cap flashing to provide waterproof overlap with roofing or roof flashing (as counterflashing). Seal overlap with thick bead of mastic sealant.
- F. Operational Units: Test-operate units with operable components. Clean and lubricate joints and hardware. Adjust for proper operation.

3.2 CLEANING AND PROTECTION

- A. Clean exposed surfaces according to manufacturer's written instructions. Touch up damaged metal coatings.

END OF SECTION

FIRESTOP JOINT SYSTEMS

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and General Provisions of Contract, including General and Supplementary Conditions and Division 1 Specification sections, apply to work of this section.

1.2 SUMMARY

- A. This Section includes firestop joint systems for the following:
 - 1. Head-of-wall joints.
 - 2. Joints in or between fire-resistance-rated constructions.

1.3 DEFINITIONS

- A. Firestopping: The use of a material or combination of materials in a fire-rated wall or floor where it has been breached, so as to restore the integrity of the fire rated assembly.
- B. System: The use of a specific firestop material or combination of materials in conjunction with a specific wall or floor construction assembly and a specific gap condition, constitutes a system.

1.4 PERFORMANCE REQUIREMENTS

- A. General: For joints in the following constructions, provide firestop joint systems that are produced and installed to resist spread of fire according to requirements indicated, resist passage of smoke and other gasses, and maintain original fire-resistance rating of assembly in which firestop joint systems are installed:
 - 1. Fire-resistance-rated non-load-bearing walls, including partitions, with fire protection-rated openings.
- B. Fire Resistance of Joint Systems: Assembly ratings indicated, but with assembly ratings not less than that equaling or exceeding fire-resistance rating of constructions in which joints are located, as determined by UL 2079.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Product Schedule: For each fire-resistive joint system. Include location and design designation of qualified testing agency.
 - 1. Where Project conditions require modification to a qualified testing agency's illustration for a particular fire-resistive joint system condition, submit illustration, with modifications marked, approved by fire-resistive joint system manufacturer's fire-protection engineer as an engineering judgment or equivalent fire-resistance-rated assembly.

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.

- B. Installer Certificates: From Installer indicating fire-resistive joint systems have been installed in compliance with requirements and manufacturer's written recommendations.
- C. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for fire-resistive joint systems.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: A firm that has been approved by FM Global according to FM Global 4991, "Approval of Firestop Contractors," or been evaluated by UL and found to comply with UL's "Qualified Firestop Contractor Program Requirements."
- B. Installer Qualifications: A firm experienced in installing fire-resistive joint systems similar in material, design, and extent to that indicated for this Project, whose work has resulted in construction with a record of successful performance. Qualifications include having the necessary experience, staff, and training to install manufacturer's products per specified requirements. Manufacturer's willingness to sell its fire-resistive joint system products to Contractor or to Installer engaged by Contractor does not in itself confer qualification on buyer.
- C. Fire-Test-Response Characteristics: Fire-resistive joint systems shall comply with the following requirements:
 - 1. Fire-resistive joint system tests are performed by a qualified testing agency acceptable to authorities having jurisdiction.
 - 2. Fire-resistive joint systems are identical to those tested per testing standard referenced in "Fire-Resistive Joint Systems" Article. Provide rated systems complying with the following requirements:
 - a. Fire-resistive joint system products bear classification marking of qualified testing agency.
 - b. Fire-resistive joint systems correspond to those indicated by reference to designations listed by the following:
 - 1) UL in its "Fire Resistance Directory."
 - 2) Intertek ETL SEMKO in its "Directory of Listed Building Products."
- D. Preinstallation Conference: Conduct conference at Project site.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver Firestop joint system products to Project site in original, unopened containers or packages with qualified testing and inspecting agency's classification marking applicable to Project and with intact and legible manufacturers' labels identifying product and manufacturer, date of manufacture, lot number, shelf life, curing time, and mixing instructions for multi-component materials.
- B. Store and handle materials for Firestop joint systems to prevent their deterioration or damage due to moisture, temperature changes, contaminants, or other causes.

1.9 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install firestop joint systems when ambient or substrate temperatures are outside limits permitted by firestop joint system manufacturers or when substrates are wet due to rain, frost, condensation, or other causes.

- B. Ventilate firestop joint systems per manufacturer's written instructions by natural means or, if this is inadequate, forced air circulation.

1.10 COORDINATION

- A. Coordinate construction of joints to ensure that fire-resistive joint systems are installed according to specified requirements.
- B. Coordinate sizing of joints to accommodate fire-resistive joint systems.
- C. Notify Owner's testing agency at least seven days in advance of fire-resistive joint system installations; confirm dates and times on day preceding each series of installations.

PART 2 – PRODUCTS

2.1 MANUFACTURERS

- A. Where required, provide fire-resistive joint systems that are produced and installed to resist spread of fire according to requirements indicated, resist passage of smoke and other gases, and maintain original fire-resistance rating of assemblies in or between which fire-resistive joint systems are installed. Fire-resistive joint systems shall accommodate building movements without impairing their ability to resist the passage of fire and hot gases.

- 1. Basis-of-Design Products: The design for each firestop joint system is based on products named in Part 2 articles. Subject to compliance with requirements, provide either the named products or comparable products by one of the following.

- a. Firestop joint system

- 1) A/D Fire Protection Systems Inc.
- 2) Hilti Construction Chemicals, Inc.
- 3) Metacaulk
- 4) Specified Technologies Inc.
- 5) Tremco

2.2 FIRESTOP JOINT SYSTEMS, GENERAL

- A. Compatibility: Provide firestop joint systems that are compatible with joint substrates, under conditions of service and application, as demonstrated by firestop joint system manufacturer based on testing and field experience.
- B. Accessories: Provide components of firestop joint systems, including forming materials that are needed to install fill materials and to comply with Part 1 "Performance Requirements" Article. Use only components specified by firestop joint system manufacturer and approved by the qualified testing and inspecting agency for systems indicated.

2.3 FILL MATERIALS

- A. General: Provide through-penetration firestop systems containing the types of fill materials indicated in the Firestop Joint System Schedule at the end of Part 3 by reference to the types of materials described in this Article. Fill materials are those referred to in directories of the referenced testing and inspecting agencies as fill, void, or cavity materials.
- B. Intumescent Spray Coatings: Latex-based non-halogen intumescent coating.

- C. Unfaced, Slag-Wool-/Rock-Wool-Fiber Board Insulation (for Curtain Wall Insulation): Thermal insulation combining slag-wool or rock-wool fibers with thermosetting resin binders to comply with ASTM C 612 for type and other requirements indicated below:
1. Nominal density of 8 lb/cu. ft. (128 kg/cu. M), Type III, thermal resistivity of 4.35 deg F x h x sq. ft./Btu x in. at 75°F (30 K x m/Wat 24°C).
 2. Fiber Color: Darkened.
 3. Surface-Burning Characteristics: Maximum flame-spread and smoke-developed indices of 15 and 5, respectively.

2.4 MIXING

- A. For those products requiring mixing before application, comply with firestop joint system manufacturer's written instructions for accurate proportioning of materials, water (if required), type of mixing equipment, selection of mixer speeds, mixing time, and other items or procedures needed to produce products of uniform quality with optimum performance characteristics for application indicated.

PART 3 – EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for joint configurations, substrates, and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
- C. Destructive Sampling (By AHS).
1. Staged inspection (between mineral wool and firestop).

3.2 PREPARATION

- A. Surface Cleaning: Clean joints immediately before installing firestop joint systems to comply with firestop joint system manufacturer's written instructions and the following requirements.
1. Remove from surfaces of joint substrates foreign materials that could interfere with adhesion of fill materials.
 2. Clean joint substrates to produce clean, sound surfaces capable of developing optimum bond with fill materials. Remove loose particles remaining from cleaning operation.
 3. Remove laitance and form-release agents from concrete.
- B. Priming: Prime substrates where recommended in writing by firestop joint system manufacturer using that manufacturer's recommended products and methods. Confine primers to areas of bond; do not allow spillage and migration onto exposed surfaces.

3.3 INSTALLATION

- A. General: Install firestop joint systems to comply with Part 1 "Performance Requirements" Article and firestop joint system manufacturer's written installation instructions for products and applications indicated.

- B. Install forming/packing/backing materials and other accessories of types required to support fill materials during their application and in position needed to produce cross-sectional shapes and depths required to achieve fire ratings indicated.
- C. Install fill materials for firestop joint systems by proven techniques to produce the following results:
 - 1. Fill voids and cavities formed by openings and forming/packing/backing materials as required to achieve fire-resistance ratings indicated.
 - 2. Apply fill materials so they contact and adhere to substrates formed by joints.
 - 3. For fill materials that will remain exposed after completing Work, finish to produce smooth, uniform surfaces that are flush with adjoining finishes.
 - 4. Bond Breaker tape is necessary to avoid three-sided adhesion (Refer to C1193)

3.4 CLEANING AND PROTECTION

- A. Clean off excess fill materials adjacent to joints as Work progresses by methods and with cleaning materials that are approved in writing by firestop joint system manufacturers and that do not damage materials in which openings occur.
- B. Provide final protection and maintain conditions during and after installation that ensure firestop joint systems are without damage or deterioration at time of Substantial Completion. If damage or deterioration occurs despite such protection, cut out and remove damaged or deteriorated firestop joint systems immediately and install new materials to produce firestop joint systems complying with specified requirements.

3.5 FIRESTOP JOINT SYSTEMS

- A. Where UL-classified firestop joint systems are indicated, they refer to alphanumeric designations listed in UL's "Fire Resistance Directory" under product Category XHBN.
- B. Head-of-Wall, Firestop Joint Systems:
 - 1. Rated gypsum wall construction intersection with steel floor deck above.
 - a. Basis-of-design: No. HW-D-0043
 - b. Assembly Rating: 1 hour or 2 hours to match wall construction.
 - c. Nominal Joint Width: As indicated, or required by tested assembly.
 - d. Movement Capabilities: Class II – 18.75%
 - 2. Rated gypsum wall construction intersection with concrete floor deck above.
 - a. Basis-of-Design: No. HW-D-0044
 - b. Assembly Rating: 1 hour or 2 hours to match wall construction.
 - c. Nominal Joint Width: As indicated, or required by tested assembly.
 - d. Movement Capabilities: Class II – 18.75% compression or extension
 - 3. Rated concrete masonry wall construction intersection with steel floor deck above:
 - a. Basis-of-Design: No. HW-D-0086
 - b. Assembly Rating: 1 hour or 2 hours to match wall construction.
 - c. Nominal Joint Width: As indicated, or required by tested assembly.
 - d. Movement Capabilities: Class II – 18.75% compression or extension

4. Rated concrete masonry wall construction intersection with concrete floor deck above:
 - a. Basis-of-Design: No. HW-D-1006
 - b. Assembly Rating: 1 hour or 2 hours to match wall construction.
 - c. Nominal Joint Width: As indicated, or required by tested assembly.
 - d. Movement Capabilities: Class II – 15 compression or extension

- C. Where another type of construction is encountered, or if field conditions vary from those described in the U.L. System listed (i.e. annular space is greater/smaller, insulation type varies, etc.), provide firestopping systems that are appropriate, and U.L. tested, for that condition.

END OF SECTION

JOINT SEALANTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes joint sealants for the following locations:
 - 1. Exterior joints in vertical surfaces and nontraffic horizontal surfaces as indicated below:
 - a. Control and expansion joints in unit masonry.
 - b. Joints between different materials.
 - c. Perimeter joints between materials listed above and frames of doors and windows.
 - d. Control and expansion joints in ceiling and overhead surfaces.
 - e. Other joints as indicated.
 - 2. Interior joints in vertical surfaces and horizontal nontraffic surfaces as indicated below:
 - a. Control and expansion joints on exposed interior surfaces of exterior walls.
 - b. Perimeter joints of exterior openings where indicated.
 - c. Tile control and expansion joints.
 - d. Vertical control joints on exposed surfaces of interior unit masonry and concrete walls and partitions.
 - e. Perimeter joints between interior wall surfaces and frames of interior doors, windows, and elevator entrances.
 - f. Perimeter joints of toilet fixtures.
 - g. Other joints as indicated.
 - 3. Interior joints in horizontal traffic surfaces as indicated below:
 - a. Control and expansion joints in cast-in-place concrete slabs.
 - b. Control and expansion joints in tile flooring.
 - c. Other joints as indicated.

1.3 SYSTEM PERFORMANCE REQUIREMENTS

- A. Provide elastomeric joint sealants that have been produced and installed to establish and to maintain watertight and airtight continuous seals without causing staining or deterioration of joint substrates.
- B. Provide joint sealants for interior applications that have been produced and installed to establish and maintain airtight continuous seals that are water resistant and cause no staining or deterioration of joint substrates.
- C. Preconstruction Field-Adhesion Testing: Before installing sealants, field test their adhesion to Project joint substrates as follows:
 - 1. Locate test joints where indicated on Project or, if not indicated, as directed by Architect.

2. Conduct field tests for each application indicated below:
 - a. Each kind of sealant and joint substrate indicated.
3. Notify Architect seven days in advance of dates and times when test joints will be erected.
4. Arrange for tests to take place with joint-sealant manufacturer's technical representative present.
 - a. Test Method: Test joint sealants according to Method A, Field-Applied Sealant Joint Hand Pull Tab, in Appendix X1 in ASTM C 1193 or Method A, Tail Procedure, in ASTM C 1521.
 - 1) For joints with dissimilar substrates, verify adhesion to each substrate separately; extend cut along one side, verifying adhesion to opposite side. Repeat procedure for opposite side.
5. Report whether sealant failed to adhere to joint substrates or tore cohesively. Include data on pull distance used to test each kind of product and joint substrate. For sealants that fail adhesively, retest until satisfactory adhesion is obtained.
6. Evaluation of Preconstruction Field-Adhesion-Test Results: Sealants not evidencing adhesive failure from testing, in absence of other indications of noncompliance with requirements, will be considered satisfactory. Do not use sealants that fail to adhere to joint substrates during testing.

1.4 ACTION SUBMITTALS

- A. Product Data: For each joint-sealant product indicated.
- B. Samples for Initial Selection: Manufacturer's color charts consisting of strips of cured sealants showing the full range of colors available for each product exposed to view.
- C. Samples for Verification: For each kind and color of joint sealant required, provide Samples with joint sealants in ~~1/2-inch-~~ (13-mm-) wide joints formed between two ~~6-inch-~~ (150-mm-) long strips of material matching the appearance of exposed surfaces adjacent to joint sealants.
- D. Joint-Sealant Schedule: Include the following information:
 1. Joint-sealant application, joint location, and designation.
 2. Joint-sealant manufacturer and product name.
 3. Joint-sealant formulation.
 4. Joint-sealant color.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Product Certificates: For each kind of joint sealant and accessory, from manufacturer.
- C. Sealant, Waterproofing, and Restoration Institute (SWRI) Validation Certificate: For each sealant specified to be validated by SWRI's Sealant Validation Program.
- D. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, indicating that sealants comply with requirements.

- E. Preconstruction Compatibility and Adhesion Test Reports: From sealant manufacturer, indicating the following:
 - 1. Materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with joint sealants.
 - 2. Interpretation of test results and written recommendations for primers and substrate preparation needed for adhesion.
 - F. Preconstruction Field-Adhesion Test Reports: Indicate which sealants and joint preparation methods resulted in optimum adhesion to joint substrates based on testing specified in "Preconstruction Testing" Article.
 - G. Field-Adhesion Test Reports: For each sealant application tested.
 - H. Warranties: Sample of special warranties.
- 1.6 QUALITY ASSURANCE
- A. Installer Qualifications: Engage an experienced Installer who has completed joint sealant applications similar in material, design, and extent to that indicated for Project that have resulted in construction with a record of successful in-service performance.
- 1.7 DELIVERY, STORAGE, AND HANDLING
- A. Deliver materials to Project site in original unopened containers or bundles with labels indicating manufacturer, product name and designation, color, expiration period for use, pot life, curing time, and mixing instructions for multicomponent materials.
 - B. Store and handle materials in compliance with manufacturer's recommendations to prevent their deterioration or damage due to moisture, high or low temperatures, contaminants, or other causes.
- 1.8 PROJECT CONDITIONS
- A. Environmental Conditions: Do not proceed with installation of joint sealants under the following conditions:
 - 1. When ambient and substrate temperature conditions are outside the limits permitted by joint sealant manufacturer.
 - 2. When joint substrates are wet.
 - B. Joint Width Conditions: Do not proceed with installation of joint sealants where joint widths are less than allowed by joint sealant manufacturer for application indicated.
 - C. Joint Substrate Conditions: Do not proceed with installation of joint sealants until contaminants capable of interfering with their adhesion are removed from joint substrates.
- 1.9 SEQUENCING AND SCHEDULING
- A. Sequence installation of joint sealants to occur not less than 21 nor more than 30 days after completion of waterproofing, unless otherwise indicated.

1.10 WARRANTY

- A. Special Installer's Warranty: Installer's standard form in which Installer agrees to repair or replace elastomeric joint sealants that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: Two years from date of Substantial Completion.
- B. Special Manufacturer's Warranty: Manufacturer's standard form in which elastomeric sealant manufacturer agrees to furnish elastomeric joint sealants to repair or replace those that do not comply with performance and other requirements specified in this Section within specified warranty period.
 - 1. Warranty Period: 20 years from date of Substantial Completion.
- C. Special warranties specified in this Article exclude deterioration or failure of elastomeric joint sealants from the following:
 - 1. Movement of the structure resulting in stresses on the sealant exceeding sealant manufacturer's written specifications for sealant elongation and compression caused by structural settlement or errors attributable to design or construction.
 - 2. Disintegration of joint substrates from natural causes exceeding design specifications.
 - 3. Mechanical damage caused by individuals, tools, or other outside agents.
 - 4. Changes in sealant appearance caused by accumulation of dirt or other atmospheric contaminants.

PART 2 - PRODUCTS

2.1 MATERIALS, GENERAL

- A. Compatibility: Provide joint sealants, joint fillers, and other related materials that are compatible with one another and with joint substrates under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
- B. Colors: Provide color of exposed joint sealants to comply with the following:
 - 1. Provide selections made by Architect from manufacturer's full range of standard colors for products of type indicated.

2.2 ELASTOMERIC JOINT SEALANTS

- A. Elastomeric Sealant Standard: Provide manufacturer's standard chemically curing elastomeric sealants that comply with ASTM C 920 and other requirements indicated on each Elastomeric Joint Sealant Data Sheet at end of this Section, including those requirements referencing ASTM C 920 classifications for Type, Grade, Class, and Uses.
- B. Products: Subject to compliance with requirements, provide one of the products specified in each Elastomeric Joint Sealant Data Sheet.
- C. GLAZING SEALANT shall be Dow Corning silicone sealant No. 795 or Tremco "Spectrem 2" or General Electric "Silglaze", in a standard color designated by the Architect.

- D. CONSTRUCTION SEALANT shall be Tremco "Spectrem 3" silicone Type S, Grade-NS. Class 50 or approved equal from Dow Corning or General Electric, in standard color designated by architect.
- E. ACRYLIC LATEX SEALANT shall be one-part conforming to ASTM C-834-76 as manufactured by TREMCO "Tremflex 834", PECORA or PTI. Color shall be selected by the Architect from standard colors. This material shall be used at interior areas around windows, doors, frames, precast concrete slabs, and interior masonry walls.
- F. ACOUSTICAL SEALANT shall conform to ASTM-D-217 and be a synthetic rubber base, as manufactured by TREMCO. This material shall be used wherever interior partitions butt up against exterior walls or drywall ceilings.
- G. ON-GRADE JOINT SEALANT shall be one or two-part, self-leveling pouring grade polyurethane as manufactured by Tremco THC 900/901", Pecora "NR-200", Sonaborn SL-2 or Master Mechanics "Vulkem #245".

2.3 JOINT SEALANT BACKINGS

- A. General: Provide sealant backings of material and type that are nonstaining; are compatible with joint substrates, sealants, primers and other joint fillers; and are approved for applications indicated by sealant manufacturer based on field experience and laboratory testing.
- B. Plastic Foam Joint Fillers: Preformed, compressible, resilient, nonstaining, nonwaxing, nonextruding strips of flexible plastic foam of material indicated below and of size, shape, and density to control sealant depth and otherwise contribute to producing optimum sealant performance:
 - 1. Open-cell polyurethane foam.
 - 2. Closed-cell polyethylene foam, nonabsorbent to liquid water and gas, nonoutgassing in unruptured state.
 - 3. Proprietary, reticulated, closed-cell polymeric foam, nonoutgassing, with a density of 2.5 pcf and tensile strength of 35 psi per ASTM D 1623, and with water absorption less than 0.02 gms/cc per ASTM C 1083.
 - 4. Any material indicated above.
- C. PRIMER: Provide type as recommended by the sealant manufacturer for the varied joint surfaces.

2.4 COMPRESSION SEALS

- A. Preformed Foam Sealant: Manufacturer's standard preformed, precompressed, impregnated open-cell foam sealant manufactured from high-density urethane foam impregnated with a nondrying, water repellant agent; factory-produced in precompressed sizes and in roll or stick form to fit joint widths indicated and to develop a watertight and airtight seal when compressed to degree specified by manufacturer. Provide products which are permanently elastic, mildew-resistant, non-migratory, nonstaining, compatible with joint substrates and other joint sealers, and comply with the following requirements:
 - 1. Impregnating Agent: Neoprene rubber suspended in chlorinated.
 - 2. Density: 9-10 lb./cu. ft.

3. Backing: Pressure sensitive adhesive, factory applied to one side, with protective wrapping.
4. Color: Manufacturers standard gray at building expansion joint, black at all other locations.
5. Acceptable Manufacturers/Products: Subject to compliance with requirements, provide one of the following or approved equal:
 - a. [Dayton Superior Specialty Chemicals](#); Polytite Standard.
 - b. [EMSEAL Joint Systems, Ltd.](#); Emseal 25V.
 - c. [Sandell Manufacturing Co., Inc.](#); Polyseal.
 - d. [Schul International, Inc.](#); Sealtite
 - e. [Willseal USA, LLC](#); Willseal 150

2.5 MISCELLANEOUS MATERIALS

- A. Primer: Material recommended by joint-sealant manufacturer where required for adhesion of sealant to joint substrates indicated, as determined from preconstruction joint-sealant-substrate tests and field tests.
- B. Cleaners for Nonporous Surfaces: Chemical cleaners acceptable to manufacturers of sealants and sealant backing materials, free of oily residues or other substances capable of staining or harming joint substrates and adjacent nonporous surfaces in any way, and formulated to promote optimum adhesion of sealants to joint substrates.
- C. Masking Tape: Nonstaining, nonabsorbent material compatible with joint sealants and surfaces adjacent to joints.

PART 3 - APPLICATION

3.1 SEALANT TYPE DETERMINATION

- A. USE EXTERIOR CONSTRUCTION SEALANT at above-grade exterior joints. Use same sealant at interior side of joint if exterior material is the same through the wall, such as a metal frame or single-wythe block wall.
- B. USE INTERIOR ACRYLIC LATEX SEALANT at all other above-grade interior joints, such as at interior hollow metal frames, wood, stone, brick or drywall, in any combination.
- C. USE PAVING SEALANT at all sealed joints on traffic bearing surfaces and at grade.

3.2 PREPARATION

- A. Surface Cleaning of Joints: Clean out joints immediately before installing joint sealants to comply with recommendations of joint sealant manufacturer and the following requirements:
 1. Remove all foreign material from joint substrates that could interfere with adhesion of joint sealant, including dust, paints (except for permanent, protective coatings tested and approved for sealant adhesion and compatibility by sealant manufacturer), old joint sealants, oil, grease, waterproofing, water repellents, water, surface dirt, and frost.

2. Clean concrete, masonry, unglazed surfaces of ceramic tile, and similar porous joint substrate surfaces by brushing, grinding, blast cleaning, mechanical abrading, or a combination of these methods to produce a clean, sound substrate capable of developing optimum bond with joint sealants. Remove loose particles remaining from above cleaning operations by vacuuming or blowing out joints with oil-free compressed air.
 3. Remove laitance and form release agents from concrete.
 4. Clean metal, glass, porcelain enamel, glazed surfaces of ceramic tile, and other nonporous surfaces with chemical cleaners or other means that do not stain, harm substrates, or leave residues capable of interfering with adhesion of joint sealants.
- B. Joint Priming: Prime joint substrates where indicated or where recommended by joint sealant manufacturer based on preconstruction joint sealant-substrate tests or prior experience. Apply primer to comply with joint sealant manufacturer's recommendations. Confine primers to areas of joint sealant bond; do not allow spillage or migration onto adjoining surfaces.
- C. Masking Tape: Use masking tape where required to prevent contact of sealant with adjoining surfaces that otherwise would be permanently stained or damaged by such contact or by cleaning methods required to remove sealant smears. Remove tape immediately after tooling without disturbing joint seal.

3.3 INSTALLATION OF JOINT SEALANTS

- A. General: Comply with joint sealant manufacturer's printed installation instructions applicable to products and applications indicated, except where more stringent requirements apply.
- B. Elastomeric Sealant Installation Standard: Comply with recommendations of ASTM C 962 for use of joint sealants as applicable to materials, applications, and conditions indicated.
- C. Solvent-Release-Curing Sealant Installation Standard: Comply with requirements of ASTM C 804 for use of solvent-release-curing sealants.
- D. Latex Sealant Installation Standard: Comply with requirements of ASTM C 90 for use of latex sealants.
- E. Acoustical Sealant Application Standard: Comply with recommendations of ASTM C 19 for use of joint sealants in acoustical applications as applicable to materials, applications, and conditions indicated.
- F. Installation of Sealant Backings: Install sealant backings to comply with the following requirements:
1. Install joint fillers of type indicated to provide support of sealants during application and at position required to produce the cross-sectional shapes and depths of installed sealants relative to joint widths that allow optimum sealant movement capability.
 - a. Do not leave gaps between ends of joint fillers.
 - b. Do not stretch, twist, puncture, or tear joint fillers.
 - c. Remove absorbent joint fillers that have become wet prior to sealant application and replace with dry material.
 2. Install bond breaker tape between sealants where backer rods are not used between sealants and joint fillers or back of joints.

- G. Installation of Sealants: Install sealants by proven techniques that result in sealants directly contacting and fully wetting joint substrates, completely filling recesses provided for each joint configuration, and providing uniform, cross-sectional shapes and depths relative to joint widths that allow optimum sealant movement capability. Install sealants at the same time sealant backings are installed.
- H. Tooling of Nonsag Sealants: Immediately after sealant application and prior to time skinning or curing begins, tool sealants to form smooth, uniform beads of configuration indicated, to eliminate air pockets, and to ensure contact and adhesion of sealant with sides of joint. Remove excess sealants from surfaces adjacent to joint. Do not use tooling agents that discolor sealants or adjacent surfaces or are not approved by sealant manufacturer.
 - 1. Provide concave joint configuration per Figure 5A in ASTM C 62, unless otherwise indicated.
 - 2. Provide flush joint configuration, per Figure 5B in ASTM C 962, where indicated.
 - a. Use masking tape to protect adjacent surfaces of recessed tooled joints.
 - 3. Provide recessed joint configuration, per Figure 5C in ASTM C 962, of recess depth and at locations indicated.
- I. Installation of Preformed Foam Sealants: Install each length of sealant immediately after removing protective wrapping, taking care not to pull or stretch material, and to comply with sealant manufacturer's directions for installation methods, materials, and tools that produce seal continuity at ends, turns, and intersections of joints. For applications at low ambient temperatures where expansion of sealant requires acceleration to produce seal, apply heat to sealant in conformance with sealant manufacturer's recommendations.

3.4 CLEANING

- A. Clean off excess sealants or sealant smears adjacent to joints as work progresses by methods and with cleaning materials approved by manufacturers of joint sealants and of products in which joints occur.

3.5 PROTECTION

- A. Protect joint sealants during and after curing period from contact with contaminating substances or from damage resulting from construction operations or other causes so that they are without deterioration or damage at time of Substantial Completion. If, despite such protection, damage or deterioration occurs, cut out and remove damaged or deteriorated joint sealants immediately so that and installations with repaired areas are indistinguishable from original work.

END OF SECTION

STANDARD STEEL DOOR FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following products manufactured in accordance with SDI Recommended Standards:
 - 1. Frames: Pressed steel frames for doors, transoms, sidelights, borrowed lights, mullions, interior glazed panels, and other interior and exterior openings of following type: (Indicated as Hollow Metal "HM" on the Door Schedules.):
 - a. Welded unit type.
 - 2. Assemblies: Provide standard steel frame assemblies as required for the following:
 - a. Labeled and fire rated.
 - 3. Provide factory primed frames to be field painted.
- B. The following sections contain requirements that relate to this Section:
 - 1. Division 04 Section "Unit Masonry Assemblies" for building in of anchors and grouting of frames in masonry construction.
 - 2. Division 08 Section "Flush Wood Doors" for wood doors.
 - 3. Division 08 Section "Door Hardware" for door hardware.
 - 4. Division 08 Section "Glazing" for glass and glazing.
 - 5. Division 09 Section "Painting" for painting primed door frames.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include construction details, material descriptions, core descriptions, fire-resistance ratings, and finishes.
- B. Shop Drawings: Include the following:
 - 1. Frame details for each frame type, including dimensioned profiles and metal thicknesses.
 - 2. Locations of reinforcement and preparations for hardware.
 - 3. Details of each different wall opening condition.
 - 4. Details of anchorages, joints, field splices, and connections.

- 5. Details of accessories.
 - 6. Details of moldings, removable stops, and glazing.
 - 7. Details of conduit and preparations for power, signal, and control systems.
- C. Schedule: Provide a schedule of hollow-metal work prepared by or under the supervision of supplier, using same reference numbers for details and openings as those on Drawings. Coordinate with final Door Hardware Schedule.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: For each type of hollow-metal frame assembly, for tests performed by a qualified testing agency.

1.5 QUALITY ASSURANCE

- A. Provide frames complying with Steel Door Institute "Recommended Specifications Standard Steel Doors and Frames" ANSI/SDI-100 and as herein specified.
- B. Installer Qualifications: An employer of workers trained and approved by manufacturer.
- C. Testing Agency Qualifications: An independent agency qualified according to ASTM E 329 for testing indicated, as documented according to ASTM E 548.
- D. Source Limitations: Obtain standard steel frames through one source from a single manufacturer.
- E. Fire-Rated Door Sidelight and Transom Frame Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated.
- 1. Test Pressure: Test according to NFPA 252 or UL 10C. After 5 minutes into the test, the neutral pressure level in furnace shall be established at 40 inches or less above the sill.
- F. Fire-Rated, Borrowed-Light Frame Assemblies: Assemblies complying with NFPA 80 that are listed and labeled, by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to NFPA 257 or UL 9. Label each individual glazed lite.
- G. Smoke-Control Door Assemblies: Comply with NFPA 105 or UL 1784.
- H. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Management and Coordination."

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver frames cardboard-wrapped or crated to provide protection during transit and job storage. Provide additional protection to prevent damage to finish of factory-finished frames.
- B. Inspect frames upon delivery for damage. Minor damages may be repaired provided refinished items are equal in all respects to new work and acceptable to Architect; otherwise, remove and replace damaged items as directed.
- C. Store frames at building site under cover. Place units on minimum 4-inches high wood blocking. Avoid use of non-vented plastic or canvas shelters which could create humidity chamber. If cardboard wrapper on frame becomes wet, remove carton immediately. Provide 1/4-inches spaces between stacked frames to promote air circulation.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Manufacturer: Subject to compliance with requirements, provide standard steel frames by one of the following:
 - 1. Standard Steel Door Frames:
 - a. Ceco Corp.
 - b. Curries Company.
 - c. Republic Builders Products.
 - d. Pioneer Industries.
 - e. Steelcraft

2.2 MATERIALS

- A. Hot-Rolled Steel Sheets and Strip: Commercial quality carbon steel, pickled and oiled, complying with ASTM A 569 and ASTM A 568.
- B. Cold-Rolled Steel Sheets: Commercial quality carbon steel, complying with ASTM A 366 and ASTM A 568.
- C. Galvanized Steel Sheets: Zinc-coated carbon steel sheets of commercial quality, complying with ASTM A 526, or drawing quality, ASTM A 642, hot dipped galvanized in accordance with ASTM A 525, with A60 or G60 coating designation, mill phosphatized.
 - 1. Stainless Steel: ASTM Type 2, AISI Type 302, other 300 series to suit specified requirements.
- D. Supports and Anchors: Fabricate of not less than 18-gage sheet steel; galvanized where used with galvanized frames.
- E. Inserts, Bolts, and Fasteners: Manufacturer's standard units. Where items are to be built into exterior walls, hot-dip galvanize in compliance with ASTM A 153, Class C or D as applicable.
- F. Shop Applied Paint: Apply after fabrication.
 - 1. Primer: Rust-inhibitive enamel or paint, either air-drying or baking, suitable as a base for specified finish paints complying with ANSI A224.1, "Test Procedure and Acceptance Criteria for Prime Painted Steel Surfaces for Steel Door Frames."

2.3 FRAMES

- A. Provide metal frames for doors, transoms, sidelights, borrowed lights, and other openings, of types and styles as shown on drawings and schedules. Conceal fastenings, unless otherwise indicated. Fabricate frames of minimum 16-gage cold-rolled steel.
 - 1. Fabricate frames with mitered, coped, or welded corners.
 - 2. Form exterior frames from 14-gage hot dipped A60 galvanized steel.
- B. Door Silencers: Except on weatherstripped frames, drill stops to receive 3 silencers on strike jambs of single-door frames and 2 silencers on heads of double-door frames.
- C. Plaster Guards: Provide minimum 26-gage steel plaster guards or mortar boxes at back of hardware cutouts where mortar or other materials might obstruct hardware operation and to close off interior of openings.

2.4 FABRICATION

- A. Fabricate steel frame units to be rigid, neat in appearance and free from defects, warp or buckle. Wherever practicable, fit and assemble units in manufacturer's plant. Clearly identify work that cannot be permanently factory-assembled before shipment, to assure proper assembly at project site. Comply with ANSI/SDI-100 requirements.
 - 1. Internal Construction: Manufacturer's standard honeycomb, polyurethane, unitized steel grid, vertical steel stiffeners, or rigid mineral fiber core with internal sound deadener on inside of face sheets where appropriate in accordance with SDI standards.
 - 2. Clearances: Not more than 1/8 inch at jambs and heads except between non-fire-rated pairs of doors not more than 1/4 inch. Not more than 3/4 inch at bottom.
- B. Tolerances: Comply with SDI 117 "Manufacturing Tolerances Standard Steel Doors and Frames."
- C. Fabricate frames, concealed stiffeners, reinforcement, edge channels, louvers and moldings from either cold-rolled or hot-rolled steel.
- D. Fabricate exterior frames from galvanized sheet steel in accordance with SDI-112. Close top and bottom edges of exterior doors as integral part of door construction or by addition of minimum 16-gage inverted steel channels.
- E. Exposed Fasteners: Unless otherwise indicated, provide countersunk flat or oval heads for exposed screws and bolts.
- F. Finish Hardware Preparation: Prepare doors and frames to receive mortised and concealed hardware in accordance with final Door Hardware Schedule and templates provided by hardware supplier. Comply with applicable requirements of ANSI A115 Series Specifications for door and frame preparation for hardware.
 - 1. For concealed hardware, provide space, cutouts, reinforcing and provisions for fastening in doors and frames, as applicable.
- G. Reinforce doors and frames to receive surface-applied hardware. Drilling and tapping for surface-applied hardware to be done at project site.

- H. Locate hardware as indicated on final shop drawings or, if not indicated, in accordance with "Recommended Locations for Builder's Hardware on Standard Steel Doors and Frames," published by Door and Hardware Institute.
- I. Shop Painting: Clean, treat, and paint exposed surfaces of steel frame units, including galvanized surfaces.
 - 1. Clean steel surfaces of mill scale, rust, oil, grease, dirt, and other foreign materials before application of paint.
 - 2. Apply shop coat of prime paint of even consistency to provide a uniformly finished surface ready to receive finish paint.
- J. Glazing Stops: Minimum 20 gage steel or .040-inch-thick aluminum.
 - 1. Provide non-removable stops on outside of exterior doors and on secure side of interior doors for glass, louvers, and other panels in doors.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install standard steel frames, and accessories in accordance with final shop drawings, manufacturer's data, and as herein specified.
- B. Placing Frames: Comply with provisions of SDI-105 "Recommended Erection Instructions For Steel Frames," unless otherwise indicated.
 - 1. Except for frames located at existing concrete, masonry or drywall installations, place frames prior to construction of enclosing walls and ceilings. Set frames accurately in position, plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is completed, remove temporary braces and spreaders leaving surfaces smooth and undamaged.
 - 2. In masonry construction, locate 3 wall anchors per jamb adjacent to hinge location on hinge jamb and at corresponding heights on strike jamb. Acceptable anchors include masonry wire anchors and masonry Tee anchors. Provide four (4) wall anchors per jamb for frame over 7'-2" high.
 - 3. At existing concrete or masonry construction, provide 3 completed opening anchors per jamb adjacent to hinge location on hinge jamb and at corresponding heights on strike jamb, set frames and secure to adjacent construction with bolts and masonry anchorage devices.
 - a. Countersink anchors, and fill and make smooth, flush, and invisible on exposed faces.
 - 4. Install fire-rated frames in accordance with NFPA Standard No. 80.
 - 5. In metal stud partitions, install at least 3 wall anchors per jamb at hinge and strike levels. In closed steel stud partitions, attach wall anchors to studs with screws.
 - 6. At existing in-place drywall partitions install knock down slip-on drywall frames.
 - 7. Install fire-rated doors with clearances as specified in NFPA Standard No. 80.

3.2 ADJUST AND CLEAN

- A. Prime Coat Touch-up: Immediately after erection, sand smooth any rusted or damaged areas of prime coat and apply touch-up of compatible air-drying primer.
- B. Protection Removal: Immediately prior to final inspection, remove protective plastic wrappings from prefinished doors.
- C. Final Adjustments: Check and readjust operating hardware items, leaving steel frames undamaged and in complete and proper operating condition.

END OF SECTION

FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01 Specification sections, apply to of this section.

1.2 SUMMARY

- A. This section includes:
1. Extent and location of each type of flush wood door is indicated on drawings and in schedules.
 2. Types of doors required include the following:
 - a. Solid core flush wood doors with wood veneer faces.
 3. Factory-finishing of flush wood doors is included in this section.
 4. Factory-prefitting to frames and factory-premachining for hardware for wood doors is included in this section.
- B. The following sections contain requirements that relate to this Section:
1. Division 08 Section "Standard Steel Doors and Frames" for steel doors and frames.
 2. Division 08 Section "Door Hardware" for door hardware.
 3. Division 08 Section "Glazing" for glass and glazing.
 4. Division 09 Section "Painting" for painting light frames.

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections.
1. Substitutions for products as specified MUST be submitted in accordance with Division 01. Substitute products not submitted in accordance with Division 1 Section "Product Requirements" will NOT be considered.
- B. Product Data: Door manufacturer's technical data for each type of door, including details of core and edge construction, trim for openings and louvers, and factory-finishing specifications.
- C. Shop Drawings: Submit shop drawings indicating location and size of each door, elevation of each kind of door, details of construction, location and extent of hardware blocking, fire ratings, requirements for factory finishing and other pertinent data.
1. For factory-premachined doors, indicate dimensions and locations of cutouts for locksets and other cutouts adjacent to light openings.

- D. Samples: Submit samples, 1-0" square or as indicated, for the following:
 - 1. Doors for Transparent Finish: Door faces with solid wood edging representing typical range of color and grain for each species of veneer and solid lumber required.
 - 2. Factory-Finished Doors: Each type of factory finish required.

1.4 QUALITY ASSURANCE

- A. Manufacturer: Obtain doors from a single manufacturer.
- B. Quality Standards: Comply with the following standards:
 - 1. NWWDA Quality Standard: I.S.1 "Industry Standard for Wood Flush Doors," of National Wood Window and Door Association (NWWDA).
 - 2. AWI Quality Standards: "Architectural Woodwork Quality Standards," including Section 1300 "Architectural Flush Doors", of Architectural Woodwork Institute (AWI) for grade of door, core construction, finish and other requirements exceeding those of NWWDS quality standard.
- C. NWWDA Quality Marking: Mark each wood door with NWWDA Wood Flush Door Certification Hallmark certifying compliance with applicable requirements of NWWDA I.S. 1 Series.
- D. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 252.
 - 1. Test Pressure: After 5 minutes into the test, the neutral pressure level in furnace shall be established at 40 inches or less above the sill.
 - 2. Oversize, Fire-Rated Wood Doors: For door assemblies exceeding sizes of tested assemblies, provide oversize fire door label or certificate of inspection, from a testing and inspecting agency acceptable to authorities having jurisdiction, stating that doors comply with requirements of design, materials, and construction.
 - 3. Temperature-Rise Rating: At exit enclosures, provide doors that have a temperature-rise rating of 450 deg F maximum in 30 minutes of fire exposure.

1.5 PRODUCT DELIVERY, STORAGE, AND HANDLING

- A. Protect doors during transit, storage and handling to prevent damage, soiling and deterioration. Comply with requirements of referenced standards and recommendations of NWWDA pamphlet "How to Store, Handle, Finish, Install, and Maintain Wood Doors," as well as with manufacturer's instructions.
- B. Identify each door with individual opening numbers which correlate with designation system used on shop drawings for door, frames and hardware, using temporary, removable or concealed markings.

1.6 PROJECT CONDITIONS

- A. Conditioning: Do not deliver or install doors until conditions for temperature and relative humidity have been stabilized and will be maintained in storage and installation areas during remainder of construction period to comply with the following requirements applicable to project's geographical location:
1. Referenced AWI quality standard including Section 100-S-3 "Moisture Content."

1.7 WARRANTY

- A. General: Warranties shall be in addition to, and not a limitation of, other rights the Owner may have under the Contract Documents.
- B. Door Manufacturer's Warranty: Submit written agreement on door manufacturer's standard form signed by Manufacturer, Installer and Contractor, agreeing to repair or replace defective doors which have warped (bow, cup or twist) or that show telegraphing of core construction in face veneers, or do not conform to tolerance limitations of referenced quality standards.
1. Warranty shall also include reinstallation which may be required due to repair or replacement of defective doors where defect was not apparent to hanging.
 2. Warranty shall be in effect during following period of time after date of Substantial Completion.
 3. Solid Core Interior Doors: Life of Installation.
- C. Contractor's Responsibilities: Replace or refinish doors where Contractor's work contributed to rejection or to voiding of manufacturer's warranty.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturer: Subject to compliance with requirements, provide products of one of the following.
1. Solid Core Doors with Wood Veneer Faces:
 - a. Algoma Hardwoods, Inc.
 - b. Baillargeon Doors, Inc.
 - c. Doors, Incorporated.
 - d. Eggers Industries, Architectural Door Division.
 - e. Mohawk Flush Doors, Inc.
 - f. Oshkosh Architectural Door Company.

2.2 INTERIOR FLUSH WOOD DOORS

- A. Solid Core Doors for Transparent Finish: Comply with the following requirements:
1. Faces: Select Maple, plain sliced to match existing doors.
 2. AWI Grade: Premium, Grade AA
 3. Construction: PC-5 (Particleboard core, 5-ply).

4. Blocking: Provide wood blocking in particleboard core as needed to eliminate through-bolting hardware and as follows:
 - a. 5-inch (125 mm) top-rail blocking, in doors indicated to have closers.
 - b. 5-inch (125 mm) bottom-rail blocking, in doors indicated to have kick, mop or armor plates.
 - c. 5-inch (125 mm) mid-rail blocking, in doors indicated to have exit devices.
5. Edge Veneer: Match Door Face, Typical at all doors.

2.3 FIRE-RATED SOLID CORE DOORS

- A. Faces and AWI Grade: Provide faces and grade to match non-rated doors in same area of building, unless otherwise indicated.
- B. Construction: Construction and core specified above for type of face indicated or manufacturer's standard mineral-core construction as needed to provide fire rating indicated.
 1. Provide intumescent strip built inside the door by being embedded beneath the outer stile and has no impact on door appearance or function.
- C. Blocking: For mineral-core doors, provide composite blocking with improved screw-holding capability approved for use in doors as needed to eliminate through-bolting hardware.
 1. 5-inch (125-mm) top-rail blocking.
 2. 4-1/2-by-10-inch (114-by-250-mm) lock blocks or 5-inch (125-mm) mid-rail blocking, in doors indicated to have exit devices.
- D. Edge Construction: Provide edge construction with intumescent seals concealed by outer stile matching face veneer, and laminated backing at hinge stiles for improved screw-holding capability and split resistance.

2.4 LIGHT FRAMES

- A. Wood Beads for Light Openings in Wood Doors and Fire Doors: Manufacturer's standard wood beads matching veneer species of door faces.
 1. Provide manufacturer's standard fire-rated wood beads at fire-rated doors.
- B. Metal Frames for Light Openings in Wood Doors and Fire Doors: Manufacturer's standard frame formed of 0.0478-inch- (1.2-mm-) thick, cold-rolled steel sheet; factory primed and approved for use in doors of fire rating indicated.
 1. Refer to Division 09 Section "Painting" for field painted finish.
 - a. Color: Match door frames.

2.5 FABRICATION

- A. Fabricate flush wood doors to produce doors complying with following requirements:
 - 1. Factory-prefit and pre-machine doors to fit frame opening sizes indicated with the following uniform clearances and bevels:
 - a. Comply with tolerance requirements of AWI for pre-fitting. Comply with final hardware schedules and door frame shop drawings and with hardware templates.
- B. Openings: Cut and trim openings through doors to comply with applicable requirements of referenced standards for kind(s) of doors required.
 - 1. Light Openings: Trim openings with manufacturer's standard wood moldings.

2.6 FACTORY FINISHING

- A. General: Comply with referenced AWI quality standard including Section 1500 "Factory Finishing".
- B. Prefinished wood doors at factory.
- C. Transparent Finish: Comply with requirements indicated for grade, finish system, staining effect and sheen.
 - 1. AWI Grade: Premium.
 - 2. Finish: Manufacturer's standard finish with performance requirements comparable to either AWI System TR-4 conversion varnish or AWI System TR-6 catalyzed polyurethane.
 - 3. Staining: Match approved sample for color.
 - 4. Effect: Open grain finish.
 - 5. Sheen: Satin-medium rubbed effect.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine installed door frames prior to hanging door:
 - 1. Verify that frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with plumb jambs and level heads.
 - 2. Reject doors with defects.
- B. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation see Division 8 Section "Finish Hardware" section of these specifications.

- B. Manufacturer's Instructions: Install wood doors to comply with manufacturer's instructions and referenced AWI standard and as indicated.
 - 1. Install fire-rated doors in corresponding fire-rated frames in accordance with requirements of NFPA No. 80.
- C. Job-Fit Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted with fire-rated doors. Machine doors for hardware. Seal cut surfaces after fitting and machining.
 - 1. Fitting Clearances for Non-Rated Doors: Provide 1/8" at jambs and heads; 1/16" per leaf at meeting stiles for pairs of doors; and 1/8" from bottom of door to top of decorative floor finish or covering. Where threshold is shown or scheduled, provide 1/4" clearance from bottom of door to top of threshold.
 - 2. Fitting Clearances for Fire-Rated Doors: Comply with NFPA 80.
 - 3. Bevel non-rated doors 1/8" in 2" at lock and hinge edges.
 - 4. Bevel fire-rated doors 1/8" in 2" in lock edge; trim stiles and rails only to extent permitted by labeling agency.
- D. Prefit Doors: Fit to frames for uniform clearance at each edge.
- E. Factory-Finished Doors: Restore finish before installation, if fitting or machining is required at the job site.

3.3 ADJUSTING AND PROTECTION

- A. Operation: Re-hang or replace doors which do not swing or operate freely.
- B. Finished Doors: Refinish or replace doors damaged during installation.
- C. Protect doors as recommended by door manufacturer to assure that wood doors will be without damage or deterioration at time of Substantial Completion.

END OF SECTION

ACCESS DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawing and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

- 1. Wall access doors and frames.
- 2. Fire-rated wall access doors and frames.
- 3. Ceiling access doors and frames.
- 4. Fire-rated ceiling access doors and frames.

- B. Related Sections include the following:

- 1. Division 03 Section "Cast-in-Place Concrete" for blocking out openings for access doors and frames in concrete.
- 2. Division 04 Section "Unit Masonry" for anchoring and grouting access door frames set in masonry construction.
- 3. Division 07 Section "Roof Accessories" for roof hatches.
- 4. Division 08 Section "Door Hardware" for mortise or rim cylinder locks and master keying.
- 5. Division 09 Section "Acoustical Tile Ceilings" for suspended acoustical tile ceilings.
- 6. Division 22 Section "Facility Storm Drainage Piping" for connection of floor door drainage couplings to drains.
- 7. Division 23 Section "Air Duct Accessories" for heating and air-conditioning duct access doors.

1.3 SUBMITTALS

- A. Product Data: For each type of door and frame indicated. Include construction details relative to materials, individual components and profiles, finishes, and fire ratings (if required) for access doors and frames.
- B. Shop Drawings: Show fabrication and installation details of customized doors and frames. Include plans, elevations, sections, details, and attachments to other Work.
- C. Samples: For each door face material, at least 3 by 5 inches (75 by 125 mm) in size, in specified finish.

- D. Schedule: Provide complete door and frame schedule, including types, general locations, sizes, construction details, latching or locking provisions, and other data pertinent to installation.
- E. Coordination Drawings: Reflected ceiling plans drawn to scale and coordinating penetrations and ceiling-mounted items with concealed framing, suspension systems, piping, ductwork, and other construction. Show the following:
 - 1. Method of attaching door frames to surrounding construction.
 - 2. Ceiling-mounted items including access doors and frames, lighting fixtures, diffusers, grilles, speakers, sprinklers, and special trim.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain doors and frames through one source from a single manufacturer.
- B. Fire-Rated Access Doors and Frames: Units complying with NFPA 80 that are identical to access door and frame assemblies tested for fire-test-response characteristics per the following test method and that are labeled and listed by UL, ITS, or another testing and inspecting agency acceptable to authorities having jurisdiction:
 - 1. NFPA 252 or UL 10B for vertical access doors.
 - 2. ASTM E 119, UBC Standard 7.1 or UL 263 for horizontal access doors and frames.
- C. Size Variations: Obtain Architect's acceptance of manufacturer's standard-size units, which may vary slightly from sizes indicated.

1.5 COORDINATION

- A. Verification: Determine specific locations and sizes for access doors needed to gain access to concealed equipment, and indicate on schedule specified in "Submittals" Article.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Acudor; www.acudor.com.
 - 2. Babcock-Davis; www.babcockdavis.com.
 - 3. JL Industries / Activar Construction Products Group, Inc; www.activarcpg.com/jl-industries.
 - 4. Karp Associates, Inc; www.karpinc.com.
 - 5. Larsen's Manufacturing Company: www.larsenmfg.com.
 - 6. Milcor / Hart & Cooley Inc; www.milcorinc.com.
 - 7. Nystrom; www.nystrom.com.

2.2 MATERIALS

- A. Steel Plates, Shapes, and Bars: ASTM A 36/A 36M.

- B. Cold-Rolled Steel Sheets: ASTM A 366/A 366M, Commercial Steel (CS), or ASTM A 620/A 620M, Drawing Steel (DS), Type B; stretcher-leveled standard of flatness; with minimum thickness indicated representing specified nominal thickness according to ASTM A 568/A 568M. Electrolytic zinc-coated steel sheet, complying with ASTM A 591/A 591M, Class C coating, may be substituted at fabricator's option.
- C. Electrolytic Zinc-Coated Steel Sheet: ASTM A 591/A 591M, Commercial Steel (CS), with Class C coating and phosphate treatment to prepare surface for painting; with minimum thickness indicated representing specified nominal thickness according to ASTM A 568/A 568M for uncoated base metal.
- D. Drywall Beads: Edge trim formed from 0.0299-inch (0.76-mm) zinc-coated steel sheet formed to receive joint compound and in size to suit thickness of gypsum board.

2.3 PAINT

- A. Shop Primer for Ferrous Metal: Fast-curing, lead- and chromate-free, universal modified-alkyd primer complying with performance requirements in FS TT-P-664; selected for good resistance to normal atmospheric corrosion, compatibility with finish paint systems indicated, and capability to provide a sound foundation for field-applied topcoats despite prolonged exposure.
- B. Shop Primer for Metallic-Coated Steel: Organic zinc-rich primer complying with SSPC-Paint 20 and compatible with topcoat.
- C. Galvanizing Repair Paint: High-zinc-dust-content paint for regalvanizing welds in steel, complying with SSPC-Paint 20.

2.4 ACCESS DOORS AND FRAMES

- A. Flush, Uninsulated, Fire-Rated Access Doors and Frames with Exposed Trim: Fabricated from steel sheet.
 - 1. Locations: Masonry walls.
 - 2. Fire-Resistance Rating: As indicated.
 - 3. Temperature Rise Rating: 250 deg F (139 deg C) at the end of 30 minutes.
 - 4. Door: Minimum 0.060-inch- (1.5-mm-) thick sheet metal, flush construction.
 - 5. Frame: Minimum 0.060-inch- (1.5-mm-) thick sheet metal with 1-inch- (25-mm-) wide, surface-mounted trim.
 - 6. Hinges: Continuous piano hinge.
 - 7. Automatic Closer: Spring type.
 - 8. Latch: Self-latching bolt operated by key with interior release.
- B. Flush, Uninsulated, Fire-Rated Access Doors and Trimless Frames: Fabricated from steel sheet.
 - 1. Locations: Gypsum board wall and ceiling surfaces.
 - 2. Fire-Resistance Rating: As indicated.

3. Temperature Rise Rating: 250 deg F (139 deg C) at the end of 30 minutes.
 4. Door: Minimum 0.060-inch- (1.5-mm-) thick sheet metal, flush construction.
 5. Frame: Minimum 0.060-inch- (1.5-mm-) thick sheet metal with drywall bead.
 6. Hinges: Continuous piano hinge.
 7. Automatic Closer: Spring type.
 8. Latch: Self-latching bolt operated by key with interior release.
- C. Flush Access Doors and Frames with Exposed Trim: Fabricated from steel sheet.
1. Locations: Masonry wall surfaces.
 2. Door: Minimum 0.060-inch- (1.5-mm-) thick sheet metal, set flush with exposed face flange of frame.
 3. Frame: Minimum 0.060-inch- (1.5-mm-) thick sheet metal with 1-inch- (25-mm-) wide, surface-mounted trim.
 4. Hinges: Continuous piano hinge.
 5. Latch: Screwdriver-operated cam latch.
- D. Flush Access Doors and Trimless Frames: Fabricated from steel sheet.
1. Locations: Gypsum board wall and ceiling surfaces.
 2. Door: Minimum 0.060-inch- (1.5-mm-) thick sheet metal, set flush with surrounding finish surfaces.
 3. Frame: Minimum 0.060-inch- (1.5-mm-) thick sheet metal with drywall bead.
 4. Hinges: Concealed continuous piano hinge.
 5. Latch: Screwdriver-operated cam latch.
- E. Recessed Access Doors and Trimless Frames: Fabricated from steel sheet.
1. Locations: Gypsum board wall and ceiling surfaces.
 2. Door: Minimum 0.060-inch- (1.5-mm-) thick sheet metal in the form of a pan recessed 5/8 inch (16 mm) gypsum board infill.
 3. Frame: Minimum 0.060-inch- (1.5-mm-) thick sheet metal with drywall bead for gypsum board surfaces.
 4. Hinges: Concealed pivoting rod hinge.
 5. Latch: Screwdriver-operated cam latch with plastic grommet for access through pan recess.

2.5 FABRICATION

- A. General: Provide access door assemblies manufactured as integral units ready for installation.
- B. Metal Surfaces: For metal surfaces exposed to view in the completed Work, provide materials with smooth, flat surfaces without blemishes. Do not use materials with exposed pitting, seam marks, roller marks, rolled trade names, or roughness.
- C. Steel Doors and Frames: Grind exposed welds smooth and flush with adjacent surfaces. Furnish attachment devices and fasteners of type required to secure access panels to types of supports indicated.
 - 1. Exposed Flanges: Nominal 1 to 1-1/2 inches (25 to 38 mm) wide around perimeter of frame.
 - 2. For trimless frames with drywall bead for installation in gypsum board assembly, provide edge trim for gypsum board securely attached to perimeter of frames.
 - 3. Provide mounting holes in frames to attach frames to metal or wood framing in plaster and drywall construction and to attach masonry anchors in masonry construction. Furnish adjustable metal masonry anchors.
- D. Recessed Access Doors: Form face of panel to provide recess for application of applied finish. Reinforce panel as required to prevent buckling.
- E. Latching Mechanisms: Furnish number required to hold doors in flush, smooth plane when closed.
 - 1. For recessed panel doors, provide access sleeves for each locking device. Furnish plastic grommets and install in holes cut through finish.

2.6 FINISHES, GENERAL

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Finish metal fabrications after assembly.

2.7 STEEL FINISHES

- A. Surface Preparation: Prepare uncoated ferrous-metal surfaces to comply with minimum requirements indicated below for SSPC surface-preparation specifications and environmental exposure conditions of installed metal fabrications:
 - 1. Interiors (SSPC Zone 1A): SSPC-SP 3, "Power Tool Cleaning."
- B. Apply shop primer to uncoated surfaces of metal fabrications. Comply with SSPC-PA 1, "Paint Application Specification No. 1," for shop painting.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Advise installers of other work about specific requirements relating to access door and floor door installation, including sizes of openings to receive access door and frame, as well as locations of supports, inserts, and anchoring devices.

3.2 INSTALLATION

- A. Comply with manufacturer's written instructions for installing access doors and frames.
- B. Set frames accurately in position and attach securely to supports with plane of face panels aligned with adjacent finish surfaces.
- C. Install access doors with trimless frames flush with adjacent finish surfaces or recessed to receive finish material.

3.3 ADJUSTING AND CLEANING

- A. Adjust doors and hardware after installation for proper operation.
- B. Remove and replace doors and frames that are warped, bowed, or otherwise damaged.

****END OF SECTION****

ALUMINUM ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification sections, apply to work of this section.

1.2 SUMMARY

- A. Section Includes:
- B. Related Sections:
 - 1. Division 07 Section "Joint Sealants" for caulking at storefront systems.
 - 2. Division 08 Section "Glazing" for glass to be installed in storefront systems.

1.3 PERFORMANCE REQUIREMENTS

- A. General: Provide aluminum-framed systems, including anchorage, capable of withstanding, without failure, the effects of the following:
 - 1. Structural loads.
 - 2. Thermal movements.
 - 3. Movements of supporting structure indicated on Drawings including, but not limited to, story drift and deflection from uniformly distributed and concentrated live loads.
 - 4. Dimensional tolerances of building frame and other adjacent construction.
 - 5. Failure includes the following:
 - a. Deflection exceeding specified limits.
 - b. Thermal stresses transferred to building structure.
 - c. Framing members transferring stresses, including those caused by thermal and structural movements, to glazing.
 - d. Glazing-to-glazing contact.
 - e. Noise or vibration created by wind and thermal and structural movements.
 - f. Loosening or weakening of fasteners, attachments, and other components.
 - g. Sealant failure.
 - h. Failure of operating units to function properly.

- B. Structural Loads:
1. Show design loads determined by Project's structural engineer on Drawings or insert loads in two subparagraphs below. Verify requirements of authorities having jurisdiction. See Evaluations.
 2. Thermal Movement: Provide systems capable of withstanding thermal movements resulting from an ambient temperature range of 120°F (67°C), that could cause a metal surface temperature range of 180°F (100°C) within the framing system.
 3. Wind Loading: Provide assemblies capable of withstanding a uniform test pressure of 25 psf inward and 25 psf outward when tested in accordance with ASTM E 330.
- C. Deflection of Framing Members:
1. Deflection Normal to Wall Plane: Limited to 1/175 of clear span for spans up to 13 feet 6 inches (4.1 m) and to 1/240 of clear span plus 1/4 inch (6.35 mm) for spans greater than 13 feet 6 inches (4.1 m) or an amount that restricts edge deflection of individual glazing lites to 3/4 inch (19 mm), whichever is less.
 2. Deflection Parallel to Glazing Plane: Limited to 1/360 of clear span or 1/8 inch (3.2 mm), whichever is the smaller amount not exceeding that which reduces glazing bite to less than 75 percent of design dimension and that which reduces edge clearance between framing members and glazing or other fixed components directly below to less than 1/8 inch (3.2 mm) and clearance between members and operable units directly below to less than 1/16 inch (1.5 mm).
- D. Structural-Test Performance: Provide aluminum-framed systems tested according to ASTM E 330 as follows:
1. When tested at positive and negative wind-load design pressures, systems do not evidence deflection exceeding specified limits.
 2. When tested at 150 percent of positive and negative wind-load design pressures, systems, including anchorage, do not evidence material failures, structural distress, and permanent deformation of main framing members exceeding 0.2 percent of span.
 3. Test Durations: As required by design wind velocity but not less than 10 seconds.
- E. Aluminum Entrance Transmission Characteristics: Provide entrance doors with jamb and head frames that comply with requirements indicated for transmission characteristics.
1. Air Infiltration: Provide doors with an air infiltration rate of not more than 0.50 CFM for single doors and 1.0 for pairs of doors when tested in accordance with ASTM E 283 at an inward test pressure differential of 1.567 psf.
 2. Condensation Resistance: Provide entrance door units tested for thermal performance in accordance with AAMA 1502 showing a condensation resistance factor (CRF) of not less than 48.

1.4 SUBMITTALS:

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections.
 - 1. Substitutions for products as specified MUST be submitted in accordance with Division 1. Substitute products not submitted in accordance with Division 1 Section "Product Requirements" will NOT be considered.
- B. Product Data: Submit manufacturer's product specifications, technical product data, standard details, and installation recommendations for each type of entrance and storefront product required. Include the following information:
 - 1. Fabrication methods.
 - 2. Finishing.
 - 3. Accessories.
- C. Shop Drawings: Submit shop drawings for fabrication and installation of entrances and storefronts, including the following:
 - 1. Elevations.
 - 2. Detail sections of typical composite members.
 - 3. Hardware, mounting heights.
 - 4. Anchorages and reinforcements.
 - 5. Glazing details.
- D. Samples: Submit pairs of samples of each type and color of aluminum finish, on 12" long sections of extrusions or formed shapes and on 6" square sheets. Where color or texture variations are anticipated, include 2 or more units in each set of samples indicating extreme limits of variations.
- E. Certification: Provide certified test results showing that entrance and storefront systems have been tested by a recognized testing laboratory or agency and comply with specified performance characteristics.

1.5 QUALITY ASSURANCE:

- A. Installer's Qualifications: Entrances and storefront shall be installed by a firm that has not less than 5-years successful experience in the installation of systems similar to those required.
- B. Design Criteria: Drawings are based on one manufacturer's entrance and storefront system. Another manufacturer's system of a similar and equivalent nature will be acceptable when, in the Architect's sole judgment, differences do not materially detract from the design concept or intended performance.

1.6 PROJECT CONDITIONS:

- A. Field Measurements: Check openings by field measurement before fabrication to ensure proper fitting of work; show measurements on final shop drawings. Coordinate fabrication schedule with construction progress to avoid delay in the work. Where necessary, proceed with fabrication without field measurement, and coordinate fabrication tolerances to ensure proper fit.

1.7 WARRANTY:

- A. Special Product Warranty: Submit a written warranty, executed by the Contractor, Installer and Manufacturer, agreeing to repair or replace units (including reglazing) which fail in materials or workmanship within the specified warranty period. Failures include, but are not necessarily limited to structural failures including excessive deflection, excessive leakage or air infiltration, faulty operation, and deterioration of metals, metal finishes and other materials beyond normal weathering. This warranty shall be in addition to and not a limitation of other rights the Owner may have against the Contractor under the Contract Documents.

1. Warranty period for aluminum entrances and storefront is 3 years after the date of substantial completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS:

- A. Manufacturer: Subject to compliance with requirements, provide Kawneer Co. "451T" System or approved equal from one of the following:
1. Tube Lite.
 2. EFCO.
 3. Special Lite.

2.2 MATERIALS:

- A. Aluminum Members: Provide alloy and temper recommended by the manufacturer for strength, corrosion resistance, and application of required finish; comply with ASTM B 221 for extrusions and ASTM B 209 for sheet or plate.
- B. Fasteners: Provide fasteners of aluminum, nonmagnetic stainless steel, or other materials warranted by the manufacturer to be non-corrosive and compatible with aluminum components, hardware, anchors and other components.
1. Reinforcement: Where fasteners screw-anchor into aluminum less than 0.125" thick, reinforce the interior with aluminum or nonmagnetic stainless steel to receive screw threads, or provide standard non-corrosive pressed-in splined grommet nuts.
- C. Concealed Flashing: Provide 26 gage minimum dead-soft stainless steel, or 0.026" minimum extruded aluminum of alloy and type selected by manufacturer for compatibility with other components.

- D. Brackets and Reinforcements: Where feasible, provide high-strength aluminum brackets and reinforcements; otherwise provide nonmagnetic stainless steel or hot-dip galvanized steel complying with ASTM A 386.
- E. Concrete/Masonry Inserts: Provide concrete and masonry inserts fabricated from cast-iron, malleable iron, or hot-dip galvanized steel complying with ASTM A 386.
- F. Compression Weatherstripping: Provide the manufacturer's standard replaceable compressible weatherstripping gaskets of molded neoprene complying with ASTM D 2000 or molded PVC complying with ASTM D 2287.
- G. Sliding Weatherstripping: Provide the manufacturer's standard replaceable weatherstripping of wool, polypropylene, or nylon woven pile, with nylon fabric or aluminum strip backing, complying with AAMA 701.2.
- H. Glass and Glazing Materials: Glass and glazing materials shall comply with requirements of "Glazing" section of these specifications.

2.3 COMPONENTS:

- A. Storefront Framing System: Provide inside-outside matched resilient flush-glazed storefront framing system with provisions for glass replacement. Shop-fabricate and pre-assemble frame components where possible.
 - 1. Thermal-Break Construction: Fabricate storefront framing system with integrally concealed, low conductance thermal barrier, located between exterior materials and exposed interior members to eliminate direct metal-to-metal contact. Use manufacturer's standard construction that has been in use for similar projects for period of not less than 3 years.

2.4 HARDWARE

- A. General: Refer to hardware section in Division-8 for requirements for hardware items other than those indicated to be provided by the aluminum entrance manufacturer.

2.5 FABRICATION

- A. General: Sizes of door and frame units, and profile requirements, are indicated on drawings. Variable dimensions are indicated, with maximum and minimum dimensions required to achieve design requirements and coordination with other work.
- B. Prefabrication: Before shipment to the project site, complete fabrication, assembly, finishing, hardware application, and other work to the greatest extent possible. Disassemble components only as necessary for shipment and installation.
 - 1. Pre-glaze door and frame units to greatest extent possible.
 - 2. Do not drill and tap for surface-mounted hardware items until time of installation of project site.
 - 3. Perform fabrication operations, including cutting, fitting, forming, drilling and grinding of metal work to prevent damage to exposed finish surfaces. For hardware, perform these operations prior to application of finishes.

- C. Welding: Comply with AWS recommendations; grind exposed welds smooth and restore mechanical finish.
- D. Reinforcing: Install reinforcing as required for hardware and necessary for performance requirements, sag resistance and rigidity.
 - 1. Attachments of all hardware shall be made using machine screws which are supplied by the manufacturer.
 - 2. All holes shall be drilled and tapped using the recommended drill size for the tap required.
 - 3. Frame stops shall be applied stop. Minimum 5/8" high x minimum 1¼" wide.
 - 4. Frame tubes sections should be closed back, minimum of 1/8" wall thickness.
 - 5. Door skins should be minimum of 1/8" wall thickness.
 - 6. Where hardware is to be attached to frame stop (i.e., exit device strike, door closer shoe), a piece of solid bar stock aluminum sized to fill the frame stop void x 18" long shall be securely attached to the frame tube.
 - 7. Where it is not practical to have solid bar stock reinforcement at attachment points, use Riv-Nuts for attachment.
- E. Dissimilar Metals: Separate dissimilar metals with zinc chromate primer, bituminous paint, or other separator that will prevent corrosion.
- F. Continuity: Maintain accurate relation of planes and angles, with hairline fit of contacting members.
 - 1. Uniformity of Finish: Abutting extruded aluminum members shall not have an integral color or texture variation greater than half the range indicated in the sample pair submittal.
- G. Fasteners: Conceal fasteners wherever possible.
- H. Weatherstripping: For exterior doors, provide compression weatherstripping against fixed stops; at other edges, provide sliding weatherstripping retained in adjustable strip mortised into door edge.
 - 1. Provide EPDM or vinyl blade gasket weatherstripping in bottom door rail, adjustable for contact with threshold.
 - 2. At interior doors and other locations without weatherstripping, provide neoprene silencers on stops to prevent metal-to-metal contact.
 - 3. Provide finger guards of collapsible neoprene or PVC gasketing securely anchored into frame at hinge-jamb of center-pivoted doors.

2.6 FINISHES:

- A. High-Performance Organic Coating: AA-C12C42R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: chemical conversion coating, acid chromate-fluoride-phosphate pretreatment; Organic Coating: as specified below). Prepare, pre-treat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturer's instruction.
 - 1. Fluorocarbon 2-Coat Coating System: Manufacturer's standard 2-coat thermo-cured system, composed of specially formulated inhibitive primer and fluorocarbon color coat, with color coat containing not less than 70 percent polyvinylidene fluoride resin by weight; comply with AAMA 605.2.
 - 2. Color and Gloss: Custom color to match Architect's sample.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. Comply with manufacturer's instructions and recommendations for installation.
- B. Set units plumb, level, and true to line, without warp or rack of framing members, doors, or panels. Provide proper support and anchor securely in place.
 - 1. Separate aluminum and other corrodible metal surfaces from sources of corrosion of electrolytic action at points of contact with other materials. Comply with requirements specified under paragraph "Dissimilar Materials" in the Appendix to AAMA 101-85.
- C. Drill and tap frames and doors and apply surface-mounted hardware items. Comply with hardware manufacturer's instructions and template requirements. Use concealed fasteners wherever possible.
- D. Set sill members and other members in bed of sealant as indicated, or with joint fillers or gaskets as indicated to provide weathertight construction. Comply with requirements of Division 7 for sealant, fillers, and gaskets.
- E. Refer to Division 8 Section "Glazing" for installation of glass and other panels indicated to be glazed into doors and framing, and not pre-glazed by manufacturer.

3.2 ADJUSTING:

- A. Adjust operating hardware to function properly, for smooth operation without binding, and for weathertight closure.

3.3 CLEANING:

- A. Clean the completed system, inside and out, promptly after installation, exercising care to avoid damage to coatings.
- B. Clean glass surfaces after installation, complying with requirements contained in the "Glazing" section for cleaning and maintenance. Remove excess glazing and sealant compounds, dirt and other substances from aluminum surfaces.

SECTION 084113
ALUMINUM
ENTRANCES AND
STOREFRONTS

3.4 PROTECTION:

- A. Institute protective measures required throughout the remainder of the construction period to ensure that aluminum entrances and storefronts will be without damage or deterioration, other than normal weathering, at time of acceptance.

END OF SECTION

DOOR HARDWARE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes items of finish hardware that are required for swing, sliding, and folding doors, except hardware specified in the same sections as the doors and door frames on which it is installed.
- B. Related work specified in other sections:
 - 1. Furnishing and installing of Finish Hardware for the following items:
 - a. Division 06 Section "Interior Architectural Woodwork" for casework.
 - b. Division 26 for electrical general requirements.
 - 2. Electrical trades are responsible for roughing in, providing power and control wiring, and connecting finish hardware requiring electrical connections.
- C. Related Sections include the following:
 - 1. Division 26 Sections for connections to electrical power system and for low-voltage wiring work.

1.3 QUALITY ASSURANCE

- A. Single Source Responsibility:
 - 1. Obtain each category of hardware (hinges, latch and locksets, exit devices, closers, etc.) from a single manufacturer.
- B. Supplier Qualifications:
 - 1. An established finish hardware supplier who is a factory authorized distributor for all products required, and has display samples, inventory, and qualified personnel trained and experienced in preparing Hardware Schedules, issuing templates, and ordering, furnishing, and servicing finish hardware for architecturally designed projects.
 - 2. Supplier or supplier's representative shall meet with Owner to determine keying requirements.

C. Preinstallation Seminar:

1. Before the installation of finish hardware begins, the Contractor/Construction Manager shall request that a hardware installation seminar for the installation of Schlage AD400 series wireless locks, LCN closers and Von Duprin exit devices be conducted by the manufacturer's representative of these products. Seminar to be held at job site and attended by all installers of hardware. Examples: Aluminum doors and carpentry installers. Seminar will address proper coordination and installation of exit devices, door closers, and weatherstripping, as detailed in the finish hardware schedule for this project, with the use of installation manuals, hardware schedule, templates, physical product samples, and exit device installation videos.

1.4 SUBMITTALS

A. Hardware Schedules:

1. Submit proper number of Hardware Schedules to allow the Architect to retain two copies for his use, plus the number of copies required by the Contractor/Construction Manager for his distribution and use; but, do not submit more than six copies. Include the following:

- a. Door index, listing all doors by Architect's number, with Schedule page number where Hardware is itemized.
- b. Complete preface sheet, in the same order as the Specification, listing product categories only and manufacturers' names of items being furnished, as follows:

<u>CATEGORY</u>	<u>SPECIFIED</u>	<u>SCHEDULED</u>
Hinges	Manufacturer A	Manufacturer B
Locksets	Manufacturer X	Manufacturer X
Kick Plates	Open	Manufacturer Z

- c. Hardware locations: Refer to paragraph 3.1.B, Templates and Hardware Locations.
 - d. Opening Description: Single or pair, number, room locations, hand, active leaf, degree of swing, size, material, frame material, and UL Listed.
 - e. Hardware Description: Quantity, category, product number, and finish.
 - f. Headings that refer to the specified Hardware Set Numbers.
 - g. To facilitate checking, follow scheduling sequence specified in Hardware Sets and as outlined in Sequence and Format for the Hardware Schedule published by DHI.
 - h. Product data of each hardware item, and shop drawings where required, for special conditions and specialty hardware.
 - i. "Vertical" scheduling format only. "Horizontal" schedules will be returned "Not Approved".
 - j. Typed copy.
 - k. Double spacing of lines containing product details.
 - l. 8-1/2 x 11 inch sheets.
 - m. Consecutively numbered pages.
 - n. U.S. Standard finish symbols or BHMA finish symbols.
2. Do NOT submit hardware catalog cuts.

1.5 PRODUCT DELIVERY, STORAGE, AND HANDLING

- A. Label each item of hardware with the appropriate door number and Hardware Schedule heading number, and deliver to the installer so designated by the Contractor/Construction Manager.

PART 2 - PRODUCTS

2.1 MATERIALS

A. General:

1. Requirements for function, size, and other distinctive qualities for finish hardware are specified in the "Hardware Sets" at the end of this Section.

B. Hinges:

1. Products listed in sets are Ives 5BB1 series.
2. Equal product from any B.H.M.A. member will also be acceptable.

C. Mortise Locksets and Latchsets:

1. Function numbers are Schlage L9000 and LV9000 series as indicated in sets, with 06N Lever trim. (No substitutions)

D. Surface Closers:

1. Function numbers are LCN 4000 series. (No substitutions)

E. Kick Plates:

1. Products listed in sets are Ives 8400 series.
2. Equal product from any B.H.M.A. member will also be acceptable.

F. Wall Stops:

1. Products listed in sets are Ives model WS33.
2. Equal product from any B.H.M.A. member will also be acceptable.

G. Cylinders and Keying: All hardware components capable of being locked shall be provided with a cylinder as listed below. Cylinders shall be mortise or rim type as required by function of locking device. Provide cams or tail pieces as required.

1. Furnish Schlage Everest "29-R" 7-pin cylinders and cores factory master and grand master keyed (with factory nickel-silver pins) to a small format interchangeable core grand master system, according to Owner's instructions. Furnish two change keys for each cylinder core; one cut and one blank.
2. Supply cylinders with interchangeable construction cores for use during the construction period. Ship the final cores to Owner who shall replace construction cores with final cores and return construction cores to the hardware supplier.

3. Furnish construction master keys as required by Contractor/Construction Manager.
- H. Miscellaneous:
1. Furnish items not categorized in the above descriptions but specified by manufacturers' names in the Hardware Sets.
- I. Fasteners:
1. Furnish fasteners of the proper type, size, quantity, and finish.
 - a. Use machine screws and lead anchors for attaching hardware to concrete or masonry.
 - b. Use wall grip inserts at hollow wall construction.
 - c. Install exit devices with fasteners supplied by the exit device manufacturer.
 - d. Attach closers with wood or machine screws.
- J. Finishes:
1. Generally, Satin Chrome, US26D. Furnish finish for each item as indicated in sets.
- K. Quantities
1. Furnish one hinge for each 30 inches of door height or fraction thereof.
 2. Furnish one additional intermediate pivot for doors over 90 inches.
 3. Furnish hinges, continuous hinges, electric hinges, pivot sets, electric pivots, roller latches, exit devices, push and pull hardware, closers, overhead holders and stops, kick plates, armor plates, door edgings, bumpers, stops, seals, automatic bottoms, bottom sweeps, stop strips, weatherstripping, and thresholds for both leaves of pairs and batteries unless specified otherwise.

PART 3 – EXECUTION

3.1 INSTALLATION

- A. General:
1. Install hardware according to manufacturers' printed instructions and to template dimensions.
 2. Refer to Cylinders and Keying in Part 2 of this Section regarding replacement of construction cores with final cores.
- B. Templates and Hardware Locations:
1. Furnish hardware made to template. Supply required templates and hardware locations to the door and frame manufacturers.
 2. Dimensions are from finish floor to centerline of items.

C. Inspecting, Adjusting, and Demonstrating:

1. Provide the services of a hardware supplier's or manufacturer's representative to inspect and adjust each item of hardware to ensure proper installation and operation of every unit.
2. Replace units that cannot be adjusted to operate freely and smoothly or as intended for the application made.
3. Instruct the Owner's personnel in adjustment and maintenance of the hardware.

3.2 HARDWARE SETS:

HW SET: 01

3	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	CLASSROOM LOCK	L9070BDC 06N	626	SCH
1	EA	WALL STOP	WS33	626	IVE

HW SET: 02

3	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	PRIVACY SET	L9040BDC 06N L583-363 L283-722	626	SCH
1	EA	SURFACE CLOSER	4011 X ST-1544	689	LCN
1	EA	KICK PLATE	8400 10" X 2" LDW	630	IVE
1	EA	OVERHEAD STOP	100S	630	GLY

HW SET: 03

3	EA	HINGE	5BB1 4.5 X 4.5	652	IVE
1	EA	CLASSROOM LOCK	L9070BDC 06N	626	SCH
1	EA	SURFACE CLOSER	4011	689	LCN
1	EA	KICK PLATE	8400 10" X 2" LDW	630	IVE
1	EA	OVERHEAD STOP	900S	630	GLY
1	SET	SMOKE SEAL	2525B	BRN	NGP

END OF SECTION

GLAZING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes glazing for the following products and applications, including those specified in other Sections where glazing requirements are specified by reference to this Section:
 - 1. Doors.
 - 2. Storefront Framing.
- B. Related Sections:
 - 1. Division 08 Section "Standard Steel Doors and Frames."
 - 2. Division 08 Section "Flush Wood Doors."
- C. Safety Glass Where Required: Meet or exceed applicable current requirements of ANSI Z97.1 "Safety Glazing" and CPSC 16 CFR, Category II.

1.3 DEFINITIONS

- A. Manufacturers of Glass Products: Firms that produce primary glass, fabricated glass, or both, as defined in referenced glazing publications.
- B. Glass Thicknesses: Indicated by thickness designations according to ASTM C 1036.
- C. Interspace: Space between lites of an insulating-glass unit that contains dehydrated air or a specified gas.
- D. Deterioration of Coated Glass: Defects developed from normal use that are attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking, and other indications of deterioration in metallic coating.
- E. Deterioration of Insulating Glass: Failure of hermetic seal under normal use that is attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is the obstruction of vision by dust, moisture, or film on interior surfaces of glass.
- F. Deterioration of Laminated Glass: Defects developed from normal use that are attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning laminated glass contrary to manufacturer's written instructions. Defects include edge separation, delamination materially obstructing vision through glass, and blemishes exceeding those allowed by referenced laminated-glass standard.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Provide glazing systems capable of withstanding normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, and installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.
- B. Glass Design: Glass thickness designations indicated are minimums and are for detailing only. Confirm glass thicknesses by analyzing Project loads and in-service conditions. Provide glass lites in the thickness designations indicated for various size openings, but not less than thicknesses and in strengths (annealed or heat treated) required to meet or exceed the following criteria:
1. Glass Thicknesses: Select minimum glass thicknesses to comply with ASTM E 1300, according to the following requirements:
 - a. Specified Design Wind Loads: Not less than wind loads applicable to Project as required by ASCE 7 "Minimum Design Loads for Buildings and Other Structures": Section 6.0 "Wind Loads."
 - b. Specified Design Snow Loads: Not less than snow loads applicable to Project as required by ASCE 7, "Minimum Design Loads for Buildings and Other Structures": Section 7.0, "Snow Loads."
 - c. Maximum Lateral Deflection: For the following types of glass supported on all 4 edges, provide thickness required that limits center deflection at design wind pressure to 1/50 times the short side length or 1 inch (25 mm), whichever is less.
 - 1) For monolithic-glass lites heat treated to resist wind loads.
 - 2) For insulating glass.
 - 3) For laminated-glass lites.
- C. Thermal Movements: Provide glazing that allows for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures acting on glass framing members and glazing components. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
- D. Thermal and Optical Performance Properties: Provide glass with performance properties specified based on manufacturer's published test data, as determined according to procedures indicated below:
1. For monolithic-glass lites, properties are based on units with lites 1/4 inch thick.
 2. For laminated-glass lites, properties are based on products of construction indicated.
 3. For insulating-glass units, properties are based on units with lites 1/4 inch thick and a nominal 1/2-inch- (12.7-mm-) wide interspace.
 4. Center-of-Glass Values: Based on using LBL-44789 WINDOW 5.0 computer program for the following methodologies:
 - a. U-Factors: NFRC 100 expressed as Btu/ sq. ft. x h x deg F (W/sq. m x K).

- b. Solar Heat Gain Coefficient: NFRC 200.
- c. Solar Optical Properties: NFRC 300.

1.5 SUBMITTALS

- A. Product Data: For each glass product and glazing material indicated.
 - 1. Samples:
 - 2. Each type and thickness of glass: three (3) samples, 12 inches square.
 - 3. Gaskets and Tapes: Three (3) samples, 6 inches long; each type and shape; molded corners for each type of gasket.
- B. Glazing Schedule: Use same designations indicated on Drawings for glazed openings in preparing a schedule listing glass types and thicknesses for each size opening and location.
- C. Product Certificates: Signed by manufacturers of glass and glazing products certifying that products furnished comply with requirements.
- D. Qualification Data: For installers.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed glazing similar in material, design, and extent to that indicated for this Project; whose work has resulted in glass installations with a record of successful in-service performance; and who employs glass installers for this Project who are certified under the National Glass Association's Certified Glass Installer Program.
- B. Source Limitations for Glass: Obtain glass through one source from a single manufacturer for each glass type.
- C. Source Limitations for Glazing Accessories: Obtain glazing accessories through one source from a single manufacturer for each product and installation method indicated.
- D. Glazing for Fire-Rated Door Assemblies: Glazing for assemblies that comply with NFPA 80 and that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire-protection ratings indicated, based on testing according to NFPA 252.
- E. Glazing for Fire-Rated Window Assemblies: Glazing for assemblies that comply with NFPA 80 and that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 257.
- F. Safety Glazing Products including wired glass: Comply with testing requirements in CPSC 16 CFR 1201, Category II and ANSI Z97.1.
 - 1. Subject to compliance with requirements, obtain safety glazing products permanently marked with certification label of the Safety Glazing Certification Council or another certification agency or manufacturer acceptable to authorities having jurisdiction.
 - 2. Where glazing units, including Kind FT glass and laminated glass, are specified in Part 2 articles for glazing lites more than 9 sq. ft. (0.84 sq. m) in exposed surface area of one side, provide glazing products that comply with Category II materials, for lites 9 sq. ft. (0.84 sq. m) or less in exposed surface area of one side, provide glazing products that comply with Category I or II materials, except for hazardous locations where Category II materials are required by 16 CFR 1201 and regulations of authorities having jurisdiction.

- G. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below, unless more stringent requirements are indicated. Refer to these publications for glazing terms not otherwise defined in this Section or in referenced standards.
1. GANA Publications: GANA Laminated Division's "Laminated Glass Design Guide" and GANA's "Glazing Manual."
 2. AAMA Publications: AAMA GDSG-1, "Glass Design for Sloped Glazing," and AAMA TIR-A7, "Sloped Glazing Guidelines."
 3. IGMA Publication for Sloped Glazing: IGMA TB-3001, "Sloped Glazing Guidelines."
 4. IGMA Publication for Insulating Glass: SIGMA TM-3000, "Glazing Guidelines for Sealed Insulating Glass Units."
- H. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of the following testing and inspecting agency:
1. Insulating Glass Certification Council.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect glazing materials according to manufacturer's written instructions and as needed to prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.
- B. For insulating-glass units that will be exposed to substantial altitude changes, comply with insulating-glass manufacturer's written recommendations for venting and sealing to avoid hermetic seal ruptures.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Primary Glass Manufacturers:
 - a. AFG Industries, Inc.
 - b. Guardian Industries, Inc.
 - c. Pilkington Building Products North America
 - d. PPG Industries, Inc.
 - e. Viracon
 - f. Visteon Corp.

2.2 GLASS PRODUCTS

- A. Annealed Float Glass: ASTM C 1036, Type I (transparent flat glass), Quality-Q3; of class indicated.

- B. Heat-Treated Float Glass: ASTM C 1048; Type I (transparent flat glass); Quality-Q3; of class, kind, and condition indicated.
1. Fabrication Process: By horizontal (roller-hearth) process with roll-wave distortion parallel to bottom edge of glass as installed, unless otherwise indicated.
 2. Heat Strengthened: Provide Kind HS (heat-strengthened) float glass in place of annealed float glass where needed to resist thermal stresses induced by differential shading of individual glass lites and to comply with glass design requirements specified in Part 1 "Performance Requirements" Article.
 3. Tempered: Provide Kind FT (fully tempered) float glass in place of annealed or Kind HS (heat-strengthened) float glass where safety glass is indicated.
- C. Tinted Glass:
1. Product: Subject to compliance with requirements, provide Solarban 60 Gray as manufactured by PPG Industries, Inc. or equal by one of the above listed primary glass manufacturers
 2. Color: Gray
 3. Comply with the following properties for one-inch insulating glass with Low-E Coating:
 - a. Visible Light Transmittance: 35%
 - b. Summer U-Value: 0.28
 - c. Winter U-Value: 0.29
 - d. Solar Heat Gain Coefficient: 0.29
 - e. Shading Coefficient: 0.33
- D. Laminated Glass: ASTM C 1172, and complying with other requirements specified and with the following:
1. Interlayer: Polyvinyl butyral of 0.060 inch thickness unless indicated otherwise with a proven record of no tendency to bubble, discolor, or lose physical and mechanical properties after laminating glass lites and installation.
 - a. For polyvinyl butyral interlayers, laminate lites in autoclave with heat plus pressure.
 2. Laminating Process: Fabricate laminated glass to produce glass free of foreign substances and air or glass pockets.
- E. Wired Glass: ASTM C 1036, Type II (patterned and wired flat glass), Class 1 (clear), Quality-Q-6; and of form and mesh pattern specified.
1. UL label required on all lites.
 2. Comply with testing requirements in CPSC 16 CFR 1201, Category II.
- F. Insulating-Glass Units, General: Factory-assembled units consisting of sealed lites of glass separated by a dehydrated interspace, and complying with ASTM E 774 for Class CBA units and with requirements specified in this Article.
1. Provide Kind HS (heat-strengthened) float glass in place of annealed glass where needed to resist thermal stresses induced by differential shading of individual glass lites and to comply with glass design requirements specified in Part 1 "Performance Requirements" Article.

2. Provide Kind FT (fully tempered) glass lites where safety glass is indicated.
 3. Overall Unit Thickness and Thickness of Each Lite: Dimensions indicated for insulating-glass units are nominal and the overall thicknesses of units are measured perpendicularly from outer surfaces of glass lites at unit's edge.
 4. Sealing System: Dual seal, with primary and secondary sealants as follows:
 - a. Polyisobutylene and polysulfide or silicone.
 - 1) Silicone seal is required for all four sided or two sided structural glazing.
 5. Spacer Specifications: Manufacturer's standard spacer material and construction complying with the following requirements:
 - a. Spacer Material:
 - 1) Aluminum with mill or clear anodic finish for non-structurally glazed applications
 - 2) Aluminum with black, color anodic finish for structurally glazed applications.
 - b. Desiccant: Molecular sieve, silica gel, or blend of both.
 - c. Corner Construction: Manufacturer's standard corner construction.
- G. Low Emissivity-Coated Insulating Glass Units (Low-E): Manufacturer's standard unit with one pane coated with pyrolytic or sputtered, neutral colored, Low-E coating, on third surface of tinted insulating unit or second surface of clear insulating unit. See glass schedule for types and thicknesses.
1. Pyrolytic-Coated Float Glass: ASTM C 1376, float glass with metallic-oxide coating applied by pyrolytic deposition process during initial manufacture, and complying with other requirements specified.
 2. Sputter-Coated Float Glass: ASTM C 1376, float glass with metallic-oxide or -nitride coating deposited by vacuum deposition process after manufacture and heat treatment (if any), and complying with other requirements specified.
- H. Spandrel Glass:
1. All glass will be fully tempered.
 2. Fallout Resistance: Provide spandrel units identical to those passing the fallout-resistance test for spandrel glass specified in ASTM C 1048.
 3. Opacifier material will be either a ceramic frit or silicone opacicoat.
 - a. Ceramic-Coated Spandrel Glass: ASTM C 1048, Condition B (spandrel glass, one surface ceramic coated), Type I (transparent flat glass), Quality-Q3, and complying with other requirements specified.

- b. Coated Spandrel Float Glass: Float glass complying with other requirements specified and with the following:
 - 1) Factory apply manufacturer's standard opacifier of the following material to coated second surface of lites, with resulting products complying with Specification No. 89-1-6 in GANA Tempering Division's "Engineering Standards Manual."
 - a) Silicone opacifier material.

2.3 FIRE-RATED GLAZING PRODUCTS

- A. Film-Faced Ceramic Glazing Material: Proprietary Category II safety glazing product in the form of a 3/16-inch- (5-mm-) thick, ceramic glazing material polished on both surfaces, faced on one surface with a clear glazing film, and as follows:
 - 1. Fire-Protection Rating: As indicated for the assembly in which glazing material is installed, and permanently labeled by a testing and inspecting agency acceptable to authorities having jurisdiction.
 - 2. Product: "FireLite NT" by Nippon Electric Glass Co., Ltd., and distributed by Technical Glass Products.or SuperlitCSP
- B. Specially Tempered Monolithic Glass: Proprietary Category II safety glazing product in the form of a specially tempered 1/4-inch- (6.4-mm-) thick monolithic lite, and as follows:
 - 1. Fire-Protection Rating: As indicated for the assembly in which glazing material is installed, and permanently labeled by a testing and inspecting agency acceptable to authorities having jurisdiction.
 - 2. Product: Subject to compliance with requirements, "SuperLite 1" by SAFTI; a Division of O'Keeffe's Inc.
- C. Gel-Filled, Dual-Glazed Units: Proprietary Category II safety glazing product in the form of two lites of Condition A (uncoated surfaces), Type I (transparent flat glass), Class 1 (clear), Kind FT (fully tempered) float glass; with a perimeter metal spacer separating lites and dual-edge seal enclosing a cavity completely filled with clear, fully transparent, heat-absorbing gel.
 - 1. Fire-Protection Rating: As indicated for the assembly in which glazing material is installed, and permanently labeled by a testing and inspecting agency acceptable to authorities having jurisdiction.
 - 2. Product: Subject to compliance with requirements, "SuperLite II XL" by SAFTI; a Division of O'Keeffe's Inc.

2.4 INSULATED METAL PANELS

- A. Insulated Metal Glazing Panels: Panels shall consist of a laminated sandwich of polyisocyanurate insulation core, 0.060 Polyallomer substrate and smooth aluminum skins 0.040" thick. The entire sandwich shall be bonded under heat and pressure with permanently elastic neoprene contact adhesive.
 - 1. Panel Thickness: 1 inch unless indicated otherwise.
 - 2. Color: As selected by Architect from manufacturer's full range.
 - 3. Interior Finish: Manufacturer's standard prime coat.

4. Manufacturer: Subject to compliance with requirements, provide Laminators Inc. "Thermo Lite" System or approved equal.
- B. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum units.
 1. Brackets not exposed to weather or abrasion may be hot-dip galvanized steel complying with ASTM A 386.
 2. Provide non-staining, nonferrous shims for installation and alignment of curtain wall work.
- C. Fasteners and Accessories: Provide manufacturer's standard non-corrosive fasteners and accessories compatible with materials used in the framing system and with exposed portions.

2.5 GLAZING TAPES

- A. Back-Bedding Mastic Glazing Tapes: Preformed, butyl-based elastomeric tape with a solids content of 100 percent; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; packaged on rolls with a release paper backing; and complying with ASTM C 1281 and AAMA 800 for products indicated below:
 1. AAMA 804.3 Glazing Tape: Tremco #440; Shore A hardness of 10 at installation and not exceeding 20 upon aging.

2.6 GLAZING GASKETS

- A. Dense Compression Gaskets: Molded or extruded gaskets of material indicated below, complying with standards referenced with name of elastomer indicated below, black, and of profile and hardness required to maintain watertight seal:
 1. Silicone, ASTM C 1115.
- B. Soft Compression Gaskets: Extruded or molded, closed-cell, integral-skinned gaskets of material indicated below; complying with ASTM C 509, Type II, black; and of profile and hardness required to maintain watertight seal:
 1. Silicone.

2.7 GLAZING SEALANTS

- A. Sealant for Glazing: Meet requirements for materials and workmanship specified under Division 7 Section "Joint Sealants."
 1. Compatibility: Select glazing sealants that are compatible with one another and with other materials they will contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
 2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
 3. Colors of Exposed Glazing Sealants: As selected by Architect from manufacturer's full range.
- B. Glazing Sealants for Fire-Resistive Glazing Products: Identical to products used in test assemblies to obtain fire-protection rating.

2.8 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- C. Setting Blocks: Neoprene or EPDM 70 to 90 Shore A Hardness as recommended by manufacturer; certified non-staining and compatible with sealant. Use EPDM for units set with silicone glazing sealant.
- D. Spacers: Elastomeric blocks or continuous extrusions with a Shore, Type A durometer hardness required by glass manufacturer to maintain glass lites in place for installation indicated.
- E. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).
- F. Perimeter Insulation for Fire-Resistive Glazing: Identical to product used in test assembly to obtain fire-resistance rating.

2.9 FABRICATION OF GLAZING UNITS

- A. Fabricate glazing units in sizes required to glaze openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.
- B. Grind smooth and polish exposed glass edges and corners.
- C. Glazing Contractor, Glass Fabricator and Glass Manufacturer shall determine which areas require heat strengthening. The glazing contractor shall include in his bid and shall install heat strengthened glass where it is required by manufacturer and/or fabricator.

2.10 GLASS SCHEDULE

- A. Schedule of Glass Types:

GL-1 Tempered Monolithic Glass
Tint: Clear
Thickness: 1/4"

GL-2 Annealed Monolithic Glass
Tint: Clear
Thickness: 1/4"

GL-3 Insulated Metal Panel
Thickness: 1"
Color: As selected by Architect from manufacturer's full range.

FRGL-1 20-minute fire rated glass
For use in 20 minute rated doors only. Basis of design is Superlite I as manufactured by SAFTI First, a division of O'Keeffe's Inc., (888) 653-3333/(415) 822-5222 fax. Or approved equals.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine framing glazing, with Installer present, for compliance with the following:
 - 1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
 - 2. Presence and functioning of weep system.
 - 3. Minimum required face or edge clearances.
 - 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.

3.3 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
 - 1. Install glass in accordance with recommendations outlined in "Glazing Manual" and "Glazing Sealing Systems Manual" prepared by Flat Glass Marketing Association.
- B. Interior glazing shall be dryset with black glazing tape.
- C. Exterior glazing at entrance doors, sidelights, transoms, window wall frames, and similar members shall be installed with dryset gasket glazing.
- D. Glazing channel dimensions, as indicated on Drawings, provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances. Adjust as required by Project conditions during installation.
- E. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass is glass with edge damage or other imperfections that, when installed, could weaken glass and impair performance and appearance.
- F. Apply primers to joint surfaces where required for adhesion of sealants.
- G. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- H. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.

- I. Provide spacers for glass lites where length plus width is larger than 50 inches (1270 mm) as follows:
 - 1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
 - 2. Provide 1/8-inch (3-mm) minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.
- J. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.
- K. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.

3.4 TAPE GLAZING

- A. Position tapes on fixed stops so that, when compressed by glass, their exposed edges are flush with or protrude slightly above sightline of stops.
- B. Install tapes continuously, but not necessarily in one continuous length. Do not stretch tapes to make them fit opening.
- C. Cover vertical framing joints by applying tapes to heads and sills first and then to jambs. Cover horizontal framing joints by applying tapes to jambs and then to heads and sills.
- D. Place joints in tapes at corners of opening with adjoining lengths butted together, not lapped. Seal joints in tapes with compatible sealant approved by tape manufacturer.
- E. Do not remove release paper from tape until just before each glazing unit is installed.
- F. Center glass lites in openings on setting blocks and press firmly against tape by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings.

3.5 GASKET GLAZING

- A. Fabricate compression gaskets in lengths recommended by gasket manufacturer to fit openings exactly, with allowance for stretch during installation.
- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Center glass lites in openings on setting blocks and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- D. Install gaskets so they protrude past face of glazing stops.

3.6 CLEANING AND PROTECTION

- A. Protect exterior glass from damage immediately after installation by attaching crossed streamers to framing held away from glass. Do not apply markers to glass surface. Remove nonpermanent labels, and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations, including weld splatter. If, despite such protection, contaminating substances do come into contact with glass, remove substances immediately as recommended by glass manufacturer.
- C. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for buildup of dirt, scum, alkaline deposits, or stains; remove as recommended in writing by glass manufacturer.
- D. Remove and replace glass that is broken, chipped, cracked, or abraded or that is damaged from natural causes, accidents, and vandalism, during construction period.
- E. Wash glass on both exposed surfaces in each area of Project not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended in writing by glass manufacturer.

END OF SECTION

GYPSUM WALLBOARD ASSEMBLIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary and Supplementary Conditions and Division 01 Specification Sections, apply to work of this section.

1.2 SUMMARY

- A. This Section includes the following:
1. Interior gypsum wallboard.
 2. Tile backing panels.
 3. Non-load-bearing steel framing.
 4. Fire rated shaft-wall assemblies.
 5. Sound Attenuation Blankets (Acoustical Insulation) for non-load-bearing steel framed construction.
 6. Acoustical Sealant for gypsum wallboard assemblies.
- B. Related Sections include the following:
1. Division 06 Section "Rough Carpentry" for wood framing and furring, exterior gypsum sheathing, and air infiltration barriers.
 2. Division 07 Section "Building Insulation" for insulation and vapor retarders installed in gypsum board assemblies.
 3. Division 07 Section "Joint Sealants" for construction sealant and interior latex sealant other than Acoustical Sealant.
 4. Division 09 Section "Painting" for painting.

1.3 DEFINITIONS

- A. Gypsum Board Terminology: Refer to ASTM C 11 for definitions of terms for gypsum board assemblies not defined in this Section or in other referenced standards.

1.4 SYSTEM DESCRIPTION

- A. In order to be acceptable, the appearance of all exposed wallboard surfaces in finished locations, after painting, shall be equivalent, in the judgment of the Architect, to the appearance of painted putty coat plaster surfaces and as follows:
1. The finish shall be equal to a Level 4 Finish as described in the current edition of the "Gypsum Construction Handbook" of the United States Gypsum Company.

- B. Structural performance of fire rated shaft-wall assemblies:
 - 1. Provide gypsum board shaft-wall assemblies capable of withstanding the full air-pressure loads indicated for maximum heights of partitions without failing and while maintaining an airtight and smoke-tight seal. Evidence of failure includes deflections exceeding limits indicated, bending stresses causing studs to break or to distort, and end-reaction shear causing track (runners) to bend or to shear and studs to become crippled.
 - 2. Provide gypsum board shaft-wall assemblies for horizontal duct enclosures capable of spanning distances indicated within deflection limits indicated.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Fire Rated Shaft-wall Assemblies:
 - 1. Fire-Test-Response Reports: From a qualified independent testing and inspecting agency substantiating each gypsum board shaft-wall assembly's required fire-resistance rating.
 - a. Include data substantiating that elevator entrances and other items that penetrate each gypsum board shaft-wall assembly do not negate fire-resistance rating.
 - 2. Research/Evaluation Reports: Evidence of compliance with building code in effect for Project, from a model code organization acceptable to authorities having jurisdiction that substantiate required fire-resistance rating for each gypsum board shaft-wall assembly.
- C. Coordination Drawings: Lay-out drawings indicating proposed location of all control joints in metal-framed gypsum board partitions, walls, ceilings, bulkheads, fasciae and soffits. Coordination drawings for this purpose may be annotated copies of Construction Documents architectural floor plans, reflected ceiling plans and interior elevations. Submit prior to commencement of framing installation.

1.6 QUALITY ASSURANCE

- A. Comply with the provisions and recommendations of the United States Gypsum Company - "Gypsum Construction Handbook" (current edition) except where otherwise specified.
- B. Single-Source Responsibility: Obtain each type of gypsum board and related joint treatment materials from a single manufacturer.
- C. Fire-Test-Response Characteristics: For gypsum board assemblies with fire-resistance ratings and fire rated shaft-wall assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 119 by an independent testing and inspecting agency acceptable to authorities having jurisdiction.
 - 1. Fire-Resistance-Rated Assemblies: Indicated by design designations from UL's "Fire Resistance Directory," GA-600, "Fire Resistance Design Manual," or of other testing agency acceptable to authorities having jurisdiction.

- D. Sound Transmission Characteristics: For gypsum board assemblies and fire rated shaft-wall assemblies with STC ratings, provide materials and construction identical to those tested in assembly indicated according to ASTM E 90 and classified according to ASTM E 413 by a qualified independent testing agency.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in original packages, containers, or bundles bearing brand name and identification of manufacturer or supplier.
- B. Store materials inside under cover and keep them dry and protected against damage from weather, direct sunlight, surface contamination, corrosion, construction traffic, and other causes. Stack gypsum panels flat to prevent sagging.
- C. Handle gypsum boards to prevent damage to edges, ends and surfaces. Do not bend or otherwise damage metal corner beads and trim.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Comply with ASTM C 840 requirements or gypsum board manufacturer's written recommendations, whichever are more stringent.
- B. Minimum Room Temperatures: For non-adhesive attachment of gypsum board to framing, maintain not less than 40°F (4°C). For adhesive attachment and finishing of gypsum board maintain not less than 50°F (10°C) for 48 hours prior to application and continuously thereafter until drying is complete.
- C. Ventilate building spaces to remove water not required for drying joint treatment materials. Avoid drafts during dry, hot weather to prevent materials from drying too rapidly.

1.9 SCAFFOLDING

- A. Provide necessary scaffolding and staging required for proper execution of wallboard work.
- B. Allow access and use of scaffolding by other trades whose work must be coordinated with wallboard work at no additional cost or back-charge and during regular working hours.

1.10 COORDINATION

- A. Make detailed inspection of all areas and surfaces to be covered.
- B. Verify dimensions, details, partition schedule and relationship to other work.
- C. Observe benchmarks and thickness of materials. Where diffusers or other accessories are mis-located notify installing trade with copy to the Architect.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply for product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 STEEL PARTITION AND SOFFIT FRAMING

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Steel Framing and Furring:
 - a. Clark Dietrich Building Systems.
 - b. Jaimes Industries, Inc.
 - c. Marino/WARE
 - d. State Building Products, Inc.
 - e. Steel Stud Solutions
 - f. Telling Industries
- B. Components, General: As follows:
1. Comply with ASTM C 754 for conditions indicated.
 2. Steel Sheet Components: Complying with ASTM C 645 requirements for metal and with ASTM A 653/A 653M, G60 (Z180), hot-dip galvanized zinc coating. "EQ coatings" and "galvannealed" products are not acceptable.
- C. Steel Studs and Runners: ASTM C 645.
1. Minimum Base Metal Thickness: 0.0329 inch (0.836 mm). Equivalent thickness ("EQ") steel stud material is not acceptable.
 2. Depth: As indicated.
- D. Deep-Leg Deflection Track: ASTM C 645 top runner with 2-inch- (50.8-mm-) deep flanges.
- E. Flat Strap and Backing Plate: Steel sheet for blocking and bracing in length and width indicated.
1. Minimum Base Metal Thickness: 0.0312 inch (0.79 mm).
- F. Hat-Shaped, Rigid Furring Channels: ASTM C 645.
1. Minimum Base Metal Thickness: 0.0312 inch (0.79 mm).
 2. Depth: As indicated.
- G. Resilient Furring Channels: 1/2-inch- (12.7-mm-) deep, steel sheet members designed to reduce sound transmission.
1. Configuration: Asymmetrical, with face attached to single flange by a slotted leg (web).
 - a. Basis-of-Design Product: ClarkDietrich Building Systems "Resilient Channel RC Deluxe (RCSD) or equal.
- H. Z-Shaped Furring: With slotted or nonslotted web, face flange of 1-1/4 inches (31.8 mm), wall attachment flange of 7/8 inch (22.2 mm), minimum bare metal thickness of 0.0179 inch (0.45 mm), and depth required to fit insulation thickness indicated.

- I. Channel Bridging and Bracing: Steel, 0.0538-inch (1.37mm) minimum base-metal thickness, with minimum ½-inch (13-mm) wide flanges.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide ClarkDietrich Systems Spazzer 9200 Bridging and Spacing Bar, or equivalent.
- J. Fasteners for Metal Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.
- K. Slotted Deflection Track: Steel sheet top runner manufactured to prevent cracking of finishes applied to interior partition framing resulting from deflection of structure above; in thickness not less than indicated for studs and width to accommodate depth of studs:
 - 1. Basis-of-Design Product: ClarkDietrich Building Systems “Blazeframe DSL”, or approved equal.
- L. Furring Channels (Furring Members): Commercial-steel sheet with ASTM A 653/A 653M, G60 (Z180), hot-dip galvanized zinc coating.
 - 1. Hat-Shaped, Rigid Furring Channels: ASTM C 645, 7/8 inch (22.2 mm) deep.
 - a. Minimum Base Metal Thickness: 0.0312 inch (0.79 mm).
 - 2. Resilient Furring Channels: 1/2-inch- (12.7-mm-) deep members designed to reduce sound transmission.
 - a. Configuration: Asymmetrical or hat shaped, with face attached to single flange by a slotted leg (web) or attached to two flanges by slotted or expanded metal legs.

2.3 STEEL SUSPENDED CEILING AND SOFFIT FRAMING

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Steel Framing and Furring:
 - a. Clark Dietrich Building Systems.
 - b. Jaimes Industries, Inc.
 - c. Marino/WARE
 - d. State Building Products, Inc.
 - e. Steel Stud Solutions
 - f. Telling Industries
- B. Components, General: Comply with ASTM C 754 for conditions indicated.
- C. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.0625-inch- (1.59-mm-) diameter wire, or double strand of 0.0475-inch- (1.21-mm-) diameter wire.

- D. Hanger Attachments to Concrete: As follows:
1. Anchors: Fabricated from corrosion-resistant materials with holes or loops for attaching hanger wires and capable of sustaining, without failure, a load equal to 5 times that imposed by construction as determined by testing according to ASTM E 488 by a qualified independent testing agency.
 - a. Type: Cast-in-place anchor, designed for attachment to concrete forms, postinstalled, chemical anchor, or postinstalled, expansion anchor.
 2. Powder-Actuated Fasteners: Suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other devices for attaching hangers of type indicated, and capable of sustaining, without failure, a load equal to 10 times that imposed by construction as determined by testing according to ASTM E 1190 by a qualified independent testing agency.
- E. Hangers: As follows:
1. Wire Hangers: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.162-inch (4.12-mm) diameter.
- F. Carrying Channels: Cold-rolled, commercial-steel sheet with a base metal thickness of 0.0538 inch (1.37 mm), a minimum 1/2-inch- (12.7-mm-) wide flange, with ASTM A 653/A 653M, G60 (Z180), hot-dip galvanized zinc coating.
1. Depth: Minimum 2 inches (50.8 mm) unless otherwise indicated.
- G. Furring Channels (Furring Members): Commercial-steel sheet with ASTM A 653/A 653M, G60 (Z180), hot-dip galvanized zinc coating.
1. Hat-Shaped, Rigid Furring Channels: ASTM C 645, 7/8 inch (22.2 mm) deep.
 - a. Minimum Base Metal Thickness: 0.0312 inch (0.79 mm).
 2. Resilient Furring Channels: 1/2-inch- (12.7-mm-) deep members designed to reduce sound transmission.
 - a. Configuration: Asymmetrical or hat shaped, with face attached to single flange by a slotted leg (web) or attached to two flanges by slotted or expanded metal legs.

2.4 WALLBOARD

- A. Panel Size: Provide in maximum lengths and widths available that will minimize joints in each area and correspond with support system indicated.
- B. Gypsum Wallboard: Gypsum core wall panel surfaced with a natural-finish face paper on front and a liner paper on back. Comply with ASTM C36 and the following:
1. Regular Type:
 - a. Thickness: 5/8 inch (15.9 mm) unless otherwise indicated.
 - b. Long Edges: Tapered.
 - c. Location: As indicated.

2. Type X:
 - a. Thickness: 5/8 inch (15.9 mm).
 - b. Long Edges: Tapered.
 - c. Location: As indicated and where required for fire-resistance-rated assembly.
3. Products: Subject to compliance with requirements, provide one of the following:
 - a. BPB America Inc., ProRoc products.
 - b. Georgia-Pacific Corp., ToughRock Gypsum Board products.
 - c. National Gypsum Company, Gold Bond Brand products.
 - d. United States Gypsum Co., Sheetrock Brand Gypsum products.

C. Impact-Resistant Gypsum Wallboard: ASTM C 36, manufactured to produce greater resistance to surface indentation and through-penetration than standard gypsum panels.

1. Impact-Resistant Gypsum Wallboard: Provide one of the following:
 - a. Gypsum core wall panel surfaced with heavy abrasion-resistant paper on front and a heavy liner paper on back. In addition a fiberglass mesh is embedded in the core towards to back side of the panel
 - 1) Type: X
 - 2) Thickness: 5/8 inch (15.9 mm).
 - 3) Long Edges: Tapered.
 - 4) Location: As indicated.
 - 5) Products: Subject to compliance with requirements, provide National Gypsum Company, Hi-Impact XP Brand Wallboard.

D. Moisture / Mold-Resistant Gypsum Board: ASTM C 1396/C 1396M. With moisture- and mold-resistant core and paper surfaces.

1. Core: 5/8 inch (15.9 mm). Provide Type X where required for fire-rated assemblies.
2. Long Edges: Tapered.
3. Mold Resistance: ASTM D 3273, score of 10 as rated according to ASTM D 3274.

2.5 TILE BACKING PANELS

A. Panel Size: Provide in maximum lengths and widths available that will minimize joints in each area and correspond with support system indicated.

B. Cementitious Backer Units (Cement Board): ANSI A118.9.

1. Thickness: 5/8 inch (15.8 mm).
2. Products: Subject to compliance with requirements, provide one of the following:
 - a. National Gypsum Co., PermaBase Cement Board.
 - b. United States Gypsum Co., Durock Cement Board

2.6 TRIM ACCESSORIES

A. Interior Trim: ASTM C 1047.

1. Material: Galvanized or aluminum-coated steel sheet or rolled zinc.
2. Shapes:
 - a. Cornerbead: Use at outside corners.
 - 1) Product: U.S. ClarkDietrich 103 Deluxe Corner Bead, or equal.
 - b. LC-Bead (Casing Bead): J-shaped; exposed long flange receives joint compound; use at exposed panel edges and where indicated.
 - 1) Product: ClarkDietrich M20A U-Trim, Spakle J., or equal.
 - c. L-Bead (Casing Bead): L-shaped; exposed long leg receives joint compound; use where indicated.
 - 1) Product: ClarkDietrich M20B Metal I-Trim, or equal.
 - d. Control Joint: Use at control joint locations in walls, ceilings, bulkheads, fasciae and soffits:
 - 1) Basis-of-Design Product: ClarkDietrich 093 Zinc Control Joint, or equal.
 - 2) Back to back casing beads may be used in lieu of prefabricated control joint trim. Provide backer and sealant to finish opening between beads with materials appropriate to conditions of installation.
 - e. Curved-Edge Cornerbead: With notched or flexible flanges for use at curved openings.
 - 1) Product: U.S. Gypsum Sheetrock Flexible Metal Corner Tape or equal.

2.7 JOINT TREATMENT MATERIALS

A. General: Comply with ASTM C 475.

B. Joint Tape:

1. Interior Gypsum Wallboard: Paper.
2. Tile Backing Panels: As recommended by panel manufacturer.

C. Joint Compound for Gypsum Wallboard: For each coat use formulation that is compatible with other compounds applied on previous or for successive coats.

1. Prefilling: At open joints and damaged surface areas, use setting-type taping compound.
2. Embedding and First Coat: For embedding tape and first coat on joints, fasteners, and trim flanges, use setting-type taping compound or drying-type, all-purpose compound.
3. Fill Coat: For second coat, use setting-type, sandable topping compound or drying-type, all-purpose compound.

4. Finish Coat: For third coat, use setting-type, sandable topping compound or Cdrying-type, all-purpose compound.
5. Skim Coat: For final coat of Level 5 finish, use setting-type, sandable topping compound or drying-type, all-purpose compound.

D. Joint Compound for Tile Backing Panels:

1. Cementitious Backer Units: As recommended by manufacturer.

2.8 SOUND ATTENUATION BLANKETS (ACOUSTICAL INSULATION) AND ACOUSTICAL SEALANT

A. Sound Attenuation Blankets: ASTM C 665, Type I (blankets without membrane facing) produced by combining thermosetting resins with mineral fibers manufactured from glass, slag wool, or rock wool.

1. Fire-Resistance-Rated Assemblies: Comply with mineral-fiber requirements of assembly.
2. Density: 2.5 pounds per cubic foot.
3. Thickness: 3 inches unless indicated otherwise on the drawings
4. Products: Subject to compliance with requirements, provide the following:
 - a. Thermafiber Sound Attenuation Fire Blankets as manufactured by United States Gypsum Co.

B. Acoustical Sealant for Concealed Joints: Nondrying, nonhardening, nonskinning, nonstaining, gunnable, synthetic-rubber sealant, with a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24), recommended for sealing interior concealed joints to reduce airborne sound transmission.

1. Products: Subject to compliance with requirements, provide the following:
 - a. Acoustical Sealant for Concealed Joints: Tremco, Inc.; Tremco Acoustical Sealant.

2.9 AUXILIARY MATERIALS

A. General: Provide auxiliary materials that comply with referenced installation standards and manufacturer's written recommendations.

B. Laminating Adhesive: Adhesive or joint compound recommended for directly adhering gypsum panels to continuous substrate and for adhering second layer of wallboard to first layer.

1. Use adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. Steel Drill Screws: ASTM C 1002, unless otherwise indicated.

1. Use screws complying with ASTM C 954 for fastening panels to cold formed metal framing and steel members from 0.033 to 0.112 inch (0.84 to 2.84 mm) thick.

2. For fastening cementitious backer units, use screws of type and size recommended by panel manufacturer.

D. Isolation Strip at Exterior Walls:

1. Foam Gasket: Adhesive-backed, closed-cell vinyl foam strips that allow fastener penetration without foam displacement, 1/8 inch (3.2 mm) thick, in width to suit steel stud size.

E. Thermal Insulation: As specified in Division 7 Section "Building Insulation."

2.10 FIRE RATED SHAFT-WALL ASSEMBLIES

A. General: Comply with requirements of Fire Rated Shaft-wall Assemblies indicated.

1. Products: Subject to compliance with requirements, provide assemblies by one of the following:

- a. Georgia-Pacific Corp.
- b. National Gypsum Company
- c. United States Gypsum Co.

2. Sustained Air-Pressure Loads: 7.5 lbf/sq. ft. (0.36 kPa).

3. Deflection Limit: L/240.

B. Gypsum Liner Panels for Fire Rated Shaft-wall Assemblies: Manufacturer's proprietary liner panels in 1-inch (25.4-mm) thickness and with moisture-resistant paper faces.

C. Gypsum Wallboard: ASTM C 36, core type as required by fire-resistance-rated assembly indicated.

D. Studs: Manufacturer's standard profile for repetitive members and corner and end members and for fire-resistance-rated assembly indicated.

1. Depth: As indicated.
2. Minimum Base Metal Thickness: Manufacturer's standard thicknesses that comply with structural performance requirements for stud depth indicated.

E. Track (Runner): Manufacturer's standard J-profile track with long-leg length as standard with manufacturer, but at least 2 inches (51 mm), in depth matching studs.

1. Minimum Base Metal Thickness: Manufacturer's standard thicknesses that comply with structural performance requirements for stud depth indicated.

F. Jamb Struts: Manufacturer's standard J-profile strut with long-leg length of 3 inches (76.2 mm), in depth matching studs, and not less than 0.0341 inch (0.87 mm) thick.

G. Room-Side Finish: Gypsum board.

H. Shaft-Side Finish: As indicated by fire-resistance-rated assembly design designation.

I. Cavity Insulation: Sound attenuation blankets.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames, cast-in anchors, and structural framing, for compliance with requirements and other conditions affecting performance. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Suspended Ceilings: Coordinate installation of ceiling suspension systems with installation of overhead structure to ensure that inserts and other provisions for anchorages to building structure have been installed to receive ceiling hangers at spacing required to support ceilings and that hangers will develop their full strength.
 - 1. Furnish concrete inserts and other devices indicated to other trades for installation in advance of time needed for coordination and construction.
- B. Coordination with Sprayed Fire-Resistive Materials:
 - 1. Before sprayed fire-resistive materials are applied, attach offset anchor plates or ceiling runners (tracks) to surfaces indicated to receive sprayed-on fire-resistive materials. Where offset anchor plates are required, provide continuous plates fastened to building structure not more than 24 inches (600 mm) o.c.
 - 2. After sprayed fire-resistive materials are applied, remove them only to extent necessary for installation of gypsum board assemblies and without reducing the fire-resistive material thickness below that which is required to obtain fire-resistance rating indicated. Protect remaining fire-resistive materials from damage.
- C. Control Joint Layout: Prior to commencement of framing installation submit coordination drawings indicating proposed control joint locations in metal-framed gypsum board partitions, walls, ceilings, bulkheads, fasciae and soffits, for review and acceptance of Architect.

3.3 INSTALLING STEEL FRAMING, GENERAL

- A. Installation Standards: ASTM C 754, and ASTM C 840 requirements that apply to framing installation.
- B. Install supplementary framing, blocking, and bracing at terminations in gypsum board assemblies to support fixtures, equipment services, heavy trim, grab bars, toilet accessories, furnishings, or similar construction. Comply with details indicated and with gypsum board manufacturer's written recommendations or, if none available, with United States Gypsum's "Gypsum Construction Handbook."
- C. Isolate steel framing from building structure at locations indicated to prevent transfer of loading imposed by structural movement.
 - 1. Isolate ceiling assemblies where they abut or are penetrated by building structure.
 - 2. Isolate partition framing and wall furring where it abuts structure, except at floor. Install slip-type joints at head of assemblies that avoid axial loading of assembly and laterally support assembly.
 - a. Use deep-leg deflection track where indicated.

- D. Do not bridge building control and expansion joints with steel framing or furring members. Frame both sides of joints independently.
- E. General requirements and locations of control joints in metal-framed gypsum board construction:
 - 1. General: Comply with requirements of ASTM C840, and as noted below:
 - 2. Control joints shall be constructed with manufactured control joint trim, or field fabricated from materials as specified.
 - 3. Control joints will be installed where a partition, wall, or ceiling traverses a construction joint (expansion, or building control element) in the base building structure.
 - 4. Control joints will be installed where a wall or partition extends in an uninterrupted straight plane exceeding 30 linear feet. Door and/or window frames that extend full height of partitions will be considered equivalent to control joint construction.
 - 5. Control joints in interior ceilings, bulkheads, fasciae and soffits will be installed so that linear dimensions between control joints do not exceed 30 linear feet and total area between control joints does not exceed 900 square feet. Control joints will be installed to isolate wings of "L", "U" and "T" shaped ceiling and soffit areas. Control joints will be aligned and continuous through adjacent horizontal and vertical services of soffit/fascia construction (bulkheads, etc.)
 - 6. A control joint will be installed where ceiling, bulkhead, fascia and soffit framing members change direction.
 - 7. Provide appropriate backing material, fire-safing insulation, and sealant for control joints installed in acoustical or fire-rated construction, as required to maintain fire-rating and/or acoustical separation.
- F. All mechanical heating and cooling system components shall be independently supported; not supported by gypsum board framing system.
- G. Provide gypsum panel bulkheads and closures where ducts penetrate fire separations.

3.4 INSTALLING STEEL PARTITION AND SOFFIT FRAMING

- A. Install tracks (runners) at floors, ceilings, and structural walls and columns where gypsum board assemblies abut other construction.
 - 1. Where studs are installed directly against exterior walls, install foam-gasket isolation strip between studs and wall.
 - 2. Anchor tracks 24 inches o.c. with not less than two fasteners per section.
 - a. Review electrical conduit layout in slab, avoid penetration of conduits running directly below walls.
 - 3. Secure studs to top and bottom runner tracks by either welding or screw fastening at both inside and outside flanges.
 - 4. Allow for differential movement between floors and at roofs by use of nested runners unless otherwise noted.

- B. Installation Tolerance: Install each steel framing and furring member so fastening surfaces vary not more than 1/8 inch (3 mm) from the plane formed by the faces of adjacent framing.
- C. Extend partition framing full height to structural supports or substrates above suspended ceilings, except where partitions are indicated to terminate at suspended ceilings. Continue framing over frames for doors and openings and frame around ducts penetrating partitions above ceiling to provide support for gypsum board.
1. For fire-resistance-rated and STC-rated partitions that extend to the underside of floor/roof slabs and decks or other continuous solid-structure surfaces to obtain ratings, install framing around structural and other members extending below floor/roof slabs and decks, as needed to support gypsum board closures and to make partitions continuous from floor to underside of solid structure.
 2. Metal studs which cannot extend full height to structure above, due to interference with ductwork and the like, shall be tied to cross stiffening, or diagonal bracing to structure above.
 3. Terminate partition framing at suspended ceilings where indicated.
 4. Interrupt metal framing (including top and bottom tracks) with a 1/2-inch gap at all control joint locations. Provide back to back studs and or framing for each control joint flange. Provide appropriate backing material, fire-safing insulation, and sealant for control joints installed in acoustical or fire-rated construction, as required to maintain fire-rating and/or acoustical separation.
- D. Install supplementary framing, blocking, backing plates and bracing in metal framing system wherever walls or partitions are indicated to support fixtures, equipment, services, casework, heavy trim and furnishings, and similar work.
- E. Install steel studs and furring at the following spacings:
1. Single-Layer Construction: 16 inches (406 mm) o.c., unless otherwise indicated.
 2. Multilayer Construction: 16 inches (406 mm) o.c., unless otherwise indicated.
 3. Cementitious Backer Units: 16 inches (406 mm) o.c., unless otherwise indicated.
- F. Install horizontal stiffeners in stud system, spaced (vertical distance) not more than 4'-6" o.c.
- G. Install steel studs so flanges point in the same direction and leading edge or end of each panel can be attached to open (unsupported) edges of stud flanges first.
- H. Curved Partitions:
1. Cut top and bottom track (runners) through leg and web at 2-inch (50-mm) intervals for arc length. In cutting lengths of track, allow for uncut straight lengths of not less than 12 inches (300 mm) at ends of arcs.
 2. Bend track to uniform curve and locate straight lengths so they are tangent to arcs.
 3. Support outside (cut) leg of track by clinching steel sheet strip, 1-inch- (25-mm-) high-by-thickness of track metal, to inside of cut legs using metal lock fasteners.

SECTION 092900
GYPSUM WALLBOARD
ASSEMBLIES

4. Begin and end each arc with a stud, and space intermediate studs equally along arcs at stud spacing recommended in writing by gypsum board manufacturer for radii indicated. On straight lengths of not less than 2 studs at ends of arcs, place studs 6 inches (150 mm) o.c.
- I. Acoustical Partition:
1. Typical Partition: Steel channel studs with one or two layers of wallboard each side, with or without blanket insulation between the studs.
 2. Lay all runners in mastic or caulk between wallboard and floor.
 3. Caulk all top and bottom joints between the wallboard and structure.
 4. Seal all penetrations above finish ceilings with acoustical sealant.
- J. Sound Insulation (where indicated): Install in accordance with manufacturer's recommendations.
- K. Frame door openings to comply with GA-600 and with gypsum board manufacturer's applicable written recommendations, unless otherwise indicated. Screw vertical studs at jambs to jamb anchor clips on door frames; install runner track section (for cripple studs) at head and secure to jamb studs.
1. Install two studs at each jamb, unless otherwise indicated.
 2. Extend jamb studs through suspended ceilings and attach to underside of floor or roof structure above.
- L. Frame openings other than door openings the same as required for door openings, unless otherwise indicated. Install framing below sills of openings to match framing required above door heads.
- M. Z-Furring Members:
1. Erect insulation vertically and hold in place with Z-furring members spaced 24 inches (610 mm) o.c.
 2. Except at exterior corners, securely attach narrow flanges of furring members to wall with concrete stub nails, screws designed for masonry attachment, or powder-driven fasteners spaced 24 inches (600 mm) o.c.
 3. At exterior corners, attach wide flange of furring members to wall with short flange extending beyond corner; on adjacent wall surface, screw-attach short flange of furring channel to web of attached channel. At interior corners, space second member no more than 12 inches (300 mm) from corner and cut insulation to fit.
- N. Polyethylene Vapor Retarder: Where indicated install to comply with requirements specified in Division 7 Section "Building Insulation."

3.5 INSTALLING STEEL SUSPENDED CEILING AND SOFFIT FRAMING

- A. All ceiling construction shall be fully "unrestrained". Interrupt main runners, furring, or wallboard ceilings at walls of all full sized rooms as required to accommodate building movement. Use appropriate trim pieces to accomplish the work.
1. Cut furring, reinforce, support, and fit for electric outlet boxes, recessed fixtures, grilles and similar items.
 2. Provide allowance for anticipated building movement between floors and ceilings or soffits.
- B. Suspend ceiling hangers from building structure as follows:
1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or ceiling suspension system. Splay hangers only where required to miss obstructions and offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
 - a. Do not support ceilings directly from permanent metal forms. Furnish cast-in-place hanger inserts that extend through forms.
 - b. Do not attach hangers to steel deck tabs.
 - c. Do not attach hangers to steel roof deck. Attach hangers to structural members.
 - d. Do not connect or suspend steel framing from ducts, pipes, or conduit.
 2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with the location of hangers required to support standard suspension system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards.
 3. Secure wire hangers by looping and wire-tying, either directly to structures or to inserts, eyescrews, or other devices and fasteners that are secure and appropriate for substrate, and in a manner that will not cause them to deteriorate or otherwise fail.
- C. Tie carrying channels to hangers with single (only) wrap of wire to avoid lifting channel.
- D. Installation Tolerances: Install steel framing components for suspended ceilings so members for panel attachment are level to within 1/8 inch in 12 feet (3 mm in 3.6 m) measured lengthwise on each member and transversely between parallel members.
- E. Wire-tie furring channels to supports, as required to comply with requirements for assemblies indicated.
1. Saddle tie furring channels to carrying channels with double strand tie wires.
 2. Screw furring to wood framing.
- F. Install suspended steel framing components in sizes and spacings indicated, but not less than that required by the referenced steel framing and installation standards.
1. Hangers: 48 inches (1219 mm) o.c.
 2. Carrying Channels (Main Runners): 48 inches (1219 mm o.c.
 3. Furring Channels (Furring Members): 16 inches (406 mm) o.c.

3.6 APPLYING AND FINISHING PANELS, GENERAL

- A. Gypsum Board Application and Finishing Standards: ASTM C 840 and GA-216.
- B. Install sound attenuation blankets before installing gypsum panels, unless blankets are readily installed after panels have been installed on one side.
- C. Install ceiling board panels across framing to minimize the number of abutting end joints and to avoid abutting end joints in the central area of each ceiling. Stagger abutting end joints of adjacent panels not less than one framing member.
- D. Install gypsum panels with face side out. Butt panels together for a light contact at edges and ends with not more than 1/16 inch (1.5 mm) of open space between panels. Do not force into place.
- E. Locate edge and end joints over supports, except in ceiling applications where intermediate supports or gypsum board back-blocking is provided behind end joints. Do not place tapered edges against cut edges or ends. Stagger vertical joints on opposite sides of partitions. Do not make joints other than control joints at corners of framed openings.
- F. Attach gypsum panels to steel studs so leading edge or end of each panel is attached to open (unsupported) edges of stud flanges first.
- G. Attach gypsum panels to framing provided at openings and cutouts.
- H. Do not attach gypsum panels across the flat grain of wide-dimension lumber, including floor joists and headers. Float gypsum panels over these members using resilient channels, or provide control joints to counteract wood shrinkage.
- I. Form control and expansion joints with space between edges of adjoining gypsum panels.
- J. Cover both faces of steel stud partition framing with gypsum panels in concealed spaces (above ceilings, etc.), except in chases braced internally.
 - 1. Unless concealed application is indicated or required for sound, fire, air, or smoke ratings, coverage may be accomplished with scraps of not less than 8 sq. ft. (0.7 sq. m) in area.
 - 2. Fit gypsum panels around ducts, pipes, and conduits.
 - 3. Where partitions intersect open concrete coffers, concrete joists, and other structural members projecting below underside of floor/roof slabs and decks, cut gypsum panels to fit profile formed by coffers, joists, and other structural members; allow 1/4- to 3/8-inch- (6.4- to 9.5-mm-) wide joints to install sealant.
- K. Isolate perimeter of non-load-bearing gypsum board partitions at structural abutments, except floors. Provide 1/4- to 1/2-inch- (6.4- to 12.7-mm-) wide spaces at these locations, and trim edges with U-bead edge trim where edges of gypsum panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.
- L. Hold gypsum panels free from all surfaces subject to condensation or moisture.
- M. Floating Construction: Where feasible, including where recommended in writing by manufacturer, install gypsum panels over wood framing, with floating internal corner construction.

- N. STC-Rated Assemblies: Seal construction at perimeters, behind control and expansion joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and manufacturer's written recommendations for locating edge trim and closing off sound-flanking paths around or through gypsum board assemblies, including sealing partitions above acoustical ceilings.
- O. Space fasteners in gypsum panels according to referenced gypsum board application and finishing standard and manufacturer's written recommendations.
- P. Space fasteners in panels that are tile substrates a maximum of 8 inches (203.2 mm) o.c.

3.7 PANEL APPLICATION METHODS

A. General:

1. Plenum wall, ceiling drops, skirts or baffles that are beyond reach of user or occupant are to be constructed to meet L/120 deflection criteria.
2. Partitions, ceiling drops, baffles or other assemblies within user or occupant contact or with painted or vinyl finishes or that some vibration or movement is not detrimental to perceived structural integrity shall be constructed to meet L/240 deflection criteria.
3. Partitions, or assemblies where finish is a rigid veneer, such as plaster, skim coat, tile or stone work or mounted mirror or any use that would be compromised by vibration or deflection shall be constructed to meet L/360 deflection criteria.
4. Do not proceed with work until temperature and humidity of building meet requirements of manufacturer's standard specifications.
5. Fastening system shall be power driven drywall screws. Where hand driven fasteners are used, double nailing will be required.
6. Set all nails and screws to slightly dimple, but not break surface of board. Space nails 6 to 8 inches, 3/8 inch from edges, staggered at joints; double spacing for screws.
7. Repair areas scarified or otherwise damaged by cutting out damaged areas, back blocking set with adhesive, and patching with patching plaster.
8. Grout anchors for door frames. Jamb board into door frame to provide rigidity. Full grout frames at label doors, shaftwall, and elsewhere as indicated.
9. Metal studs with finish one side are to receive stiffener channels at no more than 4'-6" maximum spacing.

B. Single-Layer Application:

1. On ceilings, apply gypsum panels before wall/partition board application to the greatest extent possible and at right angles to framing, unless otherwise indicated.

2. On partitions/walls, apply gypsum panels vertically (parallel to framing) unless otherwise indicated or required by fire-resistance-rated assembly, and minimize end joints.
 - a. Stagger abutting end joints not less than one framing member in alternate courses of board.
 - b. At stairwells and other high walls, install panels horizontally, unless otherwise indicated or required by fire-resistance-rated assembly.
 3. On Z-furring members, apply gypsum panels vertically (parallel to framing) with no end joints. Locate edge joints over furring members.
- C. Multilayer Application on Ceilings: Apply gypsum board indicated for base layers before applying base layers on walls/partitions; apply face layers in same sequence. Apply base layers at right angles to framing members and offset face-layer joints 1 framing member, 16 inches (400 mm) minimum, from parallel base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly.
- D. Multilayer Application on Partitions/Walls: Apply gypsum board indicated for base layers and face layers vertically (parallel to framing) with joints of base layers located over stud or furring member and face-layer joints offset at least one stud or furring member with base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly. Stagger joints on opposite sides of partitions.
1. Z-Furring Members: Apply base layer vertically (parallel to framing) and face layer either vertically (parallel to framing) or horizontally (perpendicular to framing) with vertical joints offset at least one furring member. Locate edge joints of base layer over furring members.
- E. Single-Layer Fastening Methods: Apply gypsum panels to supports with steel drill screws.
- F. Multilayer Fastening Methods: Fasten base layers with screws; fasten face layers with adhesive and supplementary fasteners unless otherwise indicated or required by fire-resistance-rated assembly.
- G. Laminating to Substrate: Where gypsum panels are indicated as directly adhered to a substrate (other than studs, joists, furring members, or base layer of gypsum board), comply with gypsum board manufacturer's written recommendations and temporarily brace or fasten gypsum panels until fastening adhesive has set.
- H. Tile Backing Panels:
1. Cementitious Backer Units: ANSI A108.11, at locations indicated to receive tile.
 - a. Where indicated install standard gypsum wallboard panels to produce a flat surface at tiled areas not subject to wetting.
 2. Examine framing; verify that framing and furring members to receive cement board has a maximum spacing of 16" o.c. and is minimum 20 gauge with a maximum deflection of L/360.
 3. Install cement board in accordance with manufacturer's instructions.
 - a. Install cement board with rough side out.
 - b. Use maximum lengths possible to minimize number of joints.

4. Attach cement board to framing with screws spaced 8" o. c. at perimeter where there are framing supports, and 8" o. c. along intermediate framing in field.
 - a. Drive fasteners to bear tight against and flush with surface of cement board. Do not countersink. Locate fasteners minimum 3/8" from edges and ends of cement board.
5. Where tile backing panels abut other types of panels in the same plane, shim surfaces to produce a uniform plane across panel surfaces.

3.8 INSTALLING TRIM ACCESSORIES

- A. General: For trim with back flanges intended for fasteners, attach to framing with same fasteners used for panels. Otherwise, attach trim according to manufacturer's written instructions.
- B. Control Joints: Install control joints at locations specified and per reviewed Coordination Drawings, subject to Architect's approval. Install control joint trim in accordance with manufacturer's recommendations.
- C. All aluminum in contact with joint compound shall have contact faces treated with zinc chromate primer.

3.9 FINISHING GYPSUM BOARD ASSEMBLIES

- A. General: Treat gypsum board joints, interior angles, edge trim, control joints, penetrations, fastener heads, surface defects, and elsewhere as required to prepare gypsum board surfaces for decoration. Promptly remove residual joint compound from adjacent surfaces.
 1. Apply perforated tape and compound at all joints, at inside corner and as required to conceal all fasteners and finish off all trim. Protect outside corners with corner beads.
 2. Finished appearance shall be perfectly smooth so that, after painting, there shall be no evidence of taping or patching. Areas where the location of joints or fasteners may be determined by visual inspection due to bulges, irregularities in surface or variations in texture, will be considered defective.
 3. If dry-out or over-sanding of finish coat of compound leaves surface requiring special treatment or sealing, provide such sealer or treatment and leave entire surface acceptable to the finishing trades as specified under Division 9 Section "Painting."
 4. Repair all nail pops, wrinkles, buckles and other defects occurring during the Guarantee period and make good all damage to other work resulting from such repairs.
- B. Prefill open joints and damaged surface areas.
- C. Apply joint tape over gypsum board joints, except those with trim having flanges not intended for tape.
- D. Gypsum Board Finish Levels: Finish panels to levels indicated below, according to ASTM C 840, for locations indicated:
 1. Level 1: Only for surfaces not exposed to view or indicated to receive finish painting or other finish materials (e.g. above level of finish ceilings, plenums, etc.)

- 2. Level 4: All surfaces exposed to view where other finish levels are not specified.
- E. Cementitious Backer Units: Finish according to manufacturer's written instructions.
- 3.10 FIRE RATED SHAFT-WALL ASSEMBLIES
 - A. General: Install gypsum board shaft-wall assemblies to comply with requirements of fire-resistance-rated assemblies indicated and manufacturer's written installation instructions.
 - B. Shaft wall construction at ventilation shafts shall be sealed airtight to prevent aspiration.
 - C. Fire ratings are as indicated and as required by Code.
- 3.11 ACOUSTICAL BULKHEADS IN PLENUM SPACE
 - A. Provide acoustical separation by bulkhead in ceiling plenum space where indicated.
 - B. Bulkhead: Tight assembly of screw studs and wallboard with all cracks sealed or gasketed. Bulkheads between adjacent rooms require wallboard on one side only (where so indicated.).
 - C. Coordinate with acoustical ceiling work.
 - D. Where bulkheads are built to enclose and shield noisy ducts, no part of the bulkhead structure may touch the duct.
- 3.12 PATCHING AND REPAIRS
 - A. Prior to start of painting or installation of wall covering, neatly and accurately patch and repair all damaged wallboard to match finish of adjoining work. Cut out cracks, damaged areas, blemished, defective portions and re-work to match adjacent area.
 - B. Apply chemical treatment where required to remedy defects.
 - C. After sizing and seal coats have been applied, as specified under Division 9 Section "Painting," patch and repair any hair cracks or fine cracks which become visible, as necessary to render finish painting free from visible cracks.
- 3.13 CLEAN UP
 - A. Upon completion of the work, in each area, brush all surfaces clean including floors, ledges and other areas carrying droppings or debris resulting from the work.
 - B. Upon completion of work in any area or as often as directed, remove from the premises and legally dispose of all surplus materials, and construction debris.
 - C. Do not bury lime or gypsum materials on the site.

END OF SECTION

TILE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Unglazed porcelain mosaic tile.
 - 2. Glazed wall tile.
 - 3. Synthetic thresholds.
 - 4. Anti-fracture membrane.
- B. Related Sections: The following sections contain requirements that relate to this Section:
 - 1. Division 3 Section "Cast-in-Place Concrete" for monolithic slab finishes specified for tile substrates.
 - 2. Division 7 Section "Joint Sealants" for sealing of expansion, contraction, control, and isolation joints in tile surfaces.
 - 3. Division 9 Section "Gypsum Wallboard Assemblies" for cementitious backer units installed as part of gypsum wallboard systems.

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections.
- B. Product data for each type of product specified.
- C. Samples for initial selection purposes in form of manufacturer's color charts consisting of actual tiles or sections of tile showing full range of colors, textures, and patterns available for each type and composition of tile indicated. Include samples of grout and accessories involving color selection.
- D. Samples for verification purposes of each item listed below, prepared on samples of size and construction indicated, products involve color and texture variations, in sets showing full range of variations expected.
 - 1. Each type and composition of tile and for each color and texture required, at least 12 inches square, mounted on plywood or hardboard backing and grouted.
 - 2. Full-size units of each type of trim and accessory for each color required.
 - 3. Synthetic thresholds in 6-inch lengths.

1.4 QUALITY ASSURANCE

- A. Single-Source Responsibility for Tile: Obtain each color, grade, finish, type, composition, and variety of tile from a single source with resources to provide products of consistent quality in appearance and physical properties without delaying progress of the Work.
- B. Single-Source Responsibility for Setting and Grouting Materials: Obtain ingredients of a uniform quality from one manufacturer for each cementitious and admixture component and from one source or producer for each aggregate.
- C. Installer Qualifications: Engage an experienced Installer who has successfully completed tile installations similar in material, design, and extent to that indicated for Project.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with seals unbroken and labels intact until time of use. Comply with requirement of ANSI A137.1 for labeling sealed tile packages.
- B. Prevent damage or contamination to materials by water, freezing, foreign matter, and other causes.
- C. Handle tile with temporary protective coating on exposed surfaces to prevent coated surfaces from contacting backs or edges of other units. If despite these precautions coating does contact bonding surfaces of tile, remove coating from bonding surfaces before setting tile.

1.6 PROJECT CONDITIONS

- A. Maintain environmental conditions and protect work during and after installation to comply with referenced standards and manufacturer's printed recommendations.
- B. Vent temporary heaters to exterior to prevent damage to tile work from carbon dioxide buildup.
- C. Maintain temperatures at 50°F (10°C) or more in tiled areas during installation and for 7 days after completion, unless higher temperatures are required by referenced installation standard or manufacturer's instructions.
- D. Do not install mortar, set or grout tile exterior when inclement weather conditions are expected within 48 hours after work is completed unless properly protected.
- E. Protection: Protect adjacent work surfaces during tile work until mortar and grout has set.

1.7 EXTRA MATERIALS

- A. Deliver extra materials to Owner. Furnish extra materials that match products installed as described below, packaged with protective covering for storage and identified with labels clearly describing contents.
 - 1. Tile and Trim Units: Furnish quantity of full-size units equal to 3 percent of amount installed, for each type, composition, color, pattern, and size.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Tile: Subject to compliance with requirements, provide products as follows: CT1:
Crossville
Unglazed Porcelain Stone Tile
Tile Thickness: 1/4"
Recommended Grout Joint: 1/8"
Tile Size: 2-7/8"x2-7/8"
Colors: Architect to select (1) color from full range of manufacturer colors.

Mounted Cove Base
Size: 3"x3"
Color: Architect to select (1) color from full range of manufacturer colors.

2. CT2:
Daltile
"Linear" Glazed Ceramic Wall Tile
Tile Thickness: 5/16"
Recommended Grout Joint: 1/16"
Tile Size: 4"x12"
Colors: Architect to select (1) color from full range of manufacturer colors.

Wall Bullnose S-44C9MOD
Size: 4-1/4"x12-7/8"
Color: Architect to select (1) color from full range of manufacturer colors.

2.2 PRODUCTS, GENERAL

- A. ANSI Standard for Ceramic Tile: Comply with ANSI A137.1 "American National Standard Specifications for Ceramic Tile" for types, compositions, and grades of tile indicated.
1. Furnish tile complying with "Standard Grade" requirements unless otherwise indicated.
- B. ANSI Standard for Tile Installation Materials: Comply with ANSI standard referenced with products and materials indicated for setting and grouting.
- C. Colors, Textures, and Patterns: Where manufacturer's standard products are indicated for tile, grout, and other products requiring selection of colors, surface textures, patterns, and other appearance characteristics, provide specific products or materials complying with the following requirements:
1. Provide selections made by Architect from manufacturer's full range of colors, textures, and patterns as indicated for each product.
 2. Provide tile trim and accessories that match color and finish of adjoining flat tile.
- D. Factory Blending: For tile exhibiting color variations within the ranges selected during sample submittals, blend tile in factory and package accordingly so that tile units taken from one package show the same range in colors as those taken from other packages and match approved samples.

- E. Factory-Applied Temporary Protective Coating: Where indicated under tile type, protect exposed surfaces of tile against adherence of mortar and grout by precoating them with a continuous film of petroleum paraffin wax, applied hot. Do not coat unexposed tile surfaces.

2.3 TRIM UNITS:

- A. Trim Units: Provide tile trim units to match characteristics of adjoining flat tile and to comply with following requirements:
 - 1. Size: As indicated, coordinated with sizes and coursing of adjoining flat tile where applicable.
 - 2. Shapes: As selected by Architect from manufacturer's standard shapes, and as necessary for a complete installation.

2.4 THRESHOLDS

- A. General: Fabricate to sizes and profiles indicated or required to provide transition between adjacent floor finishes.
 - 1. Bevel edges at 1:2 slope, aligning lower edge of bevel with adjacent floor finish. Limit height of bevel to ½ inch (12.7 mm) or less, and finish bevel to match face of threshold.
- B. Synthetic (Solid Polymer) Thresholds: Made from homogenous solid sheets of filled plastic resin complying with material and performance requirements in ANSI Z124.3, for Type 5 or 6, without precoated finish.
 - 1. Manufacturers: E. I. DuPont De Nemours & Co., Corian Surfaces.
 - a. Color: To be selected from manufacturer's full line of available colors.

2.5 CRACK ISOLATION MATERIALS

- A. Crack Isolation Membrane: ANSI A118.12, composition as follows:
- B. Fluid-Applied Membrane: Liquid-latex rubber or elastomeric polymer.
 - 1. Products: Subject to compliance with requirements, provide the following:
 - a. Laticrete: Blue 92 Anti-Fracture Membrane.
 - b. MAPEI Corporation; Mapelastic AquaDefense Waterproofing and Crack-Isolation Membrane.
 - c. TEC; a subsidiary of H. B. Fuller Company; HydraFlex Waterproofing Crack Isolation Membrane.
 - d. Custom Building Products: RedGard Waterproofing and Crack Prevention Membrane or 9240 Waterproofing and Anti-Fracture Membrane.
 - 2. Location: Full membrane at all locations unless indicated otherwise.

2.6 SETTING MATERIALS

- A. Polymer Enhanced Mortars: ANSI A118.4/ANSI A118.15, composition as follows:
 - 1. For TCNA defintied Large Format Tiles, provide medium bed mortar.
 - 2. For Glass Tiles, provide white mortar.
 - 3. Provide product that is approved by manufacturer for application thickness of 5/8".

2.7 GROUTING MATERIALS

- A. High Performance Latex-Portland Cement Grout: ANSI A118.7, color as indicated
1. Grout shall be manufactured by one of the following:
 - a. Custom Building Products.
 - b. H. B. Fuller Co.
 - c. LATICRETE International Inc.
 - d. MAPEI Corporation.
 - e. Summitville Tiles, Inc.
 - f. TEC Specialty Products Inc.
 2. Grout shall be colored as selected by Architect from manufacturer's full line of colors.
- B. Chemical-Resistant, Water-Cleanable, Tile-Setting and -Grouting Epoxy: ANSI A118.3.
1. Provide product capable of withstanding continuous and intermittent exposure to temperatures of up to 140 deg F (60 deg C) and 212 deg F (100 deg C), respectively, and certified by manufacturer for intended use.
 2. Epoxy Grout:
 - a. Epoxy Grout: Epoxy Grout shall be as manufactured by one of the following:
 - 1) MAPEI Corporation, "Kerapoxy"
 - 2) Bostik Findley, Inc. "Hydroment Color-Poxy"
 - 3) TEC Specialty Products Inc. "AccuColor EFX"
 - 4) Custom Building Products "CEG Lite"
 - b. Location: Kitchen, Servery, Toilets and as indicated on Drawings.
 - c. Colors: Architect shall select two (2) colors from manufacturer's full line.

2.8 MIXING MORTARS AND GROUT

- A. Mix mortars and grouts to comply with requirements of referenced standards and manufacturers including those for accurate proportioning of materials, water, or additive content; type of mixing equipment, selection of mixer speeds, mixing containers, mixing time, and other procedures needed to produce mortars and grouts of uniform quality with optimum performance characteristics for application indicated.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and areas where tile will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of installed tile.
1. Verify that substrates for setting tile are firm, dry, clean, and free from oil or waxy films and curing compounds.
 2. Verify that installation of grounds, anchors, recessed frames, electrical and mechanical units of work, and similar items located in or behind tile has been completed before installing tile.
- B. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Blending: For tile exhibiting color variations within the ranges selected during sample submittals, verify that tile has been blended in factory and packaged accordingly so that tile units taken from one package show the same range in colors as those taken from other packages and match approved samples. If not factory blended, either return to manufacturer or blend tiles at Project site before installing.

3.3 INSTALLATION, GENERAL

- A. ANSI Tile Installation Standard: Comply with parts of ANSI 108 series of tile installation standards included under "American National Standard Specifications for the Installation of Ceramic Tile" that apply to type of setting and grouting materials and methods indicated.
- B. TCNA Installation Guidelines: TCNA "Handbook for Ceramic, Glass, and Stone Tile Installation"; comply with TCNA installation methods indicated.
- C. Install crack isolation membrane over entire surface to comply with manufacturer's written instructions to produce a membrane of uniform thickness bonded securely to substrate.
- D. Extend tile work into recesses and under or behind equipment and fixtures to form a complete covering without interruptions except as otherwise shown. Terminate work neatly at obstructions, edges, and corners without disrupting pattern or joint alignments.
- E. Accurately form intersections and returns. Perform cutting and drilling of tile without marring visible surfaces. Carefully grind cut edges of tile abutting trim, finish, or built-in items for straight aligned joints. Fit tile closely to electrical outlets, piping, fixtures, and other penetrations so that plates, collars, or covers overlap tile.
- F. Jointing Pattern: Unless otherwise shown, lay tile in grid pattern. Align joints when adjoining tiles on floor, base, walls, and trim are same size. Lay out tile work and center tile fields in both directions in each space or on each wall area. Adjust to minimize tile cutting. Provide uniform joint widths unless otherwise shown.
 - 1. For tile mounted in sheets, make joints between tile sheets same width as joints within tile sheets so that extent of each sheet is not apparent in finished work.
- G. Lay out tile wainscots to dimensions indicated.
- H. Expansion Joints: Locate expansion joints and other sealant-filled joints, including control, contraction, and isolation joints, where indicated during installation of setting materials, mortar beds, and tile. Do not saw cut joints after installation of tiles.
 - 1. Locate joints in tile surfaces directly above joints in concrete substrates.
- I. Grout tile to comply with the requirements of the following installation standards:
 - 1. For ceramic tile grouts (and latex-portland cement grouts), comply with ANSI A108.10.

3.4 FLOOR INSTALLATION METHODS

- A. Ceramic Tile: Install tile to comply with requirements indicated below for setting bed methods, TCNA installation methods related to types of subfloor construction, and grout types:
1. Polymer Enhanced Mortars: ANSI A108.5.
 - a. Concrete Subfloors, Interior: TCNA F112, F113 and 125A as indicated on Drawings.
 - 1) Install crack isolation membrane over entire surface at all locations unless indicated otherwise.
 - b. Grout: High Performance Latex-Portland Cement.
 - 1) Provide epoxy grout where noted in specifications and where indicated on Drawings.
- B. Thresholds: Install synthetic thresholds at locations indicated; set in same type of setting bed as abutting field tile unless otherwise indicated.
1. Set thresholds in latex-portland cement mortar for locations where mortar bed would otherwise be exposed above adjacent nontile floor finish.
- C. Metal Edge Strips: Install at locations indicated or where exposed edge of tile flooring meets carpet, wood, or other flooring that finishes flush with top of tile.

3.5 CRACK ISOLATION MEMBRANE INSTALLATION

- A. Install crack isolation membrane over entire surface to comply with ANSI A108.17 and manufacturer's written instructions to produce membrane of uniform thickness and bonded securely to substrate.

3.6 WALL TILE INSTALLATION METHODS

- A. Install types of tile designated for wall application to comply with requirements indicated below for setting-bed methods, TCNA installation methods related to subsurface wall conditions, and grout types:
1. Polymer Enhanced Mortars: ANSI A108.5.
 - a. Masonry, Interior: TCNA W202.
 - b. Cementitious Backer Units, Interior: TCNA W244.
 - c. Grout: Latex-portland cement.
 - 1) Provide epoxy grout where indicated.

3.7 CLEANING AND PROTECTION

- A. Cleaning: Upon completion of placement and grouting, clean all ceramic tile surfaces so they are free of foreign matter.
 - 1. Remove latex-portland cement grout residue from tile as soon as possible.
 - 2. Unglazed tile may be cleaned with acid solutions only when permitted by tile and grout manufacturer's printed instructions, but no sooner than 14 days after installation. Protect metal surfaces, cast iron, and vitreous plumbing fixtures from effects of acid cleaning. Flush surface with clean water before and after cleaning.
 - 3. Remove temporary protective coating by method recommended by coating manufacturer that is acceptable to brick and grout manufacturer. Trap and remove coating to prevent it from clogging drains.
- B. Finished Tile Work: Leave finished installation clean and free of cracked, chipped, broken, unbonded, and otherwise defective tile work.
- C. Provide final protection and maintain conditions in a manner acceptable to manufacturer and installer that ensures that tile is without damage or deterioration at time of Substantial Completion.
 - 1. When recommended by tile manufacturer, apply a protective coat of neutral protective cleaner to completed tile walls and floors. Protect installed tile work with kraft paper or other heavy covering during construction period to prevent staining, damage, and wear.
 - 2. Prohibit foot and wheel traffic from tiled floors for at least 7 days after grouting is completed.
- D. Before final inspection, remove protective coverings and rinse neutral cleaner from tile surfaces.

****END OF SECTION****

ACOUSTICAL CEILINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following types of acoustical ceilings.
 - 1. Acoustical panel ceilings installed with exposed suspension systems.
- B. Related Sections: The following sections contain requirements that relate to this section:
 - 1. Division 9 Section "Gypsum Wallboard Assemblies" for gypsum board substrate for adhered acoustical tile.
 - 2. Division 15 for grilles, registers, and diffusers and sprinkler heads in acoustical ceilings.
 - 3. Division 16 for lighting fixtures in acoustical ceilings.

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections.
- B. Product data for each type of product specified.
- C. Samples for initial selection purposes in form of manufacturer's color charts consisting of actual acoustical units or sections of units showing full range of colors, textures, and patterns available for each type of unit indicated.
- D. Samples for verification purposes of each type of exposed finish required, prepared on samples of size indicated below and of same thickness and material indicated for final unit of Work. Where finishes involve normal color and texture variations, include sample sets showing full range of variations expected.
 - 1. 6-inch-square samples of each acoustical panel type, pattern, and color.
 - 2. Set of 12-inch-long samples of exposed suspension system members, including moldings, for each color and system type required.
- E. Qualification data for firms and persons specified in "Quality Assurance" article to demonstrate their capabilities and experience. Include list of completed projects with project names, addresses, names of Architects and Owners, and other information specified.
- F. Product test reports from qualified independent testing laboratory that are based on its testing of current products for compliance of acoustical ceiling systems and components with requirements.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an experienced Installer who has successfully completed acoustical ceilings similar in material, design, and extent to those indicated for Project.
- B. Fire-Performance Characteristics: Provide acoustical ceilings that are identical to those tested for the following fire-performance characteristics, per ASTM test method indicated below, by UL or other testing and inspecting organizations acceptable to authorities having jurisdiction. Identify acoustical ceiling components with appropriate markings of applicable testing and inspecting organization.
 - 1. Surface Burning Characteristics: As follows, tested per ASTM E 84 and complying with ASTM E 1264 for Class A products.
 - a. Flame Spread: 25 or less.
 - b. Smoke Developed: 50 or less.
 - 2. Fire-Resistance Ratings: As indicated by reference to design designations in UL "Fire Resistance Directory," for types of assemblies in which acoustical ceilings function as a fire-protective membrane and tested per ASTM E 119.
 - a. Protect lighting fixtures and air ducts to comply with requirements indicated for rated assembly.
- C. Single-Source Responsibility for Ceiling Units: Obtain each type of acoustical ceiling unit from a single source with resources to provide products of consistent quality in appearance and physical properties without delaying progress of the Work.
- D. Single-Source Responsibility for Suspension System: Obtain each type of suspension system from a single source with resources to provide products of consistent quality in appearance and physical properties without delaying progress of the Work.
- E. Coordination of Work: Coordinate layout and installation of acoustical ceiling units and suspension system components with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system components (if any), and partition system (if any).

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver acoustical ceiling units to project site in original, unopened packages and store them in a fully enclosed space where they will be protected against damage from moisture, direct sunlight, surface contamination, and other causes.
- B. Before installing acoustical ceiling units, permit them to reach room temperature and a stabilized moisture content.
- C. Handle acoustical ceiling units carefully to avoid chipping edges or damaging units in any way.

1.6 PROJECT CONDITIONS

- A. Space Enclosure: Do not install interior acoustical ceilings until space is enclosed and weatherproof, wet-work in space is completed and nominally dry, work above ceilings is complete, and ambient conditions of temperature and humidity will be continuously maintained at values near those indicated for final occupancy.

1.7 EXTRA MATERIALS

- A. Deliver extra materials to Owner. Furnish extra materials described below that match products installed, are packaged with protective covering for storage, and are identified with appropriate labels.
1. Acoustical Ceiling Units: Furnish quantity of full-size units equal to 2.0 percent of amount installed.
 2. Exposed Suspension System Components: Furnish quantity of each exposed component equal to 2.0 percent of amount installed.

PART 2 - PRODUCTS

2.1 ACOUSTICAL PANELS

- A. Manufacturer: Subject to compliance with requirements provide products as follows:
1. ACT1 Certaineed
 Performa Baroque
 Item No. : BET-157
 Size: 24" x 24" x 5/8"
 Edge: Trim
 Color: White
 Or Equal By: Armstrong, USG Interiors

2.2 METAL SUSPENSION SYSTEMS

- A. Suspension systems shall conform to ASTM C-635 for "intermediate duty" classification, except that where quantity or weight of ceiling fixtures would create deflection of greater than 1/360 of the span length, "heavy duty" system shall be used or ceiling grid shall be reinforced in a manner to maintain deflection of less than 1/360 of the span length. The General and Supplementary Conditions shall take precedence over Section 6 (Inspection) of ASTM C-635. All recessed light fixtures shall be supported by main runners on not less than two opposite sides.
1. Exposed portions shall receive a factory applied matte white baked enamel finish.
- B. Manufacturer: Subject to compliance with requirements provide products as follows:
1. Grid at ACT1:
 - a. USG Interiors
Donn DX Suspension System with 15/16" Exposed Face
Color: White
Or Equal By: Armstrong, CertainTeed

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and structural framing to which ceiling system attaches or abuts, with Installer present, for compliance with requirements specified in this and other sections that affect installation and anchorage of ceiling system. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Measure each ceiling area and establish layout of acoustical units to balance border widths at opposite edges of each ceiling. Avoid use of less-than-half-width units at borders, and comply with reflected ceiling plans.

3.3 INSTALLATION

- A. General: Install acoustical ceiling systems to comply with installation standard referenced below, per manufacturer's instructions and CISCA "Ceiling Systems Handbook."
1. Standard for Installation of Ceiling Suspension Systems: Comply with ASTM C 636.
- B. Arrange acoustical units and orient directionally patterned units (if any) in a manner shown by reflected ceiling plans.
- C. Suspend ceiling hangers from building structural members and as follows:
1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or ceiling suspension system. Splay hangers only where required to miss obstructions and offset resulting horizontal forces by bracing, counter-splaying, or other equally effective means.
 2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with the location of hangers at spacings required to support standard suspension system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards.
 3. Secure wire hangers by looping and wire-tying, either directly to structures or to inserts, eyescrews, or other devices that are secure and appropriate for substrate, and in a manner that will not cause them to deteriorate or otherwise fail due to age, corrosion, or elevated temperatures.
 4. Secure flat, angle, channel, and rod hangers to structure, including intermediate framing members, by attaching to inserts, eyescrews, or other devices that are secure and appropriate for structure to which hangers are attached as well as for type of hanger involved, and in a manner that will not cause them to deteriorate or fail due to age, corrosion, or elevated temperatures.
 5. Do not support ceilings directly from permanent metal forms; furnish cast-in-place hanger inserts that extend through forms.
 6. Do not attach hangers to steel deck tabs.
 7. Do not attach hangers to steel roof deck. Attach hangers to structural members.
 8. Space hangers not more than 4'-0" o.c. along each member supported directly from hangers, unless otherwise shown, and provide hangers not more than 8 inches from ends of each member.

- D. Install edge moldings of type indicated at perimeter of acoustical ceiling area and where necessary to conceal edges of acoustical units.
 - 1. Sealant Bed: Apply continuous ribbon of acoustical sealant, concealed on back of vertical leg before installing moldings.
 - 2. Screw-attach moldings to substrate at intervals not over 16 inches o.c. and not more than 3 inches from ends, leveling with ceiling suspension system to tolerance of 1/8 inch in 12'-0". Miter corners accurately and connect securely.
- E. Install acoustical panels in coordination with suspension system, with edges concealed by support of suspension members. Scribe and cut panels to fit accurately at borders and at penetrations.
 - 1. Install hold-down clips in areas indicated and in areas where required by governing regulations or for fire-resistance ratings; space as recommended by panel manufacturer, unless otherwise indicated or required.

3.4 CLEANING

- A. Clean exposed surfaces of acoustical ceilings, including trim, edge moldings, and suspension members. Comply with manufacturer's instructions for cleaning and touch-up of minor finish damage. Remove and replace work that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

END OF SECTION

RESILIENT TILE FLOORING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification sections, apply to work of this section.

1.2 DESCRIPTION OF WORK:

- A. Extent of resilient tile flooring and accessories is shown on drawings and in schedules.

1.3 QUALITY ASSURANCE

- A. Manufacturer: Provide each type of resilient tile flooring and accessories as produced by a single manufacturer, including recommended primers, adhesives, sealants, and leveling compounds.
- B. Fire Test Performance: Provide resilient tile flooring which complies with the following fire test performance criteria as determined by an independent testing laboratory acceptable to authorities having jurisdiction.
 - 1. Flame Spread: Not more than 75 per ASTM E 84.
 - 2. Smoke Developed: Not more than 450 per ASTM E 84.
 - 3. Smoke Density: Not more than 450 per NFPA 258.

1.4 SUBMITTALS

- A. Product Data: Submit manufacturer's technical data for each type of resilient flooring and accessory.
- B. Samples for Initial Selection Purposes: Submit manufacturer's standard color charts in form of actual sections of resilient flooring, including accessories, showing full range of colors and patterns available, for each type of resilient tile flooring required.
- C. Samples for Verification Purposes: Submit the following samples of each type, color, and pattern of resilient tile flooring required, showing full-range of color and pattern variations.
 - 1. Full size tile samples.
 - 2. 2-1/2 long samples of resilient flooring accessories.
 - 3. Other materials as requested.
- D. Certification for Fire Test Performance: Submit certification from an independent testing laboratory acceptable to authorities having jurisdiction that resilient tile flooring complies with fire test performance requirements.
- E. Maintenance Instructions: Submit 2 copies of manufacturer's recommended maintenance practices for each type of resilient tile flooring and accessory required.

1.5 PROJECT CONDITIONS

- A. Maintain minimum temperature of 65°F (18°C) in spaces to receive resilient tile flooring for at least 48 hours prior to installation, during installation, and for not less than 48 hours after installation. Store resilient flooring materials in spaces where they will be installed for at least 48 hours before beginning installation. Subsequently, maintain minimum temperature of 55°F (13°C) in areas where work is completed.
- B. Install resilient tile flooring and accessories after other finishing operations, including painting, have been completed. Do not install resilient flooring over concrete slabs until the latter have been cured and are sufficiently dry to achieve bond with adhesive as determined by resilient flooring manufacturer's recommended bond and moisture test.

1.6 EXTRA STOCK:

- A. Deliver stock of maintenance materials to Owner. Furnish maintenance materials from same manufactured lot as materials installed and enclosed in protective packaging with appropriate identifying labels.
 - 1. Tile Flooring: Furnish not less than one box for each 50 boxes or fraction thereof, for each type, color, pattern and size installed.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Resilient Wall Base: Subject to compliance with requirements provide products as follows:
 - 1. RB1 Provide one of the following:
 - a. Johnsonite
Rubber Wall Base
Height: 4"
Color: Architect shall select one (1) color from manufacturer's full line.
 - b. Roppe
Rubber Wall Base
Height: 4"
Color: Architect shall select one (1) color from manufacturer's full line.
- B. Preformed Stair Tread and Riser: Subject to compliance with requirements provide products as follows:
 - 1. RST1: Gradus
Aluminum Tread/Riser with Tread Insert
Thickness: 60mm tread, 32mm riser
Gauge: 5mm
Tread Insert Material: Architect shall select from manufacturer's full line.
Tread/Riser Color: Architect shall select one (1) color from manufacturer's full line.
Solid Insert Color: Architect shall select one (1) color from manufacturer's full line.
Attachment: Mechanically attached.

2.2 ACCESSORIES

- A. Rubber Wall Base: Provide rubber base complying with FS SS-W-40, Type I, with matching end stops and preformed or molded corner units, and as follows:
 - 1. Height: 4".
 - 2. Thickness: 1/8" gage.
 - 3. Style: Standard top-set cove at resilient tile areas. Straight base without cove at carpeted areas.
 - 4. Finish: Matte.
- B. Resilient Edge Strips: 1/8" thick, homogeneous vinyl or rubber composition, tapered or bullnose edge, color to match flooring, or as selected by Architect from standard colors available; not less than 1" wide.
- C. Adhesives (Cements): Waterproof, stabilized type as recommended by flooring manufacturer to suit material and substrate conditions.
- D. Concrete Slab Primer: Non-staining type as recommended by flooring manufacturer.
- E. Leveling and Patching Compounds: Latex type as recommended by flooring manufacturer.
- F. Caulk: As recommended by flooring manufacturer. Architect shall select color.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Require Installer to inspect subfloor surfaces to determine that they are satisfactory. A satisfactory subfloor surface is defined as one that is smooth and free from cracks, holes, ridges, coatings preventing adhesive bond, and other defects impairing performance or appearance.
- B. Perform bond and moisture tests on concrete subfloors to determine if surfaces are sufficiently cured and dry as well as to ascertain presence of curing compounds.
- C. Do not allow resilient flooring work to proceed until subfloor surfaces are satisfactory.

3.2 PREPARATION

- A. Prepare subfloor surfaces as follows:
 - 1. Use leveling and patching compounds as recommended by resilient flooring manufacturer for filling small cracks, holes and depressions in subfloors.
 - 2. Remove coatings from subfloor surfaces that would prevent adhesive bond, including curing compounds incompatible with resilient flooring adhesives, paint, oils, waxes and sealers.
- B. Broom clean or vacuum surfaces to be covered, and inspect subfloor.

- C. Apply concrete slab primer, if recommended by flooring manufacturer, prior to application of adhesive. Apply in compliance with manufacturer's directions.

3.3 INSTALLATION, GENERAL:

- A. Where movable partitions are shown, install resilient flooring before partitions are erected.
- B. Install resilient flooring using method indicated in strict compliance with manufacturer's printed instructions. Extend resilient flooring into toe spaces, door reveals, and into closets and similar openings.
- C. Scribe, cut, and fit resilient flooring to permanent fixtures, built-in furniture and cabinets, pipes, outlets and permanent columns, walls and partitions.
- D. Maintain reference markers, holes, or openings that are in place or plainly marked for future cutting by repeating on finish flooring as marked on subfloor. Use chalk or other non-permanent marking device.
- E. Install resilient flooring on covers for telephone and electrical ducts, and similar items occurring within finished floor areas. Maintain overall continuity of color and pattern with pieces of flooring installed on these covers. Tightly cement edges to perimeter of floor around covers and to covers.
- F. Tightly cement resilient flooring to subbase without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, or other surface imperfections. Hand roll resilient flooring at perimeter of each covered area to assure adhesion.

3.4 INSTALLATION OF ACCESSORIES:

- A. Apply wall base to walls, columns, pilasters, casework and other permanent fixtures in rooms or areas where base is required. Install base in lengths as long as practical, with preformed outside corner units, and fabricated with mitered or coped inside corners. Tightly bond base to substrate throughout length of each piece, with continuous contact at horizontal and vertical surfaces.
 - 1. On masonry surfaces, or other similar irregular substrates, fill voids along top edge of resilient wall base with manufacturer's recommended adhesive filler material.
- B. Place resilient edge strips tightly butted to flooring and secure with adhesive. Install edging strips at edges of flooring which would otherwise be exposed.

3.5 CLEANING AND PROTECTION:

- A. Perform following operations immediately upon completion of resilient flooring:
 - 1. Sweep or vacuum floor thoroughly.
 - 2. Do not wash floor until time period recommended by resilient flooring manufacturer has elapsed to allow resilient flooring to become well-sealed in adhesive.
 - 3. Damp-mop floor being careful to remove black marks and excessive soil.
 - 4. Remove any excess adhesive or other surface blemishes, using appropriate cleaner recommended by resilient flooring manufacturers.

SECTION 096519
RESILIENT TILE
FLOORING

- B. Protect flooring against damage during construction period to comply with resilient flooring manufacturer's directions.
1. Apply protective floor polish to resilient flooring surfaces free from soil, excess adhesive or surface blemishes. Use commercial available metal cross-linked acrylic product acceptable to resilient flooring manufacturer.
 2. Protect resilient flooring against damage from rolling loads for initial period following installation by covering with plywood or hardboard. Use dollies to move stationary equipment or furnishings across floors.
 3. Cover resilient flooring with undyed, untreated building paper until inspection for substantial completion.
- C. Clean resilient flooring not more than 4 days prior to date scheduled for inspections intended to establish date of substantial completion in each area of project. Clean resilient flooring by method recommended by resilient flooring manufacturer.
1. Strip protective floor polish, which was applied after completion of installation, prior to cleaning.
 2. Reapply floor polish after cleaning.

****END OF SECTION****

CARPET TILE

PART 1 - GENERAL

1.1 RELATED SECTIONS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes carpet tile, installation, and accessories.
- B. Related Sections: The following sections contain requirements that relate to this Section:
 - 1. Division 9 Section "Direct Glue Down Carpet" for materials, accessories, and installation.
 - 2. Division 9 Section "Resilient Tile Flooring" for resilient wall base, resilient stair nosings, and accessories installed with carpet.

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections.
- B. Product Data: Submit manufacturer's technical product data for each type of carpet tile specified to verify compliance with specifications.
- C. Shop Drawings: Provide shop drawings showing layout and placement of cut tiles. Indicate pile or pattern direction, start points, and locations and types of edge strips. Indicate columns, doorways, enclosing walls or partitions, built-in cabinets, and locations where cutouts are required in carpet tile. Show installation details at special conditions.
- D. SAMPLES:
 - 1. For verification purposes of each carpet tile specified.
 - 2. For verification purposes of any edge strips to be used.

1.4 QUALITY ASSURANCE

- A. Carpet Tile Surface Burning Characteristics: Provide written data, if requested, for the following fire performance characteristics, per test method indicated below, by UL or other testing and inspecting organizations acceptable to authorities having jurisdiction. Identify carpet tile with appropriate markings of applicable testing and inspecting organization.
 - 1. Test Method: DOC FF 1-70. Pill Test
 - 2. Rating: Pass.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to project site in original factory wrappings and containers, labeled with identification of manufacturer, brand name, and lot number.

- B. Store materials in original undamaged packages and containers, inside well-ventilated area protected from weather, moisture, soiling, extreme temperatures, and humidity. Lay flat, blocked off ground. Maintain minimum temperature of 68 deg F (20 deg C) at least three days prior to and during installation in area where materials are stored.

1.6 PROJECT CONDITIONS

- A. Substrate Conditions: No condensation on underside of 4-foot by 4-foot polyethylene sheet within 48 hours, fully taped at perimeter to substrate.
- B. Substrate Conditions: pH of 9 or less when substrate wetted with potable water and pHydriion paper applied.

1.7 CONTRACTOR TURNOVER REQUIREMENTS

- A. Warranty: Provide copies of manufacturer's warranty for each product used.
- B. Maintenance: Provide maintenance data consisting of manufacturer's printed instructions for each carpet tile used. Include methods and frequency of recommended cleaning as well as any precautions.
- C. Replacement Materials: Before installation begins, provide to Owner a quantity of material in full size units equal to 5 percent of the amount installed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Provide the following Carpet Tile:
 - 1. CPT1:
 - Manufacturer: Patcraft
 - Style: Experience Modular I0291
 - Collection: Infinite Wisdom
 - Construction: Multi-Level Pattern Loop
 - Fiber Type: Eco Solution Q Nylon
 - Dye Method: 100% Solution Dyed
 - Gauge: 1/12
 - Finished Pile Height: 3/32" low – 5/32" high
 - Size: 24" x 24"
 - Primary Backing: Non-Woven Synthetic
 - Secondary Backing: EcoWorx Tile
 - Installation Method: ¼ Turn
 - Color: "Solution 00425"
 - Manufacturer's Representative: Kyle Dunaj (586) 255-4634
 - 2. CPT2:
 - Manufacturer: Patcraft
 - Collection: Work. Study. Play.
 - Style: IO425
 - Construction: Graphic Loop
 - Fiber Type: Solution Q Extreme Nylon
 - Dye Method: 100% Solution Dyed
 - Gauge: 1/8
 - Stitches Per Inch: 10.5
 - Finished Pile Thickness: 0.100 in.
 - Average Density: 7,200 oz/yd³

Size: 12" x 48"
Backing: Non-Woven Synthetic
Color: Architect shall select one (1) color from manufacturer's full line.
Installation Method: Brick
Manufacturer's Representative: Kyle Dunaj (586) 255-4634

2.2 ACCESSORIES

- A. Carpet Edge Guard: Extruded or molded heavy-duty vinyl or rubber of size and profile indicated; minimum 2-inch-wide anchorage flange; manufacturer's standard colors.
- B. Adhesives: Water-resistant, mildew-resistant, nonstaining, pressure-sensitive type to suit products and subfloor conditions indicated, that complies with flammability requirements for installed carpet tile and is recommended by carpet tile manufacturer for releasable installation.

PART 3 - EXECUTION

3.1 PREPARATION

- A. If substrate is new concrete, clear away debris and scrape up cementitious deposits from concrete surfaces to receive carpet tile; apply sealer to prevent dusting.
- B. If the substrate is existing concrete, patch holes and level to a smooth surface. If previous finish was chemically stripped, reseal concrete. Seal powdery or porous surfaces with sealer recommended by carpet tile manufacturer.
- C. If the substrate is wood, patch holes and cracks. Sand to level. Remove wax. Seal surface with sealer recommended by carpet tile manufacturer.
- D. If the substrate is resilient flooring, replace missing pieces of existing resilient flooring or patch to level. Cut out peaked sheet goods seams and fill with latex underlayment.
- E. If the substrate is terrazzo, remove chemical finish on terrazzo; patch grout lines and cracks to level with latex underlayment.

3.2 INSTALLATION

- A. Comply with manufacturer's recommendations for a "Glue down" installation of carpet tile; maintain uniformity of carpet direction and lay of pile, unless otherwise indicated.
- B. Installation Method: Glue down; install every tile with full-spread, releasable, pressure-sensitive adhesive.
- C. Extend carpet tile under removable flanges and furnishings and into alcoves and closets of each space.
- D. Install carpet edge guard where edge of carpet tile is exposed; anchor guards to substrate.
- E. Install with pattern parallel to walls and borders. Perimeter modules shall be half-size or larger.

3.3 CLEANING

- A. Remove any tape or adhesive from carpet tile surface with manufacturer's recommended cleaning agent.
- B. Remove and dispose of debris and unusable scraps. Vacuum using commercial machine with face-beater element. Remove soil. Replace carpet tiles where soil cannot be removed. Remove protruding face yarn.
- C. Vacuum carpet tile.

3.4 PROTECTION

- A. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and installer, to ensure carpet tile is not damaged or deteriorated at time of Substantial Completion.

****END OF SECTION****

PAINTING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes, labor, materials and equipment for Painting and Finishing.
- B. The following sections contain requirements that relate to this Section:
 - 1. Division 06 Section "Interior Architectural Woodwork" for factory finished millwork.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples for Verification: For each type of paint system and in each color and gloss of topcoat indicated.
 - 1. Submit 8-1/2 x 11 color downs on heavy paper to match Architect's color chips for each color and type of paint specified for Architect's approval.
 - a. Architect will furnish a schedule after beginning of construction. The schedule will include color chips for matching.
 - 2. Step coats on Samples to show each coat required for system.
 - 3. Label each coat of each Sample.
 - 4. Label each Sample for location and application area.
- C. Material Certificates: For scrub resistance and washability, signed by manufacturers.

1.4 QUALITY ASSURANCE

- A. Architect has the option of requesting test patches in place for Architect's approval of final color and finish.
 - 1. Notify Architect 48 hours in advance of the time the test patches will be ready for inspection.
- B. Manufacturer shall certify that tests have been performed on semi-gloss wall finish and others as selected by the Architect. Acceptance of materials is conditional upon demonstration of washability and abrasion resistance of test patches. Testing shall include the following:
 - 1. Scrub resistance per ASTM D2486-79: Value as specified in approved finish schedule but not less than 1200.
 - 2. Washability per ASTM D3450-80: Value as specified in approved finish schedule but not less than 80% for sponge and 90% for brush.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F (7 deg C).
 - 1. Maintain containers in clean condition, free of foreign materials and residue.
 - 2. Remove rags and waste from storage areas daily.
 - a. Do not store oil or paint soaked rags inside the building.
 - 3. Do not store materials in any room containing a direct-fired heating unit.
- B. Mix and thin paints in strict accordance with recommendations of the manufacturer.
 - 1. Mix paints only in areas designated, and provided proper protection for walls and floors.

1.6 PROJECT CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F (10 and 35 deg C).
- B. Do not apply interior paints when relative humidity exceeds 85 percent; at temperatures less than 5 deg F (3 deg C) above the dew point; or to damp or wet surfaces.
- C. Do not apply exterior paints in snow, rain, fog, or mist; when relative humidity exceeds 85 percent; at temperatures less than 5 deg F (3 deg C) above the dew point; or to damp or wet surfaces.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce manufacturer and product lists, the following requirements apply for product selection:
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.

2.2 PAINT, GENERAL

- A. Material Compatibility:
 - 1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
 - 2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.

2.3 COLORS

- A. The Architect has the option of accenting certain building elements different colors; (i.e.: doors, frames, columns, ceilings, walls) to be defined in a Schedule.
- B. The Architect reserves the right to select colors from manufacturer's standard or premium price groups, including deep tone colors for both interior and exterior products.

- C. Furnish an equal product by the same manufacturer only in those instances where a deep tone color specified by the Architect is not available in the specified product. This is subject to Architect's approval.
- D. Tinted primer shall be used whenever deep tone colors are specified.

2.4 EXTERIOR FINISHES

- A. Ferrous Metals (i.e. doors, railings, fences, lintels, etc.):
 - 1. First Coat: (If flash rusting occurs, use two coats)
 - a. Benjamin Moore: MO4 Acrylic Metal Primer
 - b. Glidden Professional: Devoe Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
 - c. PPG Industries: 90-708 Series, Pitt-Tech One-Pack Interior/Exterior Industrial Primer
 - d. Pratt & Lambert: Universal Acrylic Primer Z6631 or Steeltech Acrylic Prime & Finish Z190.
 - e. Sherwin Williams: ProCryl Universal Metal Primer B66-310 Series
 - 2. Second and Third Coats:
 - a. Benjamin Moore: Moorcraft Latex House and Trim Paint 170 except at railings which shall be Impervex Enamel 309
 - b. Glidden Professional: Devoe Coatings Devflex 4216HP High Performance Waterborne Acrylic Semi-Gloss Enamel.
 - c. PPG Industries: 6-2000 Series, Speedhide Exterior Satin Latex except at railings which shall receive 90-474 Series, Pitt-Tech One Pack Interior/Exterior Satin High Performance Industrial Enamel.
 - d. Pratt & Lambert: DTM Acrylic Gloss Z6841 or Semi-Gloss Z6761 or Satin Z6671.
 - e. Sherwin Williams: DTM Acrylic Gloss Coating (Water Reducible), B66-100
- B. Concrete, Masonry, Concrete Block, and Stucco - Sealer:
 - 1. First and Second Coats: Apply per manufacturer's recommendations.
 - a. United Coatings Inc; Canyon Tone Stain. Custom colored.
 - b. No substitutions shall be accepted.
- C. Cementitious Materials:
 - 1. Preparation: Add a prime coat if recommended by manufacturer (for a total of 3 coats).
 - 2. Two Coats:
 - a. Benjamin Moore: Moorcraft Latex House and Trim Paint 170
 - b. Glidden Professional: Ultra-Hide 150 Exterior Satin Paint 2412V Series.
 - c. Pittsburgh Paints: 6-2000 Series, Speedhide Exterior Satin Latex (Provide a prime coat of 4-603, interior/exterior Perma-Crete Acrylic Alkali Resistant Primer.
 - d. Pratt & Lambert: Pro Hide Gold Acrylic Concrete & Stucco Primer Z6300 Finish: Pro Hide Gold Exterior Acrylic Latex Flat Z8400, Eggshell Z8500 or Semi Z8600.
 - e. Sherwin Williams: A-100 Satin Latex House and Trim Paint, A82 Series

D. Composition Board, Hardboard, Fiberboard:

1. First Coat:

- a. Benjamin Moore: Moorcraft Latex Exterior Primer 169
- b. Glidden Professional: Hydrosealer Primer Sealer 6001-1200.
- c. Pittsburgh Paints: 17-921 Seal Grip exterior/interior 100% acrylic Primer/Sealer
- d. Pratt & Lambert: Pro Hide Gold Exterior Latex Primer Z8460
- e. Sherwin Williams: Exterior Latex Wood Primer B42W8041

2. Second and Third Coats:

- a. Benjamin Moore: Moorcraft Latex House and Trim Paint 170
- b. Glidden Professional: Ultra-Hide 150 Exterior Satin Paing 2412 Series.
- c. Pittsburgh Paints: 6-2000 Series, Speedhide Exterior Satin Latex
- d. Pratt & Lambert: Pro Hide Gold Exterior Acrylic Latex Flat Z8400, Eggshell Z8500 or Semi Z8600.
- e. Sherwin Williams: A-100 Satin Latex House and Trim Paint, A82 Series

E. Wood:

1. First Coat:

- a. Benjamin Moore: Moorcraft Latex Exterior Primer 169
- b. Glidden Professional: Hydrosealer Primer Sealer 6001-1200.
- c. Pittsburgh Paints: 6-609, Speedhide Exterior Latex Primer.
- d. Pratt & Lambert: Pro Hide Gold Exterior Latex Primer Z8460
- e. Sherwin Williams: Exterior Latex Wood Primer B42W8041

2. Second and Third Coats:

- a. Benjamin Moore: Moorcraft Latex House and Trim Paint 170
- b. Glidden Professional: Ultra-Hide 150 Exterior Satin Paint 2412V Series.
- c. Pittsburgh Paints: 6-2000 Series, Speedhide Exterior Satin Latex.
- d. Pratt & Lambert: Pro Hide Gold Exterior Acrylic Latex Flat Z8400, Eggshell Z8500 or Semi Z8600
- e. Sherwin Williams: A-100 Satin Latex House and Trim Paint, A82 Series

F. Previously Painted Cement Plaster (new cement plaster shall remain unpainted):

1. First Coat:

- a. Benjamin Moore: Moorcraft Latex Exterior Primer 169
- b. Glidden Professional: Hydrosealer Primer Sealer 6001-1200.
- c. Pittsburgh Paints:4-603 Permacrete interior/exterior Acrylic Alkali Resistant Primer
- d. Pratt & Lambert: Pro Hide Gold Exterior Latex Primer Z8460
- e. Sherwin Williams: Exterior Latex Wood Primer B42W8041

2. Second and Third Coats:

- a. Benjamin Moore: Moorcraft Latex House and Trim Paint 170
- b. Glidden Professional: Ultra-Hide 150 Exterior Satin Paint 2412V Series.
- c. Pittsburgh Paints: 6-2000 Series, Speedhide Exterior Satin Latex.
- d. Pratt & Lambert: Pro Hide Gold Exterior Acrylic Latex Flat Z8400, Eggshell Z8500 or Semi Z8600.
- e. Sherwin Williams: A-100 Satin Latex House and Trim Paint, A82 Series

- G. Exterior Structural Steel exposed to view.
1. For warranty purposes, the Contractor shall insure that the specified primer in Division 5 "Structural Steel" and the intermediate and finish coats specified below are from the same manufacturer.
 - a. No coatings shall be applied until approved by the Architect and Owner's Representative.
 2. Prime Coat: Refer to Division 5, "Structural Steel."
 3. Intermediate Coat:
 - a. Tnemec: One (1) coat TNEMEC Series 161 TNEME - Fascure @ 4.0 to 6.0 mils DFT.
 - b. Wasser: One (1) component MC-CR @ 3.0-4.0 mils DFT.
 - c. Sherwin Williams: One (1) coat Macropoxy 646 FC @ 5-10 mils DFT.
 4. Finish Coat:
 - a. Tnemec: One (1) coat TNEMEC Series 74 Endura-Shield @ 2.0 to 5.0 mil DFT.
 - b. Glidden Professional: One (1) Coat Devoe Coatings DETHANE 379H Aliphatic Urethane Enamel @ 2.0 to 3.0 mils DFT.
 - c. Wasser: One (1) component MC-Luster @ 2.0-4.0 mils DFT.
 - d. Sherwin Williams: One (1) coat Acrolon 218 HS @ 3-6 mils DFT.

2.5 INTERIOR FINISHES

- A. Plaster and Gypsum Board Ceilings and Ceiling Drops
1. First Coat:
 - a. Benjamin Moore: Moorcraft Vinyl Latex Primer-Sealer 273.
 - b. Glidden Professional: High Hide Interior Primer Sealer 1000-1200.
 - c. Pittsburgh Paints: 4-603 Permacrete interior/exterior Acrylic Alkali Resistant Primer for plaster; 6-2 Interior Latex Sealer for gypsum board.
 - d. Pratt & Lambert: Plaster: Pro Hide Gold Z1001 Gypsum: Pro Hide Gold High Holdout Latex Primer/Sealer Z8165
 - e. Sherwin Williams: ProMar 200 Zero VOC Primer B28W2600
 2. Second Coat:
 - a. Benjamin Moore: Moorcraft Vinyl Latex Flat 275
 - b. Glidden Professional: Ultra-Hide 150 Interior Flat Paint 1210V Series.
 - c. Pittsburgh Paints: Speedhide Latex Flat 6-70 (for all colors)
 - d. Pratt & Lambert: Pro Hide Gold Latex Flat Z8100, Eggshell Z8200, Satin Z9400 or Semi Z8300.
 - e. Sherwin Williams: ProMar 200 Zero VOC Latex Flat B30 Series
 3. Third Coat:
 - a. Benjamin Moore: Moorcraft Vinyl Latex Flat 275
 - b. Glidden Professional: Ultra-Hide 150 Interior Flat Paint 1210V Series.
 - c. Pittsburgh Paints: Speedhide Latex Flat 6-70 (for all colors)
 - d. Pratt & Lambert: Pro Hide Gold Latex Flat Z8100, Eggshell Z8200, Satin Z9400, or Semi Z8300.

- e. Sherwin Williams: ProMar 200 Zero VOC Latex Flat B30 Series
- B. Plaster and Gypsum Board Walls and Columns – Non-epoxy:
- 1. First Coat:
 - a. Benjamin Moore: Moorcraft Vinyl Latex Primer-Sealer 273
 - b. Glidden Professional: High Hide Interior Primer Sealer 1000-1200.
 - c. Pittsburgh Paints: 4-603 Permacrete interior/exterior Acrylic Alkali Resistant Primer for plaster; 6-2 Interior Latex Sealer for gypsum board.
 - d. Pratt & Lambert: Plaster: Pro Hide Gold Z1001 Gypsum: Pro Hide Gold High Holdout Latex Primer/Sealer Z8165.
 - e. Sherwin Williams: ProMar 200 Zero VOC Primer B28W2600
 - 2. Second and Third Coats:
 - a. Benjamin Moore: Moorcraft Latex Eggshell Enamel 274
 - b. Glidden Professional: Ultra-Hide 150 Interior Eggshell Paint 1412V Series.
 - c. Pittsburgh Paints: Speedhide Latex Eggshell 6-411
 - d. Pratt & Lambert: Pro Hide Gold Latex Flat Z8100, Eggshell Z8200, Satin Z9400 or Semi Z8300.
 - e. Sherwin Williams: ProMar 200 Zero VOC Latex Eg-Shel B20 Series
- C. Existing Painted Plaster and Gypsum Board Walls and Columns - Epoxy:
- 1. Sample Patch: Prepare a 36" x 36" minimum test area to see if a reaction occurs between existing and new finishes prior to proceeding with the specified work. If a reaction occurs, alert Architect and propose solution(s).
 - 2. First Coat: Barrier Coat Primer
 - a. Benjamin Moore: M08/M09 Waterborne Epoxy Primer
 - b. Glidden Professional: Devoe Coatings Tru-Glaze-WB Waterborne Epoxy Primer 4030.
 - c. Pittsburgh Paints: 17-921 Seal Grip exterior/interior 100% acrylic Primer/Sealer
 - d. Pratt & Lambert: Pro Hide Gold High Holdout Latex Primer Z8165
 - e. Sherwin Williams: ProMar 200 Zero VOC Primer B28W2600 (bare spots and patches)
 - 3. Second and Third Coats:
 - a. Benjamin Moore: M43/M44 Acrylic Epoxy Gloss Coating
 - b. Glidden Professional: Devoe Coatings Tru-Glaze-WB Waterborne Epoxy Gloss Coating 4428.
 - c. Pittsburgh Paints: 16-551 Series, Pitt-Glaze High Solids Acrylic-Epoxy.
 - d. Pratt & Lambert: Enducryl Water-Based Epoxy Z7021
 - e. Sherwin Williams: Water Based Catalyzed Epoxy, B70/B60V25
- D. Masonry Block
- 1. First Coat: Masonry block filler at rate not to exceed 100 sq. ft. per gal.
 - a. Benjamin Moore: Interior and Exterior Block Filler 173
 - b. Glidden Professional: Concrete Coatings Block Filler Interior/Exterior Primer 3010-1200.
 - c. Pittsburgh Paints: Speedhide Latex Block Filler 6-15

- d. Pratt & Lambert: Pro Hide Silver Block Filler Z8485
 - e. Sherwin Williams: Pro Mar Interior/Exterior Block Filler B25W25
2. Second and Third Coats – Non-epoxy.
- a. Semi-Gloss Latex Enamel Finish: Two (2) Coats over filled surface with total dry film thickness not less than 3.5 mils, excluding filler coat.
 - 1) Benjamin Moore: Moorcraft Latex Semi Gloss Enamel 276.
 - 2) Glidden Professional: Ultra-Hide 150 Interior Semi-Gloss Paint 1416V Series.
 - 3) Pittsburgh Paints: 6-512 Series, Speedhide Semi-Gloss Latex Enamel.
 - 4) Pratt & Lambert: Pro Hide Gold Latex, Satin Z9400 or Semi Z8300
 - 5) Sherwin Williams: ProMar 200 Zero VOC Latex Semi-Gloss B31 Series
3. Second and Third Coats - Epoxy.
- a. Benjamin Moore: M43/M44 Acrylic Epoxy Gloss Coating
 - b. Glidden Professional: Devoe Coatings Tru-Glaze-WB Waterborne Epoxy Gloss Coating 4428.
 - c. Pittsburgh Paints: 16-551 Series, Pitt-Glaze High Solids Acrylic-Epoxy.
 - d. Pratt & Lambert: Acrylic Water-Based Epoxy Z7021
 - e. Sherwin Williams: Water Based Catalyzed Epoxy, B70/B60V25
- E. Existing Painted Masonry Block - Epoxy.
- 1. Sample Patch: Prepare a 36" x 36" minimum test area to see if a reaction occurs between existing and new finishes prior to proceeding with the specified work. If a reaction occurs, alert Architect and propose solution(s).
 - 2. First Coat: Barrier Coat Primer
 - a. Benjamin Moore: M08/M09 Waterborne Epoxy Primer
 - b. Glidden Professional: Devoe Coatings Tru-Glaze-WB Waterborne Epoxy Primer 4030.
 - c. Pittsburgh Paints: 17-921 Seal Grip exterior/interior 100% acrylic Primer/Sealer
 - d. Pratt & Lambert: Acrylic Waterborne Bonding Primer Z6650
 - e. Sherwin Williams: Loxon Masonry Primer A24W8300 (patches and bare spots)
 - 3. Second and Third Coats.
 - a. Benjamin Moore: M43/M44 Acrylic Epoxy Gloss Coating
 - b. Glidden Professional: Devoe Coatings Tru-Glaze-WB Waterborne Epoxy Gloss Coating 4428.
 - c. Pittsburgh Paints: 16-800 Series, Pitt-Glaze High Solids Acrylic-Epoxy.
 - d. Pratt & Lambert: Enducryl Water-Based Epoxy Z7021
 - e. Sherwin Williams: Water Based Catalyzed Epoxy, B70/B60V25
- F. Existing Structural Glazed Facing Tile Walls and Existing Ceramic Tile Walls
- 1. Preparation:
 - a. Clean well with heavy duty degreaser.
 - b. Mechanically abrade to thoroughly remove gloss as recommended by the manufacturer of the epoxy wall paint.

2. Primer, if recommended by the manufacturer:
 - a. Sherwin Williams: Adhesion Primer B51W8050
 - b. Glidden Professional: Devoe Coatings Tru-Glaze-WB Waterborne Epoxy Primer 4030.
 - c. Pratt & Lambert: Steeltech Acrylic Bonding Primer Z6650.
 3. First and Second Coats:
 - a. Benjamin Moore: M43/44 Acrylic Epoxy Gloss Coating
 - b. Glidden Professional: Devoe Coatings Tru-Glaze-WB Waterborne Epoxy Gloss Coating 4428.
 - c. Pittsburgh Paints: Aquapon WB Waterborne Epoxy 98-line (for deep tone colors use 95-1 Series, Aquapon Polyamide-Epoxy Finish.)
 - d. Pratt & Lambert: Enducryl Water-Based Epoxy Z7021
 - e. Sherwin Williams: Water Based Catalyzed Epoxy, B70/B60V25
- G. Acoustical Wood Fiber Panels and Cementitious Wood Fiber Deck - Non-bridging paint:
1. First and Second Coats: Apply per manufacturer's recommendations.
 - a. ProCoat Products, Inc.; ProCoustic Acoustical Tile and Ceiling Coating, custom color. Phone: 781-767-2270.
- H. Exposed Ceiling Construction - Dry Fall Paint.
1. Preparation: Spot prime any welds, etc.
 2. First Coat:
 - a. Benjamin Moore: M04 Acrylic Metal Primer
 - b. Glidden Professional: Devoe Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
 - c. Pittsburgh Paints: 90-708 Series, Pitt-Tech One Pack Interior/Exterior Industrial Primer.
 - d. Pratt & Lambert: Steel Tech Arcylic Metal Primer, Z190
 - e. Sherwin Williams: ProCryl Universal Metal Primer B66-310 Series
 3. Second and Third Coats: (if deep tone colors are specified, the products below shall be factory mixed)
 - a. Benjamin Moore: Moorcraft Dry Fog Sweep Up 272
 - b. Glidden Professional: Waterborne Interior Dryfall Flat 1280-1200.
 - c. Pittsburgh Paints: 6-715X, Speedhide Flat Latex Dry Fog
 - d. Pratt & Lambert: Enducryl Acrylic Dryfall, Flat Z5900 or Semi Z5910
 - e. Sherwin Williams: Low VOC Waterborne Acrylic Dryfall Flat B42W81
- I. Ferrous, Galvanized Metals, Aluminum
1. Preparation:
 - a. See Divisions 5 and 8 for requirements for priming of ferrous metals.
 - b. Do all touch up and priming of unprimed metals in accordance with requirements of Divisions 5 and 8.

2. Apply paint in accordance with Steel Structure Painting Council Paint Application Specifications SSPC-PA1 to a dry film thickness as specified by the manufacturer.
 3. First Coat - Primer:
 - a. Ferrous metal (to be used even at shop primed items except as noted in Division 5):
 - 1) Benjamin Moore: M04 Acrylic Metal Primer
 - 2) Glidden Professional: Devco Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
 - 3) Pittsburgh Paints: 90-708 Series, Pitt-Tech One Pack Interior/Exterior Industrial Primer.
 - 4) Pratt & Lambert: Steel Tech Acrylic Prime & Finish Z190
 - 5) Sherwin Williams: ProCryl Universal Metal Primer B66-310 Series
 - b. Galvanized metal after thorough cleaning per SSPC-SP1 with water soluble degreaser. No hydrocarbons.
 - 1) Benjamin Moore: M04 Acrylic Metal Primer
 - 2) Glidden Professional: Devco Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
 - 3) Pittsburgh Paints: 90-708 Series, Pitt-Tech One Pack Interior/Exterior Industrial Primer.
 - 4) Pratt & Lambert: Steel Tech Acrylic Prime & Finish Z190
 - 5) Sherwin Williams: ProCryl Universal Metal Primer B660310 Series
 - c. Aluminum:
 - 1) Benjamin Moore: M04 Acrylic Metal Primer
 - 2) Glidden Professional; Devco Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
 - 3) Pittsburgh Paints: 90-708 Series, Pitt-Tech One Pack Interior/Exterior Industrial Primer.
 - 4) Pratt & Lambert: Steel Tech Acrylic Prime & Finish Z190
 - 5) Sherwin Williams: ProCryl Universal Metal Primer B66-310 Series
 4. Second and Third Coats:
 - a. Benjamin Moore: Moorcraft Latex Semi Gloss Enamel 276
 - b. Glidden Professional: Ultra-Hide 150 Interior Latex Semi-Gloss Paint 1416V Series.
 - c. Pittsburgh Paint: 6-512 Series, Speedhide Semi-Gloss Latex Enamel.
 - d. Pratt & Lambert: Enducryl Acrylic Semi Gloss Z6621
 - e. Sherwin Williams: Pro Industrial Zero VOC Acrylic Semi-Gloss B66-600 Series.
- J. Structural Steel, Interior Wet or Severe - Exposed:
1. For warranty purposes, the Contractor shall insure that the specified primer in Division 5 "Structural Steel" and the intermediate and finish coats specified below are from the same manufacturer.
 - a. No coatings shall be applied until approved by the Architect and Owner's Representative.
 2. Prime Coat: Refer to Division 5, "Structural Steel."

3. Intermediate Coat:
 - a. Tnemec: One (1) coat TNEMEC Series 161 Tneme-fascure @ 4.0 to 6.0 mil DFT.
 - b. Glidden Professional: Devoe Coatings One (1) coat Bar-Rust 231 Multi-Purpose Epoxy Mastic @ 4.0-8.0 mils DFT.
 - c. Wasser: One (1) component MC-CR @ 3.0-4.0 mils DFT.
 - d. Sherwin Williams: One (1) coat Macropoxy 646 FC @ 5-10 mils DFT.
 4. Finish Coat:
 - a. Tnemec: One (1) coat TNEMEC Series 74 Endura-Shield @ 2.0 to 5.0 mil DFT.
 - b. Glidden Professional: One (1) Coat Devoe Coatings DETHANE 379H Aliphatic Urethane Enamel @ 2.0 to 3.0 mils DFT.
 - c. Wasser: One (1) component MC-Luster @ 2.0-4.0 mils DFT.
 - d. Sherwin Williams: One (1) coat Acrolon 218 HS @ 3-6 mils DFT.
- K. Galvanized Steel including galvanized decking and all steel in pool environments:
1. For warranty purposes, the Contractor shall insure that the specified primer in Division 5 "Steel Deck" and the intermediate and finish coats specified below are from the same manufacturer.
 - a. No coatings shall be applied until approved by the Architect and Owner's Representative.
 2. Prime Coat: Refer to Division 5, "Steel Deck."
 3. Intermediate Coat:
 - a. Tnemec: One (1) coat TNEMEC Series 161 Tneme-fascure @ 4.0 to 6.0 mil DFT.
 - b. Glidden Professional; Devoe Coatings One (1) coat Bar-Rust 231 Multi-Purpose Epoxy Mastic @ 4.0-8.0 mils DFT.
 - c. Wasser: One (1) component MC-CR @ 3.0-4.0 mils DFT.
 - d. Sherwin Williams: One (1) coat Macropoxy 646 FC @ 5-10 mils DFT.
 4. Finish Coat:
 - a. Tnemec: One (1) coat TNEMEC Series 73 Endura-Shield @ 2.0 to 5.0 mil DFT.
 - b. Glidden Professional: One (1) Coat Devoe Coatings DETHANE 379H Aliphatic Urethane Enamel @ 2.0 to 3.0 mils DFT.
 - c. Wasser: One (1) component MC-Luster @ 2.0-4.0 mils DFT.
 - d. Sherwin Williams: One (1) coat Acrolon 218 HS @ 3-6 mils DFT.
- L. Painted Woodwork including any interior window sash and trim:
1. Coordinate with "Interior Architectural Woodwork" Section to verify Scope of Work to be finished by Millwork Contractor.
 - a. First Coat:
 - 1) Benjamin Moore: Moorcraft Alkyd Enamel Underbody 269
 - 2) Glidden Professional: Gripper Interior/Exterior Primer Sealer 3210
 - 3) Pittsburgh Paints: 17-956, Seal-Grip interior Alkyd Enamel Undercoater.
 - 4) Pratt & Lambert: Suprime Interior Alkyd Primer S1011

- 5) Sherwin Williams: Premium Wall & Wood Primer B28W8111
- b. Second Coat:
 - 1) Benjamin Moore: Moore's Dulamel Alkyd Eggshell Enamel 305
 - 2) Glidden Professional: Lifemaster Oil Interior/Exterior Eggshell Paint 1502
 - 3) Pittsburgh Paints: 6-90, Series Speedhide Lo-Sheen Alkyd Enamel
 - 4) Pratt & Lambert: Pro Hide Gold Alkyd Semi Gloss S8800
 - 5) Sherwin Williams: ProMar 200 Interior Waterbased Acrylic-Alkyd B33W8251

2.6 MECHANICAL

A. Apparatus, Equipment, and Equipment Supports

1. First Coat:

- a. Benjamin Moore: M04 Acrylic Metal Primer
- b. Glidden Professional: Devoe Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
- c. Pittsburgh Paints: 90-708 Series, Pitt-Tech One Pack Interior/ Exterior.
- d. Pratt & Lambert: Steel Tech Acrylic Prime & Finish Z190
- e. Sherwin Williams: ProCryl Universal Metal Primer B66-310 Series

2. Second Coat:

- a. Benjamin Moore: Moorcraft Latex Semi Gloss Enamel 276
- b. Glidden Professional: Devoe Coatings Devflex 4216HP High Performance Waterborne Acrylic Semi-Gloss Enamel.
- c. Pittsburgh Paints: 90-474 Series, Pitt-Tech One Pack Interior/Exterior Satin High Performance Industrial Enamel.
- d. Pratt & Lambert: Enducryl Acrylic Semi Gloss Z6621
- e. Sherwin Williams: Pro Industrial Zero VOC Acrylic Semi-Gloss B66-600 Series.

B. Exposed Bare Piping, Valves, Fittings, and Hangers:

1. First Coat:

- a. Benjamin Moore: M04 Acrylic Metal Primer
- b. Glidden Professional: Devoe Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
- c. Pittsburgh Paints: 90-708 Series, Pitt-Tech One Pack Interior/Exterior Industrial Primer.
- d. Pratt & Lambert: Steel Tech Acrylic Prime & Finish Z190
- e. Sherwin Williams: ProCryl Universal Metal Primer B66-310 Series.

2. Second Coat:

- a. Benjamin Moore: Moorcraft Latex Semi Gloss 276
- b. Glidden Professional: Devoe Coatings Devflex 4216HP High Performance Waterborne Acrylic Semi-Gloss Enamel.
- c. Pittsburgh Paints: 90-474 Series, Pitt-Tech One Pack Interior/Exterior Satin High Performance Industrial Enamel.
- d. Pratt & Lambert: Enducryl Acrylic Semi Gloss Z6621
- e. Sherwin Williams: Pro Industrial Zero VOC Acrylic Semi-Gloss B66-600 Series.

- C. Exposed Insulation Piping, Valves, Fittings, and Hangers when canvas wrapped:
1. First Coat:
 - a. Benjamin Moore: Moorcraft Vinyl Latex Primer-Sealer 273
 - b. Glidden Professional: High Hide Interior Primer Sealer 1000-1200.
 - c. Pittsburgh Paints: Speedhide Latex Primer-Sealer 6-2
 - d. Pratt & Lambert: Pro Hide Gold High Holdout Latex Primer Z8165
 - e. Sherwin Williams: ProMar 200 Zero VOC Primer B28W2600
 2. Second Coat:
 - a. Benjamin Moore: Moorcraft Vinyl Latex Flat 275
 - b. Glidden Professional: Ultra-Hide 150 Interior Flat Paint 1210V Series.
 - c. Pittsburgh Paints: Speedhide Latex Interior Flat 6-70
 - d. Pratt & Lambert: Pro Hide Gold Flat Z8100
 - e. Sherwin Williams: ProMar 200 Zero VOC Flat B30 Series.
- D. Insulated Ductwork and Piping with Canvas Covering Inc. Hangers for any kind of ductwork.
1. One Brush Coat:
 - a. Pittsburgh Paints: 42-7, Speedhide Interior Fire Retardant Flat Latex.
- E. Grilles, Registers, and Diffusers
1. First Coat:
 - a. Benjamin Moore: M04 Acrylic Metal Primer
 - b. Glidden Professional: Devoe Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
 - c. Pittsburgh Paints: 90-708 Series, Pitt-Tech One Pack Interior/Exterior Industrial Primer.
 - d. Pratt & Lambert: Steel Tech Acrylic Prime & Finish Z190
 - e. Sherwin Williams: ProCryl Universal Metal Primer B66-310 Series.
 2. Second and Third Coats:
 - a. Benjamin Moore: Moorcraft Latex Semi Gloss Enamel 276
 - b. Glidden Professional: Devoe Coatings Devflex 4216HP High Performance Waterborne Acrylic Semi-Gloss Enamel.
 - c. Pittsburgh Paints: 90-474 Series, Pitt-Tech One Pack Interior/Exterior Satin High Performance Industrial Enamel.
 - d. Pratt & Lambert: Enducryl Acrylic Semi Gloss Z6621
 - e. Sherwin Williams: Pro Industrial Zero VOC Acrylic Semi-Gloss B66-600 Series.
- F. Exterior Ductwork Exposed to Weather
1. First Coat (Heavy coat of one of the following):
 - a. Glidden Professional: Devoe Coatings Devran 201H Universal Epoxy Primer.
 - b. Koppers: Bitumastic-Super Service Black
 - c. Pittsburgh Paints: 95-240 Series, Pitt-Guard Rapid Coat D-T-R.
 - d. Sherwin Williams: Macropoxy 646 Fast Cure, B58-600/B58V600.
 - e. Wasser: MC Tar.

2. Second and Third Coats (allow 24 hours drying time after first coat):
 - a. Glidden Professional: One (1) Coat Devoe Coatings DETHANE 379H Aliphatic Urethane Enamel @ 2.0 to 3.0 mils DFT.
 - b. Koppers: Bituglas Aluminum
 - c. Pittsburgh Paints: 95-240 Series, Pitt-Guard Rapid Coat D-T-R.
 - d. Sherwin Williams: Hi-Solids Polyurethane B65-300.
 - e. Wasser: MC Tar.

2.7 ELECTRICAL

A. Exterior Exposed Electrical Conduit Fittings, Boxes, and other miscellaneous exterior electrical items.

1. First Coat - Galvanized:
 - a. Benjamin Moore: M04 Acrylic Metal Primer
 - b. Glidden Professional: Devoe Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
 - c. Pittsburgh Paints: 90-708 Series, Pitt-Tech One Pack Interior/Exterior Industrial Primer.
 - d. Pratt & Lambert: Steel Tech Acrylic Prime & Finish Z190
 - e. Sherwin Williams: ProCryl Universal Metal Primer B66-310 Series.
2. First Coat - Ferrous Metal:
 - a. Benjamin Moore: M04 Acrylic Metal Primer
 - b. Glidden Professional: Devoe Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
 - c. Pittsburgh Paints: 90-708 Series, Pitt-Tech One Pack Interior/Exterior Industrial Primer.
 - d. Pratt & Lambert: Steel Tech Acrylic Prime & Finish Z190
 - e. Sherwin Williams: ProCryl Universal Metal Primer B66-310 Series.
3. Second and Third Coats:
 - a. Benjamin Moore: Impervex Enamel 309
 - b. Glidden Professional: Devoe Coatings Devflex 4216HP High Performance Waterborne Acrylic Semi-Gloss Enamel.
 - c. Pittsburgh Paints: 90-374 Series, Pitt-Tech One Pack Interior/Exterior Gloss High Performance Industrial Enamel.
 - d. Pratt & Lambert: Enducryl Acrylic Gloss Z6611
 - e. Sherwin Williams: DTM Acrylic Gloss Coating (Water Reducible), B66 Series

B. Interior Exposed Electrical Items in areas where walls and/or ceilings are painted including electrical panels, cabinets, exposed conduit, etc.

1. First Coat - Galvanized:
 - a. Benjamin Moore: M04 Acrylic Metal Primer
 - b. Glidden Professional: Devoe Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
 - c. Pittsburgh Paints: 90-708 Series, Pitt-Tech One Pack Interior/Exterior Industrial Primer.
 - d. Pratt & Lambert: Steel Tech Acrylic Prime & Finish Z190
 - e. Sherwin Williams: ProCryl Universal Metal Primer B66-310 Series.

2. First Coat - Ferrous Metal:
 - a. Benjamin Moore: M04 Acrylic Metal Primer
 - b. Glidden Professional: Devoe Coatings Devflex 4020PF Direct to Metal Primer & Flat Finish.
 - c. Pittsburgh Paints: 90-708 Series, Pitt-Tech One Pack Interior/Exterior Industrial Primer.
 - d. Pratt & Lambert: Steel Tech Acrylic Prime & Finish Z190
 - e. Sherwin Williams: ProCryl Universal Metal Primer B66-310 Series.

3. Second and Third Coats:
 - a. Benjamin Moore: Moorcraft Latex Semi Gloss Enamel 276
 - b. Glidden Professional: Devoe Coatings Devflex 4216HP High Performance Waterborne Acrylic Semi-Gloss Enamel.
 - c. Pittsburgh Paint: 90-474 Series, Pitt-Tech One Pack Interior/Exterior Satin High Performance Industrial Enamel.
 - d. Pratt & Lambert: Enducryl Acrylic Gloss Z6611
 - e. Sherwin Williams: Pro Industrial Zero VOC Acrylic Semi-Gloss B66-600 Series.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.

- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
 1. Concrete: 12 percent.
 2. Masonry (Clay and CMU): 12 percent.
 3. Wood: 15 percent.
 4. Gypsum Board: 12 percent.
 5. Plaster: 12 percent.

- C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.

- D. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
 1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

3.2 PREPARATION OF NEW SUBSTRATES

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates and paint systems indicated.

- B. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
 - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
 - 2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- C. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.
 - 1. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.
- D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- E. Clay Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content of surfaces or alkalinity of mortar joints to be painted exceed that permitted in manufacturer's written instructions.
- F. Concrete Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- G. Ferrous Metals, Galvanized Metal, Aluminum: Clean surfaces according to the Steel Structure Painting Council Surface Preparation Specifications: SSPC-SP1 Solvent Cleaning, SSPC-SP2 Hand Tool Cleaning, or SSPC-SP3 Power Tool Cleaning, as appropriate.
 - 1. Steel Substrates: Remove any rust and loose mill scale. Clean using methods recommended in writing by paint manufacturer.
 - 2. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.
 - a. Thoroughly clean galvanized metal per SSPC-SP1 with water soluble degreaser. No hydrocarbons.
 - 3. Aluminum Substrates: Remove surface oxidation.
- H. Wood Substrates:
 - 1. Refer to Division 6 Section "Finish Carpentry and Millwork" for preparation specified under other trades.
 - 2. Countersink all nails and finish with putty or plastic wood filler. Sand smooth when dried.
 - 3. Sand surfaces that will be exposed to view, and dust off.
 - 4. Prime edges, ends, faces, undersides, and backsides of wood.

5. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dried.

I. Gypsum Board Substrates: Do not begin paint application until finishing compound is dry and sanded smooth.

J. Plaster Substrates: Do not begin paint application until plaster is fully cured and dry.

K. Plastic Trim Fabrication Substrates: Remove dust, dirt, and other foreign material that might impair bond of paints to substrates.

3.3 PREPARATION OF EXISTING SUBSTRATES

A. Preparation of Previously Painted Surfaces: Comply with requirements as specified for preparation of new substrates as well as the following:

1. Scrub clean existing surfaces with a stiff brush and a solution of clean water and mild detergent.

2. Scuff sand surface to allow new finish to hold.

3. De-gloss painted surfaces in a manner appropriate to the substrate.

4. Fill cracks, holes, voids and defects, and leave a smooth surface ready for application of primer.

5. Remove loose paint and feather edges or patch as required to provide a smooth, seamless finish.

6. Prepare a 36" x 36" minimum test area to see if a reaction occurs between existing and new finishes prior to proceeding with the specified work. If a reaction occurs, alert Architect and propose solution(s).

3.4 PRIMING AND BACKPRIMING OF WOOD

A. All wood, factory finished or otherwise, must be back-primed immediately upon delivery with interior trim primer specified for wood which is to be painted, or finish manufacturer's recommended protective pre-treatment for wood which is to have natural finish.

B. Apply first coat to all wood scheduled to receive natural finish before material is handled at the site by other trades.

C. Furnish sealer to other trades for touching up any bare wood caused by mortising or butting of surfaces, or any kind of assembly or installation.

D. Avoid painting over or otherwise staining edges of wood where natural finish is scheduled.

3.5 APPLICATION

A. General: Apply paints according to manufacturer's written instructions.

1. Use applicators and techniques suited for paint and substrate indicated.

a. Except where specifically authorized by the Architect to do otherwise: Apply flat or eggshell wall paint by brush or roller; apply gloss or semi-gloss with brush only.

2. Sanding: In addition to preparatory sanding, fine sand between succeeding coats of all varnish enamel or flat enamel, using sandpaper appropriate to the finish. Use fine production paper between coats.
 3. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
 4. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
 5. Doors: Finish all edges, including tops and bottoms, of wood and metal doors same as faces. Fill edges of exposed plywood doors, panels, similar materials.
 6. Finish interior of all closets and cabinets same as adjoining rooms, unless otherwise scheduled.
 7. Apply one coat of sanding sealer and one coat of semi-gloss varnish to insides of all drawers unless otherwise specified.
- B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance. The number of coats scheduled are minimums.
- D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.
1. Holidays and restrikes in painted surfaces shall be considered sufficient cause to require recoating of entire surface.
- E. Painting Mechanical and Electrical Work: Paint items exposed in equipment rooms and occupied spaces including, but not limited to, the following:
1. Mechanical Work:
 - a. Uninsulated metal piping.
 - b. Uninsulated plastic piping.
 - c. Pipe hangers and supports.
 - d. Tanks that do not have factory-applied final finishes.
 - e. Visible portions of internal surfaces of metal ducts, without liner, behind air inlets and outlets.
 - f. Duct, equipment, and pipe insulation having cotton or canvas insulation covering or other paintable jacket material.
 - g. Mechanical equipment that is indicated to have a factory-primed finish for field painting.
 2. Electrical Work:
 - a. Switchgear.
 - b. Panelboards.
 - c. Electrical equipment that is indicated to have a factory-primed finish for field painting.

3.6 FIELD QUALITY CONTROL

- A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when paints are being applied:
1. Owner will engage the services of a qualified testing agency to sample paint materials being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
 2. Testing agency will perform tests for compliance of paint materials with product requirements.
 3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

3.7 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

END OF SECTION

VISUAL DISPLAY BOARDS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following types of visual display boards:
 - 1. Porcelain enamel markerboards.
- B. Related Sections: The following sections contain requirements that relate to this section:
 - 1. Division 06 Section "Rough Carpentry" for wood blocking and grounds.

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of the Contract and Division 1 Specification Sections.
- B. Product Data.
- C. Shop Drawings: Provide shop drawings for each type of markerboard required. Include sections of typical trim members and dimensioned elevations. Show anchors, grounds, reinforcement, accessories, layout, and installation details.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an experienced Installer who is an authorized representative of the visual display board manufacturer for both installation and maintenance.
 - 1. Maintenance Proximity: Not more than 4 hours' normal travel time from the Installer's place of business to the Project site.
- B. Design Criteria: The drawings indicate size, profiles, and dimensional requirements of visual display boards and are based on the specific type and model indicated. Other visual display boards having equal performance characteristics by other manufacturers may be considered provided that deviations in dimensions and profiles are minor and do not change the design concept or intended performance as judged by the Architect. The burden of proof of equality is on the proposer.

1.5 PROJECT CONDITIONS

- A. Field Measurements: Take field measurements prior to preparation of shop drawings and fabrication to ensure proper fitting. Show recorded measurements on final shop drawings. Coordinate fabrication schedule with construction progress to avoid delay.
 - 1. Allow for trimming and fitting wherever taking field measurements before fabrication might delay the Work.

1.6 WARRANTY

- A. Porcelain Enamel Markerboard Warranty: Furnish the manufacturer's written warranty, agreeing to replace porcelain enamel markerboards that do not retain their original writing and erasing qualities, exhibit crazing, cracking, or flaking, provided the manufacturer's instructions with regard to handling, installation, protection, and maintenance have been followed.

1. Warranty Period: Lifetime of the building.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturer: Subject to compliance with requirements, provide products of one of the following:

1. Arco Products Inc.
2. Best-Rite Chalkboard Co.
3. Claridge Products and Equipment, Inc.
4. Marsh Industries, Inc.
5. Newline Corp.
6. PolyVision Corp.

2.2 MATERIALS

- A. Porcelain Enamel Markerboards: Provide balanced, high-pressure-laminated porcelain enamel markerboards of 3-ply construction consisting of face sheet, core material, and backing.

1. Face Sheet: Provide face sheet of 24-gage enameling grade steel especially processed for temperatures used in coating porcelain on steel. Coat the exposed face and exposed edges with a 3-coat process consisting of primer, ground coat, and color cover coat, and the concealed face with a 2-coat process consisting of primer and ground coat. Fuse cover and ground coats to steel at the manufacturer's standard firing temperatures, but not less than 1200 deg F (649 deg C).
 - a. Markerboard Cover Coat: Provide the manufacturer's standard light-colored special writing surface with gloss finish intended for use with liquid felt-tipped markers. Color shall be chosen by Architect from manufacturer's standard colors.
2. Core: Provide the manufacturer's standard 3/8-inch-thick particleboard core material complying with the requirements of ANSI A208.1, Grade 1-M-1.
3. Backing Sheet: Provide the manufacturer's standard 0.015-inch-thick aluminum sheet backing.
4. Laminating Adhesive: Provide the manufacturer's standard moisture-resistant thermoplastic-type adhesive.

2.3 ACCESSORIES

- A. Metal Trim and Accessories: Fabricate frames and trim of not less than 0.062-inch-thick aluminum of size and shape as indicated and to suit type of installation. Provide straight, single-length units wherever possible; keep joints to a minimum. Miter corners to a neat, hairline closure.
1. Extruded Aluminum: ASTM B 221 (ASTM B 221M), Alloy 6063.
 2. Where the size of boards or other conditions exist that require support in addition to the normal trim, provide structural supports or modify the trim as indicated or as selected by the Architect from the manufacturer's standard structural support accessories to suit the condition indicated.
 3. Marker/Chalk Tray: Furnish manufacturer's standard continuous box-type aluminum marker/chalk tray with slanted front and cast aluminum end closures for each markerboard and chalkboard.

2.4 FABRICATION

- A. Porcelain Enamel Markerboards: Laminate facing sheet and backing sheet to core material under pressure with manufacturer's recommended flexible, waterproof adhesive.
- B. Assembly: Provide factory-assembled markerboard units, except where field-assembled units are required.
1. Make joints only where total length exceeds maximum manufactured length. Fabricate with the minimum number of joints, balanced around the center of the board, as acceptable to the Architect.
 2. Provide the manufacturer's standard vertical joint system between abutting sections of markerboard.

2.5 FINISHES

- A. General: Comply with NAAMM "Metal Finishes Manual" for recommendations relative to application and designations of finishes.
- B. Finish designations prefixed by "AA" conform to the system established by the Aluminum Association for designating aluminum finishes.
- C. Class II Clear Anodized Finish: AA-M12C22A31 (Mechanical Finish: as fabricated, nonspecular; Chemical Finish: etched, medium matte; Anodic Coating: Class II Architectural, clear film thicker than 0.4 mil).

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Deliver factory-built markerboard units completely assembled in one piece without joints, wherever possible. Where dimensions exceed panel size, provide 2 or more pieces of equal length as acceptable to the Architect. When overall dimensions require delivery in separate units, prefit components at the factory, disassemble for delivery, and make final joints at the site. Use splines at joints to maintain surface alignment.
- B. Install units in locations and at mounting heights indicated and in accordance with the manufacturer's instructions. Keep perimeter lines straight, plumb, and level. Provide grounds, clips, backing materials, adhesives, brackets, anchors, trim, and accessories necessary for a complete installation.
- C. Coordinate job-site assembled units with grounds, trim, and accessories. Join parts with a neat, precision fit.

3.2 ADJUST AND CLEAN

- A. Verify that accessories required for each unit have been properly installed and that operating units function properly.
- B. Clean units in accordance with the manufacturer's instructions. Break in markerboards only as recommended by the manufacturer.

END OF SECTION

INTERIOR SIGNAGE

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Refer to Drawings for sign types, sign copy listing, and sign locations.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Interior die-raised signage.

1.3 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of sign.
- B. Shop Drawings: Include plans, elevations, and large-scale sections of typical members and other components. Show mounting methods, grounds, mounting heights, layout, spacing, reinforcement, accessories, and installation details.
 - 1. Provide message list for each sign, including large-scale details of wording, lettering, artwork, and braille layout.
- C. Samples for Initial Selection: For each type of sign material indicated that involves color selection.
- D. Samples for Verification: For each type of sign, include the following Samples to verify color selected:
 - 1. Dimensional Characters: Full-size Samples of each type of dimensional character (letter and number) required. Show character style, material, finish, and method of attachment.
 - 2. Casting: Show representative texture, character style, spacing, finish, and method of attachment.
 - 3. Approved samples will not be returned for installation into Project.
- E. Qualification Data: For Installer.
- F. Maintenance Data: For signage cleaning and maintenance requirements to include in maintenance manuals.
- G. Replacement Instructions: Provide in writing, instructions to Owner on how to replace name inserts, turn around time required, etc.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain each sign type through one source from a single manufacturer.

- B. Regulatory Requirements: Comply with the Americans with Disabilities Act (ADA) and with code provisions as adopted by authorities having jurisdiction.
- C. Product Options: Drawings indicate size, profiles, and dimensional requirements of signage and are based on the specific system indicated. Refer to Division 1 Section "Product Requirements."
 - 1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.

1.5 PROJECT CONDITIONS

- A. Field Measurements: Where sizes of signs are determined by dimensions of surfaces on which they are installed, verify dimensions by field measurement before fabrication and indicate measurements on Shop Drawings.

1.6 COORDINATION

- A. For signs supported by or anchored to permanent construction, advise installers of anchorage devices about specific requirements for placement of anchorage devices and similar items to be used for attaching signs.
 - 1. For signs supported by or anchored to permanent construction, furnish templates for installation of anchorage devices.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply for product selection:
 - 1. Basis-of-Design Product: The design for each sign is based on the product named. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified.

2.2 INTERIOR DIE-RAISED SIGNAGE

- A. Manufacturer:
 - 1. Subject to compliance with requirements, provide signs as manufactured by The Supersine Company or approved equal.
- B. Sign Construction:
 - 1. Plate material shall be .102" 3003 alloy H-14 Aluminum Sheet. The plate shall have smooth, even, level surfaces, constructed to remain flat under installed conditions within a tolerance of plus or minus 1/16" measured diagonally.
 - 2. Signs shall be mechanically fabricated with smoothly finished square cut edges.
 - 3. Corners shall be rounded to radius indicated on Sign Type Drawings.

4. All characters, Braille, and graphics are to be raised by a semi-shear process using male/female dies. Characters of the style indicated on the Sign Type Drawings shall be precisely formed, with sharp, well-defined edges.
 5. The raised characters and graphics shall be masked to allow the background and Braille to be painted with a smooth acrylic enamel finish. The character and graphic portions of the signs shall be anodized, with a satin finish.
 6. Backshields at all wall mounted locations shall be cut from .102" H-14 Aluminum, and painted.
 7. Backshields at signs mounted on glass shall be cut from 1/32" thick acrylic sheet, with a reverse screen printed colored background.
- C. Colors:
1. Plate background and Braille: Custom color to match Architect's sample.
 2. Raised characters and graphics: Standard color as selected by Architect.
 3. Aluminum and acrylic backshields: Color to match sign background.

2.3 INTERIOR DIE-RAISED SIGNAGE WITH NAME INSERTS

- A. Manufacturer:
1. Subject to compliance with requirements, provide signs as manufactured by The Supersine Company or approved equal.
- B. Sign Construction:
1. Plate material shall be .102" 3003 alloy H-14 Aluminum Sheet. The plate shall have smooth, even, level surfaces, constructed to remain flat under installed conditions within a tolerance of plus or minus 1/16" measured diagonally.
 2. Signs shall be mechanically fabricated with smoothly finished square cut edges.
 3. Corners shall be rounded to radius indicated on Sign Type Drawings.
 4. All characters, Braille, and graphics are to be raised by a semi-shear process using male/female dies. Characters of the style indicated on the Sign Type Drawings shall be precisely formed, with sharp, well-defined edges.
 5. The raised characters and graphics shall be masked to allow the background and Braille to be painted with a smooth acrylic enamel finish. The character and graphic portions of the signs shall be anodized, with a satin finish.
 6. Backshields at all wall mounted locations shall be cut from .102" H-14 Aluminum, and painted.
 7. Backshields at signs mounted on glass shall be cut from 1/32" thick acrylic sheet, with a reverse screen printed colored background.

C. Supplementary Construction for Name Inserts:

1. Radiused window opening in face plate shall be mechanically cut, as indicated on Sign Type Drawing. Face plate window shall allow for complete view of name on insert, and shall completely overlay insert edges.
2. Backplate material shall be .031" thick H-14 3003 alloy aluminum sheet.
3. Backplate shall be mechanically fabricated with square cut edges and radiused corners as indicated on Sign Type Drawings.
4. Spacers shall be fabricated of .063" thick H-14 3003 alloy aluminum sheet.
5. Spacers are to be placed between the face and backplate to allow name insert to be inserted at the right hand side of sign. Spacers shall allow insert to drop down into position at window opening. (Manufacture shall provide a vandal resistant screw to secure name insert). This gravity-lock position shall prevent insert from being removed from the side unless raised to previous insert position.
6. Name insert shall be fabricated of .032" thick clear acrylic. Backpainted to match sign color.
7. Names shall be reverse die-cut 3mm Gerber vinyl. Characters shall be precisely formed, with sharp, well-defined edges.

D. Colors:

1. Plate background and Braille: Custom color to match Architect's sample.
2. Raised characters and graphics: Standard color as selected by Architect.
3. Aluminum and acrylic backshields: Color to match sign background.
4. Field color for name insert: Custom color to match Architect's sample.
5. Name insert characters: Custom color to match Architect's sample.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Locate sign units and accessories where indicated on Sign Location Drawings, using mounting methods of the type described in Sign Type Drawings, and in compliance with the manufacturers' instructions.
1. Examine areas to receive signage; notify Building Contractor/Architect in writing of unacceptable substrate. Beginning work indicates acceptance of substrate.
 2. Install signs level, plumb, and at the height indicated, with sign surfaces free from distortion or other defects in appearance.
 3. Mount directly on glass with double face foam tape, reinforce with clear silicone adhesive. Install back shield on opposite side of glass.
 4. Mount wall signs by mechanically fastening backshield to wall: Mount sign to backshield with double face foam tape and reinforce with clear silicone adhesive.

5. Exterior individual building letters: Mount letters in a concealed manner using standard fastening methods recommended by the manufacturer for the letter form, type of mounting, wall construction, and condition of exposure indicated. Provide heavy paper template to establish letter spacing and to locate holes for fasteners.
- B. Dimensional Characters: Mount characters using standard fastening methods recommended in writing by manufacturer for character form, type of mounting, wall construction, and condition of exposure indicated. Provide heavy paper template to establish character spacing and to locate holes for fasteners.
 1. Flush Mounting: Mount characters with backs in contact with wall surface.
 2. Projected Mounting: Mount characters at projection distance from wall surface indicated.
- C. Cast-Metal Plaques: Mount plaques using standard fastening methods recommended in writing by manufacturer for type of wall surface indicated.
 1. Concealed Mounting: Mount plaques by inserting threaded studs into tapped lugs on back of plaque. Set in predrilled holes filled with quick-setting cement.

3.2 CLEANING AND PROTECTION

- A. At completion of the installation, clean soiled sign surfaces in accordance with the manufacturer's instructions. Protect units from damage until acceptance by the Owner.

****END OF SECTION****

TOILET AND BATH ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

- 1. Framed mirrors.
- 2. Liquid soap dispenser - surface mounted.
- 3. Paper towel dispenser – surface mounted.
- 4. Two-roll toilet tissue dispenser - surface mounted.
- 5. Clothes hook - double.
- 6. Grab bars.

- B. Related Sections include the following:

- 1. Division 6 Section “Finish Carpentry and Millwork” for countertops.
- 2. Division 22 Section “Plumbing Fixtures” for plumbing fixtures.

1.3 SUBMITTALS

- A. Product Data: Include construction details, material descriptions and thicknesses, dimensions, profiles, fastening and mounting methods, specified options, and finishes for each type of accessory specified.
- B. Setting Drawings: For cutouts required in other work; include templates, substrate preparation instructions, and directions for preparing cutouts and installing anchoring devices.
- C. Maintenance Data: For accessories to include in maintenance manuals specified in Division 1. Provide lists of replacement parts and service recommendations.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Provide products of same manufacturer for each type of accessory unit and for units exposed to view in same areas, unless otherwise approved by Architect.
- B. Product Options: Accessory requirements, including those for materials, finishes, dimensions, capacities, and performance, are established by specific products indicated in the Toilet and Bath Accessory Schedule.
 - 1. Other manufacturers' products with equal characteristics may be considered. See Division 1 for product substitutions.

- C. Comply with applicable provisions of the following specification and documents:
1. ICC/ANSI A11.1-2009 American National Standard – Accessible and Useable Buildings and Facilities.
 2. Michigan Building Code.
 3. ADA, Accessibility Guidelines for Buildings and Facilities, Federal Register Volume 56, Number 144, Rules and Regulations.
 4. Michigan Barrier Free.

1.5 COORDINATION

- A. Coordinate accessory locations with other work to prevent interference with clearances required for access by disabled persons, proper installation, adjustment, operation, cleaning, and servicing of accessories.
- B. Deliver inserts and anchoring devices set into concrete or masonry as required to prevent delaying the Work.

1.6 WARRANTY

- A. General Warranty: Special warranty specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Furnish a one (1) year guarantee against defects in material and workmanship on all accessories from date of substantial completion.
- C. Manufacturer's Mirror Warranty: Written warranty, executed by mirror manufacturer agreeing to replace mirrors that develop visible silver spoilage defects within minimum warranty period indicated.
1. Minimum Warranty Period: 15 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide accessories by one of the following:
1. Toilet and Bath Accessories:
 - a. American Specialties, Inc.
 - b. Bobrick Washroom Equipment, Inc.
 - c. Bradley Corporation.

2.2 MATERIALS

- A. Stainless Steel: ASTM A 666, Type 304, with No. 4 finish (satin), in 0.0312-inch (0.8-mm) minimum nominal thickness, unless otherwise indicated.
- B. Brass: ASTM B 19, leaded and unleaded flat products; ASTM B 16 (ASTM B 16M), rods, shapes, forgings, and flat products with finished edges; ASTM B 30, castings.
- C. Sheet Steel: ASTM A 366/A 366M, cold rolled, commercial quality, 0.0359-inch (0.9-mm) minimum nominal thickness; surface preparation and metal pretreatment as required for applied finish.
- D. Galvanized Steel Sheet: ASTM A 653/A 653M, G60 (Z180).
- E. ABS Plastic: Acrylonitrile-butadiene-styrene resin formulation.
- F. Chromium Plating: ASTM B 456, Service Condition Number SC 2 (moderate service), nickel plus chromium electrodeposited on base metal.
- G. Baked-Enamel Finish: Factory-applied, gloss-white, baked-acrylic-enamel coating.
- H. Mirror Glass: ASTM C 1036, Type I, Class 1, Quality q2, nominal 6.0 mm thick, with silvering, electroplated copper coating, and protective organic coating complying with FS DD-M-411.
- I. Galvanized Steel Mounting Devices: ASTM A 153/A 153M, hot-dip galvanized after fabrication.
- J. Fasteners: Screws, bolts, and other devices of same material as accessory unit, tamper and theft resistant when exposed, and of galvanized steel when concealed.

2.3 FABRICATION

- A. General: One, maximum 1-1/2-inch- (38-mm-) diameter, unobtrusive stamped manufacturer logo, as approved by Architect, is permitted on exposed face of accessories. On interior surface not exposed to view or back surface of each accessory, provide printed, waterproof label or stamped nameplate indicating manufacturer's name and product model number.
- B. Surface-Mounted Toilet Accessories: Unless otherwise indicated, fabricate units with tight seams and joints, and exposed edges rolled. Hang doors and access panels with continuous stainless-steel hinge. Provide concealed anchorage where possible.
- C. Framed Glass-Mirror Units: Fabricate frames for glass-mirror units to accommodate glass edge protection material. Provide mirror backing and support system that permits rigid, tamper-resistant glass installation and prevents moisture accumulation.
 - 1. Provide galvanized steel backing sheet, not less than 0.034 inch (0.85 mm) and full mirror size, with nonabsorptive filler material. Corrugated cardboard is not an acceptable filler material.
- D. Mirror-Unit Hangers: Provide mirror-unit mounting system that permits rigid, tamper- and theft-resistant installation:
- E. Keys: Provide universal keys for internal access to accessories for servicing and resupplying. Provide minimum of six keys to Owner's representative.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install accessories according to manufacturers' written instructions, using fasteners appropriate to substrate indicated and recommended by unit manufacturer. Install units level, plumb, and firmly anchored in locations and at heights indicated.
- B. Secure mirrors to walls in concealed, tamper-resistant manner with special hangers, toggle bolts, or screws. Set units level, plumb, and square at locations indicated, according to manufacturer's written instructions for substrate indicated.
- C. Install grab bars to withstand a downward load of at least 250 lbf (1112 N), when tested according to method in ASTM F 446.

3.2 ADJUSTING AND CLEANING

- A. Adjust accessories for unencumbered, smooth operation and verify that mechanisms function properly. Replace damaged or defective items.
- B. Remove temporary labels and protective coatings.
- C. Clean and polish exposed surfaces according to manufacturer's written recommendations.

3.3 TOILET AND BATH ACCESSORY SCHEDULE

- A. Framed Mirror: Provide mirror unit complying with the following:
 - 1. Products: Bobrick Washroom Equipment, Inc. Series B-165.
 - 2. Stainless-Steel, Channel-Framed Mirror: Fabricate frame from stainless-steel channels in manufacturer's standard satin or bright finish with square corners mitered to hairline joints and mechanically interlocked.
 - 3. Mounting: Concealed brackets and wall hangers.
 - 4. Refer to Drawings for size(s).
- B. Soap Dispenser, Surface Mounted: Provide soap dispenser complying with the following:
 - 1. Products: Bobrick Washroom Equipment, Inc., Series B-4112
 - 2. Liquid Soap Dispenser, Wall Mounted: Surface-mounted type with wall plate for concealed mounting, minimum 40-oz. (1182.9-mL) capacity tank with noncorrosive stainless-steel piston, springs, and internal parts designed to dispense soap in measured quantity by pump action; and stainless-steel cover with unbreakable window-type refill indicator and satin finish.
 - a. Soap Valve: Designed for dispensing soap in liquid form; iodine-based, liquid surgical soaps and synthetic detergents with corrosive additives.
- C. Paper Towel Dispenser, Surface-mounted: Provide stainless-steel paper towel dispenser with satin finish complying with the following:
 - 1. Products: Bobrick Washroom Equipment, Inc., Series B-4262.

SECTION 102800
TOILET AND BATH
ACCESSORIES

2. Surface-mounted Type: Sized for minimum of 400 C-fold or 525 multifold paper towels without using special adapters; with door equipped with tumbler lockset.
- D. Two-Roll Toilet Tissue Dispenser, Surface mounted: Provide toilet tissue dispenser complying with the following:
1. Products: Bobrick Washroom Equipment, Inc., Series B-2740.
 2. Type: Double-roll dispenser.
 3. Mounting: Surface mounted.
 4. Material: Satin-finish aluminum bracket with plastic spindle.
 5. Operation: Noncontrol delivery with mfr's standard eccentric-shaped molded plastic spindle.
- E. Clothes Hook, Double: Provide clothes hook complying with the following:
1. Products: Bobrick Washroom Equipment, Inc., Series B-76727.
 2. Double-Prong Unit: Stainless-steel satin finished, double-prong clothes hook with rectangular wall bracket and backplate for concealed mounting.
- F. Grab Bars: Provide stainless-steel grab bar with satin finish complying with the following:
1. Products: Bobrick Washroom Equipment, Inc., Series B-5806.99
 2. Stainless-Steel Nominal Thickness: Minimum 0.05 inch (1.3 mm).
 3. Mounting: Concealed with manufacturer's standard flanges and anchors.
 4. Gripping Surfaces: Manufacturer's standard slip-resistant texture.
 5. Outside Diameter: 1-1/4 inches (32 mm) for medium-duty applications.

****END OF SECTION****

PROJECTION SCREENS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Manually operated front projection screens.
- B. Related Sections: The following Sections contain requirements that relate to this Section:
 - 1. Division 5 Section "Metal Fabrication" for suspension systems for projection screens.
 - 2. Division 6 Section "Rough Carpentry" for wood backing for recessed screen installation.
 - 3. Division 26 Sections for electrical wiring, connections, and installation of remote control switches for electrically operated projection screens.

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections.
 - 1. Substitutions for products as specified MUST be submitted in accordance with Division 1. Substitute products not submitted in accordance with Division 1 Section "Product Requirements" will not be considered.
- B. Product data for each type of screen specified.
- C. Shop drawings showing layout and types of projection screens. Show the following:
 - 1. Location of screen centerline relative to ends of screen case.
 - 2. Seams in viewing surfaces.
 - 3. Connections to suspension systems for pendant-mounted and recess-mounted screens.
 - 4. Anchorage details.
 - 5. Accessories.
 - 6. Frame details.
 - 7. Details of juncture of exposed surfaces with adjacent finishes.

1.4 QUALITY ASSURANCE

- A. Single Source Responsibility: Obtain each type of projection screen required from a single manufacturer as a complete unit, including necessary mounting hardware and accessories.
- B. Coordination of Work: Coordinate layout and installation of projection screens with other construction supported by, or penetrating through, ceilings, including light fixtures, HVAC equipment, fire-suppression system, and partitions.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not deliver projection screens until building is enclosed, other construction within spaces where screens will be installed is substantially complete, and installation of screens is ready to take place.
- B. Protect screens from damage during delivery, handling, storage, and installation.

PART 2 - PRODUCTS

2.1 PROJECTION SCREEN SURFACES, GENERAL

- A. Measurement of Gain of Screen Viewing Surface: Measure gain of screen viewing surface against that of a magnesium carbonate surface by means of a photogoniometer using test methods and test apparatus per FS GG-S-00172D(1) for determining effect of reflected light at various viewing angles on screen surfaces. Ratings of 1.0 refer to those viewing surfaces having a reflectivity equal to the magnesium carbonate surface.
- B. Material and Viewing Surface of Front Projection Screens: Obtain screens manufactured from mildew- and flame-resistant fabric of type indicated for each type of screen specified and complying with the following requirements:
 - 1. Matte white viewing surface with minimum gain characteristics complying with FS GG-S-00172D(1) for Type A screen surface.
 - a. Application: Provide matte white surfaces unless otherwise indicated.
 - 2. Seams: Where length of screen indicated exceeds maximum length produced without seams in fabric specified, provide screen with horizontal seam placed as follows:
 - a. At top of screen at juncture between extra drop and viewing surface.
 - b. At bottom of screen at juncture between extra drop and viewing surface.
 - c. In location indicated.
 - 3. Seamless Construction: Provide screens in sizes indicated without seams.
 - 4. Mildew Resistance: Provide mildew-resistant screen fabrics as determined by Federal Standard 191A/5760.
 - 5. Fire Performance Characteristics: Provide projection screen fabrics identical to those materials that have undergone testing and passed requirements for flame resistance as indicated below:
 - a. NFPA 701 per small-scale test.
 - b. Federal Standard 191A/5903 for test method. FS GG-S-00172D(1) for flame resistance.

2.2 MANUALLY OPERATED FRONT PROJECTION SCREENS

- A. General: Provide manufacturer's standard units consisting of case, screen, mounting accessories and other components as required for a complete installation and complying with descriptive requirements indicated below.
- B. Spring-Roller-Operated Projection Screens: Units designed and fabricated for wall or ceiling installation and complying with the following requirements:
 - 1. Screen Case: Fabricated in one piece from not less than 22-gage (0.299 inch) steel with flat back design, vinyl-covered or baked-enamel finish, and end caps with integral roller brackets and furnished with universal mounting brackets in finish matching end caps, for wall or ceiling mounting.
 - 2. Screen: As indicated below, with top edge mounted on, and securely anchored to, a 3-inch-diameter rigid steel spring roller and bottom edge formed into a pocket holding a tubular metal slat with ends of slat protected by plastic caps and saddle and pull attached to slat by screws.
 - a. Material: Vinyl-coated glass fiber fabric.
 - b. Size of Viewing Surface: As indicated.
 - c. Provide extra drop length of dimension indicated to comply with the following requirements for fabric color and location of drop length:
 - 1) Color: Same as viewing surface.
 - 2) Color: Black.
 - 3) Location: At top of screen.
 - 4) Location: At bottom of screen.
- C. Products: Subject to compliance with requirements, provide one of the following:
 - 1. "Series 200," Bretford Manufacturing, Inc.
 - 2. "Series 500," Bretford Manufacturing, Inc.
 - 3. "Model B," Da-Lite Screen Co., Inc.
 - 4. "Model C," Da-Lite Screen Co., Inc.
 - 5. "Luma," Draper Shade & Screen Co., Inc.
 - 6. "Luma 2," Draper Shade & Screen Co., Inc.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install projection screens at locations indicated in compliance with screen manufacturer's instructions.
- B. Install front projection screens with screen cases in position and relationship to adjoining construction as indicated, securely anchored to supporting substrate, and in manner that produces a smoothly operating screen with plumb and straight vertical edges and plumb and flat viewing surfaces when screen is lowered.
 - 1. Test electrically operated units to verify that screen, controls, limit switches, closure and other operating components are in optimum functioning condition.
 - 2. Test manually operated units to verify that screen operating components are in optimum functioning condition.

3.2 PROTECTION AND CLEANING

- A. Protect projection screens after installation from damage during construction. If despite such protection damage occurs, remove and replace damaged components or entire unit as required to provide units in their original, undamaged condition.

END OF SECTION

PROJECTOR MOUNTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification sections, apply to work of this section.

1.2 DESCRIPTION OF WORK

- A. Ceiling-mounted projector mounts.
- B. Electrical wiring and connections for projector mounts.

1.3 SUBMITTALS

- A. Shop Drawings: Include plans, elevations, and large scale details. Show anchorages and accessory items. Provide location template drawings for items supported or anchored to permanent construction.
 - 1. Furnish roughing-in drawings for electrical service.
- B. Product Data: Submit manufacturer's product data and installation instructions for each type of projector mount, including installation details.
- C. Maintenance Data: Submit manufacturer's maintenance and service data, including, address and telephone number of nearest authorized service representative.

1.4 QUALITY ASSURANCE

- A. Single Source Responsibility: Provide complete units produced by a single manufacturer, including necessary accessories, fittings and anchorages.

1.5 WARRANTY

- A. Projector mounts shall be supplied with a warranty against defects in workmanship and materials for at least five (5) years.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products in manufacturer's original, unopened, undamaged containers with labels intact.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Ceiling-mounted Projector Mounts: Subject to compliance with requirements, provide PJRL40 Universal LCD Projector Mount as manufactured by Peerless Industries or an equal product from one of the following:
 - 1. Bretford Manufacturing Co.
 - 2. Draper shade and Screen Co., Inc.

2.2 FIXED PROJECTOR MOUNT:

- A. General: The bracket shall be a universal LCD projector mount. It shall feature 20° (+5°, - 15°) pitch, 10° ($\pm 5^\circ$) roll, and 360° yaw. It shall have a quick release spring latch for easy removal and installation of the LCD video projector. It shall be constructed of steel and finished in black fused epoxy. It shall be UL listed and CSA certified.
- B. Accessories:
 - 1. Fasteners: Provide all fasteners required for a complete assembly, including hardware required for affixing the mount to the ceiling.
 - 2. Adjustable Extension Column: Manufacturer's standard extension column. It shall offer a 1' range of height adjustment at 1" increments. The finish shall be matte black fused epoxy.
 - a. Provide at all projector ceiling mounts.
 - 3. Ceiling Escutcheon Ring: Manufacturer's standard escutcheon ring.
 - a. Provide at all extension columns penetrating a finished ceiling.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Coordinate layout and installation of projector mounts with ceiling construction and related components penetrating or above ceilings such as lighting fixtures, mechanical equipment, ductwork, and fire-suppression system.
- B. Coordinate requirements for blocking, structural supports, bracing, and ceiling openings to ensure adequate means for installation of projector mounts.
- C. Coordinate requirements for power supply conduit, and wiring required for projector mount lifts and controls.
- D. Coordinate installation of recessed projector mount lifts with construction of suspended acoustical panel ceilings. Where acoustical ceiling panels are to be adhered to mount closure, provide and coordinate required tolerances and weight restrictions.
- E. Coordinate interface and installation of projector mount lift controls with provision of motorized screen.

3.2 INSTALLATION

- A. Install projector mounts, lifts and controls at locations and heights indicated.
- B. Comply with manufacturer's written instructions.

3.3 TESTING AND DEMONSTRATION

- A. Test motorized projector mount lifts to verify that lifts, controls, limit switches, closures, and other operating components are functional. Correct deficiencies.
- B. Demonstrate operation of lifts to Owner's designated representatives.

3.4 PROTECTING

- A. Protect projection mounts and lifts after installation from damage from construction operations. If damage occurs, remove and replace damaged components or entire unit as required to provide units in their original, undamaged condition.

END OF SECTION

PREFABRICATED CASEWORK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

1. Prefabricated laminate clad casework and components.

- B. Related Sections include the following:

1. Division 6 Section "Rough Carpentry" for blocking within walls.

2. Division 9 Section "Resilient Tile Flooring" for resilient base molding.

3. Division 22 for sinks and service fixtures, service waste lines, connections, ducting within or adjacent to casework, and vents.

4. Division 26 for electrical services.

1.3 DEFINITIONS

- A. Identification of casework components and related products by surface visibility.

1. Exposed Surfaces:

- a. Any storage unit exterior front, side, or rear surface that is visible after installation.
- b. Faces of doors and drawers when closed.
- c. Tops of cabinets less than 72 inches above furnished floor.
- d. Any open interior of a storage unit without solid door or drawer fronts and units with glass insert doors.

2. Semi-Exposed Surfaces:

- a. Any interior surface of a storage unit that is behind solid doors, drawer fronts, or sliding solid doors.
- b. Bottoms of wall cabinets.
- c. Tops of cabinets 72 inches or more above finished floor.

3. Concealed Surfaces: Any surface not visible after installation.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Indicate dimensions, description of materials and finishes, general construction, specific modifications, component connections, anchorage methods, hardware, and installation procedures.
 - 2. Indicate locations of plumbing and electrical service field connection by others.
- C. Samples for Initial Selection: Provide color charts for the following:
 - 1. Plastic laminates.
 - 2. PVC edging.
 - 3. Hardware finishes.
- D. Samples for Verification: Provide the following:
 - 1. Laminate clad panel products, 8-1/2 inches, by 11 inches for each type, color, pattern, and surface finish including edging, with separate samples of unfaced panel products used for core.
 - 2. Exposed cabinet hardware, one unit of each type and finish.
- E. Casework Samples: To be provided only upon request of the Architect.
 - 1. Base cabinet: Cabinet conforming to specifications, with drawer, door and countertop.
 - 2. Wall cabinet: Cabinet conforming to specifications, with door.
 - 3. Cabinet samples shall be complete with specified hardware for doors, drawers and shelves.
- F. Qualification Data: For Manufacturer and Installer.

1.5 QUALITY ASSURANCE

- A. Manufacturer: Minimum of ten (10) years experience in providing manufactured casework systems for similar types of projects.
- B. Installer Qualifications: An installer with not less than five (5) years of successful experience in installing prefabricated casework similar to that required for this project and which is approved by manufacturer.
- C. Comply with applicable provisions of the following specifications and documents:
 - 1. Michigan Building Code and Michigan Barrier Free requirements.
 - 2. ANSI A117.1 - 2009, Accessible and Usable Buildings and Facilities.

3. ADA, Accessibility Guidelines for Buildings and Facilities, Federal Register Volume 56, Number 144, Rules and Regulations.

1.6 DELIVERY, STORAGE, AND PRODUCT HANDLING

- A. Do not deliver completed laminate clad casework, countertops, and related products until spaces to receive them are clean, dry, and ready for casework installation.
- B. Environmental Requirements:
 1. Do not deliver or install casework until interior concrete work, masonry, plastering and other wet operations are complete.
 2. Store casework in a ventilated place, protected from the weather, with relative humidity range of 20 percent to 50 percent.
- C. Protect finished surfaces from soiling and damage during handling and installation with a protective covering.

1.7 PROJECT CONDITIONS

- A. Field Measurements: Verify the following by field measurements before fabrication and indicate measurements on Shop Drawings:
 1. Concealed framing, blocking, and reinforcements that support casework before they are enclosed.
 2. Cabinet layouts and locations.
 3. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish recessed opening dimensions and proceed with fabricating casework without field measurements. Coordinate construction to ensure that actual dimensions correspond to established dimensions.

1.8 COORDINATION

- A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that casework can be supported and installed as indicated.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of casework that fail in materials or workmanship within specified warranty period.
 1. Warranty Period: Five (5) years from date of Substantial Completion.

PART 2 – PRODUCTS

2.1 MANUFACTURERS

- A. General Basis-of-Design: Products and catalog numbers specified on the Drawings are from the catalog of TMI Systems Design Corporation and shall be used as a basis for identification, configuration, size, and quality. The design for each unit is based on the product called out on the Drawings.

- B. Manufacturers: Subject to compliance with requirements, provide products by TMI Systems Design Corporation; www.tmisystems.com, or equal by one of the following:
1. Advanced Cabinet Systems; www.advancedcabinetsystems.com.
 2. Case Systems; www.casesystems.com.
 3. Stevens Industries, Inc.; www.stevensind.com.
 4. Strata Design; www.stratadesign.com.
 5. Wood-Metal Industries; www.wood-metal.com.

2.2 MATERIALS

A. Core Materials:

1. Particleboard up to 7/8 inch thick: Industrial Grade average 47-pound density particleboard, ANSI A 208.1-1999, M-3.
2. Particleboard 1 inch thick and thicker: Industrial Grade average 45-pound density particle-board, ANSI A 208.1-1999, M-2.
3. Moisture Resistant Particle Board, 1 inch thick: ANSI A208.1-1999 M-3 MR.
4. Medium Density Fiberboard 3/4 inch thick: Average 48-pound density grade, ANSI A208.2.

B. Decorative Laminates:

1. High-pressure decorative laminate VGS (.028), NEMA Test LD 3-1995.
2. High-pressure decorative laminate HGS (.048), NEMA Test LD 3-1995.
3. High-pressure decorative laminate HGP (.039), NEMA Test LD 3-1995.
4. High-pressure cabinet liner CLS (.020), NEMA Test LD 3-1995.
5. High-pressure backer BKL (.020), NEMA Test LD3-1995.
6. Thermally fused melamine laminate, NEMA Test LD 3-1995.
7. Adhesive (LEED): Water based low Volatile Organic Compound (VOC), non-toxic, PVA adhesive.

C. Edging Materials: Edging shall be a high impact, crack and chip resistant, rigid material, with integral color throughout.

1. 1mm PVC banding.
2. 3mm PVC banding.

2.3 CABINET HARDWARE

- A. Hinges: Five knuckle, steel, institutional grade, capable of 270 degree swing, hospital tipped with non-removable pin. 0.095 inch thick. ANSI-BHMA standard A156.9, Grade 1.
1. Doors 48 inches and over in height have 3 hinges per door.
- B. Door Catches: Door catches shall be heavy-duty spring loaded large diameter roller type. Each door shall have a single catch mounted at the bottom edge. All doors over 48" high shall have a catch at both the top and bottom of the door.
1. Catch strike plates shall be injection molded nylon, with an integral molded engagement ridge. Strike plate shall also provide a wide face bumper insuring a positive doorstep.
- C. Pulls: Architect shall select from manufacturer's wire pulls and plastic molded pulls.
1. Molded pulls shall be injection molded ABS plastic contour style, semi-recessed.
 2. Wire pulls shall be prefinished metal.
- D. Drawer Slides:
1. Kneespace, pencil drawers and all drawers 4" deep or less: Single extension, 100-pound load rated epoxy coated steel, bottom corner mounted with smooth and quiet nylon rollers. Positive stop both directions with self-closing feature.
 2. File and all drawers over 4" deep: Full extension, 150-pound load rated epoxy coated steel, bottom corner or side mounted with smooth and quiet nylon rollers. Positive stop both directions with self-closing feature.
- E. Adjustable Shelf Supports: Injection molded clear polycarbonate clip with two (2) integral support pins, 5mm diameter, that shall friction fit into cabinet end panels and vertical dividers, adjustable on 32mm centers.
1. Clips shall incorporate integrally molded lock tabs to retain shelf from tipping or inadvertently being lifted out.
 2. Each clip shall be capable of supporting a minimum of 200 pounds without failure.
 3. Clips shall be adjustable with the option of being permanently fixed.
- F. Locks: Locks shall be die cast, cylinder type with a five-disc tumbler mechanism and a removeable core. Locks shall be cam style for drawers and doors. At other locations, use lock style required to suit application.
1. Locks shall be provided where indicated on Drawings but not less than one (1) cabinet and one (1) drawer per room.
 - a. Coordinate lock locations with the Architect.
 2. All locks within a room shall be keyed alike and different than adjacent rooms. All locks on the Project shall be master keyed.
 - a. Provide two (2) keys for each room and three (3) master keys.

2.4 FABRICATION

- A. General: Fabricate casework, countertops and related products to dimensions, profiles, and details shown.
1. Prefabricated casework shall comply with ANSI-A 161.1-1998.
- B. Tops and bottoms shall be glued and doweled to cabinet sides and internal cabinet components such as fixed horizontals, rails and verticals. Minimum 6 dowels each joint for 24 inch deep cabinets and a minimum of 4 dowels each joint for 12 inch deep cabinets.
1. Dowels shall be fluted hardwood, minimum 8mm diameter.
 2. Assemble components with clamps under controlled conditions in order to maintain cabinet squareness and properly set joints.
 3. All joints shall be tight fitting and shall not rupture or loosen due to the following:
 - a. Dimensional changes in core materials.
 - b. Racking of casework during installation and shipping.
 - c. Normal use.
 4. Base and tall cabinets shall have one piece side panels continuous to floor.
- C. Back panels: Secure by one of the following methods:
1. Set securely in grooved channel along entire perimeter and glued or screwed.
 2. Securely screwed or doweled in place and captured and supported by mounting rails.
- D. Mounting rails (stretchers) shall be fully concealed behind backs and sides. Rails shall be doweled into cabinet sides, sub-tops and/or bottoms.
1. Wall and tall cabinets shall incorporate two mounting rails.
 - a. Wall cabinets shall have rails positioned at top and bottom.
 - b. Tall cabinets shall have rails positioned at top and intermediate location.
 2. Base units shall have rail positioned in the upper back area.
- E. Base units, except sink base units, shall have a full sub-top. Sink base units shall be manufacturer's standard reinforced open top with a removable split back panel.
- F. Side panels and vertical dividers shall be bored to receive adjustable shelf supports at 32mm on center.
- G. Drawers shall be full box design with a separate front, glued and doweled.
1. Four sides shall be glued and doweled together.
 2. Bottom shall be screwed directly to bottom edges of the sides or set in grooves along all four sides and glued and screwed.
 3. Front face shall be screwed to subface of full box.

- H. Component minimum thicknesses shall be as follows:
1. Structural components shall be 3/4 inch thick core material.
 2. Tops, sides and bottoms shall be 3/4 inch thick core material.
 3. Back panels shall be 1/4 thick core material.
 4. Mounting rails (stretchers) shall be 3/4 inch thick structural components.
 5. Exposed cabinet backs shall be 3/4 inch decorative laminated backs in lieu of mounting stretchers.
 6. Doors and drawer faces shall be 3/4 inch thick core material.
 7. Drawer sides and bottom shall be 1/2 inch thick core material.
 8. Shelves shall be 3/4 inch thick up to 30 inches wide, 1 inch thick over 30 inches wide.
- I. Component finishes shall be as follows:
1. Decorative Laminates:
 - a. Exposed Surfaces: High-pressure decorative laminate VGS (.028)
 - b. Semi-Exposed Surfaces: Thermally fused melamine laminate.
 2. All laminated panels shall have balanced construction. Unfinished core stock surfaces, even on concealed surfaces (excluding edges), shall not be permitted.
 - a. Concealed Surfaces: High-pressure cabinet liner CLS (.020).
 3. PVC Banding: Exposed and semi-exposed edges shall be PVC banding applied with hot melt adhesive. Thicknesses shall be as follows:
 - a. Door and drawer fronts shall be edged with 3mm PVC.
 - b. All other edges including exposed exterior cabinet members, top edges of drawer boxes, adjustable shelves, and interior panels shall be edged with 1 mm PVC.

2.5 FINISHES

- A. Cabinet exteriors:
1. Decorative laminate colors at cabinet exteriors, including door and drawer fronts, shall be selected by the Architect from manufacturer's full line.
 2. PVC edges shall be selected by Architect from manufacturer's full line of colors.
 3. Exposed cabinet body edges shall be color matched to cabinet sides.
 4. The underside of wall cabinets and the interior of open and glass door cabinets shall match the exterior cabinet colors.

- B. Cabinet interiors:
 - 1. The interior of closed-door cabinets and drawer boxes shall be manufacturer's standard almond or white color.
 - 2. PVC edges on adjustable shelves, drawer boxes and interior panel components shall match the color of the interior cabinet.
- C. Cabinet hardware: Cabinet hardware finishes, including those for drawer pulls, drawer slides and hinges, shall be selected by Architect from manufacturer's full lines.

PART 3 - INSTALLATION

3.1 EXAMINATION

- A. Examine walls and floors with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
 - 1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install according to manufacturer's written instructions.
- B. Erect casework, plumb, level, true and straight with no distortions. Shim as required. Where laminate clad casework abuts other finished work, scribe and cut to accurate fit.

3.3 ADJUSTING, CLEANING, AND PROTECTION

- A. Adjust casework and hardware so that doors and drawers operate smoothly without warping or binding.
 - 1. Verify that all locking devices operate properly.
- B. Repair minor damage per manufacturer's recommendations. Replace damaged items that cannot be restored to their original condition.
- C. Protect prefabricated casework from damage, abuse, dust, dirt, stain, or paint. Do not permit use of casework during construction.
- D. Clean Up: Remove all cartons, debris, sawdust, scraps, etc., and leave spaces clean and all prefabricated cabinets and countertops ready for Owner's use.

****END OF SECTION****

MECHANICAL GENERAL REQUIREMENTS

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 INDUSTRY STANDARDS	1
1.4 PERFORMANCE REQUIREMENTS	2
1.5 QUALITY ASSURANCE	3
1.6 CODES, PERMITS AND FEES	3
1.7 DRAWINGS	4
1.8 MATERIAL AND EQUIPMENT MANUFACTURERS	4
1.9 INSPECTION OF SITE	5
1.10 ITEMS REQUIRING PRIOR APPROVAL	5
1.11 SUBMITTALS	5
1.12 COORDINATION DRAWINGS	6
1.13 OPERATION AND MAINTENANCE INSTRUCTIONAL MANUALS	6
1.14 RECORD DRAWINGS	7
1.15 INSTRUCTION OF OWNER PERSONNEL	7
1.16 WARRANTY	7
PART 2 - PRODUCTS	8
PART 3 - EXECUTION	8
3.1 MECHANICAL DEMOLITION WORK	8
3.2 REFRIGERANT HANDLING	9
3.3 WORK IN EXISTING BUILDINGS	9
3.4 TEMPORARY SERVICES	9
3.5 WORK INVOLVING OTHER TRADES	9
3.6 ACCEPTANCE PROCEDURE	10
3.7 PROJECT COMMISSIONING	10

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to work of this Section.
- 1.2 SUMMARY
- A. This Section includes mechanical general administrative and procedural requirements. The following requirements are included in this Section to supplement the requirements specified in Division 01 Specification Sections.
- 1.3 INDUSTRY STANDARDS
- A. Applicability of Standards: Unless the Contract Documents include more stringent requirements, applicable construction industry standards have the same force and effect as if bound or copied directly into the Contract Documents to the extent referenced. Such standards are made a part of the Contract Documents by reference.
1. AABC – Associated Air Balance Council.
 2. ABMA - American Bearing Manufacturers Association.
 3. ABMA – American Boiler Manufacturers Association.

4. AHRI - Air-Conditioning, Heating, and Refrigeration Institute (The).
5. AMCA - Air Movement and Control Association International, Inc.
6. ANSI – American National Standards Institute.
7. ASHRAE – American Society of Heating, Refrigeration and Air Conditioning Engineers.
8. ASTM – American Society for Testing Materials.
9. CDA – Copper Development Association.
10. CGA – Compressed Gas Association.
11. CSA – CSA International.
12. HI – Hydraulic Institute.
13. Intertek – Intertek Group.
14. NAIMA – North American Insulation Manufacturers Association.
15. NEBB – National Environmental Balancing Bureau.
16. NEC – National Electrical Code.
17. NECA - National Electrical Contractors Association.
18. NEMA – National Electrical Manufacturer’s Association.
19. NFPA – National Fire Protection Association.
20. SMACNA – Sheet Metal and Air Conditioning Contractors National Association.
21. UL – Underwriter’s Laboratories, Inc.

B. Publication Dates: Comply with standards in effect as of date of the Contract Documents unless otherwise indicated.

C. Copies of Standards: Each entity engaged in construction on Project should be familiar with industry standards applicable to its construction activity. Copies of applicable standards are not bound with the Contract Documents.

1. Where copies of standards are needed to perform a required construction activity, obtain copies directly from publication source.

1.4 PERFORMANCE REQUIREMENTS

A. Systems Components Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.

1.5 QUALITY ASSURANCE

- A. Scope of Work: Furnish all labor, material, equipment, technical supervision, and incidental services required to complete, test and leave ready for operation the mechanical systems as specified and as indicated on Drawings.
 - 1. Contract Documents are complimentary, and what is required by one shall be as binding as if required by all. In the event of inconsistencies or disagreements within the Construction Documents bids shall be based on the most expensive combination of quality and quantity of the work indicated.
- B. Ordinances and Codes: Perform all Work in accordance with applicable Federal, State and local ordinances and regulations, the Rules and Regulations of ASHRAE, NFPA, SMACNA and UL, unless otherwise indicated.
 - 1. Notify the Architect/Engineer in writing before submitting a proposal should any changes in Drawings or Specifications be required to conform to the above codes, rules or regulations.
 - 2. If the Contractor performs any work knowing it to be contrary to such laws, ordinances, rules and regulations, and without notice to A/E, the Contractor shall bear all costs arising from corrective measures.
- C. Source Limitations: Obtain equipment and other components of the same or similar systems through one source from a single manufacturer.
- D. Tests and Inspections: Perform all tests required by state, city, county and/or other agencies having jurisdiction. Provide all materials, equipment, etc., and labor required for tests.
- E. Performance Requirements: Perform all work in a first class and workmanlike manner, in accordance with the latest accepted standards and practices for the trades involved.
- F. Sequence and Schedule: Perform work to avoid interference with the work of other trades. Remove and relocate work which in the opinion of the Owner's Representatives causes interference.
- G. Labeling Requirement for Packaged Equipment: Electrical panels on packaged mechanical equipment shall bear UL label or label of other Nationally Recognized Testing Laboratory (NRTL) (Intertek, CSA, etc.).

1.6 CODES, PERMITS AND FEES

- A. Unless otherwise indicated, all required permits, licenses, inspections, approvals and fees for Mechanical Work shall be secured and paid for by the Contractor. All Work shall conform to all applicable codes, rules and regulations.
- B. Rules of local utility companies shall be complied with. Check with each utility company supplying service to the installation and determine all devices including, but not limited to, all valves, meter boxes, and meters which will be required and include the cost of all such items in proposal.
- C. All work shall be executed in accordance with the rules and regulations set forth in local and state codes. Prepare any detailed drawings or diagrams which may be required by the governing authorities. Where the drawings and/or specifications indicate materials or construction in excess of code requirements, the drawings and/or specifications shall govern.

- D. Refer to Division 22 Section "Domestic Water Piping" for purchase and installation of potable water meters.

1.7 DRAWINGS

- A. The drawings show the location and general arrangement of equipment, piping and related items. They shall be followed as closely as elements of the construction will permit.
- B. Examine the drawings of other trades and verify the conditions governing the work on the job site. Arrange work accordingly. Provide fittings, valves, and accessories as required to meet actual conditions.
- C. Deviations from the drawings, with the exception of minor changes in routing and other such incidental changes that do not affect the functioning or serviceability of the systems, shall not be made without the written approval of the Architect/Engineer.
- D. The Architectural and Structural Drawings take precedence in all matters pertaining to the building structure, Mechanical Drawings in all matters pertaining to Mechanical Trades and Electrical Drawings in all matters pertaining to Electrical Trades. Where there are conflicts or differences between the drawings for the various trades, report such conflicts or differences to the Architect/Engineer for resolution.
- E. Drawings are not intended to be scaled for rough-in or to serve as shop drawings. Take all field measurements required to complete the Work.

1.8 MATERIAL AND EQUIPMENT MANUFACTURERS

- A. Equipment: All items of equipment shall be furnished complete with all accessories normally supplied with the catalog items listed and all other accessories necessary for a complete and satisfactory operating system. All equipment and materials shall be new and shall be standard products of manufacturers regularly engaged in the production of plumbing, heating, ventilating and air conditioning equipment and shall be the manufacturer's latest design.
- B. If an approved manufacturer is other than the manufacturer used as the basis for design, the equipment or product provided shall be equal in size, quality, durability, appearance, capacity, and efficiency through all ranges of operation, shall conform with arrangements and space limitations of the equipment shown on the plans and/or specified, shall be compatible with the other components of the system and shall comply with the requirements for Items Requiring Prior Approval specified in this section of the Specifications. All costs to make these items of equipment comply with these requirements including, but not limited to, piping, sheet metal, electrical work, and building alterations shall be included in the original Bid.
- C. All package unit equipment and skid mounted mechanical components that are factory assembled shall meet, in detail, the products named and specified within each section of the Mechanical and Electrical Specifications.
- D. Changes Involving Electrical Work: The design of the mechanical systems is based on the equipment scheduled on the Drawings. Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified with no additional cost to project. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.
 - 1. Where equipment changes are made that involve additional Electrical Work (larger size motor, additional wiring of equipment, etc.) the Mechanical Trades involved shall compensate the Electrical Trades for the cost of the additional Work required.

1.9 INSPECTION OF SITE

- A. Visit the site, examine and verify the conditions under which the Work must be conducted before submitting Proposal. The submitting of a Proposal implies that the Contractor has visited the site and understands the conditions under which the Work must be conducted. No additional charges will be allowed because of failure to make this examination or to include all materials and labor to complete the Work.
- B. No contract sum adjustments or contract time extensions will be made for Contractor claims arising from conditions which were or could have been observable, ascertainable or reasonably foreseeable from a site visit or inquiry into local conditions affecting the execution of the work.

1.10 ITEMS REQUIRING PRIOR APPROVAL

- A. Bids shall be based upon manufactured equipment specified. All items that the Contractor proposes to use in the Work that are not specifically named in the Contract Documents must be submitted for review prior to bids. Such items must be submitted in compliance with Division 01 specifications. Requests for prior approval must be accompanied by complete catalog information, including but not limited to, model, size, accessories, complete electrical information and performance data in the form given in the equipment schedule on the drawings at stated design conditions. Where items are referred to by symbolic designations on the drawings, all requests for prior approval shall bear the same designations.
 - 1. Equipment to be considered for prior approval shall be equal in quality, durability, appearance, capacity and efficiency through all ranges of operation, shall fulfill the requirements of equipment arrangement and space limitations of the equipment shown on the plans and/or specified and shall be compatible with the other components of the system.
 - 2. All costs incurred to make equipment comply with other requirements, including providing maintenance, clearance, piping, sheet metal, electrical, replacement of other components, and building alterations shall be included in the original bid.
- B. Voluntary alternates may be submitted for consideration, with listed addition or deduction to the bid, but will not affect the awarding of the contract.

1.11 SUBMITTALS

- A. Submit project specific submittals for review in compliance with Division 01.
- B. Prepare shop drawings to scale for the Architect/Engineer for review. Equipment and material submittals required are indicated in the Mechanical; Fire Suppression; Plumbing; and Heating, Ventilating and Air Conditioning Sections. Refer to Division 01 for submittal quantities.
- C. All submittals shall be submitted in groupings of similar and/or related items. Plumbing fixture submittals shall be submitted as one package including all fixtures intended to be used for this project. Incomplete submittal groupings will be returned "Rejected". Submit shop drawing with identification mark number or symbol numbers as specified or scheduled on the Mechanical Drawings.
- D. All submittals shall be project specific. Standard detail drawings and schedule not clearly indicating which data is associated with this Project will be returned "Rejected".
- E. Shop drawings shall be reviewed by the Mechanical Contractor for completeness and accuracy prior to submitting to the Architect/Engineer for review. The shop drawings shall be dated and signed by the Mechanical Contractor prior to submission.

- F. No equipment shall be shipped from stock or fabricated until shop drawings for them have been reviewed by the Architect/Engineer. Review is only for general conformance with the design concept of the project and general compliance with the information given in the Contract Documents. Any action indicated is subject to the requirement of the plans and specifications.
1. By the review of shop drawings, the Architect/Engineer does not assume responsibility for actual dimensions or for the fit of completed work in position, nor does such review relieve Mechanical Trades of full responsibility for the proper and correct execution of the work required.
 2. Contractor is responsible for:
 - a. Dimensions, which shall be confirmed and correlated at the job site.
 - b. Fabrication processes and techniques of construction.
 - c. Quantities.
 - d. Coordination of Contractor's work with all other trades.
 - e. Satisfactory performance of Contractor's work.
 - f. Temporary aspects of the construction process.
- G. If deviations (not substitutions) from Contract Documents are deemed necessary by the Contractor, details of such deviations, including changes in related portions of the project and the reasons therefore, shall be submitted with the submittal for approval.

1.12 COORDINATION DRAWINGS

- A. Submit project specified coordination drawings for review in compliance with Division 01 Specification Sections.

1.13 OPERATION AND MAINTENANCE INSTRUCTIONAL MANUALS

- A. Submit project specific Operation and Maintenance Instructional Manuals for review in compliance with Division 01 Specification Sections.
- B. Provide complete operation and maintenance instructional manuals covering all mechanical equipment herein specified, together with parts lists. Maintenance and operating instructional manuals shall be job specific to this project. Generic manuals are not acceptable. One copy of all manuals shall be furnished for Owner. Maintenance and operating instructional manuals shall be provided when construction is approximately 75 percent complete.
- C. Format: Submit operations and maintenance manuals in the following format:
1. PDF electronic file. Assemble each manual into a composite electronically indexed file. Submit on digital media acceptable to Architect.
 - a. Name each indexed document file in composite electronic index with applicable item name. Include a complete electronically linked operation and maintenance directory.
 - b. Enable inserted reviewer comments on draft submittals.
- D. The operating and maintenance instructions shall include a brief, general description for all mechanical systems including, but not limited to:
1. Routine maintenance procedures.

2. Lubrication chart listing all types of lubricants to be used for each piece of equipment and the recommended frequency of lubrication.
3. Trouble-shooting procedures.
4. Contractor's telephone numbers for warranty repair service.
5. Submittals.
6. Recommended spare parts lists.
7. Names and telephone numbers of major material suppliers and subcontractors.
8. System schematic drawings.

1.14 RECORD DRAWINGS

- A. Submit record drawings in compliance with Division 01.
- B. Contractor shall submit to the Architect/Engineer, record drawings on electronic media or vellum which have been neatly marked to represent as-built conditions for all new mechanical work.
- C. The Contractor shall keep accurate note of all deviations from the construction documents and discrepancies in the underground concealed conditions and other items of construction on field drawings as they occur. The marked up field documents shall be available for review by the Architect, Engineer and Owner at their request.

1.15 INSTRUCTION OF OWNER PERSONNEL

- A. Before final inspection, instruct Owner's designated personnel in operation, adjustment, and maintenance of mechanical equipment and systems at agreed upon times. A minimum of 24 hours of formal instruction to Owner's personnel shall be provided for each building. Additional hours are specified in individual specification sections.
- B. For equipment requiring seasonal operation, perform instructions for other seasons within six months.
- C. Use operation and maintenance manuals as basis for instruction. Review contents of manual with personnel in detail to explain all aspects of operation and maintenance.
- D. In addition to individual equipment training provide overview of each mechanical system. Utilize the as-built documents for this overview.
- E. Prepare and insert additional data in operation and maintenance manual when need for such data becomes apparent during instruction.

1.16 WARRANTY

- A. Warranty: Comply with the requirements in Division 01 Specification Sections. Contractor shall warranty that the mechanical installation is free from defects and agrees to replace or repair, to the Owner's satisfaction, any part of this mechanical installation which becomes defective within a period of one year (unless specified otherwise in other Mechanical; Fire Suppression; Plumbing; or Heating, Ventilating and Air Conditioning Sections) from the date of substantial completion following final acceptance, provided that such failure is due to defects in the equipment, material, workmanship or failure to follow the contract documents.

- B. File with the Owner any and all warranties from the equipment manufacturers including the operating conditions and performance capacities they are based on.

PART 2 - PRODUCTS

- A. Not Applicable

PART 3 - EXECUTION

3.1 MECHANICAL DEMOLITION WORK

- A. All demolition of existing mechanical equipment and materials shall be done by the Contractor unless otherwise indicated. Include all items such as, but not limited to, existing piping, pumps, ductwork, supports and equipment where such items are not required for the proper operation of the modified system.
- B. Include draining of piping systems where required for demolition, modification of, or connection to existing systems.
- C. In general, demolition work is indicated on the Drawings. However, the Contractor shall visit the job site to determine the full extent and character of this Work.
- D. Unless specifically noted to the contrary, removed materials shall not be reused in the work. Salvaged materials that are to be reused shall be stored safe against damage and turned over to the appropriate trade for reuse. Salvaged materials of value that are not to be reused shall remain the property of the Owner unless such ownership is waived. Remove items from the systems and turn over to the Owner in their condition prior to removal. The Owner shall move and store these materials. Items on which the Owner waives ownership shall become the property of the Contractor, who shall remove and legally dispose of same, away from the premises.
- E. Work that has been cut or partially removed shall be protected against damage until covered by permanent construction.
- F. Clean and flush the interior and exterior of all existing relocated equipment and its related piping, valves, and accessories that are to be reused of all mud, debris, pipe dope, oils, welding slag, loose mill scale, rust and other extraneous material so that the existing equipment and all accessories can be repainted and repaired as required to place in first-class working condition.
- G. Where existing equipment is to be removed, cap piping under floor, behind face of wall, above ceiling or at mains. Cap or plug piping with same or compatible piping material.
- H. Cap ductwork and cap piping immediately adjacent to demolition as soon as demolition commences in order to allow existing systems to remain in operation.
 - 1. Cap or plug piping with same or compatible piping material.
 - 2. Cap or plug ducts with same or compatible ductwork material.

3.2 REFRIGERANT HANDLING

- A. Refrigerant Installation and Disposal: Perform all work related to refrigerant contained in chillers, cooling coils, air conditioners, and similar equipment, including related piping, in strict accordance with the following requirements:
 - 1. ASHRAE Standard 15 and Related Revisions: Safety Code for Mechanical Refrigeration.
 - 2. ASHRAE Standard 34 and Related Revisions: Number Designation and Safety Classification of Refrigerants.
 - 3. United States Environmental Protection Agency (US EPA) requirements of Section 8 08 (Prohibition of Venting and Regulation of CFC) and applicable State and Local regulations of authorities having jurisdiction.
- B. Recovered refrigerant is the property of the Contractor. Dispose of refrigerant legally, in accordance with applicable rules and regulations.

3.3 WORK IN EXISTING BUILDINGS

- A. The Owner will provide access to existing buildings as required. Access requirements to occupied buildings shall be identified on the project schedule. The Contractor, once Work is started in the existing building, shall complete same without interruption so as to return work areas as soon as possible to Owner.
- B. Adequately protect and preserve all existing and newly installed Work. Promptly repair any damage to same at Contractor's expense.
- C. Consult with the Owner's Representative as to the methods of carrying on the Work so as not to interfere with the Owner's operation any more than absolutely necessary. Accordingly, all service lines shall be kept in operation as long as possible and the services shall only be interrupted at such time as will be designated by the Owner's Representative.
- D. Prior to starting work in any area, obtain approval for doing so from a qualified representative of the Owner who is designated and authorized by the Owner to perform testing and abatement, if necessary, of all hazardous materials including but not limited to, asbestos. The Contractor shall not perform any inspection, testing, containment, removal or other work that is related in any way whatsoever to hazardous materials under the Contract.

3.4 TEMPORARY SERVICES

- A. Provide temporary service as described in Division 01.
- B. The existing building will be occupied during construction. Maintain mechanical services and provide necessary temporary connections and their removal at no additional cost to the Owner.

3.5 WORK INVOLVING OTHER TRADES

- A. Certain items of equipment or materials specified in the Mechanical Division may have to be installed by other trades due to code requirements or union jurisdictional requirements. In such instances, the Contractor shall complete the work through an approved, qualified subcontractor and shall include the full cost for same in proposal.

3.6 ACCEPTANCE PROCEDURE

- A. Upon successful completion of start-up and recalibration, but prior to building acceptance, substantial completion and commencement of warranties, the Architect/Engineer shall be requested in writing to observe the satisfactory operation of all mechanical control systems.
- B. The Contractor shall demonstrate operation of equipment and control systems, including each individual component, to the Owner and Architect/Engineer.
- C. After correcting all items appearing on the punch list, make a second written request to the Owner and Architect/Engineer for observation and approval.
- D. After all items on the punch list are corrected and formal approval of the mechanical systems is provided by the Architect/Engineer, the Contractor shall indicate to the Owner in writing the commencement of the warranty period.
- E. Operation of the following systems shall be demonstrated:
 - 1. Air Handling Systems.
 - 2. Refrigeration Systems.
 - 3. Heat pump system.
 - 4. Domestic Hot Water Heaters.
 - 5. Domestic Hot Water Mixing Stations.
 - 6. Energy Recovery Systems.
 - 7. Temperature Controls.
 - 8. Building Automation System.
 - 9. Exhaust Systems.
- F. For systems requiring seasonal operation, demonstrate system performance within six months when weather conditions are suitable.

3.7 PROJECT COMMISSIONING

- A. Refer to Division 01 "Project Commissioning" and the Commissioning Manual.
- B. Purpose: Training, documentation and verification of the operation and functional performance of mechanical systems for compliance with the "design intent."

END OF SECTION

BASIC MECHANICAL MATERIALS AND METHODS

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	2
1.3 DEFINITIONS	2
1.4 SUBMITTALS	2
1.5 QUALITY ASSURANCE	3
1.6 DELIVERY, STORAGE, AND HANDLING	4
1.7 COORDINATION	4
PART 2 - PRODUCTS	5
2.1 MANUFACTURERS	5
2.2 PIPE, TUBE, AND FITTINGS	5
2.3 JOINING MATERIALS	5
2.4 PIPE THREAD COMPOUNDS	6
2.5 TRANSITION FITTINGS	7
2.6 DIELECTRIC FITTINGS	8
2.7 MODULAR MECHANICAL SEALS	9
2.8 SLEEVES	9
2.9 ESCUTCHEONS	9
2.10 GROUT	10
2.11 EPOXY BONDING COMPOUND	10
2.12 PIPE ROOF PENETRATION ENCLOSURES	10
PART 3 - EXECUTION	11
3.1 PIPING SYSTEMS - COMMON REQUIREMENTS	11
3.2 PIPING JOINT CONSTRUCTION	14
3.3 ACCESS DOORS	16
3.4 EQUIPMENT CONNECTIONS	17
3.5 PIPING CONNECTIONS	17
3.6 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS	17
3.7 PAINTING	17
3.8 CONCRETE BASES	18
3.9 ERECTION OF METAL SUPPORTS AND ANCHORAGES	18
3.10 EPOXY BONDING TO EXISTING MATERIALS	18
3.11 JACKING OF PIPE	19
3.12 ERECTION OF WOOD SUPPORTS AND ANCHORAGES	19
3.13 GROUTING	19
3.14 CUTTING, CORING AND PATCHING	19
3.15 EXCAVATION AND BACKFILLING	19
3.16 FLASHING	20
3.17 LUBRICATION	20
3.18 FILTERS	20
3.19 CLEANING	20

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
 - B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."

2. Division 22 Section "Domestic Water Piping" for flushing and cleaning of potable water piping.
3. Division 23 Section "Piping Systems Flushing and Chemical Cleaning" for flushing and cleaning of HVAC piping.

1.2 SUMMARY

- A. This section includes mechanical materials and installation methods common to mechanical piping systems, sheetmetal systems and equipment. This section supplements all other Division 20, 21, 22, and 23 Mechanical Sections, and Division 01 Specification Sections.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in duct shafts.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
 1. ABS: Acrylonitrile-butadiene-styrene plastic.
 2. CPVC: Chlorinated polyvinyl chloride plastic.
 3. PE: Polyethylene plastic.
 4. PVC: Polyvinyl chloride plastic.
- G. The following are industry abbreviations for rubber materials:
 1. EPDM: Ethylene-propylene-diene terpolymer rubber.
 2. NBR: Acrylonitrile-butadiene rubber.

1.4 SUBMITTALS

- A. Product Data: For the following:
 1. Transition fittings.
 2. Dielectric fittings.
 3. Mechanical sleeve seals.

- 4. Escutcheons.
 - B. Welding certificates.
 - C. Brazing Certificates: As required by ASME Boiler and Pressure Vessel Code, Section IX, or AWS B2.2.
- 1.5 QUALITY ASSURANCE
- A. Regulatory Requirements: Comply with requirements in Public Law 111-380, "Reduction of Lead in Drinking Water Act," about lead content in materials that will be in contact with potable water for human consumption.
 - B. Comply with NSF 14, "Plastics Piping System Components and Related Materials," for plastic, potable domestic water piping and components. Include marking "NSF-pw" on piping.
 - C. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9," for potable domestic water piping and components.
 - D. Comply with NSF 372, "Drinking Water System Components – Lead Content" for potable domestic water piping and components.
 - E. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."
 - F. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.
 - G. Brazing: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications," or AWS B2.2, "Standard for Brazing Procedure and Performance Qualification."
 - H. Soldering: Qualify processes and operators according to AWS B2.3/2.3M, "Specification for Soldering Procedure and Performance Qualification."
 - I. Installer Qualifications:
 - 1. Installers of Grooved Components: Installers shall be certified by the grooved component manufacturer as having been trained and qualified to join piping with grooved couplings, fittings, and specialties.
 - 2. Installers of Pressure-Sealed Joints: Installers shall be certified by the pressure-seal joint manufacturer as having been trained and qualified to join piping with pressure-seal pipe couplings and fittings.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Storage and Protection: Provide adequate weather protected storage space for all mechanical equipment and materials deliveries to the job site. Storage locations will be designated by the Owner's Representative. Equipment stored in unprotected areas must be provided with temporary protection.
1. Protect equipment and materials from theft, injury or damage.
 2. Protect equipment outlets, pipe and duct openings with temporary plugs or caps.
 3. Materials with enamel or glaze surface shall be protected from damage by covering and/or coating as recommended in bulletin "Handling and Care of Enameled Cast Iron Plumbing Fixtures", issued by the Plumbing Fixtures Manufacturer Association, and as approved.
 4. Electrical equipment furnished by Mechanical Trades and installed by the Electrical Trades: Turn over to Electrical Trades in good condition, receive written confirmation of same.
 5. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
 6. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.7 COORDINATION

- A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for mechanical installations. Coordinate with other trades to ensure accurate locations and sizes of mechanical spaces, chases, slots, shafts, recesses and openings.
- B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
- C. Install Work to avoid interference with work of other trades including, but not limited to, Architectural and Electrical Trades. Remove and relocate any work that causes an interference at Contractor's expense.
- D. Coordinate requirements for and provide access panels and doors for mechanical items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."
- E. The mechanical trades shall be responsible for all damage to other work caused by their work or through the neglect of their workers.
1. All patching and repair of any such damaged work shall be performed by the trades which installed the work. The cost shall be paid by the Mechanical Trades.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 21, 22, and 23 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

- A. Refer to individual Division 21, 22, and 23 piping Sections for special joining materials not listed below.
- B. Unions: Pipe Size 2 Inches and Smaller:
 - 1. Ferrous pipe: Malleable iron ground joint type unions.
 - 2. Unions in galvanized piping system shall be galvanized.
 - 3. Copper tube and pipe: Bronze unions with soldered joints.
- C. Flanges: Pipe Sizes 2-1/2 Inch and Larger:
 - 1. Ferrous pipe: Standard weight, forged steel weld neck flanges.
 - 2. Copper tube and pipe: Slip-on bronze flanges.
- D. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 - 2. AWWA C110, rubber, flat face, 1/8 inch thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- E. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated. Square head bolts and nuts are not acceptable.
- F. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.
- G. Solder Filler Metals: ASTM B 32, lead-free, antimony-free, silver-bearing alloys. Include water-flushable flux according to ASTM B 813.

- H. Brazing Filler Metals: Alloys meeting AWS A5.8.
 - 1. Use Type BcuP Series, silver-bearing, copper-phosphorus alloys for joining copper or bronze socket fittings with copper pipe. Flux is prohibited unless used with bronze fittings.
 - 2. Use Type Bag Series, cadmium-free silver alloys for joining copper with steel, stainless steel, or other ferrous alloys.
 - I. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
 - J. Welding Materials: Comply with Section II, Part C, of ASME Boiler and Pressure Vessel Code for welding materials appropriate for wall thickness and for chemical analysis of pipe being welded.
 - K. Solvent Cements for Joining CPVC Piping and Tubing: ASTM F 493.
 - L. Solvent Cements for Joining PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
 - M. Solvent Cements for Joining ABS Piping: ASTM D 2235.
 - N. Solvent Cements for Joining PVC to ABS Piping Transition: ASTM D 3138.
 - O. Fiberglass Pipe Adhesive: As furnished or recommended by pipe manufacturer.
- 2.4 PIPE THREAD COMPOUNDS
- A. Pipe thread compounds for the fluid service compatible with piping materials provided.
 - B. Compounds for potable water service and similar applications acceptable to U.S. Department of Agriculture (USDA) or Food and Drug Administration (FDA). Compounds containing lead are prohibited.
 - C. Inorganic zinc-rich coatings or corrosion inhibited proprietary compounds for galvanized carbon steel systems to coat raw carbon steel surfaces, in lieu of subsequent painting.
 - 1. Manufacturers:
 - a. Carboline "Carbo-Zinc 12."
 - b. Tnemec.
 - c. Koppers.
 - D. Graphite and oil or proprietary corrosion inhibited compounds suitable for system temperatures for steam or condensate.
 - 1. Manufacturers:
 - a. WKM; Division of Cooper Industries, Inc., Key "Graphite Paste."
 - b. Other approved.
 - E. Use tetrafluoroethylene (Teflon) tape 2 to 3 mils thick for natural gas system threaded joints.
 - 1. Manufacturers:
 - a. Cadillac Plastic.

- b. Permacel.
- c. Other approved.

2.5 TRANSITION FITTINGS

A. AWWA Transition Couplings: Same size as, and with pressure rating at least equal to and with ends compatible with, piping to be joined.

1. Manufacturers:

- a. Cascade Waterworks Mfg. Co.
- b. Dresser Industries, Inc.; DMD Div.
- c. Ford Meter Box Company, Incorporated (The); Pipe Products Div.
- d. JCM Industries.
- e. Smith-Blair, Inc.
- f. Viking Johnson.

2. Underground Piping NPS 1-1/2 and Smaller: Manufactured fitting or coupling.

3. Underground Piping NPS 2 and Larger: AWWA C219, metal sleeve-type coupling.

4. Aboveground Pressure Piping: Pipe fitting.

B. Plastic-to-Metal Transition Fittings: CPVC and PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.

1. Manufacturers:

- a. IPEX Inc. (formerly Eslon Thermoplastics).

C. Plastic-to-Metal Transition Adaptors: One-piece fitting with manufacturer's SDR 11 equivalent dimensions; one end with threaded brass insert, and one solvent-cement-joint end.

1. Manufacturers:

- a. Thompson Plastics, Inc.

D. Plastic-to-Metal Transition Unions: MSS SP-107, CPVC and PVC four-part union. Include brass end, solvent-cement-joint end, rubber O-ring, and union nut.

1. Manufacturers:

- a. NIBCO INC.
- b. NIBCO, Inc.; Chemtrol Div.

E. Flexible Transition Couplings for Underground Nonpressure Drainage Piping: ASTM C 1173 with elastomeric sleeve, ends same size as piping to be joined, and corrosion-resistant metal band on each end.

1. Manufacturers:

- a. Cascade Waterworks Mfg. Co.
- b. Fernco, Inc.
- c. Mission Rubber Company.
- d. Plastic Oddities, Inc.

- e. Can-Tex Industries Division of Harsco Corp. "CT-Adaptors".
- f. Joint Inc., "Caulder".

2.6 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.
- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Brass Unions, Brass Nipples, Brass Couplings: For systems up to 286 deg F.
- D. Dielectric-Flange Kits: Include full-face- or ring-type neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.
 - 1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Capitol Manufacturing Co.
 - d. Central Plastics Company.
 - e. Epco Sales, Inc.
 - f. Pipeline Seal and Insulator, Inc.
 - g. Watts Water Technologies, Inc.; Watts Regulator Co.
 - h. Zurn Industries, Inc.; Wilkins Div.
 - 2. Separate companion flanges and steel bolts and nuts shall have 150- or 300-psig minimum working pressure where required to suit system pressures.
- E. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; female NPT threaded ends; and 300-psig minimum working pressure at 225 deg F.
 - 1. Manufacturers:
 - a. Lochinvar Corp.; V-Line Insulating Couplings.
- F. Dielectric Nipple/Waterway Fittings: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, male NPT threaded, or grooved ends; and 300-psig minimum working pressure at 230 deg F.
 - 1. Manufacturers:
 - a. Anvil International, Inc.; Gruvlok Manufacturing; DI-LOK Nipples.
 - b. Elster Group; Perfection Corp.; ClearFlow.
 - c. Precision Plumbing Products, Inc.; ClearFlow.
 - d. Sioux Chief Manufacturing Co., Inc.
 - e. Tyco Fire & Building Products; Grinnell Mechanical Products; Figure 407 ClearFlow.
 - f. Victaulic Co. of America; Style 47 ClearFlow.

2.7 MODULAR MECHANICAL SEALS

A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve or pipe and core drilled hole.

1. Manufacturers:

- a. Advance Products & Systems, Inc.; Innerlynx.
- b. Calpico, Inc.
- c. Metraflex Co.
- d. Pipeline Seal and Insulator, Inc.; Thunderline Link Seal.

2. Sealing Elements: EPDM interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.

3. Pressure Plates: Carbon steel. Include two for each sealing element.

4. Connecting Bolts and Nuts: Carbon steel with corrosion-resistant coating of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.8 SLEEVES

A. Steel Pipe: ASTM A53, Type E, Grade B, Schedule 40, and 0.375 inch wall black.

B. Steel Pipe: ASTM A53, Type E, Grade B, Schedule 40, and 0.375 inch wall galvanized, plain ends.

C. Water Stop: Cast or ductile-iron; fabricated steel; PVC; or rotationally molded HDPE pipe; with plain ends and integral water stop, unless otherwise indicated.

1. Manufacturers:

- a. Advance Products & Systems, Inc.; Infinity and Gal-Vo-Plast Sleeves.
- b. Calpico, Inc.
- c. Metraflex Co.
- d. Pipeline Seal and Insulator, Inc.

D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.

1. Underdeck Clamp: Clamping ring with set screws.

2.9 ESCUTCHEONS

A. Description: Manufactured wall and ceiling escutcheons, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.

1. New Piping:

- a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
- b. Chrome-Plated Piping or Piping in High Humidity Areas: One-piece, cast-brass type with polished chrome-plated finish.
- c. Insulated Piping: One-piece, stamped-steel type with spring clips.
- d. Bare Piping in Finished Spaces: One-piece, stamped-steel type.

- e. Bare Piping in Unfinished Service Spaces or Equipment Rooms: Split-plate, stamped-steel type with concealed hinge and set screw.

2.10 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

2.11 EPOXY BONDING COMPOUND

- A. Two-component system suitable for bonding wet or dry concrete to each other and to other materials.
- B. Manufacturers:
 - 1. Euco 452 #450; Euclid Chemical Co.
 - 2. Epobond; L & M Construction Chemicals.
 - 3. Sikadur 87; Sika Corp.

2.12 PIPE ROOF PENETRATION ENCLOSURES

- A. Manufacturers:
 - 1. Pate Company (The).
 - 2. Portals Plus, Inc.
 - 3. Thybar Corporation; Thycurb.
- B. Minimum 18 gage welded galvanized steel construction.
- C. Integral base plate.
- D. Built-in fully mitered cant.
- E. Factory installed insect and decay resistant wood nailer.
- F. Factory installed 1-1/2 inch thick, 3 pounds per cubic foot density rigid insulation.
- G. EPDM compression molded rubber cap for single or multiple pipes as required.
- H. Stainless steel draw-band clamps.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Refer to piping application schedules on the Drawings.
- B. Install piping according to the following requirements and Division 21, 22, and 23 Sections specifying piping systems, and in accordance with manufacturer's instructions.
- C. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. The Drawings shall be followed as closely as elements of construction will permit.
- D. During the progress of construction, protect open ends of pipe, fittings, and valves to prevent the admission of foreign matter. Place plugs or flanges in the ends of all installed work whenever work stops. Plugs shall be commercially manufactured products.
- E. Prior to and during laying of pipe, maintain excavations dry and clear of water and extraneous materials. Provide minimum 4 inches of clearance in all directions for pipe passing under or through building grade beams.
- F. Weld-o-lets and thread-o-lets can be used for annular flow measuring devices, temperature control components, and thermal wells in steel pipe. Pipe taps shall be drilled and deburred. Torch cutting is not acceptable.
- G. Brazolets can be used for annular flow measuring devices, temperature control components, and thermal wells in copper tube. Pipe taps shall be drilled and deburred. Torch cutting is not acceptable.
- H. Clean and lubricate elastomer joints prior to assembly.
- I. Clean damaged galvanized surfaces and touch-up with a zinc rich coating.
- J. Install piping to conserve building space and not interfere with use of space.
- K. Group piping whenever practical at common elevations.
- L. Install piping to allow for expansion and contraction without stressing pipe, joints, or connected equipment.
- M. Slope piping and arrange systems to drain at low points.
- N. Slope horizontal piping containing noncondensable gases 1 inch per 100 feet, upward in the direction of the flow.
- O. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- P. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

- Q. In concealed locations where piping, other than black steel, cast-iron, or galvanized steel, is installed through holes or notches in studs, joists, rafters or similar members less than 1-1/2 inches from the nearest edge of the member, the pipe shall be protected by shield plates. Protective shield plates shall be a minimum of 1/16 inch thick steel, shall cover the area of the pipe where the member is notched or bored, and shall extend a minimum of 2 inches above sole plates and below top plates.
- R. Do not penetrate building structural members unless specifically indicated on drawings.
- S. Install piping above accessible ceilings to allow sufficient space for ceiling panel and light fixture removal.
- T. Install valves with stems upright or horizontal, not inverted.
- U. Provide clearance for installation of insulation and access to valves and fittings.
- V. Install piping to permit valve and equipment servicing. Do not install piping below valves and/or terminal equipment. Do not install piping above electrical equipment.
- W. Install piping at indicated slopes. Provide drain valves with hose end connections and caps at all piping low points, where piping is trapped and at all equipment.
- X. Install piping free of sags and bends.
- Y. Install fittings for changes in direction and branch connections.
- Z. Unless otherwise indicated or specified, install branch connections to mains using tee fittings in main pipe:
 - 1. Branch connected to bottom of main pipe for HVAC systems. Side connection is acceptable. Connection above centerline of main is unacceptable. For up-feed risers, connect branch to top of main pipe.
 - 2. Branch connected to top of main for steam and condensate, plumbing systems, compressible gasses, and vacuum.
- AA. Install piping to allow application of insulation.
- BB. Select system components with pressure rating equal to or greater than system operating pressure.
- CC. After completion, fill, clean, and treat systems. Refer to Division 23 Sections "Hydronic Piping," "Piping Systems Flushing and Chemical Cleaning," and "HVAC Water Treatment."
- DD. Install escutcheons for penetrations of walls below ceiling, and ceilings.
- EE. Sleeves are not required for core-drilled holes in poured concrete walls.
- FF. Permanent sleeves are not required for holes formed by removable PE sleeves in poured concrete walls.
- GG. Install sleeves for pipes passing through footings and foundation walls, masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
 - 1. Cut sleeves to length for mounting flush with both surfaces of walls.
 - a. Exception: Extend sleeves installed in floors 2 inches above finished floor level.

2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 3. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. Schedule 40 Black Steel Sleeves: For pipes smaller than NPS 12 penetrating interior walls.
 - b. 0.375 Inch Wall Black Steel Sleeves: For pipes NPS 12 and larger penetrating interior walls.
 - c. Schedule 40 Galvanized Steel Sleeves: For pipes smaller than NPS 12 penetrating floors, and roof slabs.
 - d. 0.375 Inch Wall Galvanized Steel Sleeves: For pipes NPS 12 and larger penetrating floors and roof slabs.
 - e. For pipes penetrating floors with membrane water proofing provide cast iron sleeve with clamping flanges. Secure/seal membrane to sleeves with clamping flanges.
 4. Seal sleeves in concrete floors roof slabs and masonry walls with grout.
 5. Seal sleeves in plaster/gypsumboard partitions with plaster or dry wall compound and caulk with non-hardening silicone sealant to provide airtight installation.
 6. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- HH. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and modular mechanical seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing modular mechanical seals.
1. Install Schedule 40 galvanized steel pipe for sleeves smaller than 12 inches in diameter.
 2. Install 0.375 galvanized steel pipe for sleeves 12 inches and larger in diameter.
 3. Modular Mechanical Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble modular mechanical seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- II. New, Poured Concrete, Underground, Exterior-Wall and Slab on Grade Pipe Penetrations: Install water stop sleeves prior to pour. Seal pipe penetrations using modular mechanical seals. Select sleeve size to allow for 1-inch annular clear space between pipe and sleeve for installing modular mechanical seals.
1. Modular Mechanical Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble modular mechanical seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- JJ. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Specification Sections for materials.

KK. Seal openings around pipes in sleeves and around duct openings through walls, floors and ceilings, and where floors, fire rated walls and smoke barriers are penetrated. Fire and/or smoke barriers shall be UL listed firestopping and shall have a fire rating equal to or greater than the penetrated barrier. Refer to Division 07 Specification Sections for materials.

LL. Pipe Roof Penetration Enclosures:

1. Coordinate delivery of roof penetration enclosures to jobsite.
2. Locate and set curbs on roof.
3. Framing, flashing, and attachment to roof structure are specified under Division 07.
4. Attach cap to curbs, cut pipe boots to fit pipe, and clamp boots to pipe or conduit.

MM. Verify final equipment locations for roughing-in.

NN. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.2 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 21, 22, and 23 Sections specifying piping systems.
- B. Cut piping square.
- C. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- D. Remove scale, slag, dirt, oil, and debris from inside and outside of pipe and fittings before assembly.
- E. Clean damaged galvanized surfaces and touch-up with a zinc rich coating.
- F. Use standard long sweep pipe fittings for changes in direction. No mitered joints or field fabricated pipe bends will be permitted. Short radius elbows may be used where specified or specifically authorized by the Architect.
- G. Make tee connections with screwed tee fittings, soldered fittings or specified welded connections. Make welded branch connections with either welding tees or forged branch outlet fittings in accordance with ASTM A234, ANSI B16.9 and ANSI B16.11. For forged branch outlets, furnish forged fittings flared for improved flow where attached to the run, reinforced against external strains and to full pipe-bursting strength requirements. "Fishmouth" connections are not acceptable.
- H. Use eccentric reducers for drainage and venting of pipe lines; bushings are not permitted.
- I. Provide pipe openings using fittings for all systems control devices, thermometers, gauges, etc. Drilling and tapping of pipe wall for connections is prohibited.
- J. Provide temperature sensing device thermal wells and similar piping specialty connections.
- K. Provide instrument connections except thermal wells with specified isolating valves at point of connection to system.
- L. Locate instrument connections in accordance with manufacturer's instructions for accurate read-out of function sensed. Locate instrument connections for easy reading and service of devices.

- M. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."
- N. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.
- O. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- P. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
1. Weld-o-lets and thread-o-lets can be used for annular flow measuring devices, temperature control components, and thermal wells. Pipe taps shall be drilled and deburred. Torch cutting is not acceptable.
- Q. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on gaskets and bolt threads.
1. Assemble flanged joints with fresh-stock gasket and hex head nuts, bolts or studs. Make clearance between flange faces such that the connections can be gasketed and bolted tight without strain on the piping system. Align flange faces parallel and bores concentric; center gaskets on the flange faces without projection into the bore.
 2. Lubricate bolts before assembly to insure uniform bolt stressing. Draw up and tighten bolts in staggered sequence to prevent unequal gasket compression and deformation of the flanges. Do not mate a flange with a raised face to a companion flange with a flat face; machine the raised face down to a smooth matching surface and use a full face gasket. After the piping system has been tested and is in service at its maximum temperature, check bolting torque to provide required gasket stress.
- R. Grooved Joints: Assemble joints with grooved-end-pipe or grooved-end-tube coupling housing, gasket, lubricant, and bolts according to coupling and fitting manufacturer's written instructions. Grooved ends shall be clean and free from indentations, projections, and roll marks in the area from pipe end to groove. Galvanized piping shall be cut grooved to prevent damage to galvanizing on internal pipe surfaces. The grooved coupling manufacturer's factory trained representative shall provide on-site training for contractor's field personnel in the use of grooving tools, application of groove, and installation of grooved joint products. The manufacturer's representative shall periodically visit the jobsite and review installation. Contractor shall remove and replace any joints deemed improperly installed.
- S. Mechanically Formed, Copper-Tube-Outlet Joints: Use manufacturer-recommended tool and procedure, and brazed joints.
- T. Pressure-Sealed Joints: Use manufacturer-recommended tool and procedure. Leave insertion marks on pipe after assembly.
- U. Dissimilar-Metal Piping Joints: Construct joints using dielectric fittings compatible with both piping materials. Refer to Application Schedules on the Drawings.

- V. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 - 2. ABS Piping: Join according to ASTM D 2235 and ASTM D 2661 Appendixes.
 - 3. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.
 - 4. PVC Pressure Piping: Join schedule number ASTM D 1785, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule-number PVC pipe and socket fittings according to ASTM D 2855.
 - 5. PVC Nonpressure Piping: Join according to ASTM D 2855.
 - 6. PVC to ABS Nonpressure Transition Fittings: Join according to ASTM D 3138 Appendix.
- W. Plastic Pressure Piping Gasketed Joints: Join according to ASTM D 3139.
- X. Plastic Nonpressure Piping Gasketed Joints: Join according to ASTM D 3212.
- Y. PE Piping Heat-Fusion Joints: Clean and dry joining surfaces by wiping with clean cloth or paper towels. Join according to ASTM D 2657.
 - 1. Plain-End Pipe and Fittings: Use butt fusion.
 - 2. Plain-End Pipe and Socket Fittings: Use socket fusion.
- Z. Remake joints which fail pressure tests with new materials including pipe, fittings, gaskets and/or a filler.

3.3 ACCESS DOORS

- A. Provide access doors for installation by architectural trades unless noted otherwise. Provide access doors in the walls, as required to make all valves, controls, coils, motors, air vents, filters, electrical boxes and other equipment installed by the Contractor accessible. Minimum size 12 inches x 12 inches. Provide access doors in the ceiling, for accessibility as mentioned above, 24 inches x 24 inches minimum size. Areas with accessible ceilings (ceilings where lay-in panels are not fastened in place and can be individually removed without removal of adjacent tiles) will not require access doors. Refer to Division 08 Section "Access Doors and Frames" for manufacturers and model numbers and additional information.
- B. When access doors are in fire resistant walls or ceilings, they shall bear the Underwriters' Laboratories, Inc., Label, with time design rating equal to or greater than the wall or ceiling unless they were a part of the tested assembly.

3.4 EQUIPMENT CONNECTIONS

- A. Make connections to equipment, fixtures, and other items included in the work in accordance with the submittals and rough-in measurements furnished by the manufacturers of the particular equipment furnished.
 - 1. Any and all additional connections not shown on the drawings but shown on the equipment manufacturer's submittal or required for the successful operation of the equipment shall be installed as part of this Contract at no additional charge to the Owner.
- B. All piping connections to pumps, coils, and other equipment shall be installed without strain at the pipe connection of this equipment. When directed, remove the bolts in flanged connections or disconnect piping to demonstrate that piping has been so connected.

3.5 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 and smaller, where indicated on Drawings, at final connection to each piece of equipment and at all control valves.
 - 2. Install flanges, in piping NPS 2-1/2 and larger, where indicated on Drawings, at final connection to each piece of equipment and at all control valves.

3.6 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are indicated. Housekeeping pad locations and sizes shall be coordinated by mechanical contractor prior to the placement of concrete slabs.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install mechanical equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.
- E. For suspended equipment, furnish and install all inserts, rods, structural steel frames, brackets and platforms required. Obtain approval of Architect for same including loads, locations and methods of attachment.
- F. Equipment Rigging Over Roof Areas: Protect building structure against damage during equipment rigging. Make provisions to distribute load of equipment to main roof structure, and to prevent damage to roof decking, roofing, or purlins.
- G. The Contract Documents indicate items to be purchased and installed. The items are noted by a manufacturer's name, catalog number and/or brief description. The catalog number may not designate all the accessory parts for a particular application. Arrange with the manufacturer for the purchase of all items required for a complete installation.

3.7 PAINTING

- A. Painting of mechanical systems, equipment, and components is specified in Division 09.

- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.8 CONCRETE BASES

- A. Concrete housekeeping pads for floor mounted mechanical equipment shall be provided by Architectural Trades.
- B. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 - 1. Construct concrete bases as shown on Drawings or specified, but not less than 4 inches larger in both directions than supported unit.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of the base.
 - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
 - 7. Use 3000-psi, 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section.

3.9 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor mechanical materials and equipment.
- C. Where pipe and/or equipment support members must be welded to structural building framing, Contractor shall seek prior approval from Architect and structural engineer. Scrape, brush clean, and apply one coat of zinc rich primer after welding.
- D. Field Welding: Comply with AWS D1.1.

3.10 EPOXY BONDING TO EXISTING MATERIALS

- A. Use epoxy bonding compound to set sleeves or pipes in existing concrete to bond new concrete and/or grout to existing materials or to bond dissimilar materials.
- B. The compound, when applied in accordance with the manufacturer's instructions, shall be capable of initial curing within 48 hours at temperatures as low as 40 deg F and shall be capable of bonding any combination of the following properly prepared materials: Wet or dry, cured or uncured concrete or mortar; vitrified clay; cast iron and carbon steel.

3.11 JACKING OF PIPE

- A. Do not jack pipe in place except upon prior approval of proposed materials and complete details of methods.

3.12 ERECTION OF WOOD SUPPORTS AND ANCHORAGES

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorages to support, and anchor mechanical materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

3.13 GROUTING

- A. Mix and install grout for mechanical equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

3.14 CUTTING, CORING AND PATCHING

- A. Refer to Division 01 Specification Sections for requirements for cutting, coring, patching and refinishing work necessary for the installation of mechanical work.
- B. All cutting, coring, patching and repair work shall be performed by the Contractor through approved, qualified subcontractors. Contractor shall include full cost of same in bid.

3.15 EXCAVATION AND BACKFILLING

- A. Refer to Division 31 Specification Sections.
- B. Provide all excavation, trenching, tunneling and backfilling required for the mechanical work.
- C. Provide all pumping and/or well pointing required for the mechanical work.
- D. Provide foundations if required to support underground piping.
- E. Backfill all excavations with well-tamped granular material. Backfill all excavations under wall footings with lean mix concrete up to underside of footings and extend concrete within excavation a minimum of four (4) feet each side of footing. Granular backfill shall be placed in layers not more than 8 inches in thickness, 95 percent compaction throughout with approved compaction equipment. Tamp, roll as required. Excavated material shall not be used.

3.16 FLASHING

- A. Provide all flashing required for mechanical work. Refer to Division 07 Specification Sections.

3.17 LUBRICATION

- A. Provide all lubrication for the operation of the equipment until acceptance by the Owner. Contractor is responsible for all damage to bearings up to the date of acceptance of the equipment. Protect all bearings and shafts during installation. Thoroughly grease steel shafts to prevent corrosion. Provide covers as required for proper protection of all motors and other equipment during construction.

3.18 FILTERS

- A. Provide and maintain filters in air handling systems throughout the construction period and prior to final acceptance of the building. Do not run air handling equipment, without all prefilters and final filters as specified.
- B. Immediately prior to final building acceptance by the Owner, Contractor shall:
 - 1. Thoroughly wash, recharge and reinstall cleanable type air filters.
 - 2. Replace all disposable type air filters with new units.

3.19 CLEANING

- A. Each Mechanical Trade shall be responsible for removing all debris daily as required to maintain the work area in a neat, orderly condition.
- B. After equipment and HVAC water piping systems have been completed and tested, each entire system shall be cleaned and flushed. Refer to Division 23 Section "Piping Systems Flushing and Chemical Cleaning" for requirements. Provide temporary bypass piping and fittings, temporary valves and strainers, temporary water make-up piping with approved means of backflow prevention, and temporary pumps as needed to perform specified flushing and cleaning requirements.
- C. Flushing, cleaning, and disinfection of domestic water piping is specified in Division 22 Section "Domestic Water Piping."
- D. Exterior surfaces of all piping, ductwork and equipment shall be wiped down to remove excess dirt and debris prior to concealment by Architectural Trades work.
- E. Upon completion of work in each respective area, clean and protect work. Just prior to final acceptance, perform additional cleaning as necessary to provide clean equipment and areas to the Owner.

END OF SECTION

MOTORS

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 DEFINITIONS	2
1.4 QUALITY ASSURANCE	2
1.5 COORDINATION	2
PART 2 - PRODUCTS	3
2.1 MANUFACTURERS	3
2.2 MOTOR REQUIREMENTS	3
2.3 MOTOR CHARACTERISTICS	4
2.4 POLYPHASE MOTORS	4
2.5 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS	7
2.6 SINGLE-PHASE MOTORS	7
2.7 ENCLOSED CONTROLLERS	8
2.8 ENCLOSED SWITCHES AND CIRCUIT BREAKERS	8
2.9 FUSES	8
PART 3 - EXECUTION	8
3.1 FIELD QUALITY CONTROL	8
3.2 ADJUSTING	8
3.3 CLEANING	9

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 20 "Mechanical General Requirements."
 - 2. Division 20 Section "Mechanical Vibration Controls" for mounting motors and vibration isolation devices.
 - 3. Division 20 Section "Variable Frequency Controllers".
 - 4. Division 21, 22, and 23 Sections for application of motors and reference to specific motor requirements for motor-driven equipment.
 - 5. Division 26 Section "Enclosed Switches and Circuit Breakers".
 - 6. Division 26 Section "Enclosed Controllers".
 - 7. Division 26 Section "Fuses".

1.2 SUMMARY

- A. This Section includes basic requirements for factory-installed and field-installed motors, enclosed controllers, disconnect switches, and fuses.

1.3 DEFINITIONS

- A. ABMA: American Bearing Manufacturers Association. (Formerly AFBMA: Anti-Friction Bearing Manufacturers Association.)
- B. Factory-Installed Motor: A motor installed by motorized-equipment manufacturer as a component of equipment.
- C. Field-Installed Motor: A motor installed at Project site and not factory installed as an integral component of motorized equipment.
- D. Packaged Self Contained Equipment: Equipment which includes component mechanical and electrical equipment mounted on common bases, skids or frames or in common enclosures with internal control and power wiring factory installed and ready to accept a single electrical service connection. Provide the equipment complete with enclosed controllers, main disconnect switches, control transformers, control devices, wiring and accessories as required.

1.4 QUALITY ASSURANCE

- A. Testing Agency Qualifications: A Nationally Recognized Testing Laboratory (NRTL), acceptable to authorities having jurisdiction, with the experience and capability to conduct the testing indicated.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by an NRTL acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

1.5 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices. Provide motors that are:
 - 1. Compatible with the following:
 - a. Magnetic controllers.
 - b. Multispeed controllers.
 - c. Reduced-voltage controllers.
 - d. Solid-state controllers.
 - e. Variable frequency controllers.
 - 2. Designed and labeled for use with variable frequency controllers, and suitable for use throughout speed range without overheating.
 - 3. Matched to torque and horsepower requirements of the load.
 - 4. Matched to ratings and characteristics of supply circuit and required control sequence.
- B. Coordinate electrical scope of work to be provided by Division 20, 21, 22, and 23 with this Section, related Division 20, 21, 22, and 23 Specifications, Division 26 Specifications and the Drawings.
- C. Electrical work provided under Division 20, 21, 22, and 23: Furnish UL Listed components in accordance with this section, Division 26, and applicable NEMA and NEC (ANSI C 1) requirements. Provide wiring, external to electrical enclosures, in conduit.

- D. Furnished, installed and wired under Division 20, 21, 22, and 23 unless otherwise indicated:
 - 1. Disconnected components in packaged self-contained equipment that are so constructed that components of wiring must be disconnected for shipment and reconnected after installation.
- E. Furnished and installed under Division 20, 21, 22, and 23 and wired under Division 26 unless otherwise indicated:
 - 1. Motors required for mechanical equipment
 - 2. Packaged Self-Contained Equipment:
 - a. Provide equipment ready to accept a single electrical service connection.
 - b. For equipment with remote mounted control panels, provide mounting of the control panel and external wiring from the control panel to the package self-contained equipment.
 - 3. Variable frequency controllers.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Subject to compliance with requirements, provide products by one of the following:
 - 1. Dayton.
 - 2. Toshiba Intl.
 - 3. Baldor Electric/Reliance.
 - 4. Rockwell Automation/Allen-Bradley.
 - 5. Nidec Motor Corporation; U.S. Electrical Motors.
 - 6. Regal Beloit/GE Commercial Motors.
 - 7. Regal Beloit/Leeson.
 - 8. Regal Beloit/Marathon.
 - 9. Siemens.

2.2 MOTOR REQUIREMENTS

- A. Motor requirements apply to factory-installed motors except as follows:
 - 1. Different ratings, performance, or characteristics for a motor are specified in another Section.
 - 2. Manufacturer for a factory-installed motor requires ratings, performance, or characteristics, other than those specified in this Section, to meet performance specified.
 - 3. Submersible motors integral to pumps and excluded from NEMA and EISA standards.

- B. Electrical Power Supply Characteristics: Coordinate electrical system requirements with Division 26.
- C. Electrical Power System Characteristics: As scheduled on the Drawings.
- D. Electrical Connection: Conduit connection boxes, threaded for conduit. For fractional horsepower motors where connection is made directly, provide screwed conduit connection in end frame.

2.3 MOTOR CHARACTERISTICS

- A. Motors 1/2 HP and Larger: Three phase, unless otherwise indicated.
- B. Motors Smaller Than 1/2 HP: Single phase, unless otherwise indicated.
- C. Frequency Rating: 60 Hz.
- D. Voltage Rating: NEMA standard voltage selected to operate on nominal circuit voltage to which motor is connected.
- E. Duty: Continuous duty at ambient temperature of 105 deg F and at altitude of 3300 feet above sea level.
- F. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.
- G. Brake Horsepower Input: Shall not exceed 90 percent of the rated motor horsepower.
- H. Enclosure: Open dripproof (ODP) for motors installed indoors and out of the airstream. Totally-enclosed fan-cooled (TEFC) for motors installed outdoors or within the airstream.

2.4 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Efficiency: Fire pump motors, C-face motors, JP and JM frame motors, and motors over 200 horsepower shall be energy efficient motors. Efficiency of the motor shall be determined based on the NEMA MG1. The minimum efficiencies, nominal efficiencies and shall meet or exceed Table 12-11.

HP	1800 RPM OPEN DRIP-PROOF MOTORS 4 POLE		1800 RPM ENCLOSED MOTORS 4 POLE	
	NOMINAL EFF	MINIMUM EFF	NOMINAL EFF	MINIMUM EFF
1	82.5	81.5	82.5	81.5
1.5	84	82.5	84	82.5
2	84	82.5	84	82.5
3	86.5	85.5	87.5	86.5
5	87.5	86.5	87.5	86.5
7.5	88.5	87.5	89.5	88.5
10	89.5	88.5	89.5	88.5
15	91	90.2	91	90.2
20	91	90.2	91	90.2
25	91.7	91	92.4	91.7
30	92.4	91.7	92.4	91.7

1800 RPM
OPEN DRIP-PROOF MOTORS
4 POLE

1800 RPM
ENCLOSED MOTORS
4 POLE

<u>HP</u>	NOMINAL	MINIMUM	NOMINAL	MINIMUM
	<u>EFF</u>	<u>EFF</u>	<u>EFF</u>	<u>EFF</u>
40	93	92.4	93	92.4
50	93	92.4	93	93
60	93.6	93	93.6	93
75	94.1	93.6	94.1	93.6
100	94.1	93.6	94.5	94.1
125	94.5	94.1	94.5	94.1
150	95	94.5	95	94.5
200	95	94.5	95	94.5

1200 RPM
OPEN DRIP-PROOF MOTORS
6 POLE

3600 RPM
OPEN DRIPPROOF MOTORS
2 POLE

<u>HP</u>	NOMINAL	MINIMUM	NOMINAL	MINIMUM
	<u>EFF</u>	<u>EFF</u>	<u>EFF</u>	<u>EFF</u>
1	80	78.5	--	--
1.5	84	82.5	82.5	81.5
2	85.5	84	84	82.5
3	86.5	85.5	84	82.5
5	87.5	86.5	85.5	84
7.5	88.5	87.5	85.5	86.5
10	90.2	89.5	88.5	87.5
15	90.2	89.5	89.5	88.5
20	91	90.2	90.2	89.5
25	91.7	91	91	90.2
30	92.4	91.7	91	90.2
40	93	92.4	91.7	91
50	93	93	92.4	91.7
60	93.6	93	93	92.4
75	93.6	93	93	92.4
100	94.1	93.6	93	92.4
125	94.1	93.6	93.6	93
150	94.5	94.1	93.6	93
200	94.5	94.1	94.5	94.1

- C. Efficiency: Motors 1 horsepower to 200 horsepower shall be premium efficient motors meeting requirements of NEMA Premium Efficiency Motor Program. Efficiency of the motor shall be determined based on the NEMA MG1. The nominal efficiencies shall meet or exceed Table 12-12.

Nominal Efficiencies For "NEMA Premium™" Induction Motors
Rated 600 Volts or Less (Random Wound)

Open Drip-Proof

Totally Enclosed Fan-Cooled

<u>HP</u>	Open Drip-Proof			Totally Enclosed Fan-Cooled		
	<u>6-pole</u>	<u>4-pole</u>	<u>2-pole</u>	<u>6-pole</u>	<u>4-pole</u>	<u>2-pole</u>
1	82.5	85.5	77.0	82.5	85.5	77.0
1.5	86.5	86.5	84.0	87.5	86.5	84.0
2	87.5	86.5	85.5	88.5	86.5	85.5
3	88.5	89.5	85.5	89.5	89.5	86.5

Nominal Efficiencies For "NEMA Premium™" Induction Motors
Rated 600 Volts or Less (Random Wound)

HP	Open Drip-Proof			Totally Enclosed Fan-Cooled		
	6-pole	4-pole	2-pole	6-pole	4-pole	2-pole
5	89.5	89.5	86.5	89.5	89.5	88.5
7.5	90.2	91.0	88.5	91.0	91.7	89.5
10	91.7	91.7	89.5	91.0	91.7	90.2
15	91.7	93.0	90.2	91.7	92.4	91.0
20	92.4	93.0	91.0	91.7	93.0	91.0
25	93.0	93.6	91.7	93.0	93.6	91.7
30	93.6	94.1	91.7	93.0	93.6	91.7
40	94.1	94.1	92.4	94.1	94.1	92.4
50	94.1	94.5	93.0	94.1	94.5	93.0
60	94.5	95.0	93.6	94.5	95.0	93.6
75	94.5	95.0	93.6	94.5	95.4	93.6
100	95.0	95.4	93.6	95.0	95.4	94.1
125	95.0	95.4	94.1	95.0	95.4	95.0
150	95.4	95.8	94.1	95.8	95.8	95.0
200	95.4	95.8	95.0	95.8	96.2	95.4

Nominal Efficiencies For "NEMA Premium™" Induction Motors
Rated Medium Volts for 5kV or Less (Form Wound)

HP	Open Drip-Proof			Totally Enclosed Fan-Cooled		
	6-pole	4-pole	2-pole	6-pole	4-pole	2-pole
250	95.0	95.0	94.5	95.0	95.0	95.0
300	95.0	95.0	94.5	95.0	95.0	95.0
350	95.0	95.0	94.5	95.0	95.0	95.0
400	95.0	95.0	94.5	95.0	95.0	95.0
450	95.0	95.0	94.5	95.0	95.0	95.0
500	95.0	95.0	94.5	95.0	95.0	95.0

- D. Stator: Copper windings, unless otherwise indicated.
 - 1. Multispeed motors shall have separate winding for each speed.
- E. Rotor: Squirrel cage, unless otherwise indicated.
- F. Bearings: Grease lubricated anti-friction ball bearings with housings equipped with plugged provision for relubrication, rated for minimum ABMA 9, L-10 life of 120,000 hours. Calculate bearing load with NEMA minimum V- belt pulley with belt center line at end of NEMA standard shaft extension. Stamp bearing sizes on nameplate.
- G. Temperature Rise: Match insulation rating, unless otherwise indicated.
- H. Insulation: Class F, unless otherwise indicated.
- I. Code Letter Designation:
 - 1. Motors 10 HP and Larger: NEMA starting Code (KVA Code) F or G.
 - 2. Motors Smaller Than 10 HP: Manufacturer's standard starting characteristic.

J. Enclosure: Cast iron for motors 7.5 hp and larger; rolled steel for motors smaller than 7.5 hp.

1. Finish: Gray enamel.

K. Sound Level: Not to exceed NEMA MG-1 12.54.

2.5 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

A. Motors Used with Reduced-Inrush Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.

B. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.

1. Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width modulated inverters.

2. Premium-Efficient Motors: Class B temperature rise; Class F insulation.

C. Shaft Grounding: Provide a means to protect motor from common mode currents.

1. Required for:

- a. Motors used with variable frequency controllers.
- b. Motors 100 HP and larger.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Electro Static Technology, Inc.; Aegis SGR Conductive Microfiber.

D. Severe-Duty Motors: Totally enclosed, with 1.25 minimum service factor, greased bearings, integral condensate drains, and capped relief vents. Windings insulated with nonhygroscopic material.

1. Finish: Chemical-resistant paint over corrosion-resistant primer.

E. Source Quality Control: Perform the following tests on each motor according to NEMA MG 1:

1. Measure winding resistance.
2. Read no-load current and speed at rated voltage and frequency.
3. Measure locked rotor current at rated frequency.
4. Perform high-potential test.

2.6 SINGLE-PHASE MOTORS

A. Type: One of the following, to suit starting torque and requirements of specific motor application:

1. Permanent-split capacitor.

2. Split-phase start, capacitor run.
 3. Capacitor start, capacitor run.
- B. Shaded-Pole Motors: For motors 1/20 hp and smaller only.
- C. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.
- D. Bearings: Ball type for belt-connected motors and other motors with high radial forces on motor shaft; sealed, prelubricated-sleeve type for other single-phase motors.

2.7 ENCLOSED CONTROLLERS

- A. Provide enclosed controllers in accordance with requirements specified in Division 26 Section "Enclosed Controllers".

2.8 ENCLOSED SWITCHES AND CIRCUIT BREAKERS

- A. Provide enclosed switches and circuit breakers in accordance with requirements specified in Division 26 Section "Enclosed Switches and Circuit Breakers".

2.9 FUSES

- A. Provide fuses in accordance with requirements specified in Division 26 Section "Fuses".

PART 3 - EXECUTION

3.1 FIELD QUALITY CONTROL

- A. All three phase motors 1/2 HP and above shall be tested by the Testing Agency.
- B. Prepare for acceptance tests as follows:
1. Check motor nameplates for horsepower, speed, phase and voltage.
 2. Check coupling alignment and shaft end play.
 3. Run each motor with its controller. Demonstrate correct rotation, alignment, and speed at motor design load.
 4. Test interlocks and control features for proper operation.
 5. Verify that current in each phase is within nameplate rating.
- C. Testing: Engage a qualified testing agency to perform the following field quality-control testing:

3.2 ADJUSTING

- A. Align motors, bases, shafts, pulleys and belts. Tension belts according to manufacturer's written instructions.

3.3 CLEANING

- A. After completing equipment installation, inspect unit components. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean motors, on completion of installation, according to manufacturer's written instructions.

END OF SECTION

PIPE FLEXIBLE CONNECTORS, EXPANSION FITTINGS AND LOOPS

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 DEFINITIONS	1
1.3 PERFORMANCE REQUIREMENTS	2
1.4 SUBMITTALS	2
1.5 QUALITY ASSURANCE	2
PART 2 - PRODUCTS	3
2.1 MANUFACTURERS	3
2.2 FLEXIBLE CONNECTORS	3
2.3 EXPANSION JOINTS	3
2.4 ALIGNMENT GUIDES	4
2.5 SLIDING/GUIDING DEVICES	4
2.6 MATERIALS FOR ANCHORS	5
PART 3 - EXECUTION	5
3.1 FLEXIBLE CONNECTOR APPLICATIONS	5
3.2 EXPANSION-JOINT INSTALLATION	6
3.3 PIPE BEND AND LOOP INSTALLATION	6
3.4 SWING CONNECTIONS	7
3.5 ALIGNMENT-GUIDE INSTALLATION	7
3.6 ANCHOR INSTALLATION	7

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."
 - 2. Division 20 Section "Basic Mechanical Materials and Methods."
 - 3. Division 23 Section "Refrigerant Piping."

1.2 DEFINITIONS

- A. BR: Butyl rubber.
- B. CR: Chlorosulfonated polyethylene synthetic rubber (Neoprene).
- C. CSM: Chlorosulfonyl-polyethylene rubber (Hypalon).
- D. EPDM: Ethylene-propylene-diene terpolymer rubber.
- E. NBR: Buna-N/Nitrile rubber.
- F. NR: Natural rubber.
- G. PTFE: Polytetrafluoroethylene plastic.

1.3 PERFORMANCE REQUIREMENTS

- A. Compatibility: Products shall be suitable for piping system fluids, materials, working pressures, and temperatures.
- B. Capability: Products shall absorb 150 percent of maximum axial movement between anchors.

1.4 SUBMITTALS

- A. Product Data: For each type of pipe flexible connector, expansion joint and alignment guide indicated.
- B. Delegated-Design Submittal:
 - 1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
 - 2. Locations of pipe anchors and alignment guides and expansion joints and loops.
- C. Shop Drawings: Signed and sealed by a qualified professional engineer.
 - 1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and bends.
 - 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
 - 3. Alignment Guide Details: Detail field assembly and attachment to building structure.
 - 4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.
- D. Product Certificates: For each type of pipe expansion joint, signed by product manufacturer.
- E. Welding certificates.
- F. Operation and Maintenance Data: For pipe expansion joints to include in operation and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to the following:
 - 1. Steel Shapes and Plates: AWS D1.1, "Structural Welding Code - Steel."
 - 2. Welding to Piping: ASME Boiler and Pressure Vessel Code: Section IX.
- B. Regulatory Requirements: Comply with requirements in Public Law 111-380, "Reduction of Lead in Drinking Water Act," about lead content in materials that will be in contact with potable water for human consumption.
- C. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9," and NSF 372 Drinking Water System Components – Lead Content for potable domestic water piping and components.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 FLEXIBLE CONNECTORS

- A. Hose and Braid Flexible Connectors:
1. Manufacturers:
 - a. Adscos Manufacturing, LLC.
 - b. Flex-Weld, Inc.
 - c. Hyspan Precision Products, Inc.
 - d. Metraflex, Inc.
 - e. Senior Flexonics, Inc.; Pathway Division.
 - f. Twin City Hose, Inc.
 2. Flexible Connectors for Copper Piping: Multiple-ply phosphor-bronze corrugated hose with bronze outer braid, copper ferrule, and copper pipe end connections.
 3. Flexible Connectors for Steel Piping: Multiple-ply stainless-steel corrugated hose with stainless steel outer braid, and steel pipe end connections.
 4. Minimum Pressure Rating: 150 psig, unless otherwise indicated.
 5. Maximum Temperature Rating: 450 deg F for copper piping connectors, 800 deg F for steel piping connectors.

2.3 EXPANSION JOINTS

- A. Flexible-Hose Expansion Joints: Manufactured assembly with two flexible-metal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose; with inlet and outlet elbow fittings, corrugated-metal inner hoses, and braided outer sheaths.
1. Manufacturers:
 - a. Flex-Hose Co., Inc.
 - b. Metraflex, Inc.; Metraloop.
 - c. Twin City Hose, Inc.
 2. Flexible-Hose Expansion Joints for Copper Piping: Copper-alloy fittings with solder- or brazed- joint end connections.
 - a. NPS 2 and Smaller: Bronze hoses and single-braid bronze sheaths with minimum 300 psig at 70 deg F and 230 psig at 40 deg F ratings.
 - b. NPS 2-1/2 to NPS 4: Stainless-steel hoses and single-braid, stainless-steel sheaths with minimum 230 psig at 70 deg F and 180 psig at 400 deg F ratings.

3. Flexible-Hose Expansion Joints for Steel Piping: Carbon-steel fittings with threaded end connections for NPS 2 and smaller and flanged or weld end connections to match piping system for NPS 2-1/2 and larger.
 - a. NPS 2 and Smaller: Stainless-steel hoses and single-braid, stainless-steel sheaths with minimum 450 psig at 70 deg F and 325 psig at 600 deg F ratings; and 300 psig maximum saturated steam pressure rating.
 - b. NPS 2-1/2 to NPS 6: Stainless-steel hoses and single-braid, stainless-steel sheaths with minimum 165 psig at 70 deg F and 120 psig at 600 deg F ratings; and 130 psig maximum saturated steam pressure rating.
 - c. NPS 8 to NPS 12: Stainless-steel hoses and single-braid, stainless-steel sheaths with minimum 160 psig at 70 deg F and 115 psig at 600 deg F ratings; and 90 psig maximum saturated steam pressure rating.

2.4 ALIGNMENT GUIDES

- A. Description: Steel, factory fabricated, with bolted two-section outer cylinder and base for alignment of piping and two-section guiding spider for bolting to pipe.
 1. Manufacturers:
 - a. AdSCO Manufacturing, LLC.
 - b. Flex-Weld, Inc.
 - c. Hyspan Precision Products, Inc.
 - d. Metraflex, Inc.
 - e. Senior Flexonics, Inc.; Pathway Division.

2.5 SLIDING/GUIDING DEVICES

- A. For pipe size 4 inch and smaller on all hot piping, provide guides equal to Flexonics semi-steel spider and guiding cylinder pipe alignment guides for all expansion joints and loops. Provide pipe alignment guides in quantities at all locations as required according to the manufacturer's design criteria and recommendations. Pipe alignment guides shall serve to guide the expansion joints, loops or bends.
 1. Manufacturers:
 - a. B-Line Systems, Inc.; a Division of Cooper Industries; Figure 3281 Series.
 - b. Senior Flexonics.
 - c. Sypris Technologies; Tube Turns Division;
 - d. U.S. Flexible Metallic Tubing Co., Kelflex Type M.
 - e. Metraflex, Inc.
- B. For pipe sizes 6 inches and above and all guides on cold piping, furnish pre-engineered pre-insulated guides with published vertical and lateral load ratings. Construction shall consist of an insulated shield containing structural calcium silicate (100 psi non-load bearing and 600 psi load bearing) encased in 360 degrees of overlapping sheet metal. A 36 steel clamps torqued onto insulated shield with recommended catalog torque values. Slide service shall be stainless steel to polyethylene or Teflon with a maximum coefficient of friction of 0.15.
 1. Manufacturers:
 - a. Pipe Shields, Inc. B3000, B4000, B7000 and B8000 series.
 - b. Carpenter and Paterson, Inc.
 - c. Rilco Mfg. HG 3000, HG 4000, HG 7000, and HG 8000 series.

2.6 MATERIALS FOR ANCHORS

- A. Steel Shapes and Plates: ASTM A 36/A 36M.
- B. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel, hex head.
- C. Washers: ASTM F 844, steel, plain, flat washers.
- D. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, and tension and shear capacities appropriate for application.
 - 1. Stud: Threaded, zinc-coated carbon steel.
 - 2. Expansion Plug: Zinc-coated steel.
 - 3. Washer and Nut: Zinc-coated steel.
- E. Chemical Fasteners: Insert-type-stud bonding system anchor for use with hardened portland cement concrete, and tension and shear capacities appropriate for application.
 - 1. Bonding Material: ASTM C 881, Type IV, Grade 3, 2-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
 - 2. Stud: ASTM A 307, zinc-coated carbon steel with continuous thread on stud, unless otherwise indicated.
 - 3. Washer and Nut: Zinc-coated steel.
- F. Concrete: Portland cement mix, 3000 psi minimum. Refer to Division 03 Section "Cast-in-Place Concrete" for formwork, reinforcement, and concrete.
- G. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink, nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 FLEXIBLE CONNECTOR APPLICATIONS

- A. Use rubber flexible pipe connectors at the inlet and outlet water connections of base mounted pumps, chillers, and cooling towers, unless otherwise indicated.
 - 1. Rubber Flexible Connectors for Pipe Sized NPS 2 and Smaller: Twin-sphere with females union end connections.
 - 2. Rubber Flexible Connectors for Pipe Sized NPS 2-1/2 and Larger: Twin-sphere with floating flange end connections.
- B. Use hose and braid flexible pipe connectors at the inlet and outlet water connections of base mounted pumps, chillers, and cooling towers, unless otherwise indicated.
 - 1. Flexible Connectors: Stainless steel hose and braid style with threaded end connections for pipe sized NPS 2 and smaller.

SECTION 200516
PIPE FLEXIBLE CONNECTORS, EXPANSION FITTINGS AND LOOPS

2. Flexible Connectors: Stainless steel hose and braid style with steel flange end connections for pipe sized NPS 2-1/2 and larger.

C. Flexible Pipe Connectors for Refrigerant Pipe: Refer to Division 23 Section "Refrigerant Piping."

3.2 EXPANSION-JOINT INSTALLATION

A. Install manufactured, nonmetallic expansion joints according to FSA's "Technical Handbook: Non-Metallic Expansion Joints and Flexible Pipe Connectors."

B. Install expansion joints of sizes matching size of piping in which they are installed.

C. Install alignment guides to allow expansion and to avoid end-loading and torsional stress.

D. Install alignment guides at spacing recommended by expansion joint manufacturer.

E. Control expansion joint movement by installing two rigid pipe guides on each side of the expansion joint. Spacing shall be as follows:

Nom. Pipe Size	Exp. Joint to 1st Guide	1st to 2nd Guide	Maximum Distance Between Intermediate Guides (Ft.) For Tabulated pressures, PSIG							
			50	100	150	200	250	300	350	400
(In.)	Guide	Guide								
1	0'-4"	1'-4"	21	15	12					
1 1/4	0'-5"	1'-5"	23	17	13					
1 1/2	0'-6"	1'-9"	28	20	17					
2	0'-8"	2'-4"	32	23	18					
2 1/2	0'-10"	2'-11"	35	28	22					
3	1'-0"	3'-6"	21	19	17	16	15	14	13	13
4	1'-4"	4'-8"	35	29	25	22	20	19	18	17
6	2'-0"	7'-0"	57	44	37	32	29	27	25	23
8	2'-8"	9'-4"	66	52	45	40	36	33	31	29
10	3'-4"	11'-8"	91	69	58	51	46	42	39	36
12	4'-0"	14'-0"	107	79	66	58	52	48	44	41
14	4'-8"	16'-4"	115	85	71	62	56	51	47	
16	5'-4"	18'-8"	127	94	78	68	61	56	52	
18	6'-0"	21'-0"	139	102	85	74	67	61	56	
20	6'-8"	23'-4"	151	110	91	80	71			
24	8'-0"	28'-0"	172	125	103	89	80			
30	10'-0"	35'-0"	200	144	118	103	92			

3.3 PIPE BEND AND LOOP INSTALLATION

A. Install pipe bends and loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.

B. Attach pipe bends and loops to anchors.

1. Steel Anchors: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

2. Concrete Anchors: Attach by fasteners. Follow fastener manufacturer's written instructions.

3.4 SWING CONNECTIONS

- A. Connect risers and branch connections to mains with at least five pipe fittings, including tee in main.
- B. Connect risers and branch connections to terminal units with at least four pipe fittings, including tee in riser.
- C. Connect mains and branch connections to terminal units with at least four pipe fittings, including tee in main.

3.5 ALIGNMENT-GUIDE INSTALLATION

- A. Install guides on piping adjoining pipe expansion joints and bends and loops.
- B. Attach guides to pipe and secure to building structure.

3.6 ANCHOR INSTALLATION

- A. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- B. Fabricate and install steel anchors by welding steel shapes, plates, and bars to piping and to structure. Comply with ASME B31.9 and AWS D1.1.
- C. Construct concrete anchors of poured-in-place concrete of dimensions indicated and include embedded fasteners.
- D. Install pipe anchors according to expansion-joint manufacturer's written instructions if expansion joints or compensators are indicated.
- E. Use grout to form flat bearing surfaces for expansion fittings, guides, and anchors installed on or in concrete.

END OF SECTION

METERS AND GAGES

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 DEFINITIONS	1
1.3 SUBMITTALS	2
1.4 QUALITY ASSURANCE	2
PART 2 - PRODUCTS	2
2.1 MANUFACTURERS	2
2.2 METAL-CASE, LIQUID-IN-GLASS THERMOMETERS	2
2.3 THERMOWELLS	3
2.4 PRESSURE GAGES	3
2.5 TEST PLUGS	4
2.6 FLOW MEASURING DEVICES	5
2.7 VENTURI FLOWMETERS	5
PART 3 - EXECUTION	6
3.1 THERMOMETER APPLICATIONS	6
3.2 GAGE APPLICATIONS	7
3.3 INSTALLATIONS	7
3.4 CONNECTIONS	7
3.5 ADJUSTING	8

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 22 Section "Water Distribution" for domestic and fire-protection water service meters outside the building.
 - 2. Division 21 Section "Fire-Suppression Piping" for listed or approved pressure gages.
 - 3. Division 20 Section "Mechanical General Requirements."
 - 4. Division 20 Section "Basic Mechanical Materials and Methods."
 - 5. Division 22 Section "Domestic Water Piping" for domestic and fire-protection water service meters inside the building.
 - 6. Division 23 Section "Fuel Gas Piping" for gas utility meters.

1.2 DEFINITIONS

- A. CR: Chlorosulfonated polyethylene synthetic rubber.
- B. EPDM: Ethylene-propylene-diene terpolymer rubber.
- C. FPR: Fiberglass reinforced plastic.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated; include performance curves.
- B. Shop Drawings: Schedule for thermometers and gages indicating manufacturer's number, scale range, and location for each.
- C. Product Certificates: For each type of thermometer and gage, signed by product manufacturer.

1.4 QUALITY ASSURANCE

- A. Regulatory Requirements: Comply with requirements in Public Law 111-380, "Reduction of Lead in Drinking Water Act," about lead content in materials that will be in contact with potable water for human consumption.
- B. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9," and NSF 372 Drinking Water System Components – Lead Content for potable domestic water piping and components.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 METAL-CASE, LIQUID-IN-GLASS THERMOMETERS

- A. Manufacturers:
 - 1. AMETEK, Inc.; U.S. Gauge Div.
 - 2. Miljoco Corporation.
 - 3. REOTEMP Instrument Corporation.
 - 4. Trerice, H. O. Co.
 - 5. Weiss Instruments, Inc.
 - 6. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
- B. Case: Die-cast aluminum or Chrome-plated brass, 9 inches long.
- C. Tube: Red, blue, or green reading, organic-liquid filled, with magnifying lens.
- D. Tube Background: Satin-faced, nonreflective aluminum with permanently etched scale markings.
- E. Window: Glass or plastic.
- F. Connector: Adjustable type, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device.

- G. Stem: Copper-plated steel, aluminum, or brass for thermowell installation and of length to suit installation.
- H. Accuracy: Plus or minus 1 percent of range or plus or minus 1 scale division to maximum of 1.5 percent of range.

2.3 THERMOWELLS

- A. Manufacturers: Same as manufacturer of thermometer being used.
- B. Description: Pressure-tight, socket-type metal fitting made for insertion into piping and of type, diameter, and length required to hold thermometer. Brass for compatible services less than 353 degrees F; ANSI 18-8 stainless steel for all others to suit service. Furnish extension neck to accommodate insulation where applicable.

2.4 PRESSURE GAGES

- A. Manufacturers:
 - 1. AMETEK, Inc.; U.S. Gauge Div.
 - 2. Cambridge.
 - 3. Dwyer Instruments, Inc.
 - 4. Marsh Bellofram.
 - 5. Miljoco Corporation.
 - 6. Terice, H. O. Co.
 - 7. Weiss Instruments, Inc.
 - 8. Weksler Instruments Operating Unit; Dresser Industries; Instrument Div.
- B. Direct-Mounting, Dial-Type Pressure Gages: Indicating-dial type complying with ASME B40.100.
 - 1. Case: Stainless steel, aluminum, or FRP, 4-1/2-inch diameter.
 - 2. Pressure-Element Assembly: Bourdon tube, unless otherwise indicated.
 - 3. Pressure Connection: Brass, NPS 1/4, bottom-outlet type unless back-outlet type is indicated.
 - 4. Movement: Mechanical, with link to pressure element and connection to pointer.
 - 5. Dial: Satin-faced, nonreflective aluminum with permanently etched scale markings.
 - 6. Pointer: Red or other dark-color metal.
 - 7. Window: Glass or plastic.
 - 8. Ring: Stainless steel or chrome plated metal.
 - 9. Accuracy: Grade A, plus or minus 1 percent of middle half scale.

10. Vacuum-Pressure Range: 30-in. Hg of vacuum to 15 psig of pressure.
11. Water: 0-100 PSIG (1 psi divisions to 50 psi; 5 psi divisions above 50 psi), liquid filled.
12. Steam (15 psig and less): 30 inches Hg vacuum-30 PSIG (1 inch divisions below 0 psi; 1 psi divisions above 0 psi), silicone dampened.
13. Steam (16 to 60 psig): 30 inches Hg vacuum-100 PSIG, silicone dampened.
14. Range for Fluids under Pressure: 1-1/2 times expected working pressure. If not a standard scale, select next largest scale.

C. Pressure-Gage Fittings:

1. Valves: NPS 1/4 brass ball type.
2. Syphons: NPS 1/4 coil of brass tubing with threaded ends.
3. Snubbers: ASME B40.5, NPS 1/4 brass bushing with corrosion-resistant, porous-metal disc of material suitable for system fluid and working pressure.

2.5 TEST PLUGS

A. Manufacturers:

1. Peterson Equipment Co., Inc.
2. Miljoco Corporation.

B. Description: Corrosion-resistant brass or stainless-steel body with core inserts and gasketed and threaded cap, with extended stem for units to be installed in insulated piping.

C. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F for cold services, and 500 psig at 275 deg F for hot services.

D. Core Inserts: One or two self-sealing rubber valves.

1. Insert material for air, water, oil, or gas service at 20 to 200 deg F shall be Neoprene.
2. Insert material for air or water service at minus 30 to plus 275 deg F shall be Nordel.

E. Test Kit: Furnish test kit(s) containing one pressure gage and adaptor, thermometer(s), and carrying case. Pressure gage, adapter probes, and thermometer sensing elements shall be of diameter to fit test plugs and of length to project into piping.

1. Pressure Gage: Small bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be 0 to 200 psig.
2. Low-Range Thermometer: Small bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial ranges shall be 25 to 125 deg F.
3. High-Range Thermometer: Small bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial ranges shall be 0 to 220 deg F.
4. Carrying case shall have formed instrument padding.

2.6 FLOW MEASURING DEVICES

- A. Manufacturers:
 - 1. Dietrich Standard Subsidiary of Rosemount Division of Emerson Process Management; Diamond II - Flo-Tap Model.
 - 2. Preso Meters Corporation.
 - 3. Taco, Inc.
- B. Flow measuring device shall be used where indicated on the drawings and in sizes NPS 6 and larger and shall be annular primary flow elements. The annular primary flow elements shall be type 316, stainless steel, diamond shape or elliptical shape in cross-section. Pressure rating shall meet or exceed system minimum pressure rating as indicated for each system. Provide permanent, rust-proof metal identification tag on a chain indicating design flow rates, metered fluid and line size. Flow measuring devices shall be weld insert type. Units shall be capable of being inserted without system shut-down.
- C. Accuracy shall be plus or minus 1 percent over a flow turndown at least 10 to 1, independent of Reynold's number. Repeatability shall be plus or minus 0.1 percent.
- D. Sensors shall be installed in strict accordance with the manufacturer's recommendations with special attention given to alignment and straight run requirements.
- E. Flow measuring device in chilled water system de-coupler pipe shall have bi-directional flow measurement capability, or two uni-directional devices shall be provided.
- F. Flow gages which read in actual GPM shall be provided for all flow measuring devices on pumps 200 GPM or larger, and for both flow directions on the chilled water system de-coupler pipe flow measuring device. Gage scale shall be linear to flow. Maximum flow rate on scale shall be selected at 120 percent of the pump's scheduled flow rate (120 percent of the scheduled flow rate of one chiller for the chilled water system de-coupler). Gage scale shall be 2.5 inch x 6 inch minimum, or 4 inch diameter minimum, and shall be mounted at eye level on unistrut support.

2.7 VENTURI FLOWMETERS

- A. Manufacturers:
 - 1. Armstrong Pumps, Inc.
 - 2. Badger Meter, Inc.; Industrial Div.
 - 3. Bailey-Fischer & Porter Co.
 - 4. Flow Design, Inc.
 - 5. Gerand Engineering Co.
 - 6. Hyspan Precision Products, Inc.
 - 7. Leeds & Northrup.

8. McCrometer, Inc.
 9. Preso Meters Corporation.
 10. Victaulic Co. of America.
- B. Description: Differential-pressure design for installation in piping; with calibrated flow-measuring element, separate flowmeter, hoses or tubing, valves, fittings, and conversion chart compatible with flow-measuring element, flowmeter, and system fluid.
- C. Construction: Bronze, brass, or factory-primed steel; with brass fittings and attached tag with flow conversion data.
- D. Pressure Rating: 250 psig.
- E. Temperature Rating: 250 deg F.
- F. End Connections for NPS 2 and Smaller: Threaded.
- G. End Connections for NPS 2-1/2 and Larger: Flanged or welded.
- H. Range: Flow range of flow-measuring element and flowmeter shall cover operating range of equipment or system served.
- I. Permanent Indicators: Suitable for wall or bracket mounting, calibrated for connected flowmeter element, and having 6-inch- diameter, or equivalent, dial with fittings and copper tubing for connecting to flowmeter element.
1. Scale: Gallons per minute.
 2. Accuracy: Plus or minus 1 percent between 20 and 80 percent of range.
- J. Operating Instructions: Include complete instructions with each flowmeter.

PART 3 - EXECUTION

3.1 THERMOMETER APPLICATIONS

- A. Install liquid-in-glass thermometers in the following locations:
1. Inlet and outlet of each hydronic zone.
 2. Inlet and outlet of each hydronic boiler and chiller.
 3. Inlet and outlet of each hydronic coil in air-handling units and built-up central systems.
 4. Inlet and outlet of each hydronic heat exchanger.
 5. Inlet and outlet of each thermal storage tank.
- B. Provide the following temperature ranges for thermometers:
1. Domestic Hot Water: 30 to 180 deg F, with 2-degree scale divisions.
 2. Domestic Cold Water: 0 to 100 deg F, with 2-degree scale divisions.

3. Heating Hot Water: 30 to 240 deg F, with 2-degree scale divisions.
4. Air Ducts: Minus 40 to plus 110 deg F, with 2-degree scale divisions.

3.2 GAGE APPLICATIONS

- A. Install dry-case-type pressure gages on inlet and outlet of each pressure-reducing valve.
- B. Install dry-case-type pressure gages at suction and discharge of each pump.

3.3 INSTALLATIONS

- A. Install direct-mounting thermometers and adjust vertical and tilted positions.
- B. Install thermowells with socket extending to center of pipe and in vertical position in piping tees where thermometers are indicated.
- C. Duct Thermometer Support Flanges: Install in wall of duct where duct thermometers are indicated. Attach to duct with screws.
- D. Install direct-mounting pressure gages in piping tees with pressure gage located on pipe at most readable position.
- E. Install ball valve and snubber fitting in piping for each pressure gage for fluids (except steam).
- F. Install ball valve and syphon fitting in piping for each pressure gage for steam.
- G. Install test plugs in tees in piping.
- H. Install flow indicators, in accessible positions for easy viewing, in piping systems.
- I. Assemble and install connections, tubing, and accessories between flow-measuring elements and flowmeters as prescribed by manufacturer's written instructions.
- J. Install flowmeter elements in accessible positions in piping systems.
- K. Install permanent indicators on walls or brackets in accessible and readable positions.
- L. Install connection fittings for attachment to portable indicators in accessible locations.
- M. Assemble components and install thermal-energy meters.
- N. Mount meters on wall if accessible; if not, provide brackets to support meters.

3.4 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance for meters, gages, machines, and equipment.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding."
- C. Connect wiring according to Division 26 Section "Conductors and Cables."

3.5 ADJUSTING

- A. Calibrate meters according to manufacturer's written instructions, after installation.
- B. Adjust faces of meters and gages to proper angle for best visibility.

****END OF SECTION****

HANGERS AND SUPPORTS

PART 1 - GENERAL 1

- 1.1 RELATED DOCUMENTS 1
- 1.2 DEFINITIONS 2
- 1.3 PERFORMANCE REQUIREMENTS 2
- 1.4 SUBMITTALS 2
- 1.5 QUALITY ASSURANCE 2

PART 2 - PRODUCTS 3

- 2.1 MANUFACTURERS 3
- 2.2 HANGER ROD MATERIAL 3
- 2.3 STEEL PIPE HANGERS AND SUPPORTS 3
- 2.4 TRAPEZE PIPE HANGERS 3
- 2.5 METAL FRAMING SYSTEMS 4
- 2.6 METAL INSULATION SHIELDS 4
- 2.7 PIPE COVERING PROTECTION SADDLES 4
- 2.8 PLASTIC INSULATION SHIELDS 5
- 2.9 THERMAL-HANGER SHIELDS 5
- 2.10 FASTENER SYSTEMS 6
- 2.11 ROOF MOUNTED PIPING SUPPORTS 7
- 2.12 ROOF MOUNTED EQUIPMENT SUPPORTS 10
- 2.13 EQUIPMENT SUPPORTS/ACCESS PLATFORMS 11
- 2.14 MISCELLANEOUS MATERIALS 11

PART 3 - EXECUTION 11

- 3.1 HANGER AND SUPPORT APPLICATIONS 11
- 3.2 HANGER AND SUPPORT INSTALLATION 13
- 3.3 EQUIPMENT SUPPORTS 16
- 3.4 METAL FABRICATIONS 16
- 3.5 ADJUSTING 17
- 3.6 PAINTING 17

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
 - 2. Division 21 Section "Fire-Suppression Piping" for pipe hangers for fire-protection piping.
 - 3. Division 20 Section "Mechanical General Requirements."
 - 4. Division 20 Section "Basic Mechanical Materials and Methods."
 - 5. Division 20 Section "Mechanical Vibration Controls" for vibration isolation devices.
 - 6. Division 20 Section "Pipe Expansion Fittings and Loops" for pipe guides and anchors.

7. Division 23 Section(s) "Metal Ducts" and "Nonmetal Ducts" for duct hangers and supports.

1.2 DEFINITIONS

- A. MSS: Manufacturers Standardization Society for The Valve and Fittings Industry Inc.
B. MFMA: Metal Framing Manufacturers Association.

1.3 PERFORMANCE REQUIREMENTS

- A. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
B. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

1.4 SUBMITTALS

- A. Product Data: For the following:
1. Steel pipe hangers and supports.
 2. Thermal-hanger shield inserts.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:
1. Trapeze pipe hangers. Include Product Data for components.
 2. Metal framing systems. Include Product Data for components.
 3. Pipe stands. Include Product Data for components.
 4. Equipment supports.
- C. Welding certificates.

1.5 QUALITY ASSURANCE

- A. MSS Standards: Pipe hangers, supports, and accessories shall comply with the following:
1. MSS SP-58, Pipe Hangers and Supports – Materials, Design and Manufacture.
 2. MSS SP-69, Pipe Hangers and Supports – Selection and Application.
 3. MSS SP-89, Pipe Hangers and Supports – Fabrication and Installation Practices.
- B. Welding: Qualify procedures and personnel according to the following:
1. AWS D1.1, "Structural Welding Code--Steel."
 2. AWS D1.2, "Structural Welding Code--Aluminum."
 3. AWS D1.3, "Structural Welding Code--Sheet Steel."
 4. AWS D1.4, "Structural Welding Code--Reinforcing Steel."

5. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 HANGER ROD MATERIAL

- A. Threaded, hot rolled, steel rod conforming to ASTM A 36 or A575.
1. Rod continuously threaded.
 2. Use of rod couplings is prohibited.

2.3 STEEL PIPE HANGERS AND SUPPORTS

- A. Description: MSS SP-69, Types 1 through 58, factory-fabricated components. Refer to Part 3 "Hanger and Support Applications" Article, and schedules and details on the Drawings for where to use specific hanger and support types.
1. Hangers and Supports for Fire Protection Piping: UL listed or FMG approved.
- B. Manufacturers:
1. Anvil International, Inc.
 2. B-Line by Eaton.
 3. Carpenter & Paterson, Inc.
 4. Hilti USA.
 5. ERICO International Corp.
 6. PHD Manufacturing, Inc.

C. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.

D. Nonmetallic Coatings: Plastic coating, jacket, or liner.

E. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion for support of bearing surface of piping.

2.4 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural-steel shapes with MSS SP-58 hanger rods, nuts, saddles, and U-bolts.

2.5 METAL FRAMING SYSTEMS

- A. Description: MFMA-3, shop- or field-fabricated pipe-support assembly made of steel channels and other components.
- B. Manufacturers:
 - 1. Anvil International, Inc.; Anvil-Strut.
 - 2. B-Line by Eaton.
 - 3. Power-Strut Div.; Tyco International, Ltd.
 - 4. Unistrut Corp.; Tyco International, Ltd.
 - 5. Hilti USA.
- C. Coatings: Manufacturer's standard finish, unless bare metal surfaces are indicated.
- D. Galvanized, Metallic Coatings: Pregalvanized or hot dipped.
- E. Nonmetallic Coatings: Plastic coating, jacket, or liner.

2.6 METAL INSULATION SHIELDS

- A. Manufacturers:
 - 1. Anvil International, Inc.
 - 2. B-Line by Eaton.
 - 3. Carpenter & Paterson, Inc.
 - 4. ERICO International Corp.
 - 5. PHD Manufacturing, Inc.
- B. Description: MSS SP-69, Type 40, protective shields. Shields shall span an arc of 180 degrees.
- C. Shield Dimensions for Pipe: Not less than the following:
 - 1. NPS 1/4 to NPS 2: 12 inches long and 0.048 inch thick.

2.7 PIPE COVERING PROTECTION SADDLES

- A. Manufacturers:
 - 1. Anvil International, Inc.
 - 2. B-Line by Eaton.
 - 3. Carpenter & Paterson, Inc.
 - 4. ERICO International Corp.
 - 5. PHD Manufacturing, Inc.

- B. Description: MSS SP-69, Type 39A and Type 39B, for suspension of insulated hot pipe where heat losses are to be kept to a minimum.
 - 1. Saddles shall match insulation thickness.
 - 2. Saddle length: 12 inches.
 - 3. Furnish with center rib for pipe sized NPS 12 and larger.

2.8 PLASTIC INSULATION SHIELDS

- A. Manufacturers:
 - 1. B-Line by Eaton; Snap'N Shield.
- B. Description: Polypropylene copolymer protective shields designed to snap directly onto strut channel. Shields shall span an arc of 180 degrees.
 - 1. Operating Temperature Range: Minus 40 deg F to plus 178 deg F.
- C. Certifications:
 - 1. UL Classified for USA: UL-723 (ASTM E 84).
 - 2. UL listed for Canada: ULC-S102.2.
 - 3. Meets UL94 HB flammability standards.
- D. Shield Dimensions for Pipe: Not less than the following:
 - 1. NPS 1/4 to NPS 2: 12 inches long.

2.9 THERMAL-HANGER SHIELDS

- A. Manufacturers:
 - 1. B-Line by Eaton.
 - 2. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
 - 3. Rilco Manufacturing Company, Inc.
 - 4. American Mechanical Insulation Sales Inc. (AMIS).
 - 5. ERICO International Corp.
 - 6. Value Engineered Products, Inc.
- B. Description: Manufactured assembly consisting of insulation insert encased in 360 degree sheet metal shield.
 - 1. Minimum Compressive Strength of Insert Material:
 - a. 100-psig- for sizes smaller than NPS 6.
 - b. 600-psig- for sizes NPS 6 and larger.

- C. Insulation-Insert Material for Cold Piping: Full 360 degree, water-repellent treated, ASTM C 533, Type I calcium silicate with vapor barrier.
- D. Insulation-Insert Material for Hot Piping: Full 360 degree, water-repellent treated, ASTM C 533, Type I calcium silicate.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.
- F. Include carbon steel ASTM A36 load distribution plates as required by load, pipe movement, hanger style, and hanger spacing.
- G. Thermal-Hanger Shields for Flexible Foamed Elastomeric Insulated Piping:
 - 1. Manufacturer:
 - a. B-Line by Eaton/Armacell; Armafix IPH.
 - 2. Insulation-Insert Material for Copper Piping with Flexible Foamed Elastomeric Insulation: Use the following:
 - a. Flexible foamed elastomeric, ASTM 534, Type I-Tubular Grade 1 with PUR/PIP support inserts.
- H. Thermal-Hanger Shields for Small Diameter Piping:
 - 1. Manufacturer:
 - a. Hydra-Zorb Company; Klo-Shure Insulation Couplings.
 - 2. Insulation-Insert Material for Small Diameter Piping with Flexible Foamed Elastomeric or Glass Fiber Insulation: Use the following:
 - a. Rigid Hytrel thermoplastic insulation coupling designed for use with pipe or tube NPS 1-1/2 and smaller, and insulation from 3/8 inch to 1-1/2 inch thick.

2.10 FASTENER SYSTEMS

- A. Mechanical-Expansion Anchors: Insert-wedge-type zinc-coated steel, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
 - 1. Manufacturers:
 - a. B-Line by Eaton.
 - b. Empire Industries, Inc.
 - c. Hilti, Inc.
 - d. ITW Ramset/Red Head.
 - e. MKT Fastening, LLC.
 - f. Powers Fasteners.

- B. Chemical Fasteners: Insert-type-stud bonding system anchor for use with hardened portland cement concrete, and tension and shear capacities appropriate for application. Exception: Do not use chemical fasteners to support hanger systems for fire protection piping.
1. Manufacturers:
 - a. Hilti, Inc.
 - b. ITW Ramset/Red Head.
 - c. MKT Fastening, LLC.
 - d. Powers Fasteners.
 2. Bonding Material: ASTM C 881, Type IV, Grade 3, 2-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
 3. Stud: ASTM A 307, zinc-coated carbon steel with continuous thread on stud, unless otherwise indicated.
 4. Washer and Nut: Zinc-coated steel.
- C. Threaded Inserts: Galvanized malleable iron or galvanized steel for 3/4 inch bolts.
1. Manufacturers:
 - a. Superior Concrete Accessories; Threaded Insert.
 - b. Dayton Sure-Grip and Shore Co.
 - c. Richmond Screw Anchor Co.
- D. Slotted Inserts: Continuous galvanized steel with temporary slot fillers and complete with nuts, studs, washers and the like, for 3/4 inch bolts.
1. Manufacturers:
 - a. B-Line by Eaton; B22-I Continuous Concrete Insert.
 - b. Unistrut Corp.; P-3200 Continuous Insert.
 - c. Hohman and Barnard, Inc.
 - d. Richmond Screw Anchor Co.
 - e. Hilti, Inc.; CIS13812/PG.

2.11 ROOF MOUNTED PIPING SUPPORTS

- A. Pipe Stands, General: Shop or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Low, Fixed-Height, Single-Base Stand: Assembly of base and horizontal member, and pipe support, for roof installation without membrane penetration.
1. Manufacturers:
 - a. B-Line by Eaton; Dura-Blok.
 - b. ERICO International Corp.
 - c. MIRO Industries; Conduit and Condensate Supports.
 - d. Portable Pipe Hangers.
 2. Base: Plastic, stainless steel, or recycled rubber.

3. Horizontal Member: Cadmium-plated-steel or galvanized-steel strut designed for use with standard strut clamps and accessories.
- C. Low, Adjustable-Height, Single-Base Stand: Assembly of base, horizontal member, and adjustable vertical members, and pipe support, for roof installation without membrane penetration.
1. Manufacturers:
 - a. B-Line by Eaton; Dura-Blok.
 - b. ERICO International Corp.
 - c. MIRO Industries; Conduit and Condensate Supports.
 - d. Portable Pipe Hangers.
 2. Base: Plastic, stainless steel, or recycled rubber.
 3. Horizontal Member: Cadmium-plated-steel or galvanized-steel strut designed for use with standard strut clamps and accessories.
 4. Vertical Members: Threaded, hot rolled, steel rod conforming to ASTM A 36 or A575 with cadmium plated nuts and washers. Rod continuously threaded.
- D. High, Adjustable-Height, Single-Base Stand: Assembly of base, horizontal member, and adjustable vertical members, and clevis type pipe support, for roof installation without membrane penetration.
1. Manufacturers:
 - a. B-Line by Eaton; Dura-Blok.
 - b. ERICO International Corp.
 - c. MIRO Industries; Water and Steam Supports.
 - d. Portable Pipe Hangers.
 2. Base: Plastic, stainless steel, or recycled rubber.
 3. Horizontal Member: Cadmium-plated-steel or galvanized-steel strut designed for use with standard strut clamps and accessories.
 4. Vertical Members: Threaded, hot rolled, steel rod conforming to ASTM A 36 or A575 with cadmium plated nuts and washers. Rod continuously threaded.
- E. Low, Fixed-Height, Single-Base Roller Stand: Assembly of base and horizontal roller, for roof installation without membrane penetration.
1. Manufacturers:
 - a. B-Line by Eaton; Dura-Blok.
 - b. ERICO International Corp.
 - c. MIRO Industries; Gas and Mechanical Supports.
 - d. Portable Pipe Hangers.
 2. Base: Plastic, stainless steel, or recycled rubber.
 3. Horizontal Member: Cadmium-plated-steel rod and corrosion resistant roller designed for use with standard accessories.

- F. Low, Adjustable-Height, Single-Base Roller Stand: Assembly of base and horizontal roller, for roof installation without membrane penetration.
1. Manufacturers:
 - a. B-Line by Eaton; Dura-Blok.
 - b. ERICO International Corp.
 - c. MIRO Industries; Gas and Mechanical Supports.
 - d. Portable Pipe Hangers.
 2. Base: Plastic, stainless steel, or recycled rubber.
 3. Horizontal Member: Cadmium-plated-steel rod and corrosion resistant roller designed for use with standard accessories.
 4. Vertical Members: Threaded, hot rolled, steel rod conforming to ASTM A 36 or A575 with cadmium plated nuts and washers. Rod continuously threaded.
- G. High, Multiple-Base Pipe Stand: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
1. Manufacturer:
 - a. B-Line by Eaton; Dura-Blok.
 - b. ERICO International Corp.
 - c. MIRO Industries; Water and Steam Supports.
 - d. Portable Pipe Hangers.
 2. Bases: Two or more plastic, steel, or recycled rubber.
 3. Vertical Members: Two or more protective-coated-steel channels.
 4. Horizontal Member: Protective-coated-steel channel.
 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.
- H. Custom, Multiple-Base Pipe Stand: Assembly of bases, vertical and horizontal members, and pipe supports or rollers, for roof installation without membrane penetration.
1. Manufacturer:
 - a. B-Line by Eaton; Dura-Blok.
 - b. ERICO International Corp.
 - c. MIRO Industries; Custom Design Products.
 - d. Portable Pipe Hangers.
 2. Bases: Four or more plastic, steel, or recycled rubber.
 3. Vertical Members: Two or more protective-coated-steel channels.
 4. Horizontal Member: Protective-coated-steel channel.
 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.

6. Pipe Rollers: Cadmium-plated-steel rod and corrosion resistant roller designed for use with standard accessories.
- I. Curb-Mounting Pipe Stands: Shop- or field-fabricated pipe support made from structural-steel shape, continuous-thread rods, and rollers for mounting on permanent stationary roof curb.
 1. Roof Curb Type Supports: Coordinate installation and type with Architectural Trades. Top shall be level and extend a minimum of 10 inches above top of roof insulation.
 - a. Manufacturers:
 - 1) Pate.
 - 2) Thybar; Thycurb.
 - 3) Roof Products and Systems.
 - 4) Greenheck.
 - 5) Creative Metals.

2.12 ROOF MOUNTED EQUIPMENT SUPPORTS

- A. Equipment Stands, General: Shop or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted equipment.
- B. Non-Penetrating Equipment Supports: Assembly of two or more bases and horizontal members, for roof installation without membrane penetration.
 1. Manufacturers:
 - a. B-Line by Eaton; Dura-Blok.
 - b. ERICO International Corp.
 - c. MIRO Industries; HD and LD Mechanical Unit Supports.
 - d. Portable Pipe Hangers.
 2. Base: Plastic, stainless steel, or recycled rubber.
 3. Horizontal Member: Cadmium-plated-steel, galvanized-steel, or stainless steel strut, and planking; designed for use with standard strut clamps, all-thread rod, and accessories.
- C. Roof Rail-Type Equipment Stands: Welded 18 gage galvanized steel shell, base plate and counter flashing. Factory installed chemically treated wood nailer. Fully mitered end sections. Internal bulkhead reinforcement.
 1. Roof Rail Type Supports: Coordinate installation and type with Architectural Trades. Top shall be level and extend a minimum of 10 inches above top of roof insulation.
 - a. Manufacturers:
 - 1) Pate.
 - 2) Thybar; TEMS Series.
 - 3) Roof Products and Systems.
 - 4) Greenheck.
 - 5) Creative Metals.

2.13 EQUIPMENT SUPPORTS/ACCESS PLATFORMS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural-steel shapes.
- B. Equipment Access Platform: For access to elevated water source heat pump section of ERU-1 through ERU-4.
 - 1. Manufacturers:
 - a. B-Line by Eaton; Dura-Blok.
 - b. Eco Support Products.
 - c. ERICO International Corp.
 - d. MIRO Industries; HD and LD Mechanical Unit Supports.
 - e. PHP Systems/Design.
 - 2. Base: Plastic, stainless steel, or recycled rubber.
 - 3. Horizontal Member: Cadmium-plated-steel, galvanized-steel, or stainless steel strut, and planking; designed for use with standard strut clamps, all-thread rod, and accessories.
 - 4. Platform framing to be designed to allow supply air ductwork to pass below access platform. Refer to sheet metal drawings M4.2A and M4.2B for duct sizes.
 - 5. Include ship ladder or stair and guard rails on service platform. Coordinate exact platform dimensions with ERU shop drawing and door swing of water source heat pump access section.

2.14 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT APPLICATIONS

- A. Refer to application schedules on the Drawings.
- B. For insulated pipe, oversize hanger elements to accommodate insulation thickness.
- C. Specific hanger and support requirements are specified in Sections specifying piping systems and equipment.
- D. Comply with MSS SP-69 for pipe hanger selections and applications that are not specified in piping system Sections.
- E. Use hangers and supports with galvanized, metallic coatings for outdoor applications or where exposed to outdoor conditions.
- F. Use hangers and supports with plastic coating, or galvanized metallic coatings for applications in corrosive atmospheres.

- G. Use metal framing, with plastic coating, or galvanized metallic coatings for metal framing in corrosive atmospheres.
- H. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- I. Use padded hangers for piping that is subject to scratching.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. MSS Type 8 or spring type to meet system requirements.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 - 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 - 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 - 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 - 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Concrete Structure Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Anchor Devices, Concrete and Masonry: in accordance with Group I, Group II, Type 2, Class 2, Style 1 and Style 2, Group III and Group VIII or FS FF-S-325A. Furnish cast-in floor type equipment anchor devices with adjustable positions. Furnish built in anchor devices for masonry, unless otherwise approved by the Architect. Powder actuated anchoring devices shall not be used to support any mechanical systems components.
 - 2. Inserts, Concrete: TYPE 18 or 19. When applied to loads equivalent to piping in sizes NPS 2 and larger, and where otherwise required by imposed loads, a one foot length of 1/2 inch NPS 4 reinforcing rod shall be inserted and wired through wing slots. Proprietary type continuous inserts may be proposed and shall be submitted for approval.
 - 3. Use mechanical-expansion anchors where required in concrete construction.
 - 4. Use chemical fasteners where required in concrete construction.
- M. Steel Frame Structure Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Beam Clamps:
 - a. Center Loading: TYPE 21, 28, 29 and 30, unless otherwise indicated. Type 27 shall be allowed to support single pipes NPS 6 size or smaller only.

- b. "C" Clamps: Type 19, 20 or 23, for supporting single pipes NPS 2-1/2 size or smaller only. Use of "C" clamps, or beam clamps of "C" pattern, or any modification thereof, is prohibited for supporting multiple pipes or pipes larger than NPS 2-1/2.
- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
- 1. Use spring supports and sway braces TYPES 48, 49, 50, 51, 52, 53, 54, 55 or 56. For specific points:
 - a. Provide spring supports at point of support where vertical movement will occur.
 - b. For light loads and vertical movement less than 1/4 inch, TYPES 48 or 49 spring cushion supports.
 - c. For vertical movements in excess of 1/4 inch but less than 1/2 inch, TYPES 51, 52 or 53 variable spring supports shall be used, loaded to not more than 75 percent of published load rating.
 - d. For vertical movements of 1/2 inch and more, TYPES 54, 55 and 56 constant support spring hangers.
 - e. Sway braces; TYPE 50.
 - f. Variable spring hangers in accordance with referenced MSS Standards with "medium" allowable load change.
 - O. Comply with MSS SP-69 for trapeze pipe hanger selections and applications that are not specified in piping system Sections.
 - P. Comply with MFMA-102 for metal framing system selections and applications that are not specified in piping system Sections.
- 3.2 HANGER AND SUPPORT INSTALLATION
- A. Steel Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from building structural frame.
 - B. Provide necessary piping and equipment supporting elements including: building structure attachments, supplementary steel, hanger rods, stanchions and fixtures, vertical pipe attachments, horizontal pipe attachments, anchors, guides, spring supports in accordance with the referenced codes, standards, and requirements specified. Support piping and equipment from building structure, not from roof deck, floor slab, other pipe, duct or equipment.
 - C. At connections between piping systems, hangers and equipment of dissimilar metals, insulate, using dielectric insulating material, nonferrous piping against direct contact with the building steel by insulating the contact point of the hanger and pipe or the hanger and building steel. Test each point of dielectric insulation with an ohm meter to ensure proper isolation of dissimilar materials. Test shall be observed by the Owner's Representative and/or Architect.
 - D. Use copper plated or plastic coated supporting element in contact with copper tubing or glass piping.
 - E. File and paint cut ends and shop or field prime paint supporting element components.

- F. Hang piping parallel with the lines of the building, unless otherwise indicated. Route piping in an orderly manner and maintain gradient. Space piping and components so a threaded pipe fitting may be removed between adjacent pipes and so there will be not less than 1/2 inch of clear space between finished surfaces and piping. Arrange hangers on adjacent parallel service lines in line with each other.
- G. Flange loads on connected equipment shall not exceed 75 percent of maximum allowed by equipment manufacturer. Flange loads in liquid containing systems shall be checked in the presence of the Architect when piping is full of liquid. No flange load is allowed on pumps, vibration isolated equipment or flexible connectors.
- H. Spring supports, within specified limitations: Constant support type, where necessary to avoid transfer of load from support to support or onto connected equipment; otherwise, variable support type located at points subject to vertical movement.
- I. Incorporate pipe anchors into piping systems to maintain permanent pipe positions. Install alignment guides for the piping adjacent to and on each side of pipe expansion loops and expansion joints to maintain alignment.
- J. Where necessary, brace piping and supports against reaction, sway and vibration.
- K. Do not hang piping from joist pans, floor decks, roof decks, equipment, ductwork, or other piping.
- L. Install turnbuckles, swing eyes and clevises to accommodate temperature changes, pipe accessibility, and adjustment for load pitch. Rod couplings are not acceptable.
- M. Install hangers and supports for piping at intervals specified, at locations not more than 3 feet from the ends of each runout, not more than 3 feet from connections to equipment, and not over 25 percent of specified interval from each change in direction of piping and for concentrated loads such as valves, etc.
- N. Base the load rating for pipe support elements on loads imposed by insulated weight of pipe filled with water. The span deflection shall not exceed slope gradient of pipe.
- O. If structural steel, roofs, or tunnels will allow support spacing greater than that shown above, Contractor shall submit proposed support system along with structural calculations documenting the allowance of such spacing, in accordance with ANSI, B31.1, and MSS Guidelines.
- P. Support vertical risers independently of connected horizontal piping whenever practical, with supports at the base and at intervals to accommodate system range of load with thermal conditions. Support vertical risers at each floor penetration for piping in shafts or chases. Guide for lateral stability. Fit horizontal piping connected to moving risers with two spring supports connected adjacent to riser, spaced according to required hanger spacing.
- Q. For risers at temperatures of 100 deg F or less place riser clamps under fittings. Support carbon steel pipe at each operating level or floor and at not more than 15-foot intervals for pipe 2 inches and smaller, and at not more than 20 foot intervals for pipe 2-1/2 inches and larger.
- R. After the piping systems have been installed, tested and placed in satisfactory operation, firmly tighten hanger rod nut and jam nut and upset threads to prevent movement of fasteners.

- S. Attach pipe anchors and pipe alignment guides to the building structure where indicated. If not indicated, the method used is optional to the Contractor, subject to approval by the Architect. In the case of structural steel, make attachment by clamping in accordance with the American Institute of Steel Construction Specification for the Design, Fabrication and Erection of Structural Steel for Building.
- T. Attach supporting elements connected to structural steel columns to preclude vertical slippage and cascading failure.
- U. Attach pipe hangers and other supporting elements to roof purlins and trusses at panel points.
- V. Where eccentric loading beam clamps are approved and where other work is supported by similar eccentric loading support element from the same structural member, locate eccentric loading support elements to minimize structural member torsion load.
- W. Limit the location of supporting elements for piping and equipment, when supported from roof, to panel points of the bar joists.
- X. Building structure shall not be reinforced except as approved by the Architect in writing.
- Y. Use approved cast-in-place inserts or built-in anchors for attachment to concrete structure. Size inserts and anchors for the total applied load with a safety factor in accordance with applicable codes but in no case less than 5. Coordinate installation of all imbedded items in accordance with manufacturer's instructions. Position anchorage and imbedded items as indicated and/or where required and support against displacement during placing of concrete. Cutting or repositioning of concrete beam or girder or reinforcing steel to accommodate inserts will not be allowed. Provide removable closures in imbedded device openings to prevent entry of concrete.
- Z. Support piping and equipment from concrete building frame, not from roof or floor slabs unless otherwise indicated.
- AA. Use cast-in-place inserts in concrete beams and girders. Drilled anchors/wedge type inserts shall be used on vertical surfaces only. Coordinate with structural engineer.
- BB. Attach piping supports to the side of concrete beams and concrete joist. Provide supplementary support steel as required. Cast-in-place or drilled anchors will not be permitted in the bottom of concrete beams and concrete joist.
- CC. Attach piping supports to the side of concrete beams or concrete joist. Where intermediate hangers are required to meet the hanger spacing schedule, the Contractor may propose attachment of intermediate pipe supports to the bottom of the concrete slab pending submittal of a satisfactory pull out test. The Contractor shall submit pull out test criteria, pull out test results, proposed hanger detail and hanger point loads to the Architect for written approval.
- DD. Trapeze Pipe Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping and support together on field-fabricated trapeze pipe hangers.
- EE. Metal Framing System Installation: Arrange for grouping of parallel runs of piping and support together on field-assembled metal framing systems.
- FF. Fastener System Installation:
 - 1. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.

- GG. Roof-Mounting Pipe and Equipment Stand Installation:
1. Stand Types except Curb-Mounting Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
 2. Curb or Rail Mounting Type Stands: Assemble components or fabricate stand and mount on permanent, stationary roof curb or rail. Refer to Division 07 Section "Roof Accessories" for curb and rail installation.
 3. Maintain support manufacturer's recommended spacing.
- HH. Install hangers and supports complete with necessary inserts, bolts, rods, nuts, washers, and other accessories.
- II. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- JJ. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- KK. Install lateral bracing with pipe hangers and supports to prevent swaying.
- LL. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- MM. Load Distribution: Install hangers and supports so piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- NN. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and so maximum pipe deflections allowed by ASME B31.1 (for power piping) and ASME B31.9 (for building services piping) are not exceeded.
- OO. Refer to individual piping sections for hanger spacing and hanger rod sizes.

3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make smooth bearing surface.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 procedures for shielded metal arc welding, appearance and quality of welds, and methods used in correcting welding work, and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.

2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections so no roughness shows after finishing and contours of welded surfaces match adjacent contours.

3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.6 PAINTING

- A. Touch Up: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Equipment Supports: Painting is specified in Division 09 painting Sections.
- C. Touch Up: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections.
- D. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION

MECHANICAL IDENTIFICATION

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUBMITTALS	1
1.3 QUALITY ASSURANCE	1
1.4 COORDINATION	2
PART 2 - PRODUCTS	2
2.1 MANUFACTURERS	2
2.2 EQUIPMENT IDENTIFICATION DEVICES	2
2.3 PIPING IDENTIFICATION DEVICES	3
2.4 DUCT IDENTIFICATION DEVICES	4
2.5 VALVE TAGS	4
2.6 VALVE SCHEDULES	4
2.7 WARNING TAGS	4
PART 3 - EXECUTION	5
3.1 APPLICATIONS, GENERAL	5
3.2 EQUIPMENT IDENTIFICATION	5
3.3 PIPING IDENTIFICATION	6
3.4 DUCT IDENTIFICATION	7
3.5 VALVE-TAG INSTALLATION	7
3.6 VALVE-SCHEDULE INSTALLATION	7
3.7 WARNING-TAG INSTALLATION	7
3.8 ADJUSTING	7
3.9 CLEANING	7
3.10 SCHEDULES	8

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Valve numbering scheme.
- D. Valve Schedules: For each piping system. Furnish extra copies (in addition to mounted copies) to include in Maintenance Manuals.

1.3 QUALITY ASSURANCE

- A. ASME Compliance: Comply with ASME (ANSI) A13.1, "Scheme for the Identification of Piping Systems," for letter size, length of color field, colors, and viewing angles of identification devices for piping.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with location of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified:
 - 1. Seton.
 - 2. Brady.
 - 3. EMED.
 - 4. Craftmark.
 - 5. Brimar Industries, Inc.
 - 6. Marking Services Inc. (MSI).
 - 7. Kolbi Pipe Marker Co.

2.2 EQUIPMENT IDENTIFICATION DEVICES

- A. Equipment Nameplates: Metal, with data engraved or stamped, for permanent attachment on equipment.
 - 1. Data:
 - a. Manufacturer, product name, model number, and serial number.
 - b. Capacity, operating and power characteristics, and essential data.
 - c. Labels of tested compliances.
 - 2. Location: Accessible and visible.
 - 3. Fasteners: As required to mount on equipment.
- B. Equipment Markers: Engraved, color-coded laminated plastic. Include contact-type, permanent adhesive.
 - 1. Terminology: Match schedules as closely as possible.
 - 2. Data:
 - a. Name and plan number.
 - b. Equipment service.
 - c. Design capacity.

- d. Other design parameters such as pressure drop, entering and leaving conditions, and speed.
 3. Size: 2-1/2 by 4 inches for control devices, dampers, and valves; 4-1/2 by 6 inches for equipment.
- C. Equipment Signs: ASTM D 709, Type I, cellulose, paper-base, phenolic-resin-laminate engraving stock; Grade ES-2, black surface, black phenolic core, with white melamine subcore, unless otherwise indicated. Fabricate in sizes required for message. Provide holes for mechanical fastening.
1. Data: Instructions for operation of equipment and for safety procedures.
 2. Engraving: Manufacturer's standard letter style, of sizes and with terms to match equipment identification.
 3. Thickness: Minimum 1/16 inch, unless otherwise indicated.
 4. Fasteners: Self-tapping, stainless-steel screws or contact-type, permanent adhesive.
- D. Access Panel and Door Markers: 1/16-inch- thick, engraved laminated plastic, with abbreviated terms and numbers corresponding to identification. Provide 1/8-inch center hole for attachment.
1. Fasteners: Self-tapping, stainless-steel screws or contact-type, permanent adhesive.

2.3 PIPING IDENTIFICATION DEVICES

- A. Manufactured Pipe Markers, General: Preprinted, color-coded, with lettering indicating service, and showing direction of flow.
1. Colors: Comply with ASME (ANSI) A13.1, unless otherwise indicated.
 2. Type and Size of Letters: Comply with ANSI A13.1, unless otherwise indicated.
 3. Legends: Spelled out in full or commonly used and accepted abbreviations.
 4. Pipes with OD, Including Insulation, Less Than 6 Inches: Full-band pipe markers extending 360 degrees around pipe at each location.
 5. Pipes with OD, Including Insulation, 6 Inches and Larger: Either full-band or strip-type pipe markers at least three times letter height and of length required for label.
 6. Arrows: Integral with piping system service lettering to accommodate both directions; or as separate unit on each pipe marker to indicate direction of flow.
- B. Pretensioned Pipe Markers: Precoiled semirigid plastic formed to cover full circumference of pipe and to attach to pipe without adhesive.
- C. Shaped Pipe Markers: Preformed semirigid plastic formed to partially cover circumference of pipe and to attach to pipe with mechanical fasteners that do not penetrate insulation vapor barrier.
- D. Self-Adhesive Pipe Markers: Plastic with pressure-sensitive, permanent-type, self-adhesive back.

- E. Plastic Tape: Continuously printed, vinyl tape at least 3 mils thick with pressure-sensitive, permanent-type, self-adhesive back.
 - 1. Width for Markers on Pipes with OD, Including Insulation, Less Than 6 Inches: 3/4 inch minimum.
 - 2. Width for Markers on Pipes with OD, Including Insulation, 6 Inches or Larger: 1-1/2 inches minimum.
- F. Underground Pipe Markers: Bright colored continuously printed plastic ribbon tape of not less than 6 inches wide by 4mil thick, manufactured for direct burial service.
- G. Detectable Underground Pipe Markers: Continuously printed plastic ribbon tape with detectable aluminum core and with colors meeting APWA requirements, not less than 6 inches wide by 4 mil thick, manufactured for direct burial service.

2.4 DUCT IDENTIFICATION DEVICES

- A. Duct Markers: Engraved, color-coded laminated plastic. Include direction and quantity of airflow, air handling unit or fan number, and duct service (such as supply, return, and exhaust). Include contact-type, permanent adhesive.
- B. Duct Markers: Vinyl, 2-inch minimum character height, with permanent pressure sensitive adhesive. Include direction and quantity of airflow, air handling unit or fan number, and duct service (such as supply, return, and exhaust).

2.5 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers, with numbering scheme approved by Architect/Engineer. Provide 5/32-inch hole for fastener.
 - 1. Material: 0.032-inch- thick brass.
 - 2. Valve-Tag Fasteners: Brass wire-link chain or beaded chain.

2.6 VALVE SCHEDULES

- A. Valve Schedules: For each piping system, on standard-size bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-Schedule Frames: Glazed display frame for removable mounting on masonry walls for each page of valve schedule. Include mounting screws.
 - 2. Frame: Finished hardwood or extruded aluminum.
 - 3. Glazing: ASTM C 1036, Type I, Class 1, Glazing Quality B, 2.5-mm, single-thickness glass.

2.7 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags; of plasticized card stock with matte finish suitable for writing.
 - 1. Size: 3 by 5-1/4 inches minimum.

2. Fasteners: Brass grommet and wire.
3. Nomenclature: Large-size primary caption such as DANGER, CAUTION, or DO NOT OPERATE.
4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 APPLICATIONS, GENERAL

- A. Products specified are for applications referenced in other Division 20, 21, 22, and 23 Sections. If more than single-type material, device, or label is specified for listed applications, selection is Installer's option.

3.2 EQUIPMENT IDENTIFICATION

- A. Install and permanently fasten equipment nameplates on each major item of mechanical equipment that does not have nameplate or has nameplate that is damaged or located where not easily visible. Locate nameplates where accessible and visible. Include nameplates for the following general categories of equipment:
 1. Fuel-burning units, including boilers, furnaces, heaters, stills, and absorption units.
 2. Pumps, compressors, chillers, condensers, and similar motor-driven units.
 3. Heat exchangers, coils, evaporators, cooling towers, heat recovery units, and similar equipment.
 4. Fans, blowers, primary balancing dampers, and mixing boxes.
 5. Packaged HVAC central-station and zone-type units including heat pumps located in mechanical rooms.
- B. Install equipment markers with permanent adhesive on or near each major item of mechanical equipment. Data required for markers may be included on signs, and markers may be omitted if both are indicated.
 1. Letter Size: Minimum 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 2. Data: Distinguish among multiple units, indicate operational requirements, indicate safety and emergency precautions, warn of hazards and improper operations, and identify units.
 3. Locate markers where accessible and visible. Include markers for the following general categories of equipment:
 - a. Main control and operating valves, including safety devices and hazardous units such as gas outlets.
 - b. Fire department hose valves and hose stations.
 - c. Meters, gages, thermometers, and similar units.
 - d. Fuel-burning units, including boilers, furnaces, heaters, stills, and absorption units.

- e. Pumps, compressors, chillers, condensers, and similar motor-driven units.
 - f. Heat exchangers, coils, evaporators, cooling towers, heat recovery units, and similar equipment.
 - g. Fans, blowers, primary balancing dampers, and mixing boxes.
 - h. Packaged HVAC central-station and zone-type units.
 - i. Tanks and pressure vessels.
 - j. Strainers, filters, humidifiers, water-treatment systems, and similar equipment.
- C. Install access panel markers with screws on equipment access panels.
- D. Area Served: Equipment serving different areas of a building other than where the equipment is installed shall be permanently marked in a manner that, in addition to identifying the equipment as specified in this Section, also identifies the area it serves.

3.3 PIPING IDENTIFICATION

- A. Install manufactured pipe markers indicating service on each piping system. Install with flow indication arrows showing direction of flow.
- 1. Pipes with OD, Including Insulation, Less Than 6 Inches: Self-adhesive pipe markers. Use color-coded, self-adhesive plastic tape, minimum 3/4 inch wide, lapped at least 1-1/2 inches at both ends of pipe marker, and covering full circumference of pipe.
 - 2. Pipes with OD, Including Insulation, 6 Inches and Larger: Self-adhesive pipe markers. Use color-coded, self-adhesive plastic tape, minimum 1-1/2 inches wide, lapped at least 3 inches at both ends of pipe marker, and covering full circumference of pipe.
- B. Locate pipe markers and color bands where piping is exposed in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior nonconcealed locations as follows:
- 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and nonaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 - 7. On piping above removable acoustical ceilings. Omit intermediately spaced markers.
- C. Underground Pipe Markers: Install 6 to 8 inches below finished grade, directly above buried pipe.

3.4 DUCT IDENTIFICATION

- A. Install engraved duct markers with permanent adhesive on air ducts in the following color codes:
 - 1. Refer to Schedule.
 - 2. ASME (ANSI) A13.1 Colors and Designs: For hazardous material exhaust.
 - 3. Letter Size: Minimum 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- B. Identify ductwork with vinyl markers and flow direction arrows.
- C. Locate markers at air handling units, each side of floor and wall penetrations, near points where ducts enter into concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; plumbing fixture supply stops; faucets; convenience and lawn-watering hose connections; and HVAC terminal devices and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following:
 - 1. Valve-Tag Size and Shape:
 - a. Cold Water: Minimum 1-1/2 inches, round or square.
 - b. Hot Water: Minimum 1-1/2 inches, round or square.
 - c. Fire Protection: Minimum 1-1/2 inches, round or square.
 - d. Gas: Minimum 1-1/2 inches, round or square.
 - e. Steam: Minimum 1-1/2 inches, round or square.

3.6 VALVE-SCHEDULE INSTALLATION

- A. Mount valve schedule on wall in accessible location in each major equipment room.

3.7 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

3.8 ADJUSTING

- A. Relocate mechanical identification materials and devices that have become visually blocked by other work.

3.9 CLEANING

- A. Clean faces of mechanical identification devices and glass frames of valve schedules.

3.10 SCHEDULES

A. Paint colors are listed here for reference only. Painting is specified under Division 9.

PIPE LABELING AND COLOR CODING

<u>Pipe System Label</u>	<u>Drawing Abbrev.</u>	<u>Labels</u>	<u>Piping</u>
Sanitary Sewer	SAN	White on Green	Dark Brown
Sanitary Vent	V	White on Green	Dark Brown
Rain Conductor	RC	White on Green	Dark Brown
Acid Waste	AW	Black on Yellow	Black
Acid Vent	AV	Black on Yellow	Black
Domestic Cold Water	CW	White on Green	Light Green
Domestic Hot Water	HW	Black on Yellow	Dark Green
Domestic Hot Water Return	HWR	Black on Yellow	Dark Green
Natural Gas	G	Black on Yellow	Yellow
Compressed Air (90psig)	A(90psig)	Black on Yellow	Dark Blue
Compressed Air (25psig)	A	White on Green	Dark Blue
Hot Water Htg. Supply	HWHS	Black on Yellow	Dark Blue
Hot Water Htg. Return	HWHR	Black on Yellow	Dark Blue
Heat Pump Loop Water Supply	HPLWS	White on Green	Light Blue
Heat Pump Loop Water Return	HPLWR	White on Green	Light Blue
Refrigerant Liquid	RL	Black on Yellow	
Refrigerant Suction	RS	Black on Yellow	
Fire Protection	FP	White on Red	Bright Red

SHEET METAL WORK

<u>Service</u>	<u>Abbrev.</u>	<u>Labels</u>	<u>Ductwork</u>
Air Conditioning Supply	Supply Air	White on Green	White
Air Conditioning Return	Return Air	White on Green	White
Exhaust Systems	Exhaust Air	Black on Yellow	Green
Outside Air Intake	Outside Air	White on Green	White
Mixed Air	Mixed Air	White on Green	White

END OF SECTION

MECHANICAL INSULATION

PART 1 - GENERAL	2
1.1 RELATED DOCUMENTS	2
1.2 SUMMARY	2
1.3 DEFINITIONS	2
1.4 INDOOR PIPING INSULATION SYSTEMS DESCRIPTION	2
1.5 OUTDOOR, ABOVEGROUND PIPING INSULATION SYSTEMS DESCRIPTION	2
1.6 INDOOR DUCT AND PLENUM INSULATION SYSTEMS DESCRIPTION	3
1.7 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SYSTEMS DESCRIPTION	3
1.8 EXTERNAL DUCT LAGGING SYSTEM	3
1.9 EQUIPMENT INSULATION SYSTEMS DESCRIPTION	3
1.10 FIELD-APPLIED JACKETING SYSTEMS DESCRIPTION	3
1.11 SUBMITTALS	3
1.12 QUALITY ASSURANCE	4
1.13 DELIVERY, STORAGE, AND HANDLING	4
1.14 COORDINATION	4
1.15 SCHEDULING	4
PART 2 - PRODUCTS	5
2.1 INSULATION MATERIALS, GENERAL REQUIREMENTS	5
2.2 PIPE INSULATION MATERIALS	5
2.3 DUCTWORK INSULATION MATERIALS	6
2.4 DUCTWORK LAGGING MATERIALS	8
2.5 EQUIPMENT INSULATION MATERIALS	8
2.6 FIRE-RATED INSULATION SYSTEMS	10
2.7 INSULATING CEMENTS	10
2.8 ADHESIVES	11
2.9 MASTICS	12
2.10 LAGGING ADHESIVES	13
2.11 SEALANTS	14
2.12 FACTORY-APPLIED JACKETS	15
2.13 FIELD-APPLIED FABRIC-REINFORCING MESH	15
2.14 FIELD-APPLIED CLOTHS	16
2.15 FIELD-APPLIED JACKETS	16
2.16 REMOVABLE AND REUSABLE INSULATION COVERS	18
2.17 TAPES	19
2.18 SECUREMENTS	21
2.19 CORNER ANGLES	23
PART 3 - EXECUTION	24
3.1 EXAMINATION	24
3.2 PREPARATION	24
3.3 COMMON INSTALLATION REQUIREMENTS	24
3.4 PENETRATIONS	26
3.5 GENERAL PIPE INSULATION INSTALLATION	27
3.6 FLEXIBLE ELASTOMERIC PIPE INSULATION INSTALLATION	29
3.7 GLASS-FIBER AND MINERAL WOOL PIPE INSULATION INSTALLATION	29
3.8 CALCIUM SILICATE PIPE INSULATION INSTALLATION	30
3.9 CELLULAR-GLASS PIPE INSULATION INSTALLATION	31
3.10 DUCT AND PLENUM INSULATION INSTALLATION	32
3.11 DUCT LAGGING INSTALLATION	34
3.12 EQUIPMENT, TANK, AND VESSEL INSULATION INSTALLATION	34
3.13 FIELD-APPLIED JACKET INSTALLATION	36
3.14 FIRE-RATED INSULATION SYSTEM INSTALLATION	37
3.15 FINISHES	37

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."
 - 2. Division 20 Section "Basic Materials and Methods."
 - 3. Division 20 Section "Hanger and Supports" for thermal hanger shield inserts.
 - 4. Division 22 Section "Plumbing Fixtures: for protective shielding guards.
 - 5. Division 22 Section "Medical Plumbing Fixtures" for protective shielding guards.
 - 6. Division 23 Section "Metal Ducts" for duct liners.
 - 7. Division 33 Section "Underground Hydronic Distribution Piping" for preinsulated piping systems.
 - 8. Division 33 Section "Underground Steam and Condensate Distribution Piping" for preinsulated piping systems.

1.2 SUMMARY

- A. This Section includes mechanical insulation for pipe, duct, and equipment.

1.3 DEFINITIONS

- A. ASJ: All-service jacket.
- B. FSK: Foil, scrim, kraft paper.
- C. FSP: Foil, scrim, polyethylene.
- D. PVC: Polyvinyl Chloride.
- E. PVDC: Polyvinylidene chloride.
- F. SSL: Self-sealing lap.

1.4 INDOOR PIPING INSULATION SYSTEMS DESCRIPTION

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are scheduled on the Drawings, or identified for each piping system and pipe size range.
- B. Sanitary Waste Piping Where Heat Tracing Is Installed, All Pipe Sizes: Glass-Fiber Pipe Insulation, Type I: 1-1/2 inches thick.

1.5 OUTDOOR, ABOVEGROUND PIPING INSULATION SYSTEMS DESCRIPTION

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are scheduled on the Drawings, or identified for each piping system and pipe size range.

- B. Sanitary or Storm Piping Where Heat Tracing Is Installed, All Pipe Sizes: Glass-Fiber Pipe Insulation, Type I: 2 inches thick.
- 1.6 INDOOR DUCT AND PLENUM INSULATION SYSTEMS DESCRIPTION
- A. Acceptable indoor duct and plenum insulation materials and thicknesses are scheduled on the Drawings.
- 1.7 ABOVEGROUND, OUTDOOR DUCT AND PLENUM INSULATION SYSTEMS DESCRIPTION
- A. Acceptable outdoor duct and plenum insulation materials and thicknesses are scheduled on the Drawings.
- 1.8 EXTERNAL DUCT LAGGING SYSTEM
- A. System for controlling low frequency sound transmission in metal ducts consisting of:
 - 1. One layer of 1-inch thick rigid fiberglass duct board.
 - 2. Two layers of 5/8-inch thick gypsum board.
- 1.9 EQUIPMENT INSULATION SYSTEMS DESCRIPTION
- A. Acceptable equipment insulation materials and thicknesses are scheduled on the Drawings.
- 1.10 FIELD-APPLIED JACKETING SYSTEMS DESCRIPTION
- A. Acceptable field-applied jacketing materials and thicknesses are scheduled on the Drawings.
 - B. Outdoor Piping or Equipment: Aluminum, Stucco Embossed: 0.016 inch thick; or minimum 14.5 mil thick self-adhesive outdoor jacket.
- 1.11 SUBMITTALS
- A. Product Data: For each type of product indicated, identify thermal conductivity, thickness, and jackets (both factory and field applied, if any).
 - 1. ESR Report: For fire-rated grease duct insulation.
 - B. Shop Drawings: Show details for the following:
 - 1. Application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Attachment and covering of heat tracing inside insulation.
 - 3. Insulation application at pipe expansion joints for each type of insulation.
 - 4. Insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Removable insulation at piping specialties, equipment connections, and access panels.
 - 6. Application of field-applied jackets.
 - 7. Application at linkages of control devices.

8. Field application for each equipment type
9. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

C. Field quality-control inspection reports.

1.12 QUALITY ASSURANCE

A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.

B. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, and cement material containers, with appropriate markings of applicable testing and inspecting agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.

2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

C. Ductwork Maximum Temperature Limits: Based on ASTM C 411 test procedures.

1.13 DELIVERY, STORAGE, AND HANDLING

A. Prior to installation, protect insulation from exposure to water and from physical damage. Prior to installation, store insulation in manufacturer's original packaging.

1.14 COORDINATION

A. Coordinate size and location of supports, hangers, and pre-insulated pipe shields/supports specified in Division 20 Section "Hangers and Supports."

B. Coordinate clearance requirements with piping Installer for piping insulation application, duct Installer for duct insulation application, and equipment Installer for equipment insulation application. Before preparing piping and ductwork Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

C. Coordinate installation and testing of heat tracing.

1.15 SCHEDULING

A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.

B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS, GENERAL REQUIREMENTS

- A. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- B. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- C. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- D. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- E. Adhesives used shall be fire resistant in their dry states and UL listed.

2.2 PIPE INSULATION MATERIALS

- A. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Armacell LLC; AP Armaflex.
 - b. Nomaco K-Flex; Insul-Tube and Insul-Sheet.
- B. Glass-Fiber, Preformed Pipe Insulation, Type I:
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Johns Manville; Micro-Lok.
 - b. Knauf Insulation; 1000 Pipe Insulation.
 - c. Manson Insulation Inc.; Alley-K.
 - d. Owens Corning; Fiberglas Pipe Insulation.
 - 2. Type I, 850 deg F Materials: Glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ or ASJ-SSL. Factory-applied jacket requirements are specified in Part 2 "Factory-Applied Jackets" Article.
- C. Mineral-Wool, Preformed Pipe Insulation, Type II:
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Rock Wool Manufacturing Company; Delta PC and PF.
 - c. Roxul Inc.; 1200 Pipe Insulation.
 - 2. Type II, 1200 deg F Materials: Mineral wool fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type II, Grade A, with factory-applied ASJ or ASJ-SSL. Factory-applied jacket requirements are specified in Part 2 "Factory-Applied Jackets" Article.

D. Large Diameter Pipe and Tank Insulation: Glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in Part 2 "Factory-Applied Jackets" Article.

1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Manson Insulation Inc.; AK Flex.
 - e. Owens Corning; Fiberglas Pipe and Tank Insulation.

E. Calcium Silicate:

1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Industrial Insulation Group (The); Thermo-12 Gold.
2. Preformed Pipe Sections: Flat-, curved-, and grooved-block sections of noncombustible, inorganic, hydrous calcium silicate with a non-asbestos fibrous reinforcement. Comply with ASTM C 533, Type I.

F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in Part 2 "Factory-Applied Jackets" Article.

1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Cell-U-Foam Corporation; Ultra-CUF.
 - b. Pittsburgh Corning Corporation; Foamglas Super K.
2. Preformed Pipe Insulation with Factory-Applied ASJ or ASJ-SSL: Comply with ASTM C 552, Type II, Class 2.
3. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.

2.3 DUCTWORK INSULATION MATERIALS

A. Blanket Insulation: Glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type III with factory-applied FSK jacket. Factory-applied jacket requirements are specified in Part 2 "Factory-Applied Jackets" Article.

1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. CertainTeed Corp.; Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap FSK.
 - e. Owens Corning; All-Service Duct Wrap.

- B. High-Temperature Blanket Insulation: Glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type V, without factory-applied jacket.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Johns Manville; HTB 23 Spin-Glas.
 - b. Knauf Insulation; ET Batt HD.
 - c. Owens Corning; High Temperature Flexible Batt Insulations.
- C. Board Insulation: Glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. For equipment applications, provide insulation with factory-applied ASJ. Factory-applied jacket requirements are specified in Part 2 "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.
- D. High-Temperature Board Insulation: Mineral wool or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type III, without factory-applied jacket.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Fibrex Insulations Inc.; FBX.
 - b. Johns Manville; 1000 Series Spin-Glas.
 - c. Knauf Insulation; ET Board HD.
 - d. Owens Corning; High Temperature Industrial Board Insulations.
 - e. Rock Wool Manufacturing Company; Delta Board.
 - f. Roxul Inc.; Roxul RW.
 - g. Thermafiber; Thermafiber Industrial Felt.
- E. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type II for sheet materials.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Armacell LLC; AP Armaflex.
 - b. Nomaco K-Flex; Insul-Sheet.

2.4 DUCTWORK LAGGING MATERIALS

- A. Board Insulation: Minimum 3 pounds per cubic foot density, glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. CertainTeed Corp.; CertaPro Commercial Board.
 - b. Johns Manville; 800 Series Spin-Glas.
 - c. Knauf Insulation; Insulation Board.
 - d. Manson Insulation Inc.; AK Board.
 - e. Owens Corning; Fiberglas 700 Series.
- B. Gypsum Board: Gypsum core wall panel surfaced with paper on front, back, and long edges.
1. Comply with ASTM C 1396.
 2. Edges: Square.
- C. Acoustical Sealant:
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Acoustical Surfaces, Inc.; Noise S.T.O.P. Sealant.
 - b. Johns Manville; Dux Seal.

2.5 EQUIPMENT INSULATION MATERIALS

- A. Flexible Elastomeric: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type II for sheet materials.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Armacell LLC; AP Armaflex.
 - b. Nomaco K-Flex; Insul-Sheet and Insul-Tube.
- B. Board Insulation: Glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For duct and plenum applications, provide insulation with factory-applied FSK jacket. For equipment applications, provide insulation with factory-applied ASJ. Factory-applied jacket requirements are specified in Part 2 "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.

- C. High-Temperature Board Insulation: Mineral wool or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type III, without factory-applied jacket.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Fibrex Insulations Inc.; FBX.
 - b. Johns Manville; 1000 Series Spin-Glas.
 - c. Knauf Insulation; ET Board HD.
 - d. Owens Corning; High Temperature Industrial Board Insulations.
 - e. Rock Wool Manufacturing Company; Delta Board.
 - f. Roxul Inc.; Roxul RW.
 - g. Thermafiber; Thermafiber Industrial Felt.
- D. Large Diameter Pipe and Tank Insulation: Glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in Part 2 "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Manson Insulation Inc.; AK Flex.
 - e. Owens Corning; Fiberglas Pipe and Tank Insulation.
- E. Calcium Silicate:
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Industrial Insulation Group (The); Thermo-12 Gold.
 2. Flat-, curved-, and grooved-block sections of noncombustible, inorganic, hydrous calcium silicate with a non-asbestos fibrous reinforcement. Comply with ASTM C 533, Type I.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in Part 2 "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Cell-U-Foam Corporation; Ultra-CUF.
 - b. Pittsburgh Corning Corporation; Foamglas Super K.
 2. Block Insulation: ASTM C 552, Type I.
 3. Special-Shaped Insulation: ASTM C 552, Type III.
 4. Board Insulation: ASTM C 552, Type IV.

5. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.

2.6 FIRE-RATED INSULATION SYSTEMS

- A. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is tested according to ASTM E2336 – 04.
 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Thermal Ceramics; FireMaster FastWrap XL and Pyroscat XL.
 - b. 3M; Fire Barrier Wrap 20A.
 - c. Unifrax Corporation; FyreWrap Max 2.0.
- B. Fire-Rated Blanket: High-temperature, flexible, blanket insulation with FSK jacket that is UL tested and certified to provide a 2-hour fire rating.
 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Thermal Ceramics; FireMaster FastWrap+.
 - b. 3M; Fire Barrier Wrap Products.
 - c. Unifrax Corporation; FyreWrap.
- C. Fire-Rated Plenum Wrap: High-temperature, flexible, blanket insulation with FSK jacket that is UL tested, and designed to provide a single-layer, flexible enclosure around combustible items located within fire-rated return air plenums. .
 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Unifrax Corporation; FyreWrap 0.5 Plenum Insulation.
 - b. 3M; Fire Barrier Wrap Products.
 - c. Thermal Ceramics; FireMaster PlenumWrap and PlenumWrap+.

2.7 INSULATING CEMENTS

- A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.
 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Insulco, Division of MFS, Inc.; Triple I.
 - b. P. K. Insulation Mfg. Co., Inc.; Super-Stik.
- B. Expanded or Exfoliated Vermiculite Insulating Cement: Comply with ASTM C 196.
 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. P. K. Insulation Mfg. Co., Inc.; Thermal-V-Kote.

- C. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449/C 449M.
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Insulco, Division of MFS, Inc.; SmoothKote.
 - b. P. K. Insulation Mfg. Co., Inc.; PK No. 127, and Quik-Cote.
 - c. Rock Wool Manufacturing Company; Delta One Shot.

2.8 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to it and to surfaces to be insulated, unless otherwise indicated.
- B. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Armacell LCC; 520 Adhesive.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-75.
 - c. RBX Corporation; Rubatex Contact Adhesive.
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Childers Products, H.B. Fuller Company; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
 - f. Vimasco Corporation.
- D. Calcium Silicate Adhesive: Fibrous, sodium-silicate-based adhesive with a service temperature range of 50 to 800 deg F.
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Childers Products, H.B. Fuller Company; CP-97.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-27/81-93.
 - c. Marathon Industries, Inc.; 290.
 - d. Mon-Eco Industries, Inc.; 22-30.
 - e. Vimasco Corporation; 760.

- E. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
1. Products: Subject to compliance with requirements, provide one of the products specified:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-84.
- F. Phenolic-Foam, and Polyisocyanurate Adhesive: Solvent-based resin adhesive, with a service temperature range of minus 75 to plus 300 deg F.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Childers Products, H.B. Fuller Company; CP-96.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-33.
 - c. Marathon Industries, Inc.
 - d. Mon-Eco Industries, Inc.
 - e. Vimasco Corporation.
- G. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Childers Products, H.B. Fuller Company; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
- H. PVC Jacket Adhesive: Compatible with PVC jacket.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Dow Chemical Company (The); 739, Dow Silicone.
 - b. Johns-Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Red Devil, Inc.; Celulon Ultra Clear.
 - e. Speedline Corporation; Speedline Vinyl Adhesive.

2.9 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.

B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.

1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Childers Products, H.B. Fuller Company; CP-35.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
 - c. ITW TACC, Division of Illinois Tool Works; CB-50.
 - d. Marathon Industries, Inc.; 590.
 - e. Mon-Eco Industries, Inc.; 55-40.
 - f. Vimasco Corporation; 749.
2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F.
4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
5. Color: White.

C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.

1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Childers Products, H.B. Fuller Company; CP-10.
 - b. Foster Products Corporation, H. B. Fuller Company; 35-00.
 - c. ITW TACC, Division of Illinois Tool Works; CB-05/15.
 - d. Marathon Industries, Inc.; 550.
 - e. Mon-Eco Industries, Inc.; 55-50.
 - f. Vimasco Corporation; WC-1/WC-5.
2. Water-Vapor Permeance: ASTM F 1249, 3 perms at 0.0625-inch dry film thickness.
3. Service Temperature Range: Minus 20 to plus 200 deg F.
4. Solids Content: 63 percent by volume and 73 percent by weight.
5. Color: White.

2.10 LAGGING ADHESIVES

A. Description: Comply with MIL-A-3316C Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.

1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Childers Products, H.B. Fuller Company; CP-52.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-42.
 - c. Marathon Industries, Inc.; 130.
 - d. Mon-Eco Industries, Inc.; 11-30.
 - e. Vimasco Corporation; 136.

2. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over duct, equipment, and pipe insulation.
3. Service Temperature Range: Minus 50 to plus 180 deg F.
4. Color: White.

2.11 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Childers Products, H.B. Fuller Company; CP-76-8.
 - b. Foster Products Corporation, H. B. Fuller Company; 95-44.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Vimasco Corporation; 750.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.

B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Childers Products, H.B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.

C. Joint Sealants for Cellular-Glass, Phenolic-Foam, and Polyisocyanurate:

1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Childers Products, H.B. Fuller Company; CP-76.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-45.
 - c. Marathon Industries, Inc.; 405.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Pittsburgh Corning Corporation; Pittseal 444.
 - f. Vimasco Corporation; 750.
2. Materials shall be compatible with insulation materials, jackets, and substrates.

3. Permanently flexible, elastomeric sealant.
4. Service Temperature Range: Minus 100 to plus 300 deg F.
5. Color: White or gray.

2.12 FACTORY-APPLIED JACKETS

- A. Insulation systems indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.13 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Glass-Fiber Fabric for Pipe Insulation: Approximately 2 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. inch for covering pipe and pipe fittings.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Vimasco Corporation; Elastafab 894.
 - b. Or approved equal.
- B. Woven Glass-Fiber Fabric for Duct and Equipment Insulation: Approximately 6 oz./sq. yd. with a thread count of 5 strands by 5 strands/sq. inch for covering equipment.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Childers Products, H.B. Fuller Company; Chil-Glas No. 5.
 - b. Or approved equal.
- C. Woven Polyester Fabric: Approximately 1 oz./sq. yd. with a thread count of 10 strands by 10 strands/sq. inch, in a Leno weave, for duct, equipment, and pipe.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Foster Products Corporation, H. B. Fuller Company; Mast-A-Fab.
 - b. Vimasco Corporation; Elastafab 894.

2.14 FIELD-APPLIED CLOTHS

- A. Woven Glass-Fiber Fabric: Comply with MIL-C-20079H, Type I, plain weave, and presized a minimum of 8 oz./sq. yd..
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Alpha Associates, Inc.; Alpha-Maritex 84215 and 84217/9485RW, Luben 59.
 - b. Lewco Products.
 - c. Mid-Mountain.
 - d. TCI.

2.15 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. FSK Jacket: Aluminum-foil-face, fiberglass-reinforced scrim with kraft-paper backing.
- C. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as specified; roll stock ready for shop or field cutting and forming.
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Johns Manville; Zeston and Ceel-Co.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto PVC Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 - 2. Adhesive: As recommended by jacket material manufacturer.
 - 3. Color: White.
 - 4. Factory-fabricated tank heads and tank side panels.
- D. PVC Fitting Covers: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C, and including flexible glass fiber insulation inserts.
 - 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Johns Manville; Zeston and Ceel-Co.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto PVC Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 - 2. Adhesive: As recommended by manufacturer.
 - 3. Color: White.
 - 4. Factory-fabricated fitting covers:
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, and mechanical joints.

- E. Metal Jacket:
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. PABCO-Childers Metals; ITW Insulation Systems; Metal Jacketing Systems.
 - b. RPR Products, Inc.; Insul-Mate.
 2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105 or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing or factory cut and rolled to size.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper or 2.5-mil- thick Polysurlyn.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 2) Provide factory fabricated PVC tee covers, flange and union covers, beveled collars and valve covers.
 - 3) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
 3. Stainless-Steel Jacket: ASTM A 167 or ASTM A 240/A 240M.
 - a. Sheet and roll stock ready for shop or field sizing factory cut and rolled to size.
 - b. Material, finish, and thickness are indicated in field-applied jacket systems.
 - c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
 - d. Moisture Barrier for Outdoor Applications: 3-mil- thick, heat-bonded polyethylene and kraft paper or 2.5-mil- thick Polysurlyn.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 2) Provide factory fabricated PVC tee covers, flange and union covers, beveled collars and valve covers.
 - 3) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- F. Self-Adhesive Outdoor Jacket: Laminated vapor barrier and waterproofing membrane for installation over insulation located aboveground outdoors; consisting of a rubberized bituminous resin on a crosslaminated polyethylene film covered with aluminum-foil facing.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. MFM Building Products Corp.; FlexClad-400
 - b. Polyguard; Alumaguard.
 - c. Venture Tape Corp.; VentureClad.

G. PVDC Jacket for Indoor Applications: 4-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.02 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.

1. Products: Subject to compliance with requirements, provide one of the products specified.

a. Dow Chemical Company (The), Saran 540 Vapor Retarder Film.

H. PVDC Jacket for Outdoor Applications: 6-mil- thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perms when tested according to ASTM E 96 and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.

1. Products: Subject to compliance with requirements, provide one of the products specified.

a. Dow Chemical Company (The), Saran 560 Vapor Retarder Film.

I. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.

1. Products: Subject to compliance with requirements, provide one of the products specified.

a. Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.

J. Sound Barrier Jacket: Uni-composite film laminated to 0.020 inch thick stucco embossed aluminum using viscoelastic film adhesive.

1. Products: Subject to compliance with requirements, provide one of the products specified.

a. PABCO-Childers Metals; ITW Insulation Systems; 1 pound Muffl-Jac.

2. Properties:

- a. Sound Transmission Class (STC): 29.
- b. Thickness (film): 0.080 to 0.110 inch.
- c. Weight (film): 1 pound per square foot.
- d. Service Temperature Range: Minus 40 deg F to 180 deg F.

3. Proprietary sound jacketing by steam pressure reducing valve manufacturer is also acceptable.

2.16 REMOVABLE AND REUSABLE INSULATION COVERS

A. Flexible Style: Custom fabricated composite jackets for valves, flanges, and expansion joints consisting of 4 inches of high temperature fiberglass insulation compressed between Teflon impregnated fiberglass inner and outer facing stitched with fiberglass core Teflon thread, and secured with Velcro fasteners and double D-ring cinching. Service temperature range of minus 40 deg F to 500 deg F.

1. Fabricators:

a. Apex Energy & Environmental Products Inc.

- b. 3i Supply Co.; K-Tex.
 - c. Valley Group of Companies.
- B. Rigid Style: Custom fabricated composite jackets for valves, flanges, and expansion joints consisting of rigid foam insulation with silicone impregnated fiberglass outer facing stitched with fiberglass thread, and secured with Velcro fasteners and double D-ring cinching. Service temperature range of minus 40 deg F to 500 deg F.
- 1. Fabricators:
 - a. Valley Group of Companies.

2.17 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136 and UL listed.
- 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
 - b. Compac Corp.; 104 and 105.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 11.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch in width.
 - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136 and UL listed.
- 1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - b. Compac Corp.; 110 and 111.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 491 AWF FSK.
 - d. Venture Tape; 1525 CW, 1528 CW, and 1528 CW/SQ.
 - 2. Width: 3 inches.
 - 3. Thickness: 6.5 mils.
 - 4. Adhesion: 90 ounces force/inch in width.
 - 5. Elongation: 2 percent.

6. Tensile Strength: 40 lbf/inch in width.
 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0555.
 - b. Compac Corp.; 130.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 370 White PVC tape.
 - d. Venture Tape; 1506 CW NS.
 2. Width: 2 inches.
 3. Thickness: 6 mils.
 4. Adhesion: 64 ounces force/inch in width.
 5. Elongation: 500 percent.
 6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive and UL listed.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - b. Compac Corp.; 120.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 488 AWF.
 - d. Venture Tape; 3520 CW.
 2. Width: 2 inches.
 3. Thickness: 3.7 mils.
 4. Adhesion: 100 ounces force/inch in width.
 5. Elongation: 5 percent.
 6. Tensile Strength: 34 lbf/inch in width.
- E. PVDC Tape for Indoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Dow Chemical Company (The); Saran 540 Vapor Retarder Tape.
 2. Width: 3 inches.
 3. Film Thickness: 4 mils.

4. Adhesive Thickness: 1.5 mils.
 5. Elongation at Break: 145 percent.
 6. Tensile Strength: 55 lbf/inch in width.
- F. PVDC Tape for Outdoor Applications: White vapor-retarder PVDC tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. Dow Chemical Company (The); Saran 560 Vapor Retarder Tape.
 2. Width: 3 inches.
 3. Film Thickness: 6 mils.
 4. Adhesive Thickness: 1.5 mils.
 5. Elongation at Break: 145 percent.
 6. Tensile Strength: 55 lbf/inch in width.

2.18 SECUREMENTS

- A. Bands:
1. Products: Subject to compliance with requirements, provide one of the products specified.
 - a. PABCO-Childers Metals; ITW Insulation Systems; Pab-Bands and Fabstraps.
 - b. RPR Products, Inc.; Bands.
 2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing or closed seal.
 3. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing or closed seal.
 4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.
- B. Insulation Pins and Hangers:
1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated.
 - a. Products: Subject to compliance with requirements, provide one of the products specified.
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; CD.
 - 3) Midwest Fasteners, Inc.; CD.
 - 4) Nelson Stud Welding; TPA, TPC, and TPS.

2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 - a. Products: Subject to compliance with requirements, provide one of the products specified.
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the products specified.
 - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series T.
 - 2) GEMCO; Perforated Base.
 - 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
4. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the products specified.
 - 1) GEMCO; Nylon Hangers.
 - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
 - b. Baseplate: Perforated, nylon sheet, 0.030 inch thick by 1-1/2 inches in diameter.
 - c. Spindle: Nylon, 0.106-inch- diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.

5. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place. Comply with the following requirements:
 - a. Products: Subject to compliance with requirements, provide one of the products specified.
 - 1) AGM Industries, Inc.; Tactoo Insul-Hangers, Series TSA.
 - 2) GEMCO; Press and Peel.
 - 3) Midwest Fasteners, Inc.; Self Stick.
 - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch thick by 2 inches square.
 - c. Spindle: Copper- or zinc-coated, low carbon steel, fully annealed, 0.106-inch-diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive-backed base with a peel-off protective cover.
 6. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Products: Subject to compliance with requirements, provide one of the products specified.
 - 1) AGM Industries, Inc.; RC-150.
 - 2) GEMCO; R-150.
 - 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.
 - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
 7. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Manufacturers:
 - 1) GEMCO.
 - 2) Midwest Fasteners, Inc.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.
- D. Wire: 0.062-inch soft-annealed, stainless steel.
1. Manufacturers:
 - a. ACS Industries, Inc.
 - b. C & F Wire.
 - c. PABCO-Childers Metals; ITW Insulation Systems.
 - d. RPR Products, Inc.

2.19 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.

- B. Aluminum Corner Angles: 0.040 inch thick, minimum 1 by 1 inch, aluminum according to ASTM B 209, Alloy 3003, 3005, 3105 or 5005; Temper H-14.
- C. Stainless-Steel Corner Angles: 0.024 inch thick, minimum 1 by 1 inch, stainless steel according to ASTM A 167 or ASTM A 240/A 240M, Type 304 or 316.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
 - 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 - 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 - 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 COMMON INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment, ducts and fittings, and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment, duct system, and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

- D. Install insulation with longitudinal seams at the 4 o'clock or 8 o'clock position on horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive as recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. For services with surface temperatures below ambient, install a continuous unbroken vapor barrier. Seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install thermal hanger insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover thermal hanger inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at the 4 o'clock or 8 o'clock position on the pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
 - 5. For below ambient services, apply vapor-barrier mastic on seams and joints and at ends adjacent to duct and pipe flanges and fittings.

- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness. Where compression of insulation is possible, fabricate/install insulation per manufacturer's recommendations.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Below-Grade Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.

3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations that Are Not Fire Rated: Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations:
1. Terminate ductwork insulation at angle closure of fire damper sleeves.
 2. Install pipe insulation continuously through penetrations of fire-rated walls and partitions.
 - a. Firestopping is specified in Division 07 Section "Through-Penetration Firestop Systems."
- F. Insulation Installation at Floor Penetrations:
1. Duct: Install insulation continuously through floor penetrations that are not fire rated. For penetrations through fire-rated assemblies, terminate insulation at angle closure of fire damper sleeves.
 2. Pipe: Install insulation continuously through floor penetrations.
 - a. Seal penetrations through fire-rated assemblies according to Division 07 Section "Through-Penetration Firestop Systems."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this Article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.

5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible Elastomeric, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

- E. Install removable and reusable insulation covers in accordance with fabricator's instructions, and at the following locations:

3.6 FLEXIBLE ELASTOMERIC PIPE INSULATION INSTALLATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

- B. Insulation Installation on Pipe Flanges:

1. Install pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

- C. Insulation Installation on Pipe Fittings and Elbows:

1. Install mitered sections of pipe insulation.
2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

- D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed valve covers manufactured of same material as pipe insulation when available.
2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 GLASS-FIBER AND MINERAL WOOL PIPE INSULATION INSTALLATION

- A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.

2. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
3. For piping systems with surface temperatures below ambient, install a continuous unbroken vapor barrier. Seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - a. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.
 - b. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.

B. Insulation Installation on Pipe Flanges:

1. Install PVC fitting covers when available.
2. When PVC fitting covers are not available, install preformed pipe insulation to outer diameter of pipe flange:
 - a. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 - b. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with fiberglass or mineral wool blanket insulation as specified for system.
3. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install PVC fitting covers when available.
2. When PVC fitting covers are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install PVC fitting covers when available.
2. When PVC fitting covers are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 CALCIUM SILICATE PIPE INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure single-layer insulation with stainless-steel bands at 12-inch intervals and tighten bands without deforming insulation materials.

2. Install 2-layer insulation with joints tightly butted and staggered at least 3 inches. Secure inner layer with wire spaced at 12-inch intervals. Secure outer layer with stainless-steel bands at 12-inch intervals.
3. Apply a skim coat of mineral-fiber, hydraulic-setting cement to insulation surface. When cement is dry, apply flood coat of lagging adhesive and press on one layer of glass cloth or tape. Overlap edges at least 1 inch. Apply finish coat of lagging adhesive over glass cloth or tape. Thin finish coat to achieve smooth, uniform finish.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of block insulation of same material and thickness as pipe insulation.
4. Finish flange insulation same as pipe insulation.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed insulation sections of insulation are not available, install mitered sections of calcium silicate insulation. Secure insulation materials with wire or bands.
3. Finish fittings insulation same as pipe insulation.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install mitered segments of calcium silicate insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
2. Install insulation to flanges as specified for flange insulation application.
3. Finish valve and specialty insulation same as pipe insulation.

3.9 CELLULAR-GLASS PIPE INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. For piping systems with surface temperatures below ambient, install a continuous unbroken vapor barrier. Seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 - a. For insulation with factory-applied jackets on below ambient services secure longitudinal tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

- b. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
- B. Insulation Installation on Pipe Flanges:
1. Install preformed pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
 4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
 2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
1. Install preformed sections of cellular-glass insulation to valve body.
 2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 3. Install insulation to flanges as specified for flange insulation application.
- 3.10 DUCT AND PLENUM INSULATION INSTALLATION
- A. Blanket Insulation Installation on Ducts and Plenums: Secure with insulation pins.
1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions. Adhesive may be omitted from top surface of horizontal rectangular ducts.
 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, place pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.

- d. Do not over compress insulation during installation.
 - e. Impale insulation over pins and attach speed washers.
 - f. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
- a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
5. Overlap unfaced blankets a minimum of 2 inches on longitudinal seams and end joints. At end joints, secure with steel bands spaced a maximum of 18 inches o.c.
6. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
7. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- B. Board Insulation Installation on Ducts and Plenums: Secure with adhesive and insulation pins.
- 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of duct and plenum surfaces.
 - 2. Apply adhesive to entire circumference of ducts and to all surfaces of fittings and transitions.
 - 3. Install either capacitor-discharge-weld pins and speed washers or cupped-head, capacitor-discharge-weld pins on sides and bottom of horizontal ducts and sides of vertical ducts as follows:
 - a. On duct sides with dimensions 18 inches and smaller, place pins along longitudinal centerline of duct. Space 3 inches maximum from insulation end joints, and 16 inches o.c.
 - b. On duct sides with dimensions larger than 18 inches, space pins 16 inches o.c. each way, and 3 inches maximum from insulation joints. Install additional pins to hold insulation tightly against surface at cross bracing.
 - c. Pins may be omitted from top surface of horizontal, rectangular ducts and plenums.
 - d. Do not over compress insulation during installation.
 - e. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.

4. For ducts and plenums with surface temperatures below ambient, install a continuous unbroken vapor barrier. Create a facing lap for longitudinal seams and end joints with insulation by removing 2 inches from 1 edge and 1 end of insulation segment. Secure laps to adjacent insulation section with 1/2-inch outward-clinching staples, 1 inch o.c. Install vapor barrier consisting of factory- or field-applied jacket, adhesive, vapor-barrier mastic, and sealant at joints, seams, and protrusions.
 - a. Repair punctures, tears, and penetrations with tape or mastic to maintain vapor-barrier seal.
 - b. Install vapor stops for ductwork and plenums operating below 50 deg F at 18-foot intervals. Vapor stops shall consist of vapor-barrier mastic applied in a Z-shaped pattern over insulation face, along butt end of insulation, and over the surface. Cover insulation face and surface to be insulated a width equal to 2 times the insulation thickness but not less than 3 inches.
 5. Install insulation on rectangular duct elbows and transitions with a full insulation section for each surface. Groove and score insulation to fit as closely as possible to outside and inside radius of elbows. Install insulation on round and flat-oval duct elbows with individually mitered gores cut to fit the elbow.
 6. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with 6-inch- wide strips of same material used to insulate duct. Secure on alternating sides of stiffener, hanger, and flange with pins spaced 6 inches o.c.
- C. Flexible Elastomeric Thermal Insulation Installation for Ducts and Plenums: Install insulation over entire surface of ducts and plenums.
1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
 2. Seal longitudinal seams and end joints.
 3. Insulate duct stiffeners, hangers, and flanges that protrude beyond insulation surface with strips of same material used to insulate duct and following manufacturer's installation instructions.

3.11 DUCT LAGGING INSTALLATION

- A. Install between silencers and shaft or Mechanical Equipment Room walls, and where indicated on Drawings.
- B. Ensure sufficient clearance between ductwork to be lagged and adjacent items.
- C. Install lagging as detailed on Drawings.
- D. Adhere board insulation with adhesive. Do not use pins.
- E. Install gypsum board layers. Stagger joints between layers. Seal joints with acoustical sealant.

3.12 EQUIPMENT, TANK, AND VESSEL INSULATION INSTALLATION

- A. Secure insulation with adhesive and anchor pins and speed washers.
 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.

2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
 3. Protect exposed corners with secured corner angles.
 4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
 - a. Do not weld anchor pins to ASME-labeled pressure vessels.
 - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
 - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints, and 16 inches o.c. in both directions.
 - d. Do not over compress insulation during installation.
 - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
 - f. Impale insulation over anchor pins and attach speed washers.
 - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
 6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.
 7. Stagger joints between insulation layers at least 3 inches.
 8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
 9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
 10. For equipment with surface temperatures below ambient, maintain continuous unbroken vapor barrier. Apply vapor barrier mastic to open ends, joints, seams, breaks, and punctures in insulation.
- B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.
1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
 2. Seal longitudinal seams and end joints.

C. Insulation Installation on Pumps:

1. Fabricate metal boxes lined with insulation. Fit boxes around pumps and coincide box joints with splits in pump casings. Fabricate joints with outward bolted flanges. Bolt flanges on 6-inch centers, starting at corners. Install 3/8-inch- diameter fasteners with wing nuts. Alternatively, secure the box sections together using a latching mechanism.
2. Fabricate boxes from galvanized steel, at least 0.040 inch thick.
3. For below ambient services, install a vapor barrier at seams, joints, and penetrations. Seal between flanges with replaceable gasket material to form a vapor barrier.

3.13 FIELD-APPLIED JACKET INSTALLATION

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturers' recommended adhesive.
 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
 2. For services with surface temperatures below ambient, maintain continuous unbroken vapor barrier.
- C. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.
- D. Where sound barrier jackets are indicated, install in accordance with manufacturer's instructions.
- E. Where PVDC jackets are indicated, install as follows:
 1. Apply three separate wraps of filament tape per insulation section to secure pipe insulation to pipe prior to installation of PVDC jacket.
 2. Wrap factory-presize jackets around individual pipe insulation sections with one end overlapping the previously installed sheet. Install presize jacket with an approximate overlap at butt joint of 2 inches over the previous section. Adhere lap seal using adhesive or SSL, and then apply 1-1/4 circumferences of appropriate PVDC tape around overlapped butt joint.
 3. Continuous jacket can be spiral wrapped around a length of pipe insulation. Apply adhesive or PVDC tape at overlapped spiral edge. When electing to use adhesives, refer to manufacturer's written instructions for application of adhesives along this spiral edge to maintain a permanent bond.
 4. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches or less. The 33-1/2-inch- circumference limit allows for 2-inch- overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fish mouthing," and use PVDC tape along lap seal to secure joint.

5. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

3.14 FIRE-RATED INSULATION SYSTEM INSTALLATION

- A. Where fire-rated insulation system is indicated, install two layers in strict accordance with manufacturer's instructions, secure system to ducts and duct hangers and supports to maintain a continuous fire rating.
- B. Insulate duct access panels and doors in strict accordance with insulation manufacturer's to achieve same fire rating as duct.
- C. Maintain a copy of insulation manufacturer's installation instructions on site for Code Official.
- D. Where fire-rated plenum wrap system is indicated, secure to system piping to maintain a continuous UL-listed fire rating.
- E. Install firestopping at penetrations through fire-rated assemblies. Fire-stop systems are specified in Division 07 Section "Through-Penetration Firestop Systems."

3.15 FINISHES

- A. Duct, Equipment, and Pipe Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system specified in Division 09 painting Sections.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

END OF SECTION

GENERAL DUTY VALVES FOR PLUMBING

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 DEFINITIONS	1
1.4 SUBMITTALS	2
1.5 QUALITY ASSURANCE	2
1.6 DELIVERY, STORAGE, AND HANDLING	2
PART 2 - PRODUCTS	3
2.1 VALVES, GENERAL	3
2.2 BRONZE BALL VALVES	4
2.3 GENERAL SERVICE BUTTERFLY VALVES	5
2.4 BRONZE CHECK VALVES	6
2.5 IRON SWING CHECK VALVES	6
2.6 LIFT CHECK VALVES	7
2.7 SPRING-LOADED, CENTER-GUIDED LIFT-DISC (SILENT) CHECK VALVES	7
2.8 BRONZE GLOBE VALVES	8
2.9 DRAIN VALVES	9
2.10 SOURCE QUALITY CONTROL	9
PART 3 - EXECUTION	9
3.1 EXAMINATION	9
3.2 VALVE INSTALLATION	9
3.3 JOINT CONSTRUCTION	10
3.4 ADJUSTING	10

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 21 Fire-Suppression Piping and Fire Pump Sections for fire-protection valves.
 - 2. Division 20 Section "Mechanical Identification" for valve tags and charts.
 - 3. Division 22 Piping Sections for specialty valves applicable to those Sections only.
 - 4. Division 23 Section "General-Duty Valves for HVAC" for HVAC valves.
 - 5. Division 23 Section "Temperature Controls" for control valves and actuators.

1.2 SUMMARY

- A. This Section includes valves for general plumbing applications. Refer to piping Sections for specialty valve applications.

1.3 DEFINITIONS

- A. The following are standard abbreviations for valves:
 - 1. CWP: Cold working pressure.

2. EPDM: Ethylene-propylene-diene terpolymer rubber.
3. NBR: Acrylonitrile-butadiene rubber.
4. NRS: Nonrising stem.
5. OS&Y: Outside screw and yoke.
6. PTFE: Polytetrafluoroethylene plastic.
7. RPTFE: Reinforced polytetrafluoroethylene plastic.
8. SWP: Steam working pressure.
9. TFE: Tetrafluoroethylene plastic.
10. WOG: Water, oil, and gas.

1.4 SUBMITTALS

- A. Product Data: For each type of valve indicated. Include body, seating, and trim materials; valve design; pressure and temperature classifications; end connections; arrangement; dimensions; and required clearances. Include list indicating valve and its application. Include rated capacities; shipping, installed, and operating weights; furnished specialties; and accessories.
 1. Certification that products for use in potable water systems comply with NSF 61 and NSF 372.

1.5 QUALITY ASSURANCE

- A. ASME Compliance for Ferrous Valves: ASME B16.10 and ASME B16.34 for dimension and design criteria.
- B. Regulatory Requirements: Comply with requirements in Public Law 111-380, "Reduction of Lead in Drinking Water Act," about lead content in materials that will be in contact with potable water for human consumption.
- C. NSF Compliance: NSF 61 and NSF 372 for valve materials for potable-water service.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, and weld ends.
 3. Set angle, gate, and globe valves closed to prevent rattling.
 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 5. Set butterfly valves closed or slightly open.
 6. Block check valves in either closed or open position.

- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES, GENERAL

- A. Isolation valves are scheduled on the Drawings. For other general plumbing valve applications, use the following:
 - 1. Shutoff Service: Ball, butterfly valves.
 - 2. Throttling Service: Angle, ball, butterfly, or globe valves.
 - 3. Pump Discharge: Spring-loaded, lift-disc check valves; and bronze lift check valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP class or CWP ratings may be substituted.
- D. For valves not indicated in the Application Schedules, select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Solder-joint or threaded ends, except provide valves with threaded ends for condenser water, heating hot water, steam, and steam condensate services.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged, solder-joint, or threaded ends.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.
 - 7. For Grooved-End Systems: Valve ends may be grooved.
- E. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted unless otherwise noted.

F. Wetted surfaces of valves contacted by consumable water shall contain not more than 0.25 percent weighted average lead content.

1. Exceptions:

- a. Valves in pumped sanitary systems.
- b. Valves in pumped storm systems.
- c. Drain valves.
- d. Valves in general air or vacuum systems.
- e. Valves in irrigation systems.
- f. Valves in non-potable water systems.
- g. Valves in other plumbing systems not intended for human consumption.

G. Valve Sizes: Same as upstream pipe, unless otherwise indicated.

H. Valve Actuators:

1. Chainwheel: For attachment to valves, of size and mounting height, as indicated in the "Valve Installation" Article in Part 3.
2. Gear Drive Operator: For quarter-turn valves NPS 8 and larger.
3. Handwheel: For valves other than quarter-turn types.
4. Lever Handle: For quarter-turn valves NPS 6 and smaller.

I. Extended Valve Stems: On insulated valves.

J. Valve Flanges: ASME B16.1 for cast-iron valves, ASME B16.5 for steel valves, and ASME B16.24 for bronze valves.

K. Valve Grooved Ends: AWWA C606.

L. Solder Joint: With sockets according to ASME B16.18.

1. Caution: Disassemble valves when soldering, as recommended by the manufacturer, to prevent damage to internal parts.

M. Threaded: With threads according to ASME B1.20.1.

N. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE BALL VALVES

A. Bronze Ball Valves, General: MSS SP-110 and have bronze body complying with ASTM B 584, except for Class 250 which shall comply with ASTM B 61, full-depth ASME B1.20.1 threaded or solder ends, and blowout-proof stems.

B. Two-Piece, Regular Port Bronze Ball Valves with Stainless-Steel Trim: Type 316 stainless-steel ball and stem, reinforced TFE seats, blow-out-proof stem, with adjustable stem packing, soldered or threaded ends; and 150 psig SWP and 600-psig CWP ratings.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Apollo Valves; by Conbraco Industries, Inc.; Series 70LF-140/240.

- b. Hammond Valve.
 - c. Milwaukee Valve Company; Model UPBA100S/150S.
 - d. NIBCO INC.; Models S-580-70-66-LF/T-580-70-66-LF.
 - e. Watts Water Technologies, Inc.
- C. Two-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim: Type 316 stainless-steel ball and stem, reinforced TFE seats, blow-out-proof stem, with adjustable stem packing, soldered or threaded ends; 150 psig SWP and 600-psig CWP ratings.
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.; Series 77CLF-A Series.
 - b. Hammond Valve.
 - c. Milwaukee Valve Company; UPBA400S/450S.
 - d. NIBCO INC.; Models S-585-70-66-LF/T-585-70-66-LF.
 - e. Watts Water Technologies, Inc.; Series LFB6080G2/LFB6081G2.

2.3 GENERAL SERVICE BUTTERFLY VALVES

- A. General: MSS SP-67, for bubble-tight shutoff, extended-neck for insulation, disc and lining suitable for potable water, unless otherwise indicated, and with the following features:
- 1. Full lug, and grooved valves shall be suitable for bi-directional dead end service at full rated pressure without the use or need of a downstream flange.
 - 2. Valve sizes NPS 2 through NPS 6 shall have lever lock operator; valve sizes NPS 8 and larger shall have weatherproof gear operator.
- B. Lug-Style (Single-Flange) Size NPS 2-1/2 through NPS 12, 200-psig CWP Rating, Aluminum-Bronze Disc, EPDM Seat, Ferrous-Alloy Butterfly Valves: Full-lug type with ductile-iron body, Type 416 stainless-steel stem, copper bushing, aluminum-bronze disc, and molded-in EPDM seat (liner).
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.; Series 143 and Series LD145.
 - b. Bray International, Inc.
 - c. DeZurik.
 - d. Forum Energy Technologies; ABZ Valve.
 - e. Hammond Valve.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.; LD-2000-3/5.
 - h. Pentair Valves & Controls; Keystone.
 - i. Tyco Flow Control; Grinnell Flow Control.
 - j. Watts Water Technologies.

C. Grooved-End Butterfly Valves with EPDM-Encapsulated Ductile-Iron Disc: Ductile-iron body with grooved or shouldered ends and polyamide coating inside and outside; Type 416 stainless-steel stem, PTFE bronze sintered on steel bushing, and 300-psig CWP Rating for Valves NPS 2 through NPS 8, 200 psig CWP Rating for Valves NPS 10 through NPS 12.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Anvil International, Inc.
- b. NIBCO INC.; Model GD-4765-3/5.
- c. Tyco Fire & Building Products; Grinnell Mechanical Products.
- d. Victaulic Co. of America.

2.4 BRONZE CHECK VALVES

A. Bronze Check Valves, General: MSS SP-80.

B. Class 125, Bronze, Swing Check Valves with Bronze Disc: ASTM B-62 bronze body and seat with regrinding-type bronze disc, Y-pattern design, soldered or threaded end connections, and having 200 psig CWP rating.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Apollo Valves; by Conbraco Industries, Inc.; Model 162T-LF and 163T-LF (61YLF Series).
- b. Milwaukee Valve Company; Model UP509/UP1509.
- c. NIBCO INC.; Models S-413-B-LF or T-413-B-LF.
- d. Watts Water Technologies; LFCVY/LFCVYS.

2.5 IRON SWING CHECK VALVES

A. Iron Swing Check Valves, General: MSS SP-71.

B. Class 125, Gray-Iron, Standard Swing Check Valves: ASTM A-126, Class B cast-iron body and bolted bonnet with flanged end connections; non-asbestos synthetic-fiber gaskets; bronze disc and seat; and having 200 psig CWP rating.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Apollo Valves; by Conbraco Industries, Inc.; Model 910F.
- b. Crane Co.; Crane Valves.
- c. Crane Co.; Stockham Div.
- d. Hammond Valve; IR1124-HI.
- e. Milwaukee Valve Company; Model F-2974.
- f. NIBCO INC.; Model F-918-B.
- g. Watts Water Technologies.

- C. Class 250, Gray-Iron, Swing Check Valves: ASTM A-126, Class B cast-iron body and bolted bonnet with flanged end connections; non-asbestos synthetic-fiber gaskets; and bronze disc and seat; and having 500 psig CWP rating.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.; Model 920F.
 - b. Crane Co.; Crane Valves.
 - c. Crane Co.; Stockham Div.
 - d. Hammond Valve; IR322.
 - e. Milwaukee Valve Company; Model F-2970.
 - f. NIBCO INC.; Model F-968-B.
 - g. Watts Water Technologies.
- D. Grooved-End, Swing Check Valves: Ductile-iron body with grooved or shouldered ends; nonasbestos, synthetic-fiber gaskets; rubber seats; and having 250-psig CWP Rating.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Mueller Co.
 - b. NIBCO, INC.; Model G-917-W.
 - c. Tyco Fire & Building Products; Grinnell Mechanical Products.
 - d. Victaulic Co. of America.

2.6 LIFT CHECK VALVES

- A. Class 125, Lift Check Valves with Nonmetallic TFE Disc:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.; Model CBV-LF (61LF Series).
 - b. Hammond Valve; UP943 and UP947.
 - c. Milwaukee Valve Company; UP548T and UP1548T.
 - d. NIBCO INC.; Model S-480-Y-LF and T-480-Y-LF.
 - e. Watts Water Technologies; LF600.
 2. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 250 psig.
 - c. Body Design: Vertical flow.
 - d. Body Material: Lead free brass or bronze.
 - e. Ends: Threaded or Solder.
 - f. Disc: PTFE, or TFE.

2.7 SPRING-LOADED, CENTER-GUIDED LIFT-DISC (SILENT) CHECK VALVES

- A. Lift-Disc Check Valves, General: FCI 74-1 and MIL-V-18436F, with spring-loaded, center-guided bronze disc and seat.

- B. Class 125, Wafer, Lift-Disc Check Valves: Wafer style with cast-iron body with diameter made to fit within bolt circle, and having 200 psig CWP rating.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. NIBCO INC.; Model W-910-B-LF.
 - b. Mueller Steam Specialty.
 - c. Milwaukee Valve Company.
 - d. Hammond Valve.
- C. Class 250, Wafer, Lift-Disc Check Valves: Wafer style with cast-iron body with diameter made to fit within bolt circle, and having 400 psig CWP rating.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. NIBCO INC.; Model W-960-B-LF.
 - b. Mueller Steam Specialty.
 - c. Milwaukee Valve Company.
 - d. Hammond Valve.
- D. Class 125, Globe, Flanged Lift-Disc Check Valves: Globe style with cast-iron body and flanged ends, and having 200 psig CWP rating.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. NIBCO INC.; Model F-910-B-LF.
 - b. Mueller Steam Specialty.
 - c. Milwaukee Valve Company.
 - d. Hammond Valve.
- E. Class 250, Globe, Flanged Lift-Disc Check Valves: Globe style with cast-iron body and flanged ends, and having 400 psig CWP rating.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. NIBCO INC.; Model F-960-B-LF.
 - b. Mueller Steam Specialty.
 - c. Milwaukee Valve Company.
 - d. Hammond Valve.

2.8 BRONZE GLOBE VALVES

- A. Bronze Globe Valves, General: MSS SP-80, with malleable-iron handwheel.

- B. Class 125, TFE Disc, Bronze Globe Valves: ASTM B-62 bronze body, bonnet, and seat, TFE disc, copper-silicone bronze stem, union-ring bonnet, soldered or threaded end connections; and having 200 psig CWP rating.
 - 1. Manufacturers: Subject to compliance with requirements, Provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.; Model 121T-LF.
 - b. Hammond Valve; UP418 and UP440.
 - c. Milwaukee Valve Company; Model UP502 and UP1502.
 - d. Watts Water Technologies, Inc.; LFGLV.

2.9 DRAIN VALVES

- A. Ball-Valve-Type, Hose-End Drain Valves:
 - 1. Bronze ball valve as specified in this Section. Lead free construction is not required.
 - 2. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.10 SOURCE QUALITY CONTROL

- A. Identification: Factory label or color coding to identify lead free valves.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine piping system for compliance with requirements for installation tolerances and other conditions affecting performance.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.
- B. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- C. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- D. Examine threads on valve and mating pipe for form and cleanliness.
- E. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- F. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Piping installation requirements are specified in other Division 20 and 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.

SECTION 220523
GENERAL DUTY VALVES FOR PLUMBING

- C. Locate valves for easy access and provide separate support where necessary.
- D. Install valves in horizontal piping with stem at or above center of pipe. Butterfly valves shall be installed with stem horizontal to allow support for the disc and the cleaning action of the disc.
- E. Install valves in position to allow full stem movement.
- F. Install chainwheel operators on valves NPS 4 and larger and more than 84 inches above floor. Extend chains to 60 inches above finished floor elevation.
- G. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Lift Check Valves: With stem upright and plumb.

3.3 JOINT CONSTRUCTION

- A. Refer to Division 20 Section "Basic Mechanical Materials and Methods" for basic piping joint construction.

3.4 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

END OF SECTION

DOMESTIC WATER PIPING

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 PERFORMANCE REQUIREMENTS	2
1.4 SYSTEMS DESCRIPTION	2
1.5 SUBMITTALS	2
1.6 QUALITY ASSURANCE	2
1.7 PROJECT CONDITIONS	3
1.8 COORDINATION	3
PART 2 - PRODUCTS	3
2.1 MANUFACTURERS	3
2.2 PIPING MATERIALS	3
2.3 COPPER TUBE AND FITTINGS	3
2.4 VALVES	4
2.5 SPECIALTY VALVES	5
2.6 WATER METERS	5
PART 3 - EXECUTION	5
3.1 EXCAVATION	5
3.2 PIPING SYSTEM INSTALLATION	5
3.3 JOINT CONSTRUCTION	6
3.4 WATER METER INSTALLATION	6
3.5 HANGER AND SUPPORT INSTALLATION	6
3.6 CONNECTIONS	7
3.7 FIELD QUALITY CONTROL	8
3.8 ADJUSTING	9
3.9 CLEANING AND DISINFECTION	9

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
 - B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."
 - 2. Division 20 Section "Basic Mechanical Materials and Methods" for materials and methods common to mechanical piping systems.
 - 3. Division 20 Section "Hangers and Supports."
 - 4. Division 20 Section "Meters and Gages" for thermometers, pressure gages, and fittings.
 - 5. Division 22 Section "Plumbing Valves" for general duty plumbing valves.
 - 6. Division 22 Section "Domestic Water Piping Specialties" for water distribution piping specialties.
- 1.2 SUMMARY
- A. This Section includes domestic water piping and water meters inside the building.

- B. Water meters will be furnished by utility company for installation by Contractor.

1.3 PERFORMANCE REQUIREMENTS

- A. Where not indicated on the Drawings, provide components and installation capable of producing domestic water piping systems with 125 psig, unless otherwise indicated.

1.4 SYSTEMS DESCRIPTION

- A. Potable and non-potable domestic water piping system materials are scheduled on the Drawing.
- B. Under-Building-Slab, Water-Service Piping on Service Side of Water Meter: Refer to Division 22 Section "Facility Water Distribution."
- C. Refer to Application Schedules on the Drawings for valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Hot-Water-Piping, Balancing Duty: Calibrated balancing valves.
 - 2. Drain Duty: Hose-end drain valves.
 - 3. Isolation Valves at Domestic Water Meters: Gate Valves, NPS 2 and Smaller: Class 150, bronze.
 - 4. Isolation Valves at Domestic Water Meters: Gate Valves, NPS 2-1/2 and Larger: Class 125, OS&Y, bronze-mounted cast iron.
- D. Transition and special fittings with pressure ratings at least equal to piping rating may be used unless otherwise indicated.

1.5 SUBMITTALS

- A. Product Data: For pipe, tube, fittings, and couplings and water meters.
- B. Field quality-control test reports.

1.6 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Regulatory Requirements: Comply with requirements in Public Law 111-380, "Reduction of Lead in Drinking Water Act," about lead content in materials that will be in contact with potable water for human consumption.
- C. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9," and NSF 372 Drinking Water System Components – Lead Content for potable domestic water piping and components.
- D. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be as recommended by the manufacturer of the grooved components.

1.7 PROJECT CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
1. Notify Owner no fewer than two days in advance of proposed interruption of water service.
 2. Do not proceed with interruption of water service without Owner's written permission.

1.8 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 PIPING MATERIALS

- A. Transition Couplings for Aboveground Pressure Piping: Coupling or other manufactured fitting the same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.

2.3 COPPER TUBE AND FITTINGS

- A. Soft Copper Tube: ASTM B 88, Type K, water tube, annealed temper.
1. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
 2. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends. Furnish Class 300 flanges if required to match piping.
 3. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- B. Hard Copper Tube: ASTM B 88, Type L, water tube, drawn temper.
1. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
 2. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends. Furnish Class 300 flanges if required to match piping.
 3. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.

- C. Grooved-Joint Systems:
 - 1. Manufacturers:
 - a. Anvil International, Inc.; Gruvlok Manufacturing; Model 7401.
 - b. Tyco Fire & Building Products; Grinnell Mechanical Products; Model 672.
 - c. Victaulic Company; Style 606 and Style 607.
 - 2. Grooved-End-Tube Couplings: Copper-tube dimensions and design similar to AWWA C606. Include ferrous housing sections, gasket suitable for hot water, and bolts and nuts.
 - 3. Copper, Grooved-End Fittings: ASTM B 75 copper tube or ASTM B 584 bronze castings.
- D. Copper or Bronze Pressure-Seal Fittings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Viega North America; ProPress System.
 - b. NIBCO Inc.; Press System.
 - c. Elkhart Products Corporation; an Aalberts Industries Company; Xpress.
 - d. Apollo Valves; by Conbraco Industries; ApolloXpress.
 - 2. Housing: Copper.
 - 3. O-Rings and Pipe Stops: EPDM.
 - 4. Tools: Manufacturer's special tools.
 - 5. Maximum 200-psig working-pressure rating at 250 deg F.
- E. Copper, Mechanically Formed Tee Option: For forming T-branch on copper water tube. Mechanically formed tee fittings may be used up to half size of main.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. T-DRILL Industries Inc.

2.4 VALVES

- A. General-duty plumbing valves; and drain valves are specified in Division 22 Section "Plumbing Valves."
- B. Balancing valves are specified in Division 22 Section "Domestic Water Piping Specialties."

2.5 SPECIALTY VALVES

- A. Bronze Gate Valves: MSS SP-80, with malleable-iron handwheel.
1. Class 150, Rising-Stem, Bronze Gate Valves: ASTM B-62 bronze body, bonnet, and wedge, copper-silicone bronze stem, screw-in bonnet, threaded end connections; and having 300 psig CWP rating.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Crane Valve Group; Crane Valves.
 - 2) Hammond Valve.
 - 3) Milwaukee Valve Company; Model 1150.
 - 4) NIBCO INC.; Models T-131, S-134 or T-134.
 - 5) Watts Water Technologies, Inc.; Series B-3110.
- B. Cast-Iron Gate Valves: MSS SP-70, with bolted bonnet, flanged end connections, and non-asbestos packing and gasket.
1. Class 125, OS&Y, Bronze-Mounted, Cast-Iron Gate Valves: ASTM A-126, Class B cast-iron body and bonnet with bronze trim, and solid-wedge disc; and having 200 psig CWP rating.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Crane Valve Group; Crane Valves.
 - 2) Hammond Valve.
 - 3) Milwaukee Valve Company; Model F-2885.
 - 4) NIBCO INC.; Model F-617-O.
 - 5) Watts Water Technologies.

2.6 WATER METERS

- A. Refer to Division 20 Section "Mechanical General Requirements."

PART 3 - EXECUTION

3.1 EXCAVATION

- A. Excavating, trenching, and backfilling are specified in Division 31 Section "Earthwork."

3.2 PIPING SYSTEM INSTALLATION

- A. Basic piping installation requirements are specified in Division 20 Section "Basic Mechanical Materials and Methods."
- B. Install under-building-slab copper tubing according to Copper Development Association's "Copper Tube Handbook." Joints under slab are not allowed. Install PVC sleeve where piping penetrates slab.
- C. Install wall penetration system at each service pipe penetration through foundation wall. Make installation watertight. Wall penetration systems are specified in Division 20 Section "Basic Mechanical Materials and Methods."

- D. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance. Pressure gages are specified in Division 20 Section "Meters and Gages," and strainers are specified in Division 22 Section "Domestic Water Piping Specialties."
- E. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops.
- F. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping.
 - 1. Install hose-end drain valves at low points in water mains, risers, and branches.
 - 2. Install stop-and-waste drain valves where indicated.
- G. Install calibrated balancing valves in each hot-water circulation return branch and discharge side of each pump and circulator. Set calibrated balancing valves partly open to restrict but not stop flow. Calibrated balancing valves are specified in Division 22 Section "Domestic Water Piping Specialties."
- H. Install domestic water piping level without pitch and plumb.

3.3 JOINT CONSTRUCTION

- A. Basic piping joint construction requirements are specified in Division 20 Section "Basic Mechanical Materials and Methods."

3.4 WATER METER INSTALLATION

- A. Rough-in domestic water piping for water meter installation and install water meters according to utility company's requirements.
- B. Water meters will be furnished by utility company.
- C. Install water meters according to AWWA M6 and utility's requirements.
 - 1. Install displacement-type water meters with shutoff valve on water-meter inlet. Install valve on water-meter outlet and valved bypass around meter unless prohibited by authorities having jurisdiction.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Pipe hanger and support devices are specified in Division 20 Section "Hangers and Supports." Install the following:
 - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs: According to the following:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer than 100 Feet: MSS Type 49, spring cushion rolls, if indicated.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.

4. Base of Vertical Piping: MSS Type 52, spring hangers.
 - B. Install supports according to Division 20 Section "Hangers and Supports."
 - C. Support vertical piping and tubing at base and at each floor.
 - D. Rod diameter may be reduced 1 size for double-rod hangers, to a minimum of 3/8 inch.
 - E. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 1. NPS 1-1/4 and Smaller: 84 inches with 3/8-inch rod.
 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 3. NPS 2: 10 feet with 3/8-inch rod.
 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 5. NPS 3 and NPS 3-1/2: 12 feet with 1/2-inch rod.
 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 - F. Install supports for vertical steel piping every 15 feet.
 - G. Install hangers for drawn-temper copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 1. NPS 3/4 and Smaller: 60-inches with 3/8-inch rod.
 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 - H. Install supports for vertical copper tubing every 10 feet.
 - I. Soft copper tube: Continuous support using v-shaped plastic pipe channel, maximum hanger spacing 8 feet with 3/8-inch rod.
 - J. Alternate support for copper tubing NPS 3/4 and smaller: Continuous support using v-shaped plastic pipe channel, maximum hanger spacing 8 feet with 3/8-inch rod.
 - K. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.
- 3.6 CONNECTIONS
- A. Drawings indicate general arrangement of piping, fittings, and specialties.
 - B. Connect domestic water piping to distribution side of water meter with shutoff valve.

- C. Connect domestic water piping to existing domestic water distribution piping. Use dielectric fitting if connection dissimilar metals. Refer to Application Schedule on the Drawings and Division 20 Section "Basic Mechanical Materials and Methods" for dielectric fittings.
- D. Install piping adjacent to equipment and machines to allow service and maintenance.
- E. Connect domestic water piping to the following:
 - 1. Water Heaters: Cold-water supply and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 2. Plumbing Fixtures: Cold- and hot-water supply piping in sizes indicated, but not smaller than required by plumbing code. Refer to Division 22 Section "Plumbing Fixtures."
 - 3. Equipment: Cold- and hot-water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.7 FIELD QUALITY CONTROL

- A. Inspect domestic water piping as follows:
 - 1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - 2. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
 - 3. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
 - 4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- B. Test domestic water piping as follows:
 - 1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - 2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 4. Cap and subject piping to static water pressure of 150 psig. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.

5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.8 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide flow of hot water in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
5. Remove plugs used during testing of piping and plugs used for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.9 CLEANING AND DISINFECTION

A. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

B. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing domestic water piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction or, if methods are not prescribed, procedures described in either AWWA C651 or AWWA C652 or as described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.

- d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- C. Prepare and submit reports of purging and disinfecting activities.

****END OF SECTION****

DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 PERFORMANCE REQUIREMENTS	1
1.3 SUBMITTALS	1
1.4 QUALITY ASSURANCE	2
PART 2 - PRODUCTS	2
2.1 VACUUM BREAKERS	2
2.2 BACKFLOW PREVENTERS	3
2.3 BALANCING VALVES	4
2.4 TEMPERATURE-ACTUATED WATER MIXING VALVES	6
2.5 PREPIPED TEMPERED WATER MIXING SYSTEM	6
2.6 STRAINERS FOR DOMESTIC WATER PIPING	7
2.7 HOSE BIBBS	7
2.8 WALL HYDRANTS	8
2.9 WATER HAMMER ARRESTERS	9
2.10 AIR VENTS	9
PART 3 - EXECUTION	9
3.1 INSTALLATION	9
3.2 CONNECTIONS	10
3.3 LABELING AND IDENTIFYING	10
3.4 FIELD QUALITY CONTROL	11
3.5 ADJUSTING	11

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
 - B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."
 - 2. Division 20 Section "Basic Mechanical Materials and Methods."
 - 3. Division 20 Section "Meters and Gages" for thermometers, pressure gages, and flow meters in domestic water piping.
 - 4. Division 22 Section "Domestic Water Piping" for water meters.
- 1.2 PERFORMANCE REQUIREMENTS
- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig, unless otherwise indicated.
- 1.3 SUBMITTALS
- A. Product Data: For each type of product indicated.
 - B. Shop Drawings: Diagram power, signal, and control wiring.
 - C. Field quality-control test reports.

- D. Flow Reports and Settings: For calibrated balancing valves.
- E. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by an NRTL acceptable to authorities having jurisdiction, and marked for intended use.
- B. Regulatory Requirements: Comply with requirements in Public Law 111-380, "Reduction of Lead in Drinking Water Act," about lead content in materials that will be in contact with potable water for human consumption.
- C. NSF Compliance:
 - 1. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic domestic water piping components.
 - 2. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9."
 - 3. Comply with NSF 372, "Drinking Water System Components – Lead Content" for components with wetted surfaces in contact with potable water.

PART 2 - PRODUCTS

2.1 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; Conbraco Industries, Inc.
 - b. FEBCO; a Division of Watts Water Technologies, Inc.
 - c. Watts Water Technologies, Inc.; Watts Regulator Co.
 - d. Zurn Plumbing Products Group; Wilkins Div.
 - 2. Standard: ASSE 1001.
 - 3. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 - 4. Body: Bronze.
 - 5. Inlet and Outlet Connections: Threaded.
 - 6. Finish: Chrome plated.
- B. Hose-Connection Vacuum Breakers:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; Conbraco Industries, Inc.
 - b. MIFAB, Inc.

- c. Watts Water Technologies, Inc.; Watts Regulator Co.
 - d. Woodford Manufacturing Company.
2. Standard: ASSE 1011.
 3. Body: Bronze or brass, nonremovable, with manual drain.
 4. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
 5. Finish: Chrome or nickel plated.
- C. Pressure Vacuum Breakers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; Conbraco Industries, Inc.
 - b. FEBCO; a Division of Watts Water Technologies, Inc.
 - c. Watts Water Technologies, Inc.; Ames Fire & Waterworks.
 - d. Watts Water Technologies, Inc.; Watts Regulator Co.
 - e. Zurn Plumbing Products Group; Wilkins Div.
 2. Standard: ASSE 1020.
 3. Operation: Continuous-pressure applications.
 4. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
 5. Accessories:
 - a. Valves: Ball type, on inlet and outlet.

2.2 BACKFLOW PREVENTERS

- A. Intermediate Atmospheric-Vent Backflow Preventers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; Conbraco Industries, Inc.
 - b. FEBCO; a Division of Watts Water Technologies, Inc.
 - c. Watts Water Technologies, Inc.; Watts Regulator Co.
 - d. Zurn Plumbing Products Group; Wilkins Div.
 2. Standard: ASSE 1012.
 3. Operation: Continuous-pressure applications.
 4. Size: NPS 3/4.
 5. Body: Bronze.
 6. End Connections: Union, solder joint.
 7. Finish: Rough bronze.

B. Double-Check Backflow-Prevention Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; Conbraco Industries, Inc.
 - b. FEBCO; a Division of Watts Water Technologies, Inc.
 - c. Watts Water Technologies, Inc.; Ames Fire & Waterworks.
 - d. Watts Water Technologies, Inc.; Watts Regulator Co.
 - e. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1015.
3. Operation: Continuous-pressure applications, unless otherwise indicated.
4. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
5. Body: Bronze for NPS 2 and smaller; FDA approved for NPS 2-1/2 and larger.
6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
7. Configuration: Designed for horizontal, straight through flow.
8. Accessories:
 - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 and smaller; gate-type with flanged ends on inlet and outlet of NPS 2-1/2 and larger.

C. Beverage-Dispensing-Equipment Backflow Preventers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; Conbraco Industries, Inc.
 - b. Watts Water Technologies, Inc.; Watts Regulator Co.
 - c. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1022.
3. Operation: Continuous-pressure applications.
4. Size: NPS 1/4 or NPS 3/8.
5. Body: Stainless steel or Acetal plastic.
6. End Connections: Threaded.

2.3 BALANCING VALVES

A. Calibrated Balancing Valves NPS 1/2 :

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.

- b. Armstrong Pumps, Inc.
 - c. Apollo Valves; by Conbraco Industries, Inc.
 - d. Bell & Gossett; Xylem Inc.
 - e. Flo Fab Inc.
 - f. Flow Design Inc.
 - g. Griswold Controls.
 - h. NIBCO INC.
 - i. IMI Indoor Climate; Tour & Andersson.
 - j. Taco, Inc.
 - k. Watts Water Technologies, Inc.; Watts Regulator Co.
2. Type: Ball or Y-pattern globe valve with two readout ports and memory setting indicator.
 3. Body: Dezincification resistant brass, or bronze.
 4. Minimum Flow Rate: 0.3 gpm.
- B. Calibrated Balancing Valves NPS 3/4 to NPS 2 :
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Apollo Valves; by Conbraco Industries, Inc.
 - d. Bell & Gossett; Xylem Inc.
 - e. Flo Fab Inc.
 - f. Flow Design Inc.
 - g. Griswold Controls.
 - h. NIBCO INC.
 - i. IMI Indoor Climate; Tour & Andersson.
 - j. Taco, Inc.
 - k. Watts Water Technologies, Inc.; Watts Regulator Co.
 2. Type: Ball or Y-pattern globe valve with two readout ports and memory setting indicator.
 3. Body: Dezincification resistant brass, or bronze.
 4. Size: Same as connected piping, but not larger than NPS 2.
- C. Calibrated Balancing Valves NPS 2-1/2 to NPS 4 :
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong International, Inc.
 - b. Bell & Gossett; Xylem Inc.
 - c. Flo Fab Inc.
 - d. Flow Design Inc.
 - e. Griswold Controls.
 - f. NIBCO INC.
 - g. IMI Indoor Climate; Tour & Andersson.
 - h. Watts Water Technologies, Inc.; Watts Regulator Co.
 2. Type: Adjustable with Y-pattern globe valve, two readout ports, and memory-setting indicator.

3. Size: Same as connected piping, but not smaller than NPS 2-1/2.

D. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

2.4 TEMPERATURE-ACTUATED WATER MIXING VALVES

A. Water-Temperature Limiting Devices, refer to plumbing fixture schedule on plans.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Apollo Valves; Conbraco Industries, Inc.
- b. Bradley Corporation.
- c. Lawler Manufacturing Company, Inc.
- d. Leonard Valve Company.
- e. Watts Water Technologies, Inc.; Powers Division; Hydroguard Series.
- f. Watts Water Technologies, Inc.; Watts Regulator Co.
- g. Zurn Plumbing Products Group; Wilkins Div.

2. Standard: ASSE 1070.

3. Pressure Rating: 125 psig.

4. Type: Thermostatically controlled water mixing valve.

5. Material: Bronze body with corrosion-resistant interior components.

6. Connections: 1/2-inch union or 3/8-inch compression; with integral check valves.

7. Accessories: Adjustable temperature-control knob.

8. Outlet Temperature Range: Adjustable from 85 deg F to 120 deg F. Set at 105 deg F.

9. Minimum Flow Rate: 0.5 gpm.

10. Valve Finish: Rough bronze.

2.5 PREPIPED TEMPERED WATER MIXING SYSTEM

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Acorn Controls; Morris Group International.
- b. Armstrong International, Inc. (RADA).
- c. Bradley Corporation.
- d. Lawler Manufacturing Company, Inc.; Prepiped 802 Hi-Low Tempered water Mixing System.
- e. Leonard Valve Company.
- f. Symmons Industries, Inc.
- g. Watts Water Technologies, Inc.; Powers Division.
- h. Watts Water Technologies, Inc.; Watts Regulator Co.

2. Description: Completely assembled and tested prepiped manifold system including mixing valve(s), recirculation pump, circuit setting balancing valve, aquastat, circulator switch box, thermometers, isolation valves, mounting strut, and test connection.

3. Standard: ASSE 1017.
4. Mixing Valve: Exposed-mounting, thermostatically controlled water mixing valve.
 - a. Material: Bronze body with corrosion-resistant interior components.
 - b. Connections: Threaded union inlets and outlet.
 - c. Accessories: Manual temperature control, check stops and strainers on hot- and cold-water supplies, and adjustable, temperature-control handle.
 - d. Valve Pressure Rating: 125 psig minimum, unless otherwise indicated.
 - e. Size, Settings, and Capacities: As scheduled on the drawings.
 - f. Valve Finish: Rough bronze.
5. Pump: Meeting requirements in Division 22 Section "Domestic Water Circulation Pumps."
6. Mounting Strut: Meeting requirements in Division 20 Section "Hangers and Supports."

2.6 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Manufacturers:
 - a. Apollo Valves; Conbraco Industries, Inc.
 - b. Keckley.
 - c. Metraflex.
 - d. Mueller Steam Specialty.
 - e. NIBCO, Inc.
 - f. Spence.
 - g. SSI Equipment, Inc.
 - h. Watts Water Technologies, Inc.
 - i. Yarway.
2. CWP: 200 psig minimum, unless otherwise indicated.
3. SWP: 125 psig minimum, unless otherwise indicated.
4. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or FDA-approved, epoxy coating and for NPS 2-1/2 and larger.
5. End Connections: Threaded or soldered for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
6. Screen: Stainless steel with round perforations, unless otherwise indicated.

2.7 HOSE BIBBS

A. Hose Bibbs:

1. Standard: ASME A112.18.1 for sediment faucets.
2. Body Material: Bronze.
3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 1/2 or NPS 3/4 threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.

6. Pressure Rating: 125 psig.
7. Vacuum Breaker: Integral nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish for Equipment Rooms: Chrome or nickel plated.
9. Finish for Service Areas: Chrome or nickel plated.
10. Finish for Finished Rooms: Chrome or nickel plated.
11. Operation for Equipment Rooms: Wheel handle or operating key.
12. Operation for Service Areas: Operating key.
13. Operation for Finished Rooms: Operating key.
14. Include operating key with each operating-key hose bibb.
15. Include integral wall flange with each chrome- or nickel-plated hose bibb.

2.8 WALL HYDRANTS

- A. Nonfreeze Wall Hydrants, refer to plumbing fixture schedule on plans.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Water Technologies, Inc.; Watts Regulator co.
 - f. Woodford Manufacturing Company.
 - g. Zurn Plumbing Products Group; Specification Drainage Operation.
 2. Standard: ASME A112.21.3M for self-draining wall hydrants.
 3. Pressure Rating: 125 psig.
 4. Operation: Loose key.
 5. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
 6. Inlet: NPS 3/4 or NPS 1.
 7. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
 8. Box: Deep, flush mounting with cover.
 9. Box and Cover Finish: Polished nickel bronze or chrome plated.

2.9 WATER HAMMER ARRESTERS

A. Water Hammer Arresters (Copper Tube Type):

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. MIFAB, Inc.
 - b. PPP Inc.
 - c. Sioux Chief Manufacturing Company, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products Inc.
 - f. Watts Water Technologies, Inc.; Watts Regulator Co.
2. Standard: ASSE 1010 or PDI-WH 201.
3. Type: Copper tube with piston.
4. Size: ASSE 1010, Sizes AA and A through F or PDI-WH 201, Sizes A through F.

2.10 AIR VENTS

A. Bolted-Construction Automatic Air Vents:

1. Body: Bronze.
2. Pressure Rating: 125-psig minimum pressure rating at 140 deg F.
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: NPS 3/8 minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

B. Welded-Construction Automatic Air Vents:

1. Body: Stainless steel.
2. Pressure Rating: 150-psig minimum pressure rating.
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: NPS 3/8 minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Refer to Division 20 Section "Basic Mechanical Materials and Methods" for piping joining materials, joint construction, and basic installation requirements.

- B. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment or system.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
 - 3. Do not install bypass piping around backflow preventers.
 - 4. Install strainer and soft-seated check valve upstream of backflow preventer. Exception: Fire protection backflow preventers.
- C. Install water regulators with inlet and outlet shutoff valves. Install pressure gages on inlet and outlet.
- D. Install water control valves with inlet and outlet shutoff valves. Install pressure gages on inlet and outlet.
- E. Install balancing valves in locations where they can easily be adjusted.
- F. Install temperature-actuated water mixing valves with strainers, and check stops or shutoff valves on inlets and with shutoff valve on outlet.
 - 1. Install thermometers and water regulators if specified.
 - 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- G. Install Y-pattern strainers for water on supply side of each control valve, solenoid valve, and pump.
- H. Install water hammer arresters in water piping according to PDI-WH 201.
- I. Install air vents at high points of water piping.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 20 and 22 Sections. Drawings indicate general arrangement of piping and specialties.

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Pressure vacuum breakers.
 - 2. Intermediate atmospheric-vent backflow preventers.
 - 3. Reduced-pressure-principle backflow preventers.
 - 4. Double-check backflow-prevention assemblies.
 - 5. Carbonated-beverage-machine backflow preventers.

6. Calibrated balancing valves.
 7. Primary, thermostatic, water mixing valves.
 8. Outlet boxes.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 20 Section "Mechanical Identification."
- 3.4 FIELD QUALITY CONTROL
- A. Perform the following tests and prepare test reports:
1. Test each pressure vacuum breaker, reduced-pressure-principle backflow preventer, and double-check backflow-prevention assembly according to authorities having jurisdiction and the device's reference standard.
- B. Remove and replace malfunctioning domestic water piping specialties and retest as specified above.
- 3.5 ADJUSTING
- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves as follows:
1. Set calibrated balancing valves at calculated presettings.
 2. Measure flow at all stations and adjust where necessary.
 3. Record settings and mark balancing devices.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

END OF SECTION

SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 DEFINITIONS	1
1.3 SYSTEMS DESCRIPTIONS	2
1.4 SUBMITTALS	2
1.5 QUALITY ASSURANCE	2
1.6 PROJECT CONDITIONS	2
PART 2 - PRODUCTS	2
2.1 MANUFACTURERS	2
2.2 HUBLESS CAST-IRON SOIL PIPE AND FITTINGS	2
2.3 COPPER TUBE AND FITTINGS	3
2.4 PVC PIPE AND FITTINGS	3
2.5 SPECIALTY PIPE FITTINGS	4
PART 3 - EXECUTION	5
3.1 EXCAVATION	5
3.2 PIPING SYSTEM INSTALLATION	5
3.3 JOINT CONSTRUCTION	6
3.4 SPECIALTY PIPE FITTING INSTALLATION	6
3.5 VALVE INSTALLATION	7
3.6 HANGER AND SUPPORT INSTALLATION	7
3.7 CONNECTIONS	8
3.8 IDENTIFICATION	9
3.9 FIELD QUALITY CONTROL	9
3.10 CLEANING	10

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
 - B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements".
 - 2. Division 20 Section "Basic Mechanical Materials and Methods".
 - 3. Division 22 Section "Drainage Piping Specialties".
- 1.2 DEFINITIONS
- A. ABS: Acrylonitrile-butadiene-styrene plastic.
 - B. EPDM: Ethylene-propylene-diene terpolymer rubber.
 - C. LLDPE: Linear, low-density polyethylene plastic.
 - D. NBR: Acrylonitrile-butadiene rubber.
 - E. PE: Polyethylene plastic.
 - F. PVC: Polyvinyl chloride plastic.

G. TPE: Thermoplastic elastomer.

1.3 SYSTEMS DESCRIPTIONS

A. Sanitary waste and vent piping system materials are scheduled on the Drawing.

1.4 SUBMITTALS

A. Product Data: For pipe, tube, fittings, and couplings.

B. Field quality-control inspection and test reports.

1.5 QUALITY ASSURANCE

A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

B. Cast-iron soil pipe shall be marked with the collective trademark of Cast Iron Soil Pipe Institute (CISPI).

C. Comply with NSF 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping; "NSF-drain" for plastic drain piping; "NSF-tubular" for plastic continuous waste piping; and "NSF-sewer" for plastic sewer piping.

1.6 PROJECT CONDITIONS

A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:

1. Notify Construction Manager no fewer than two days in advance of proposed interruption of sanitary waste service.
2. Do not proceed with interruption of sanitary waste service without Construction Manager's written permission.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 HUBLESS CAST-IRON SOIL PIPE AND FITTINGS

A. Pipe and Fittings: ASTM A 888 or CISPI 301.

B. CISPI, Hubless-Piping Couplings:

1. Manufacturers:
 - a. ANACO-Husky; McWane Plumbing Group.
 - b. Ferguson Enterprises, Inc.; ProFlo (Private labeled IDEAL-TRIDON).
 - c. IDEAL-TRIDON.
 - d. Mission Rubber Company; a division of MCP Industries, Inc.

- e. Tyler Pipe; McWane Plumbing Group.
 - 2. Standards: CISPI 310.
 - 3. Description: NSF certified for compliance with CISPI 310. Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- C. Heavy-Duty, Hubless-Piping Couplings:
- 1. Manufacturers:
 - a. ANACO-Husky; McWane Plumbing Group; SD 4000.
 - b. Ferguson Enterprises, Inc.; ProFlo (Private labeled IDEAL-TRIDON).
 - c. IDEAL-TRIDON; Heavy-Duty "HD" No-Hub Couplings.
 - d. Norma Group; Clamp-All Products; HI-TORQ 125.
 - 2. Standards: ASTM C 1277 and ASTM C 1540, or ASTM C 1277 and FM 1680 Class I.
 - 3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.3 COPPER TUBE AND FITTINGS

- A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
- 1. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.
- B. Hard Copper Tube: ASTM B 88, Types M , water tube, drawn temper.
- 1. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
 - 2. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
 - 3. Copper Unions: MSS SP-123, copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- C. Hard Copper Tube: ASTM B 88, Types L , water tube, drawn temper.
- 1. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
 - 2. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
 - 3. Copper Unions: MSS SP-123, copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.

2.4 PVC PIPE AND FITTINGS

- A. Solid-Wall PVC Pipe: Schedule 40, ASTM D 2665, drain, waste, and vent.
- 1. PVC Socket Fittings: ASTM D 2665, socket type, made to ASTM D 3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.

2.5 SPECIALTY PIPE FITTINGS

A. Flexible, Nonpressure Pipe Couplings: Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition pattern. Include shear ring, ends of same sizes as piping to be joined, and corrosion-resistant-metal tension band and tightening mechanism on each end.

1. Manufacturers:

- a. Dallas Specialty & Mfg. Co.
- b. Fernco, Inc.
- c. Logan Clay Products Company (The).
- d. Mission Rubber Co.
- e. NDS, Inc.
- f. Plastic Oddities, Inc.

2. Sleeve Materials:

- a. For Cast-Iron Soil Pipes: ASTM C 564, rubber.
- b. For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
- c. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

B. Shielded Nonpressure Pipe Couplings: ASTM C 1460, elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

1. Manufacturers:

- a. Cascade Waterworks Mfg. Co.
- b. Mission Rubber Co.

C. Rigid, Unshielded, Nonpressure Pipe Couplings: ASTM C 1461, sleeve-type reducing- or transition-type mechanical coupling molded from ASTM C 1440, TPE material with corrosion-resistant-metal tension band and tightening mechanism on each end.

1. Manufacturers:

- a. ANACO.

D. Pressure Pipe Couplings: AWWA C219 metal, sleeve-type same size as, with pressure rating at least equal to, and ends compatible with, pipes to be joined.

1. Manufacturers:

- a. Cascade Waterworks Mfg. Co.
- b. Dresser, Inc.; DMD Div.
- c. Ford Meter Box Company, Inc. (The); Pipe Products Div.
- d. JCM Industries, Inc.
- e. Smith-Blair, Inc.
- f. Viking Johnson.

2. Center-Sleeve Material: Manufacturer's standard.

3. Gasket Material: Natural or synthetic rubber.

4. Metal Component Finish: Corrosion-resistant coating or material.

- E. Wall-Penetration Fittings: Compound, ductile-iron coupling fitting with sleeve and flexing sections for up to 20-degree deflection, gaskets, and restrained-joint ends complying with AWWA C110 or AWWA C153. Include AWWA C111, ductile-iron glands, rubber gaskets, and steel bolts.
 - 1. Manufacturers:
 - a. SIGMA Corp.

PART 3 - EXECUTION

3.1 EXCAVATION

- A. Comply with requirements in Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING SYSTEM INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Sanitary sewer piping outside the building is specified in Division 22 Section "Sanitary Sewerage."
- C. Basic piping installation requirements are specified in Division 20 Section "Basic Mechanical Materials and Methods."
- D. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers.
- E. Install cleanout fitting with closure plug inside the building in sanitary force-main piping.
- F. Install underground, ductile-iron, force-main piping according to AWWA C600. Install buried piping inside the building between wall and floor penetrations and connection to sanitary sewer piping outside the building with restrained joints. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
 - 1. Install encasement on piping according to ASTM A 674 or AWWA C105.
- G. Install underground, ductile-iron, special pipe fittings according to AWWA C600.
 - 1. Install encasement on piping according to ASTM A 674 or AWWA C105.
- H. Install underground, copper, force-main tubing according to Copper Development Association's "Copper Tube Handbook."
- I. Install cast-iron sleeve with water stop and mechanical sleeve seal at each service pipe penetration through foundation wall. Select number of interlocking rubber links required to make installation watertight. Sleeves and mechanical sleeve seals are specified in Division 20 Section "Basic Mechanical Materials and Methods."
- J. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."

- K. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if 2 fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- L. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- M. Install soil and waste drainage and vent piping at the following minimum slopes, unless otherwise indicated:
 - 1. Building Sanitary Drain: 1/8-inch per foot downward in direction of flow, unless otherwise noted.
 - 2. Horizontal Sanitary Drainage Piping: 1/8-inch per foot downward in direction of flow, unless otherwise noted.
 - 3. Vent Piping: 1/8-inch per foot down toward vertical fixture vent or toward vent stack.
- N. Sleeves are not required for cast-iron soil piping passing through concrete slabs-on-grade if slab is without membrane waterproofing.
- O. Install PVC soil and waste drainage and vent piping according to ASTM D 2665.
- P. Install underground PVC soil and waste drainage piping according to ASTM D 2321.
- Q. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.

3.3 JOINT CONSTRUCTION

- A. Basic piping joint construction requirements are specified in Division 20 Section "Basic Mechanical Materials and Methods."
- B. Join hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.
- C. Join stainless-steel pipe and fittings with gaskets according to ASME A112.3.1.
- D. PVC Nonpressure Piping Joints: Join piping according to ASTM D 2665.

3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
 - 1. Install transition couplings at joints of piping with small differences in OD's.
 - 2. In Drainage Piping: Shielded, nonpressure transition couplings.

3. In Aboveground Force Main Piping: Fitting-type transition couplings.
4. In Underground Force Main Piping:
 - a. NPS 1-1/2 and Smaller: Fitting-type transition couplings.
 - b. NPS 2 and Larger: Pressure transition couplings.

3.5 VALVE INSTALLATION

- A. General valve installation requirements are specified in Division 20 Section "Valves."
- B. Shutoff Valves: Install shutoff valve on each sewage pump discharge.
- C. Check Valves: Install swing check valve, between pump and shutoff valve, on each sewage pump discharge.
- D. Backwater Valves: Install backwater valves in piping subject to sewage backflow.
 1. Horizontal Piping: Horizontal backwater valves. Use normally closed type, unless otherwise indicated.
 2. Floor Drains: Drain outlet backwater valves, unless drain has integral backwater valve.
 3. Install backwater valves in accessible locations.
 4. Backwater valves are specified in Division 22 Section "Drainage Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

- A. Pipe hangers and supports are specified in Division 20 Section "Hangers and Supports." Install the following:
 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
 2. Install individual, straight, horizontal piping runs according to the following:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer than 100 Feet, if indicated: MSS Type 49, spring cushion rolls.
 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Install supports according to Division 20 Section "Hangers and Supports."
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 2. NPS 3: 60 inches with 1/2-inch rod.

3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
 5. NPS 10 and NPS 12: 60 inches with 7/8-inch rod.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4: 84 inches with 3/8-inch rod.
 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 3. NPS 2: 10 feet with 3/8-inch rod.
 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 5. NPS 3: 12 feet with 1/2-inch rod.
 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 7. NPS 6 and NPS 8: 12 feet with 3/4-inch rod.
 8. NPS 10 and NPS 12: 12 feet with 7/8-inch rod.
- H. Install supports for vertical steel piping every 15 feet.
- I. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4: 72 inches with 3/8-inch rod.
 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
 4. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 5. NPS 6: 10 feet with 5/8-inch rod.
 6. NPS 8: 10 feet with 3/4-inch rod.
- J. Install supports for vertical copper tubing every 10 feet.
- K. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.
- 3.7 CONNECTIONS
- A. Drawings indicate general arrangement of piping, fittings, and specialties.
 - B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.

- C. Connect drainage and vent piping to the following:
1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 4. Equipment: Connect drainage piping as indicated. Provide shutoff valve, if indicated, and union for each connection. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Connect force-main piping to the following:
1. Sanitary Sewer: To exterior force main or sanitary manhole.
 2. Sewage Pumps: To sewage pump discharge.

3.8 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Division 20 Section "Mechanical Identification."

3.9 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.

3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 6. Prepare reports for tests and required corrective action.
- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 2. Cap and subject piping to static-water pressure of 150 psig, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 4. Prepare reports for tests and required corrective action.

3.10 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

END OF SECTION

PLUMBING FIXTURES

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 DEFINITIONS	2
1.3 SUBMITTALS	2
1.4 QUALITY ASSURANCE	2
PART 2 - PRODUCTS	3
2.1 WATER CLOSETS	3
2.2 WATER CLOSET FLUSHOMETERS	4
2.3 TOILET SEATS	4
2.4 LAVATORIES	5
2.5 LAVATORY FAUCETS	5
2.6 COUNTER-MOUNTING SINKS	6
2.7 SINK FAUCETS	6
2.8 FIXTURE SUPPLIES	7
2.9 PROTECTIVE SHIELDING GUARDS	7
2.10 FIXTURE SUPPORTS	8
2.11 DISPOSERS	9
PART 3 - EXECUTION	9
3.1 EXAMINATION	9
3.2 INSTALLATION	9
3.3 CONNECTIONS	10
3.4 FIELD QUALITY CONTROL	11
3.5 ADJUSTING	11
3.6 CLEANING	11
3.7 PROTECTION	11

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

B. Related Sections include the following:

1. Division 10 Section "Toilet and Bath Accessories."
2. Division 20 Section "Mechanical General Requirements."
3. Division 20 Section "Basic Mechanical Materials and Methods."
4. Division 22 Section "Medical Plumbing Fixtures."
5. Division 22 Section "Emergency Plumbing Fixtures."
6. Division 22 Section "Security Plumbing Fixtures."
7. Division 22 Section "Drinking Fountains and Water Coolers."
8. Division 22 Section "Domestic Water Piping Specialties" for backflow preventers; individual-fixture, water tempering valves; and specialty fixtures not included in this Section.

9. Division 22 Section "Drainage Piping Specialties" for floor drains, and specialty fixtures not included in this Section.

1.2 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. Accessible Fixture: Plumbing fixture that can be approached, entered, and used by people with disabilities.
- C. Cast Polymer: Cast-filled-polymer-plastic material. This material includes cultured-marble and solid-surface materials.
- D. Cultured Marble: Cast-filled-polymer-plastic material with surface coating.
- E. Fitting: Device that controls the flow of water into or out of the plumbing fixture. Fittings specified in this Section include supplies and stops, faucets and spouts, shower heads and tub spouts, drains and tailpieces, and traps and waste pipes. Piping and general-duty valves are included where indicated.
- F. FRP: Fiberglass-reinforced plastic.
- G. PMMA: Polymethyl methacrylate (acrylic) plastic.
- H. PVC: Polyvinyl chloride plastic.
- I. Solid Surface: Nonporous, homogeneous, cast-polymer-plastic material with heat-, impact-, scratch-, and stain-resistance qualities.

1.3 SUBMITTALS

- A. Product Data: For each type of plumbing fixture indicated. Include selected fixture and trim, fittings, accessories, appliances, appurtenances, equipment, and supports. Indicate materials and finishes, dimensions, construction details, and flow-control rates.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Coordination Drawings: Counter cutout templates for mounting of counter-mounted plumbing fixtures.
- D. Operation and Maintenance Data: For plumbing fixtures and trim to include in operation and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain plumbing fixtures, faucets, and other components of each category through one source from a single manufacturer.
 - 1. Exception: If fixtures, faucets, or other components are not available from a single manufacturer, obtain similar products from other manufacturers specified for that category.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by an NRTL acceptable to authorities having jurisdiction, and marked for intended use.

- C. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities"; Public Law 90-480, "Architectural Barriers Act"; and Public Law 101-336, "Americans with Disabilities Act"; for plumbing fixtures for people with disabilities.
- D. Regulatory Requirements: Comply with requirements in Public Law 102-486, "Energy Policy Act," about water flow and consumption rates for plumbing fixtures.
- E. Regulatory Requirements: Comply with requirements in Public Law 111-380, "Reduction of Lead in Drinking Water Act," about lead content in materials that will be in contact with potable water for human consumption.
- F. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9," and NSF 372 Drinking Water System Components – Lead Content for potable domestic water piping and components.
- G. Select combinations of fixtures and trim, faucets, fittings, and other components that are compatible.
- H. Comply with applicable ANSI, ASME, ASSE, ASTM, ICC, NSF, and UL standards and other requirements specified for plumbing fixtures, trim, fittings, components, and features.

PART 2 - PRODUCTS

2.1 WATER CLOSETS

A. Water Closets, WC-1:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard Companies, Inc.
 - b. Kohler Co.; K 4386 Anglesey.
 - c. Zurn Plumbing Products Group.
- 2. Description Floor-mounting, back-outlet, vitreous-china fixture designed for flushometer-valve operation.
 - a. Style: Flushometer valve.
 - 1) Bowl Type: Elongated with siphon-jet design. Include bolt caps matching fixture.
 - 2) Supply Spud Location: Top.
 - 3) Height: Standard.
 - 4) Design Consumption: 1.6 gal./flush.
 - 5) Color: White.
 - b. Flushometer: FV-2-1.
 - c. Toilet Seat: TS-1. Use TS-2 lift seat for barrier-free applications.
 - d. Wall Support: Manufactured waste fitting with seal and fixture bolts.

2.2 WATER CLOSET FLUSHOMETERS

A. Flushometers, FV-2-1:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Sloan Valve Company; SOLIS_{DF}.
2. Description: Flushometer for water-closet-type fixture. Include brass body with corrosion-resistant internal components, non-hold-open feature, courtesy flush feature, control stop with check valve, vacuum breaker, copper or brass tubing, and polished chrome-plated finish on exposed parts.
 - a. Internal Design: Diaphragm operation.
 - b. Style: Exposed.
 - c. Inlet Size: NPS 1.
 - d. Trip Mechanism: Solar cell operated sensor actuator with battery back-up.
 - e. Consumption: 1.6 gal./flush/ 1.1 gal./flush.
 - f. Tailpiece Size: NPS 1-1/2 and standard length to top of bowl.

2.3 TOILET SEATS

A. Toilet Seats, TS-1:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Bemis Manufacturing Company; 1955SSC/1955SSCT.
 - b. Centoco Manufacturing Corp.
 - c. Church Seats; 295SSC/295SSCT.
 - d. Comfort Seats; a Jones Stephens Brand; Model Number C106SSC.
 - e. Ferguson Enterprises, Inc.; ProFlo PFTSCOF2000WH.
 - f. Olsonite Seat Company; Model 10SSC/10SSCT.
 - g. Sanderson Plumbing Products, Inc.; Beneke Div.
 - h. Zurn Plumbing Products Group; 5955STS-WH.
2. Description: Toilet seat for water-closet-type fixture.
 - a. Material: Molded, solid plastic.
 - b. Configuration: Open front without cover.
 - c. Size: Elongated.
 - d. Hinge Type: SC, self-sustaining, check.
 - e. Class: Standard commercial.
 - f. Color: White.

B. Toilet Seats, TS-2:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Bemis Manufacturing Company.
 - b. Centoco Manufacturing Corp.
 - c. Church Seats.
 - d. Comfort Seats; a Jones Stephens Brand.

- e. Olsonite Seat Company.
- f. Sanderson Plumbing Products, Inc.; Beneke Div.
- g. Zurn Plumbing Products Group.

2. Description: Toilet seat for water-closet-type fixture.

- a. Material: Molded, solid plastic.
- b. Configuration: Open front 2 inch lift, without cover.
- c. Size: Elongated.
- d. Hinge Type: SC, self-sustaining, check.
- e. Class: Standard commercial.
- f. Color: White.

2.4 LAVATORIES

A. Lavatories, LAV-1:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. American Standard Companies, Inc.; Lucerne Model 0355.012.
- b. Ferguson Enterprises, Inc.; ProFlo PF5504.
- c. Kohler Co.; K 2005 Kingston.
- d. Sloan Valve Company.
- e. Zurn Plumbing Products Group; Z5344.

2. Description: Accessible, wall-mounting, vitreous-china fixture.

- a. Type: With contoured back and side shields.
- b. Size: 20 by 18 inches rectangular.
- c. Faucet Hole Punching: Three holes, 2-inch centers.
- d. Color: White.
- e. Faucet: LF-1.
- f. Water Temperature Limiting Device: Required.
- g. Drain: Grid.
- h. Drain Piping: NPS 1-1/4 chrome-plated, cast-brass P-trap; NPS 1-1/4, 17 gage tubular brass waste to wall; and wall escutcheon.
- i. Fixture Support: Lavatory with concealed arms.

2.5 LAVATORY FAUCETS

A. Lavatory Faucets, LF-1:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. American Standard Companies, Inc.; Heritage Metering Faucet Model 1340.000.
- b. Chicago Faucets; Model 333-665VPA.
- c. Delta Faucet Company; 86T Series.
- d. Geberit Manufacturing, Inc.
- e. Kohler Co.
- f. Moen Commercial.
- g. Speakman Company; Model S-4122-4DP.
- h. T & S Brass and Bronze Works, Inc.
- i. Zurn Plumbing Products Group; Z81600.

2. Description: Single-control nonmixing faucet, vandal resistant, single hole with escutcheon plate for 4 inch centers.
 - a. Body Material: Commercial, solid brass.
 - b. Finish: Polished chrome plate.
 - c. Maximum Flow: 0.25 gal..
 - d. Mounting: Deck, concealed.
 - e. Valve Handle(s): Push button, requiring less than 5 pounds of operating force.
 - f. Inlet(s): NPS 1/2.
 - g. Spout Outlet: Vandal resistant aerator.
 - h. Operation: Self-closing, metering, with replaceable valve cartridge.

2.6 COUNTER-MOUNTING SINKS

A. Sinks, SK-1:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Elkay Manufacturing Co.
 - b. Franke Consumer Products, Inc., Commercial Div.
 - c. Just Manufacturing Company.
 - d. Moen Commercial.
2. Description: Single-bowl, under counter-mounting, under mount stainless-steel sink.
 - a. Overall Dimensions: 16 inches left to right by 18-1/2 inches front to back.
 - b. Metal Thickness: 18 gage, with sound dampened underside.
 - c. Bowl:
 - 1) Dimensions: 13-1/2 inches by 16 inches by 5-3/8 inches deep.
 - 2) Drain: 3-1/2-inch.
 - d. Sink Faucet: SF-1.
 - e. Water Temperature Limiting Device: Required.
 - f. Drain Piping: NPS 1-1/2 chrome-plated, cast-brass P-trap; 17 gage tubular brass waste to wall; and wall escutcheon(s).
 - g. Disposer: D-1
 - h. Dishwasher Air-Gap Fitting: Not required.
 - i. Hot-Water Dispenser: Not required.

2.7 SINK FAUCETS

A. Sink Faucets, SF-1:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard Companies, Inc.
 - b. Chicago Faucets; No. 895-317.
 - c. Delta Faucet Company; Model 27C4842.
 - d. Kohler Co.; K7305-5A.
 - e. Moen Commercial.
 - f. Speakman Company; SC-3085.
 - g. T & S Brass and Bronze Works, Inc.
 - h. Zurn Plumbing Products Group; Z812A4-140.

2. Description: Sink faucet. Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture holes; coordinate outlet with spout and fixture receptor.
 - a. Body Material: Commercial, solid brass.
 - b. Finish: Polished chrome plate.
 - c. Mixing Valve: Two handle.
 - d. Centers: 4 inches.
 - e. Mounting: Deck.
 - f. Handle(s): Wrist blade, 4 inches.
 - g. Operation: Noncompression, manual.
 - h. Inlet(s): NPS 1/2.
 - i. Spout Type: 70-degree restricted gooseneck.
 - j. Spout Outlet:
 - 1) Aerator.
 - 2) Laminar flow or plain end for patient care areas.
 - k. Maximum Flow Rate:
 - 1) 1.5 gpm .
 - 2) 1.59 gpm .
 - 3) 2.2 gpm.

2.8 FIXTURE SUPPLIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. BrassCraft; a Masco Company.
 2. McGuire Mfg. Co., Inc.
 3. Any of the approved plumbing fixture manufacturers.
- B. Description: Chrome-plated brass, loose-key or screwdriver angle stops with brass stems; rigid, chrome-plated copper risers; and chrome-plated wall flanges.

2.9 PROTECTIVE SHIELDING GUARDS

- A. Protective Shielding Pipe Covers (PSG-1):
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Engineered Brass Co.
 - b. Insul-Tect Products Co.; a Subsidiary of MVG Molded Products.
 - c. McGuire Manufacturing Co., Inc.
 - d. Plumberex Specialty Products Inc.
 - e. TCI Products; SG-200BV.
 - f. TRUEBRO, Inc.
 - g. Zurn Plumbing Products Group; Z8946-3-NT.
 2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

2.10 FIXTURE SUPPORTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Josam Company.
 2. MIFAB Manufacturing Inc.
 3. Smith, Jay R. Mfg. Co.
 4. Tyler Pipe; Wade Div.
 5. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.
 6. Zurn Plumbing Products Group; Specification Drainage Operation.
- B. Water-Closet Supports:
1. Description: Combination carrier designed for wall-mounting, water-closet-type fixture. Include:
 - a. Single or double, vertical or horizontal, hub-and-spigot or hubless waste fitting as required for piping arrangement.
 - b. Faceplates; couplings with gaskets; feet; and fixture bolts and hardware matching fixture.
 - c. Cast iron nipple and coupling kit.
 - d. Additional extension coupling, faceplate, and feet for installation in wide pipe space.
- C. Urinal Supports:
1. Description: For wall-mounting, urinal-type fixture. Include steel uprights with feet.
 2. Accessible-Fixture Support: Include rectangular steel uprights.
- D. Lavatory Supports:
1. Description: Lavatory carrier with concealed arms and tie rods for wall-mounting, lavatory-type fixture. Include steel uprights with feet.
 2. Accessible-Fixture Support: Include rectangular steel uprights.
- E. Sink Supports:
1. Description: For wall-mounting sink-type fixture. Include steel uprights with feet.
 - a. Type I, sink carrier with exposed arms and tie rods.
 - b. Type II, sink carrier with hanger plate, bear studs, and tie rod.
 - c. Type III, sink carrier with hanger plate and exposed arms.

2.11 DISPOSERS

A. Disposers, D-1:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. In-Sink-Erator; a div. of Emerson Electric Co.
2. Description: Continuous-feed, household type food-waste disposer. Include reset button; wall switch; corrosion-resistant chamber with jam-resistant, cutlery- or stainless-steel grinder or shredder; NPS 1-1/2 outlet; quick-mounting, stainless-steel sink flange; antisplash guard; and combination cover/stopper.
 - a. Motor: 115-V ac, 1725 rpm, 3/4 hp with overload protection.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before plumbing fixture installation.
- B. Examine cabinets, counters, floors, and walls for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Assemble plumbing fixtures, trim, fittings, and other components according to manufacturers' written instructions.
- B. Install off-floor supports, affixed to building substrate, for wall-mounting fixtures.
 1. Use carrier supports with waste fitting and seal for back-outlet fixtures.
 2. Use carrier supports without waste fitting for fixtures with tubular waste piping.
 3. Use chair-type carrier supports with rectangular steel uprights for accessible fixtures.
- C. Install back-outlet, wall-mounting fixtures onto waste fitting seals and attach to supports.
- D. Install floor-mounting fixtures on closet flanges or other attachments to piping or building substrate.
- E. Install wall-mounting fixtures with tubular waste piping attached to supports.
- F. Install counter-mounting fixtures in and attached to casework.
- G. Install fixtures level and plumb according to roughing-in drawings. Install accessible fixtures at heights required by local codes.

- H. Install water-supply piping with stop on each supply to each fixture to be connected to water distribution piping. Attach supplies to supports or substrate within pipe spaces behind fixtures. Install stops in locations where they can be easily reached for operation.
 - 1. Exception: Fixtures with flushometer valves, and faucets or valves with integral stops.
- I. Install ASSE 1070 water-temperature limiting devices on supplies for lavatories and sinks that will be used for handwashing, and where specified. Refer to Division 20 Section "Domestic Water Piping Specialties."
- J. Install trap and tubular waste piping on drain outlet of each fixture to be directly connected to sanitary drainage system.
- K. Install tubular waste piping on drain outlet of each fixture to be indirectly connected to drainage system.
- L. Install protective shielding guards PSG-1 on exposed traps and supplies of lavatories, and sinks used for hand washing.
- M. Install tanks for accessible, tank-type water closets with lever handle mounted on wide side of compartment.
- N. Install toilet seats on water closets.
- O. Install faucet-spout fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- P. Install water-supply flow-control fittings with specified flow rates in fixture supplies at stop valves.
- Q. Install faucet flow-control fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- R. Install shower flow-control fittings with specified maximum flow rates in shower arms.
- S. Install traps on fixture outlets.
 - 1. Exception: Omit trap on fixtures with integral traps.
 - 2. Exception: Omit trap on indirect wastes, unless otherwise indicated.
- T. Install escutcheons at piping wall ceiling penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding fittings. Escutcheons are specified in Division 20 Section "Basic Mechanical Materials and Methods."
- U. Seal joints between fixtures and walls, floors, and countertops using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 7 Section "Joint Sealants."

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 20 and 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

- C. Individual water line branches, waste lines, vents, and traps for connection to individual fixtures, fixture fittings and specialties shall be in accordance with the schedule on the Drawings.
- D. Ground equipment according to Division 26 Section "Grounding and Bonding."
- E. Connect wiring according to Division 26 Section "Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Verify that installed plumbing fixtures are categories and types specified for locations where installed.
- B. Check that plumbing fixtures are complete with trim, faucets, fittings, and other specified components.
- C. Inspect installed plumbing fixtures for damage. Replace damaged fixtures and components.
- D. Test installed fixtures after water systems are pressurized for proper operation. Replace malfunctioning fixtures and components, then retest. Repeat procedure until units operate properly.

3.5 ADJUSTING

- A. Operate and adjust faucets and controls. Replace damaged and malfunctioning fixtures, fittings, and controls.
- B. Adjust water pressure at faucets and flushometer valves to produce proper flow and stream.
- C. Adjust flow at laboratory faucets having serrated nozzles to prevent splashing.
- D. Replace washers and seals, or cartridges of leaking and dripping faucets and stops.
- E. Install fresh batteries in sensor-operated mechanisms.

3.6 CLEANING

- A. Clean fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials. Do the following:
 - 1. Remove faucet spouts and strainers, remove sediment and debris, and reinstall strainers and spouts.
 - 2. Remove sediment and debris from drains.
- B. After completing installation of exposed, factory-finished fixtures, faucets, and fittings, inspect exposed finishes and repair damaged finishes.

3.7 PROTECTION

- A. Provide protective covering for installed fixtures and fittings.
- B. Do not allow use of plumbing fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION

COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 SUBMITTALS	1
1.4 QUALITY ASSURANCE	2
1.5 ENVIRONMENTAL REQUIREMENTS	2
PART 2 - PRODUCTS	2
2.1 MANUFACTURERS	2
2.2 FAN SHAFTS	2
2.3 FAN POWER TRANSMISSION	2
2.4 SHEAVES	3
2.5 V-BELT FAN DRIVES	3
2.6 FAN DRIVE, SHAFT, AND COUPLING GUARDS	3
2.7 BELT DRIVE GUARDS	4
2.8 V-BELTS	4
2.9 V-BELT DRIVE MOTOR BASES	4
2.10 AIR HANDLING SYSTEM BALANCING PROVISIONS	4
2.11 FLEXIBLE COUPLINGS (DIRECT DRIVE)	5
2.12 MOTOR REQUIREMENTS	5
2.13 FAN BEARINGS	5
2.14 IDENTIFICATION	5
2.15 ACCESSORIES	5
PART 3 - EXECUTION	5
3.1 INSTALLATION	5

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."
 - 2. Division 20 Section "Basic Mechanical Materials and Methods."
 - 3. Division 23 Section "Testing, Adjusting, and Balancing."

1.2 SUMMARY

- A. This Section includes common requirements for fans and air moving equipment.

1.3 SUBMITTALS

- A. Product Data: For the following:
 - 1. Fan bearings.
 - 2. V-belt fan drives.
 - 3. Direct drive couplings.

1.4 QUALITY ASSURANCE

- A. Electrical Characteristics for HVAC Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.
- B. Fan Performance Data: AMCA Standard 210.
- C. Sound Power Level Ratings:
 - 1. Ducted Fans - Rated per AMCA 301, when tested per AMCA 300.
 - 2. Nonducted Fans - Rated in Zones at 5 feet from acoustic center of fan rated per AMCA 301, tested per AMCA 300 and converted per AMCA 302.

1.5 ENVIRONMENTAL REQUIREMENTS

- A. Do not operate equipment for any purpose, temporary or permanent, until ductwork is clean, filters are in place, bearings lubricated, and fan has been test run under observation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 FAN SHAFTS

- A. Fan Shafts: Ground from solid cold rolled steel, and proportioned to run at least 25 percent below the first critical speed.

2.3 FAN POWER TRANSMISSION

- A. V-Belt Type Fan Drives: In accordance with Engineering Standard Specification for Drives Using Multiple V-Belts, sponsored by the Mechanical Power Transmission Association and the Rubber Manufacturer's Association.
- B. A given manufacturer's V-belt drive, as applied to specific equipment provided under the Contract, shall conform to the equipment manufacturer's published recommendations, except as otherwise specified.
- C. Base horsepower rating of drive on minimum pitch diameter of small sheave.
- D. Locate belt drives outboard of bearings. Align drive and driven shafts by the four-point method.
- E. Adjust belt tension in accordance with the manufacturer's recommendations.
- F. Perform alignment and final belt tensioning in the presence of the Architect.

2.4 SHEAVES

- A. Furnish sheaves of machined cast iron or carbon steel, bushing type of fixed bore, secured to the shaft by key and keyway.
- B. For all constant speed fans at or above 2 inches of total static pressure, Contractor shall provide and install two sets of fixed sheaves. First set shall be installed for initial start-up and shall be based on scheduled data. The second set shall be installed after system balance is complete and shall be based on actual field conditions.
- C. For all constant speed fans below 2 inches total static pressure, Contractor shall provide and install two sets of adjustable sheaves. First set shall be installed for initial start-up and shall be based on scheduled data. The second set shall be installed after the balance is complete and shall be based on actual field conditions, and selected at mid-range of the sheave.
- D. Set pitch diameters of fixed pitch and adjustable or variable pitch sheaves when adjusted as specified, at not less than that recommended by NEMA Standard MG1-14.42.
- E. For companion sheaves for adjustable or variable pitch drives, furnish wide groove spacing to match driving sheaves.
- F. For all variable frequency controller (VFC) operated fans, contractor shall provide and install one set of fixed sheaves sized to allow full utilization of fan motor horsepower provided, with VFC at 100 percent of fan motor RPM.

2.5 V-BELT FAN DRIVES

- A. Fan Drives: Multiple V-belt style with adjustable pitch driver sheaves for fans up to 2 inches of total static pressure and fixed pitch driver sheaves for fans at or above 2 inches of total static pressure and up. Sheaves shall have split, taper style bushings. Drives shall be selected for a 150 percent service factor and shall provide for adjustment of both belt tension and alignment.
- B. Manufacturers:
 - 1. Emerson Power Transmission; Browning.
 - 2. Rockwell Automation; Dodge.
 - 3. T.B. Wood's Incorporated.

2.6 FAN DRIVE, SHAFT, AND COUPLING GUARDS

- A. Safety Provisions: Include guards and screens for power transmission equipment, but do not negate vibration isolation provision.
- B. Furnish ANSI and OSHA compliant mechanical power transmission apparatus guards except where superseded by other governing codes, and except as modified and supplemented. Requirements specified apply to all types of fans.
- C. Fabricate mechanical power transmission device guards such that the completed structure is capable of withstanding a load of at least 200 pounds applied in any direction.

- D. Furnish a guard enclosure for each V-belt drive, coupling, shaft, and rotating component. Secure guards in place, easily removable for maintenance. Guard fasteners used for maintenance access shall be "captive type." Locate holes on each guard for tachometer readings on both the motor and fan shafts. Fabricate guard of minimum 16 gage sheet metal with hemmed edges at openings for shafts. Weld four mounting lugs or feet of 10 gage material to the guard. Fabricate guards for couplings five inches in diameter and larger of 12 gage sheet metal. Furnish holes in mounting feet sized for suitable machine screws.
- E. Centrifugal exhaust fans shall be provided with shaft seals.

2.7 BELT DRIVE GUARDS

- A. Belt Guards: ANSI and OSHA compliant with provision for readily viewing belt tension and measuring shaft speeds. Guards shall be installed with quick release pins, so that removal of three to five clip pins, will allow the guard to be removed from fan housing.
- B. Fabricate guards which completely enclose moving parts of the particular drive. Design and construct guards of such rigidity as to contain a belt which breaks during operation. Minimum material thickness, 16 gage sheet metal. Where ventilation is required, perforated metal shall be used for the sides. Fabricate top of solid sheet metal.

2.8 V-BELTS

- A. Notched or cogged style, endless type, of Dacron reinforced elastomer construction, with cross-section to suit sheave grooves. Determine the number of V-belts from the motor horsepower to which apply the service factor to obtain the design horsepower. Determine the corrected horsepower per belt by multiplying the nominal horsepower per belt by an arc of contact factor not greater than 0.85. Divide the design horsepower by the corrected horsepower per belt to obtain the number of belts required. In any case, furnish not less than two belts for each drive.
- B. Furnish belts that have been factory or factory-authorized distributor matched and measured on a belt-matching machine. Selection by "code numbers," "sag numbers" or "match numbers" is not acceptable. Bind each belt set with wire and tag with equipment identification.
- C. Manufacturers:
 - 1. Emerson Power Transmission; Browning; AX, BX, and CX Series and 3VX and 5VX Series.
 - 2. Rockwell Automation; Dodge; Classic Cog and Narrow Cog V-Belts.
 - 3. T.B. Wood's Incorporated; Classical Cog and Narrow Cog V-Belts.

2.9 V-BELT DRIVE MOTOR BASES

- A. Furnish fan motors with slide or adjustable pivoted bases wherever equipment configuration permits proper installation.
- B. Provide for adjustment of both belt tension and alignment.

2.10 AIR HANDLING SYSTEM BALANCING PROVISIONS

- A. Provide extra sheaves, sized as recommended by the Balancing Agent, for the adjustment of fan speed for each air handling system during air quantity balancing operations. Furnish sheaves as specified in this Section.

2.11 FLEXIBLE COUPLINGS (DIRECT DRIVE)

- A. Fan shaft shall be connected to the motor shaft through a flexible coupling. The flexible member shall be a tire shape, in shear, or a solid mass serrated edge disc shape, made of chloroprene materials and retained by fixed flanges. Flexible coupling shall act as a dielectric connector and shall not transmit sound, vibration or end thrust.
- B. Manufacturer:
 - 1. Falk Corporation (The).

2.12 MOTOR REQUIREMENTS

- A. Furnish motors in accordance with Division 20 Section "Motors."

2.13 FAN BEARINGS

- A. Bearings: Anti-friction ball or roller type with provision for self-alignment and thrust load. Made in U.S.A. with ABMA L₁₀ minimum life of 200,000 hours. Use cast iron housings and dust-tight seals suitable for lubricant pressures.
 - 1. Lubrication Provisions - Use surface ball check type supply fittings. Provide extension tubes to allow safe maintenance while equipment is operating. Provide manual or automatic pressure relief fittings to prevent overheating or seal blow-out due to excess lubricant or pressure. Arrange relief fittings opposite supply but visible for normal maintenance observation.
 - 2. Bearings on Equipment with less than 1/2 horsepower rating or on shafts smaller than 1-3/4 inch in diameter: Permanently sealed, pre-lubricated anti-friction bearings per specified materials and ABMA L₁₀ life requirements.

2.14 IDENTIFICATION

- A. Nameplate: Affix metallic, corrosion-resistant data plate for each fan in a conspicuous location. Include selection point capacity conditions.

2.15 ACCESSORIES

- A. Bird Screens: Of material to match adjacent contact construction, 1/2 inch mesh or equal expanded metal. Use on inlet or outlet of each nonducted fan.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Field Rigging: Do not negate balancing. Do not bend shaft. Use lifting eyes.
- B. Install sheaves where recommended by Testing, Adjusting, and Balancing agency.
- C. Refer to individual Division 23 HVAC equipment Sections for additional requirements.

END OF SECTION

GENERAL-DUTY VALVES FOR HVAC

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 DEFINITIONS	2
1.4 SUBMITTALS	2
1.5 QUALITY ASSURANCE	2
1.6 DELIVERY, STORAGE, AND HANDLING	2
PART 2 - PRODUCTS	3
2.1 VALVES, GENERAL	3
2.2 BRONZE BALL VALVES	4
2.3 GENERAL SERVICE BUTTERFLY VALVES	5
2.4 BRONZE CHECK VALVES	5
2.5 IRON SWING CHECK VALVES	6
2.6 BRONZE LIFT CHECK VALVES	7
2.7 SPRING-LOADED, CENTER-GUIDED LIFT-DISC (SILENT) CHECK VALVES	7
2.8 BRONZE GLOBE VALVES	8
2.9 CAST-IRON GLOBE VALVES	8
2.10 BRONZE ANGLE VALVES	8
2.11 CAST-IRON ANGLE VALVES	9
2.12 DRAIN VALVES	9
2.13 CHAINWHEEL ACTUATORS	9
PART 3 - EXECUTION	10
3.1 EXAMINATION	10
3.2 VALVE INSTALLATION	10
3.3 JOINT CONSTRUCTION	10
3.4 ADJUSTING	10

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 21 Sections "Fire-Suppression Piping" and "Fire Pump" for fire-protection valves.
 - 2. Division 20 Section "Mechanical Identification" for valve tags and charts.
 - 3. Division 22 Section "General-Duty Valves for Plumbing" for plumbing valves.
 - 4. Division 23 Section "Temperature Controls" for control valves and actuators.

1.2 SUMMARY

- A. This Section includes valves for general HVAC applications. Refer to piping Sections for specialty valve applications.

1.3 DEFINITIONS

- A. The following are standard abbreviations for valves:
1. CWP: Cold working pressure.
 2. EPDM: Ethylene-propylene-diene terpolymer rubber.
 3. NBR: Acrylonitrile-butadiene rubber.
 4. NRS: Nonrising stem.
 5. OS&Y: Outside screw and yoke.
 6. PTFE: Polytetrafluoroethylene plastic.
 7. RPTFE: Reinforced polytetrafluoroethylene plastic.
 8. SWP: Steam working pressure.
 9. TFE: Tetrafluoroethylene plastic.
 10. WOG: Water, oil, and gas.

1.4 SUBMITTALS

- A. Product Data: For each type of valve indicated. Include body, seating, and trim materials; valve design; pressure and temperature classifications; end connections; arrangement; dimensions; and required clearances. Include list indicating valve and its application. Include rated capacities; shipping, installed, and operating weights; furnished specialties; and accessories.

1.5 QUALITY ASSURANCE

- A. ASME Compliance: ASME B31.9 for building services piping valves.
- B. ASME Compliance for Ferrous Valves: ASME B16.10 and ASME B16.34 for dimension and design criteria.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, grooves, and weld ends.
 3. Set angle, gate, and globe valves closed to prevent rattling.
 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 5. Set butterfly valves closed or slightly open.
 6. Block check valves in either closed or open position.

- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew-point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES, GENERAL

- A. Isolation valves are scheduled on the Drawings. For other general HVAC valve applications, use the following:
 - 1. Throttling Service: Angle, ball, butterfly, or globe valves.
 - 2. Pump Discharge: Spring-loaded, lift-disc check valves; and bronze lift check valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
 - 1. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP class or CWP ratings may be substituted.
 - 2. For valves not indicated in the Application Schedules, select valves with the following end connections:
 - 3. For Copper Tubing, NPS 2 and Smaller: Solder-joint or threaded ends, except provide valves with threaded ends for condenser water, heating hot water, steam, and steam condensate services.
 - 4. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged, solder-joint, or threaded ends.
 - 5. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 6. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 7. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends.
 - 8. For Steel Piping, NPS 5 and Larger: Flanged ends.
 - 9. For Grooved-End Systems: Valve ends may be grooved. Do not use for steam or steam condensate piping.
- C. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- D. Valve Sizes: Same as upstream pipe, unless otherwise indicated.
- E. Valve Actuators:
 - 1. Chainwheel: For attachment to valves, of size and mounting height, as indicated in the "Valve Installation" Article in Part 3.

2. Gear Drive Operator: For quarter-turn valves NPS 8 and larger.
 3. Handwheel: For valves other than quarter-turn types.
 4. Lever Handle: For quarter-turn valves NPS 6 and smaller.
- F. Extended Valve Stems: On insulated valves.
- G. Valve Flanges: ASME B16.1 for cast-iron valves, ASME B16.5 for steel valves, and ASME B16.24 for bronze valves.
- H. Valve Grooved Ends: AWWA C606.
- I. Solder Joint: With sockets according to ASME B16.18.
1. Caution: Disassemble valves when soldering, as recommended by the manufacturer, to prevent damage to internal parts.
- J. Threaded: With threads according to ASME B1.20.1.
- K. Valve Bypass and Drain Connections: MSS SP-45.
- 2.2 BRONZE BALL VALVES
- A. Bronze Ball Valves, General: MSS SP-110 and have bronze body complying with ASTM B 584, except for Class 250 which shall comply with ASTM B 61, full-depth ASME B1.20.1 threaded or solder ends, and blowout-proof stems.
- B. Two-Piece, Regular Port Bronze Ball Valves with Stainless-Steel Trim: Type 316 stainless-steel ball and stem, reinforced TFE seats, blow-out-proof stem, with adjustable stem packing, soldered or threaded ends; and 150 psig SWP and 600-psig CWP ratings.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.; Series 70-140.
 - b. Crane Co.; Crane Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company; Model BA100S.
 - e. NIBCO INC.; Models S-580-70-66 or T-580-70-66.
 - f. Watts Water Technologies, Inc.
- C. Two-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim: Type 316 stainless-steel ball and stem, reinforced TFE seats, blow-out-proof stem, with adjustable stem packing, soldered or threaded ends; 150 psig SWP and 600-psig CWP ratings.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.; Series 77C-A Series.
 - b. Crane Co.; Crane Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.; Models S-585-70-66 or T-585-70-66.
 - f. Watts Water Technologies, Inc.; Series B6080G2/B6081G2.

2.3 GENERAL SERVICE BUTTERFLY VALVES

- A. General: MSS SP-67, for bubble-tight shutoff, extended-neck for insulation, disc and lining suitable for potable water, unless otherwise indicated, and with the following features:
1. Full lug, and grooved valves shall be suitable for bi-directional dead end service at full rated pressure without the use or need of a downstream flange.
 2. Valve sizes NPS 2 through NPS 6 shall have lever lock operator; valve sizes NPS 8 and larger shall have weatherproof gear operator.
- B. Lug-Style (Single-Flange) Size NPS 2-1/2 through NPS 12, 200-psig CWP Rating, Aluminum-Bronze Disc, EPDM Seat, Ferrous-Alloy Butterfly Valves: Full-lug type with ductile-iron body, Type 416 stainless-steel stem, copper bushing, aluminum-bronze disc, and molded-in EPDM seat (liner).
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.; Series 143 and Series LD 145.
 - b. Bray International, Inc.
 - c. DeZurik.
 - d. Forum Energy Technologies; ABZ Valve.
 - e. Hammond Valve.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.; LD-2000-3/5.
 - h. Pentair Valves & Controls; Keystone.
 - i. Tyco Flow Control; Grinnell Flow Control.
 - j. Watts Water Technologies.
- C. Grooved-End Butterfly Valves with EPDM-Encapsulated Ductile-Iron Disc: Ductile-iron body with grooved or shouldered ends and polyamide coating inside and outside; Type 416 stainless-steel stem, PTFE bronze sintered on steel bushing, and 300-psig CWP Rating for Valves NPS 2 through NPS 8, 200 psig CWP Rating for Valves NPS 10 through NPS 12.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.
 - b. NIBCO INC.; Model GD-4765-3/5.
 - c. Tyco Fire & Building Products; Grinnell Mechanical Products.
 - d. Victaulic Co. of America.

2.4 BRONZE CHECK VALVES

- A. Bronze Check Valves, General: MSS SP-80.
- B. Class 150, Bronze, Swing Check Valves with Bronze Disc: ASTM B-62 bronze body and seat with regrinding-type bronze disc, Y-pattern design, soldered or threaded end connections, and having 300 psig CWP rating.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.
 - b. Crane Co.; Crane Valves.

- c. Crane Co.; Stockham Div.
- d. Hammond Valve.
- e. Milwaukee Valve Company; Model 515.
- f. NIBCO INC.; Models S-433-B or T-433-B.
- g. Watts Water Technologies.

2.5 IRON SWING CHECK VALVES

- A. Iron Swing Check Valves, General: MSS SP-71.
- B. Class 125, Gray-Iron, Standard Swing Check Valves: ASTM A-126, Class B cast-iron body and bolted bonnet with flanged end connections; non-asbestos synthetic-fiber gaskets; bronze disc and seat; and having 200 psig CWP rating.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.
 - b. Crane Co.; Crane Valves.
 - c. Crane Co.; Stockham Div.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company; Model F-2974.
 - f. NIBCO INC.; Model F-918-B.
 - g. Watts Water Technologies.
- C. Class 250, Gray-Iron, Swing Check Valves: ASTM A-126, Class B cast-iron body and bolted bonnet with flanged end connections; non-asbestos synthetic-fiber gaskets; and bronze disc and seat; and having 500 psig CWP rating.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.
 - b. Crane Co.; Crane Valves.
 - c. Crane Co.; Stockham Div.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company; Model F-2970.
 - f. NIBCO INC.; Model F-968-B.
 - g. Watts Water Technologies.
- D. Grooved-End, Swing Check Valves: Ductile-iron body with grooved or shouldered ends; nonasbestos, synthetic-fiber gaskets; rubber seats; and having 250-psig CWP Rating.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Mueller Co.
 - b. NIBCO, INC.; Model G-917-W.
 - c. Tyco Fire & Building Products; Grinnell Mechanical Products.
 - d. Victaulic Co. of America.

2.6 BRONZE LIFT CHECK VALVES

- A. Class 125, Lift Check Valves with Nonmetallic TFE Disc:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hammond Valve.
 - b. Milwaukee Valve Company.
 - c. NIBCO INC.; Model S-480-Y or T-480-Y.
 - d. The Wm. Powell Company.
 2. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 250 psig.
 - c. Body Design: Vertical flow.
 - d. Body Material: ASTM B 584 Alloy C844, bronze.
 - e. Ends: Threaded or Solder.
 - f. Disc: PTFE, or TFE.

2.7 SPRING-LOADED, CENTER-GUIDED LIFT-DISC (SILENT) CHECK VALVES

- A. Lift-Disc Check Valves, General: FCI 74-1 and MIL-V-18436F, with spring-loaded, center-guided bronze disc and seat.
- B. Class 125, Wafer, Lift-Disc Check Valves: Wafer style with cast-iron body with diameter made to fit within bolt circle, and having 200 psig CWP rating.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. NIBCO INC.; Model W-910-B.
 - b. Mueller Steam Specialty.
 - c. Milwaukee Valve Company.
 - d. Hammond Valve.
- C. Class 250, Wafer, Lift-Disc Check Valves: Wafer style with cast-iron body with diameter made to fit within bolt circle, and having 400 psig CWP rating.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. NIBCO INC.; Model W-960-B.
 - b. Mueller Steam Specialty.
 - c. Milwaukee Valve Company.
 - d. Hammond Valve.
- D. Class 125, Globe, Flanged Lift-Disc Check Valves: Globe style with cast-iron body and flanged ends, and having 200 psig CWP rating.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. NIBCO INC.; Model F-910-B.

- b. Mueller Steam Specialty.
 - c. Milwaukee Valve Company.
 - d. Hammond Valve.
- E. Class 250, Globe, Flanged Lift-Disc Check Valves: Globe style with cast-iron body and flanged ends, and having 400 psig CWP rating.
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. NIBCO INC.; Model F-960-B.
 - b. Mueller Steam Specialty.
 - c. Milwaukee Valve Company.
 - d. Hammond Valve.

2.8 BRONZE GLOBE VALVES

- A. Bronze Globe Valves, General: MSS SP-80, with malleable-iron handwheel.
- B. Class 150, TFE Disc, Bronze Globe Valves: ASTM B-62 bronze body, bonnet, and seat, TFE disc, copper-silicone bronze stem, union-ring bonnet, soldered or threaded end connections; and having 300 psig CWP rating.
- 1. Manufacturers: Subject to compliance with requirements, Provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.
 - b. Crane Co.; Crane Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company; Model 590.
 - e. NIBCO INC.; Models S-235-Y or T-235-Y.
 - f. Watts Water Technologies, Inc.

2.9 CAST-IRON GLOBE VALVES

- A. Cast-Iron Globe Valves, General: MSS SP-85 with bolted bonnet, flanged end connections, and non-asbestos packing and gasket.
- B. Class 125, Metal Seat, Cast-Iron Globe Valves: ASTM A-126, Class B cast-iron body and bonnet with bronze trim and having 200 psig CWP rating.
- 1. Manufacturers: Subject to compliance with requirements, Provide products by one of the following:
 - a. Apollo Valves; by Conbraco Industries, Inc.
 - b. Crane Co.; Crane Valves.
 - c. Crane Co.; Stockham Valves.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company; Model F-2981.
 - f. NIBCO INC.; Model F-718-B.
 - g. Watts Water Technologies, Inc.

2.10 BRONZE ANGLE VALVES

- A. Bronze Angle Valves, General: MSS SP-80, with silicon bronze stem, non-asbestos packing and malleable-iron handwheel.

- B. Class 150, Bronze Angle Valves: ASTM B 62 bronze body with TFE disc, union-ring bonnet, threaded ends, and having 300-psig CWP rating.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valves.
 - b. Crane Co.; Stockham Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company; Model 595T.
 - e. NIBCO INC.; Model T-335-Y.
 - f. The Wm. Powell Company.

2.11 CAST-IRON ANGLE VALVES

- A. Cast-Iron Angle Valves, General: MSS SP-85, Type II; having ASTM A 126, Class B cast-iron body and bolted bonnet; bronze mounted, non-asbestos packing and gaskets; and flanged-end connections.
- B. Class 125, Cast-Iron, Standard Angle Valves: 200-psig CWP rating.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. NIBCO INC.; Model F-818-B.
 - b. Crane Co.; Stockham Valves.
 - c. Crane Co.; Crane Valves.

2.12 DRAIN VALVES

- A. Ball-Valve-Type, Hose-End Drain Valves:
 - 1. Bronze ball valve as specified in this Section.
 - 2. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.13 CHAINWHEEL ACTUATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Babbitt Steam Specialty Co.
 - 2. Roto Hammer Industries, Inc.
- B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.
 - 1. Sprocket Rim with Chain Guides: Ductile iron, of type and size required for valve.
 - 2. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
 - 3. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine piping system for compliance with requirements for installation tolerances and other conditions affecting performance.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.
- B. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- C. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- D. Examine threads on valve and mating pipe for form and cleanliness.
- E. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- F. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Piping installation requirements are specified in other Division 20 and 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- C. Locate valves for easy access and provide separate support where necessary.
- D. Install valves in horizontal piping with stem at or above center of pipe. Butterfly valves shall be installed with stem horizontal to allow support for the disc and the cleaning action of the disc.
- E. Install valves in position to allow full stem movement.
- F. Install chainwheel operators on valves NPS 4 and larger and more than 84 inches above floor. Extend chains to 60 inches above finished floor elevation.
- G. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Lift Check Valves: With stem upright and plumb.

3.3 JOINT CONSTRUCTION

- A. Refer to Division 20 Section "Basic Mechanical Materials and Methods" for basic piping joint construction.

3.4 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

END OF SECTION

TESTING, ADJUSTING, AND BALANCING

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	2
1.3 DEFINITIONS	2
1.4 SUBMITTALS	3
1.5 QUALITY ASSURANCE	4
1.6 PROJECT CONDITIONS	5
1.7 COORDINATION	5
1.8 WARRANTY	5
PART 2 - PRODUCTS (NOT APPLICABLE)	6
PART 3 - EXECUTION	6
3.1 EXAMINATION	6
3.2 PREPARATION	7
3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING	7
3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS	8
3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS	8
3.6 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS	10
3.7 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS	10
3.8 PROCEDURES FOR HYDRONIC SYSTEMS	11
3.9 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS	12
3.10 PROCEDURES FOR PRIMARY-SECONDARY-FLOW HYDRONIC SYSTEMS	12
3.11 PROCEDURES FOR HEAT EXCHANGERS	12
3.12 PROCEDURES FOR MOTORS	12
3.13 PROCEDURES FOR TEMPERATURE MEASUREMENTS	13
3.1 PROCEDURES FOR COMMERCIAL KITCHEN HOODS	13
3.2 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS	14
3.3 TOLERANCES	15
3.4 REPORTING	15
3.5 FINAL REPORT	15
3.6 INSPECTIONS	23
3.7 ADDITIONAL TESTS	24

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."
 - 2. Division 20 Section "Basic Mechanical Materials and Methods."
 - 3. Division 23 Section "Common Work Results for HVAC."

1.2 SUMMARY

- A. This Section includes testing, adjusting, and balancing to produce design objectives for the following:
1. Air Systems:
 - a. Constant-volume air systems.
 - b. Dual-duct systems.
 - c. Variable-air-volume systems.
 - d. Multizone systems.
 - e. Induction-unit systems.
 2. Hydronic Piping Systems:
 - a. Constant-flow systems.
 - b. Variable-flow systems.
 - c. Primary-secondary systems.
 3. HVAC equipment quantitative-performance settings.
 4. Laboratory fume hood airflow balancing.
 5. Exhaust hood airflow balancing.
 6. Existing systems TAB.
 7. Verifying that automatic control devices are functioning properly.
 8. Reporting results of activities and procedures specified in this Section.
- B. Include rebalancing of air systems, or system portions affected by recommended sheave changes.

1.3 DEFINITIONS

- A. Adjust: To regulate fluid flow rate and air patterns at the terminal equipment, such as to reduce fan speed or adjust a damper.
- B. AHJ: Authority having jurisdiction.
- C. Balance: To proportion flows within the distribution system, including submains, branches, and terminals, according to indicated quantities.
- D. Barrier or Boundary: Construction, either vertical or horizontal, such as walls, floors, and ceilings that are designed and constructed to restrict the movement of airflow, smoke, odors, and other pollutants.
- E. Draft: A current of air, when referring to localized effect caused by one or more factors of high air velocity, low ambient temperature, or direction of airflow, whereby more heat is withdrawn from a person's skin than is normally dissipated.
- F. NC: Noise criteria.
- G. Procedure: An approach to and execution of a sequence of work operations to yield repeatable results.

- H. RC: Room criteria.
- I. Report Forms: Test data sheets for recording test data in logical order.
- J. Smoke-Control System: An engineered system that uses fans to produce airflow and pressure differences across barriers to limit smoke movement.
- K. Smoke-Control Zone: A space within a building that is enclosed by smoke barriers and is a part of a zoned smoke-control system.
- L. Stair Pressurization System: A type of smoke-control system that is intended to positively pressurize stair towers with outdoor air by using fans to keep smoke from contaminating the stair towers during an alarm condition.
- M. Static Head: The pressure due to the weight of the fluid above the point of measurement. In a closed system, static head is equal on both sides of the pump.
- N. Suction Head: The height of fluid surface above the centerline of the pump on the suction side.
- O. System Effect: A phenomenon that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
- P. System Effect Factors: Allowances used to calculate a reduction of the performance ratings of a fan when installed under conditions different from those presented when the fan was performance tested.
- Q. TAB: Testing, adjusting, and balancing.
- R. Terminal: A point where the controlled medium, such as fluid or energy, enters or leaves the distribution system.
- S. Test: A procedure to determine quantitative performance of systems or equipment.
- T. Testing, Adjusting, and Balancing (TAB) Firm: The entity responsible for performing and reporting TAB procedures.

1.4 SUBMITTALS

- A. Qualification Data: Within 30 days from Contractor's Notice to Proceed, submit 4 copies of evidence that TAB firm and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 30 days from Contractor's Notice to Proceed, submit 4 copies of the Contract Documents review report as specified in Part 3.
- C. Strategies and Procedures Plan: Within 60 days from Contractor's Notice to Proceed, submit 4 copies of TAB strategies and step-by-step procedures as specified in Part 3 "Preparation" Article. Include a complete set of report forms intended for use on this Project.
- D. Certified TAB Reports: Submit two copies of reports prepared, as specified in this Section, on approved forms certified by TAB firm.
- E. Sample Report Forms: Submit two sets of sample TAB report forms.
- F. Warranties specified in this Section.

1.5 QUALITY ASSURANCE

- A. TAB Firm Qualifications: Engage a TAB firm certified by either AABC or NEBB.
- B. Smoke Control System Testing: Additional Qualifications: The TAB firm shall be a qualified special inspector for the smoke control systems. The TAB firm for the smoke control system shall have expertise in fire protection engineering, mechanical engineering, and certification as air balancers.
- C. Approved Balancing Agencies.
 - 1. The TAB firm selected shall be from the following list:
 - a. Absolut Balance Company, Inc.; South Lyon, MI.
 - b. Air Solutions, Inc.; Lapeer, MI.
 - c. Airflow Testing Inc.; Lincoln Park, MI.
 - d. Barmatic Inspecting Co., Inc.; Lincoln Park, MI.
 - e. Control Solutions, Inc.; Byron Center, MI.
 - f. Ener-Tech Testing; Holly, MI.
 - g. Enviro-Aire/Total Balance Co.; St. Clair Shores, MI.
 - h. International Test & Balance Inc.; Southfield, MI.
 - i. Quality Air Service; Portage, MI.
 - j. Pro-MEC Engineering Services, Inc.; Grand Ledge, MI.
 - k. Hi-Tech Test & Balance; Freeland, MI.
- D. TAB Conference: Meet with Owner's and Architect's representatives on approval of TAB strategies and procedures plan to develop a mutual understanding of the details. Ensure the participation of TAB team members, equipment manufacturers' authorized service representatives, HVAC controls installers, and other support personnel. Provide seven days' advance notice of scheduled meeting time and location.
 - 1. Agenda Items: Include at least the following:
 - a. Submittal distribution requirements.
 - b. The Contract Documents examination report.
 - c. TAB plan.
 - d. Work schedule and Project-site access requirements.
 - e. Coordination and cooperation of trades and subcontractors.
 - f. Coordination of documentation and communication flow.
- E. Certification of TAB Reports: Certify TAB field data reports. This certification includes the following:
 - 1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 - 2. Certify that TAB team complied with approved TAB plan and the procedures specified and referenced in this Specification.
- F. TAB Report Forms: Use standard forms from AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems." TAB firm's forms approved by Architect.

- G. Instrumentation Type, Quantity, and Accuracy: As described in AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems," Section II, "Required Instrumentation for NEBB Certification."
- H. Instrumentation Calibration: Calibrate instruments at least every six months or more frequently if required by instrument manufacturer.
 - 1. Keep an updated record of instrument calibration that indicates date of calibration and the name of party performing instrument calibration.

1.6 PROJECT CONDITIONS

- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

1.7 COORDINATION

- A. Coordinate the efforts of factory-authorized service representatives for systems and equipment, HVAC controls installers, and other mechanics to operate HVAC systems and equipment to support and assist TAB activities.
- B. Notice: Provide seven days advance notice for each test. Include scheduled test dates and times.
- C. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

1.8 WARRANTY

- A. National Project Performance Guarantee: If AABC standards are used, provide a guarantee on AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" forms stating that AABC will assist in completing requirements of the Contract Documents if TAB firm fails to comply with the Contract Documents. Guarantee includes the following provisions:
 - 1. The certified TAB firm has tested and balanced systems according to the Contract Documents.
 - 2. Systems are balanced to optimum performance capabilities within design and installation limits.
- B. Special Guarantee: If NEBB standards are used, provide a guarantee on NEBB forms stating that NEBB will assist in completing requirements of the Contract Documents if TAB firm fails to comply with the Contract Documents. Guarantee shall include the following provisions:
 - 1. The certified TAB firm has tested and balanced systems according to the Contract Documents.
 - 2. Systems are balanced to optimum performance capabilities within design and installation limits.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine system and equipment installations to verify that they are complete and that testing, cleaning, adjusting, and commissioning specified in individual Sections have been performed.
- B. Examine system and equipment test reports.
- C. Examine HVAC system and equipment installations to verify that indicated balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers, are properly installed, and that their locations are accessible and appropriate for effective balancing and for efficient system and equipment operation.
- D. Examine HVAC equipment to ensure that clean filters have been installed, bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- E. Examine terminal units, such as variable-air-volume boxes, to verify that they are accessible and their controls are connected and functioning.
- F. Examine plenum ceilings used for supply air to verify that they are airtight. Verify that pipe penetrations and other holes are sealed.
- G. Examine strainers for clean screens and proper perforations.
- H. Examine three-way valves for proper installation for their intended function of diverting or mixing fluid flows.
- I. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- J. Examine system pumps to ensure absence of entrained air in the suction piping.
- K. Examine equipment for installation and for properly operating safety interlocks and controls.
- L. Examine automatic temperature system components to verify the following:
 - 1. Dampers, valves, and other controlled devices are operated by the intended controller.
 - 2. Dampers and valves are in the position indicated by the controller.
 - 3. Integrity of valves and dampers for free and full operation and for tightness of fully closed and fully open positions. This includes dampers in multizone units, mixing boxes, and variable-air-volume terminals.
 - 4. Automatic modulating and shutoff valves, including two-way valves and three-way mixing and diverting valves, are properly connected.
 - 5. Thermostats and humidistats are located to avoid adverse effects of sunlight, drafts, and cold walls.
 - 6. Sensors are located to sense only the intended conditions.
 - 7. Sequence of operation for control modes is according to the Contract Documents.

8. Controller set points are set at indicated values.
 9. Interlocked systems are operating.
 10. Changeover from heating to cooling mode occurs according to indicated values.
- M. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Perform the following field tests and inspections according to SMACNA's "HVAC Air Duct Leakage Test Manual" and prepare test reports:
 1. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If pressure classes are not indicated, test entire system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure. Give seven days' advance notice for testing.
 2. Maximum Allowable Leakage: Leakage rates are scheduled on the Drawings.
- C. Complete system readiness checks and prepare system readiness reports. Verify the following:
 1. Permanent electrical power wiring is complete.
 2. Hydronic systems are filled, clean, and free of air.
 3. Automatic temperature-control systems are operational.
 4. Equipment and duct access doors are securely closed.
 5. Balance, smoke, and fire dampers are open.
 6. Isolating and balancing valves are open and control valves are operational.
 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 8. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Testing and Balancing Heating, Ventilating, and Air Conditioning Systems" or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" and this Section.
- B. Mark equipment and balancing device settings with paint or other suitable, permanent identification material, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, to show final settings.
- C. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts, or use reduced scale contract documents with notations.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct airflow measurements.
- E. Cut insulation, and drill ducts for installation of test probes to the minimum extent necessary to allow adequate performance of procedures. After testing and balancing, close probe holes with neat patches, neoprene plugs, threaded plugs, or threaded twist-on metal caps, and patch insulation with new materials identical to those removed. Restore vapor barrier and finish according to insulation Specifications for this Project.
- F. Check air flow within intake plenums and mixing boxes of air handling units for uneven flow and temperature stratification and prepare a report with profile elevations (temperature and velocity) on each coil or filter face for Architect.
- G. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- H. Verify that motor starters are equipped with properly sized thermal protection.
- I. Check dampers for proper position to achieve desired airflow path.
- J. Check for airflow blockages.
- K. Check condensate drains for proper connections and functioning.
- L. Check for proper sealing of air-handling unit components.
- M. Check for proper sealing of air duct system.

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure fan static pressures to determine actual static pressure as follows:
 - a. Measure outlet static pressure as far downstream from the fan as practicable and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from flexible connection and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.

2. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Simulate dirty filter operation and record the point at which maintenance personnel must change filters.
 3. Measure static pressures entering and leaving other devices such as sound traps, heat recovery equipment, and air washers, under final balanced conditions.
 4. Select required sheave sizes and advise installing contractor to change drive sheaves accordingly. Refer to Division 23 Section "Common Work Results for HVAC" for additional requirements.
 5. When existing air handling systems require rebalancing, select required sheave sizes and advise Mechanical Contractor to change drive sheaves accordingly. Refer to Division 23 Section "Common Work Results for HVAC" for additional requirements.
 6. Do not recommend fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full cooling, full heating, economizer, and any other operating modes to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
1. Measure airflow at a point downstream from the balancing damper and adjust volume dampers until the proper airflow is achieved.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
 2. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure terminal outlets and inlets without making adjustments.
1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust terminal outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using volume dampers rather than extractors and the dampers at air terminals.
1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.6 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

- A. Compensating for Diversity: When the total airflow of all terminal units is more than the indicated airflow of the fan, place a selected number of terminal units at a maximum set-point airflow condition until the total airflow of the terminal units equals the indicated airflow of the fan. Select the reduced airflow terminal units so they are distributed evenly among the branch ducts.
- B. Pressure-Independent, Variable-Air-Volume Systems: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
 - 1. Set outside-air dampers at minimum and return- and exhaust-air dampers at a position that simulates full-cooling load.
 - 2. Select the terminal unit that is most critical to the supply-fan airflow and static pressure. Measure static pressure. Adjust system static pressure so the entering static pressure for the critical terminal unit is not less than the sum of terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
 - 3. Measure total system airflow. Adjust to within indicated airflow.
 - 4. Set terminal units at maximum airflow and adjust controller or regulator to deliver the designed maximum airflow. Use terminal-unit manufacturer's written instructions to make this adjustment. When total airflow is correct, balance the air outlets downstream from terminal units as described for constant-volume air systems.
 - 5. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave outlets balanced for maximum airflow.
 - 6. Remeasure the return airflow to the fan while operating at maximum return airflow and minimum outside airflow. Adjust the fan and balance the return-air ducts and inlets as described for constant-volume air systems.
 - 7. Measure static pressure at the most critical terminal unit and adjust the static-pressure controller at the main supply-air sensing station to ensure that adequate static pressure is maintained at the most critical unit.
 - 8. Record the final fan performance data.

3.7 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports with pertinent design data and number in sequence starting at pump to end of system. Check the sum of branch-circuit flows against approved pump flow rate.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts, or use reduced scale contract documents with notations.
- C. Prepare hydronic systems for testing and balancing according to the following, in addition to the general preparation procedures specified above:
 - 1. Open all manual valves for maximum flow.

2. Check expansion tank liquid level.
3. Check makeup-water-station pressure gage for adequate pressure for highest vent.
4. Check flow-control valves for specified sequence of operation and set at indicated flow.
5. Set system controls so automatic valves are wide open to heat exchangers.
6. Set differential-pressure control valves at the specified differential pressure. Do not set at fully closed position when pump is positive-displacement type unless several terminal valves are kept open.
7. Check pump-motor load. If motor is overloaded, throttle main flow-balancing device so motor nameplate rating is not exceeded.

3.8 PROCEDURES FOR HYDRONIC SYSTEMS

- A. Measure water flow at pumps. Use the following procedures, except for positive-displacement pumps:
 1. Verify impeller size by operating the pump with the discharge valve closed. Read pressure differential across the pump. Convert pressure to head and correct for differences in gage heights. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 2. Check system resistance. With all valves open, read pressure differential across the pump and mark pump manufacturer's head-capacity curve. Adjust pump discharge valve until indicated water flow is achieved.
 3. Verify pump-motor brake horsepower. Calculate the intended brake horsepower for the system based on pump manufacturer's performance data. Compare calculated brake horsepower with nameplate data on the pump motor. Report conditions where actual amperage exceeds motor nameplate amperage.
 4. Report flow rates that are not within plus or minus 5 percent of design.
- B. Set calibrated balancing valves, if installed, at calculated presettings.
- C. Measure flow at all stations and adjust, where necessary, to obtain first balance.
 1. System components that have Cv rating or an accurately cataloged flow-pressure-drop relationship may be used as a flow-indicating device.
- D. Measure flow at main balancing station and set main balancing device to achieve flow that is 5 percent greater than indicated flow.
- E. Adjust balancing stations to within specified tolerances of indicated flow rate as follows:
 1. Determine the balancing station with the highest percentage over indicated flow.
 2. Adjust each station in turn, beginning with the station with the highest percentage over indicated flow and proceeding to the station with the lowest percentage over indicated flow.
 3. Record settings and mark balancing devices.

- F. Equipment installed with pressure independent characterized control valves (PICCV) or auto-flow devices shall not require hydronic system balancing unless multiple coils are served from a single PICCV or auto-flow device (Example: AHU coil banks with multiple coils). Measure flow through each PICCV and auto-flow device and compare measured value to scheduled value to verify proper valve/device was installed and valve is functional. Verify flow for 100 percent of PICCV and auto-flow devices. Report discrepancies.
- G. Chilled beams do not require individual hydronic balancing. Verify proper flow is achieved through balancing or control device serving chilled beam control zone. Report discrepancies.
- H. Measure pump flow rate and make final measurements of pump amperage, voltage, rpm, pump heads, and systems' pressures and temperatures including outdoor-air temperature.
- I. Measure the differential-pressure control valve settings existing at the conclusions of balancing, and record in report.

3.9 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

- A. Balance variable-flow hydronic systems by following the "Proportional Balancing Procedure" in accordance with NEBB.
- B. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals and proceed as specified above for hydronic systems.

3.10 PROCEDURES FOR PRIMARY-SECONDARY-FLOW HYDRONIC SYSTEMS

- A. Balance the primary system crossover flow first, then balance the secondary system.

3.11 PROCEDURES FOR HEAT EXCHANGERS

- A. Measure water flow through all circuits.
- B. Adjust water flow to within specified tolerances.
- C. Measure inlet and outlet water temperatures on both hot and cold side.
- D. Record settings of safety and relief valves.

3.12 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer, model, and serial numbers.
 - 2. Motor horsepower rating.
 - 3. Motor rpm.
 - 4. Efficiency rating.
 - 5. Power factor.
 - 6. Nameplate and measured voltage, each phase.
 - 7. Nameplate and measured amperage, each phase.

8. Starter size.
9. Starter thermal-protection-element rating.
10. Fuse number and size.

- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass for the controller to prove proper operation. Record observations, including controller manufacturer, model and serial numbers, and nameplate data.

3.13 PROCEDURES FOR TEMPERATURE MEASUREMENTS

- A. During TAB, report the need for adjustment in temperature regulation within the automatic temperature-control system.
- B. Measure indoor wet- and dry-bulb temperatures every other hour for a period of two successive eight-hour days, in each separately controlled zone, to prove correctness of final temperature settings. Measure when the building or zone is occupied.
- C. Measure outside-air, wet- and dry-bulb temperatures.

3.1 PROCEDURES FOR COMMERCIAL KITCHEN HOODS

- A. Measure, adjust, and record the airflow of each kitchen hood. For kitchen hoods designed with integral makeup air, measure and adjust the exhaust and makeup airflow. Measure airflow by duct Pitot-tube traverse. If a duct Pitot-tube traverse is not possible, provide an explanation in the report of the reason(s) why and also the reason why the method used was chosen.
- B. After balancing is complete, do the following:
1. Measure and record the static pressure at the hood exhaust-duct connection.
 2. Measure and record the hood face velocity. Make measurements at multiple points across the face of the hood. Perform measurements at a maximum of 12 inches between points and between any point and the perimeter. Calculate the average of the measurements recorded. Verify that the hood average face velocity complies with the Contract Documents and governing codes.
 3. Check the hood for capture and containment of smoke using a smoke emitting device. Observe the smoke pattern. Make adjustments to room airflow patterns to achieve optimum results.
- C. Visually inspect the hood exhaust duct throughout its entire length in compliance with authorities having jurisdiction. Begin at the hood connection and end at the point it discharges outdoors. Report findings.
1. Check duct slopes as required.
 2. Verify that duct access is installed as required.
 3. Verify that point of termination is as required.
 4. Verify that duct air velocity is within the range required.
 5. Verify that duct is within a fire-rated enclosure.

D. Report deficiencies.

3.2 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.

1. Measure and record the operating speed, airflow, and static pressure of each fan.
2. Measure motor voltage and amperage. Compare the values to motor nameplate information.
3. Check the condition of filters.
4. Check the condition of coils.
5. Check the operation of the drain pan and condensate drain trap.
6. Check bearings and other lubricated parts for proper lubrication.
7. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.

B. Before performing testing and balancing of existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished.

1. New filters are installed.
2. Coils are clean and fins combed.
3. Drain pans are clean.
4. Fans are clean.
5. Bearings and other parts are properly lubricated.
6. Deficiencies noted in the preconstruction report are corrected.

C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.

1. Compare the indicated airflow of the renovated work to the measured fan airflows and determine the new fan, speed, filter, and coil face velocity.
2. If calculations increase or decrease the airflow and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated airflow and water flow rates. If 5 percent or less, equipment adjustments are not required.
3. Air balance each air outlet.

3.3 TOLERANCES

- A. Set HVAC system airflow and water flow rates within the following tolerances:
1. Air handling equipment and outlets: Plus or minus 5 percent.
 - a. Where terminal units serve 6 or more outlets within a common room, individual outlets may vary up to plus or minus 10 percent of design flow rates if overall room supply is within plus or minus 5 percent.
 2. Heating-Water Flow Rate: 0 to minus 10 percent.
 3. Cooling-Water Flow Rate: 0 to plus 5 percent.

3.4 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: As Work progresses, prepare reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.5 FINAL REPORT

- A. General: Typewritten, or computer printout in letter-quality font, on standard bond paper, in three-ring binder, tabulated and divided into sections by tested and balanced systems.
- B. Include a certification sheet in front of binder signed and sealed by the certified testing and balancing engineer.
1. Include a list of instruments used for procedures, along with proof of calibration.
- C. Final Report Contents: In addition to certified field report data, include the following:
1. Pump curves.
 2. Fan curves.
 3. Manufacturers' test data.
 4. Field test reports prepared by system and equipment installers.
 5. Other information relative to equipment performance, but do not include Shop Drawings and Product Data.
- D. General Report Data: In addition to form titles and entries, include the following data in the final report, as applicable:
1. Title page.

2. Name and address of TAB firm.
 3. Project name.
 4. Project location.
 5. Architect's name and address.
 6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB firm who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 12. Nomenclature sheets for each item of equipment.
 13. Notes to explain why certain final data in the body of reports varies from indicated values.
 14. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outside-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- E. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
1. Quantities of outside, supply, return, and exhaust airflows.
 2. Water flow rates.
 3. Terminal units.
 4. Balancing stations.

F. Air-Handling Unit - Vertical Unit Ventilators Test Reports: For air-handling units with coils, include the following:

1. Unit Data: Include the following:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Sheave dimensions, center-to-center, and amount of adjustments in inches.
 - j. Number of belts, make, and size.
 - k. Number of filters, type, and size.
2. Motor Data:
 - a. Make and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Sheave dimensions, center-to-center, and amount of adjustments in inches.
 - g. Power factor efficiency.
3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Filter static-pressure differential in inches wg.
 - f. Preheat coil static-pressure differential in inches wg.
 - g. Cooling coil static-pressure differential in inches wg.
 - h. Heating coil static-pressure differential in inches wg.
 - i. Outside airflow in cfm.
 - j. Return airflow in cfm.
 - k. Outside-air damper position.
 - l. Return-air damper position.
 - m. Vortex damper position.

G. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:

1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Coil identification.
 - d. Capacity in Btuh.
 - e. Number of stages.
 - f. Connected volts, phase, and hertz.
 - g. Rated amperage.

- h. Airflow rate in cfm.
 - i. Face area in sq. ft..
 - j. Minimum face velocity in fpm.
2. Test Data (Indicated and Actual Values):
- a. Heat output in Btuh.
 - b. Airflow rate in cfm.
 - c. Air velocity in fpm.
 - d. Entering-air temperature in deg F.
 - e. Leaving-air temperature in deg F.
 - f. Voltage at each connection.
 - g. Amperage for each phase.
- H. Fan Test Reports: For supply, return, and exhaust fans, include the following:
1. Fan Data:
- a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Sheave dimensions, center-to-center, and amount of adjustments in inches.
2. Motor Data:
- a. Make and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Sheave dimensions, center-to-center, and amount of adjustments in inches.
 - g. Number of belts, make, and size.
3. Test Data (Indicated and Actual Values):
- a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- I. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
1. Report Data:
- a. System and air-handling unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..

- g. Indicated airflow rate in cfm.
- h. Indicated velocity in fpm.
- i. Actual airflow rate in cfm.
- j. Actual average velocity in fpm.
- k. Barometric pressure in psig.

J. Air-Terminal-Device Reports:

- 1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Test apparatus used.
 - d. Area served.
 - e. Air-terminal-device make.
 - f. Air-terminal-device number from system diagram.
 - g. Air-terminal-device type and model number.
 - h. Air-terminal-device size.
 - i. Air-terminal-device effective area in sq. ft.
- 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary airflow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.
 - e. Final airflow rate in cfm.
 - f. Final velocity in fpm.
 - g. Space temperature in deg F.

K. Compressor and Condenser Reports: For refrigerant side of unitary systems, stand-alone refrigerant compressors, air-cooled condensing units, or water-cooled condensing units, include the following:

- 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Unit make and model number.
 - d. Compressor make.
 - e. Compressor model and serial numbers.
- 2. Test Data (Indicated and Actual Values):
 - a. Inlet-duct static pressure in inches wg.
 - b. Outlet-duct static pressure in inches wg.
 - c. Entering-air, dry-bulb temperature in deg F.
 - d. Leaving-air, dry-bulb temperature in deg F.
 - e. Condenser entering-water temperature in deg F.
 - f. Condenser leaving-water temperature in deg F.
 - g. Condenser-water temperature differential in deg F.
 - h. Condenser entering-water pressure in feet of head or psig.
 - i. Condenser leaving-water pressure in feet of head or psig.
 - j. Condenser-water pressure differential in feet of head or psig.
 - k. Control settings.
 - l. Voltage at each connection.

- m. Amperage for each phase.
 - n. Kilowatt input.
 - o. Crankcase heater kilowatt.
 - p. Number of fans.
 - q. Condenser fan rpm.
 - r. Condenser fan airflow rate in cfm.
 - s. Condenser fan motor make, frame size, rpm, and horsepower.
 - t. Condenser fan motor voltage at each connection.
 - u. Condenser fan motor amperage for each phase.
- L. Cooling Tower or Condenser Test Reports: For cooling towers or condensers, include the following:
- 1. Unit Data:
 - a. Unit identification.
 - b. Make and type.
 - c. Model and serial numbers.
 - d. Nominal cooling capacity in tons.
 - e. Water-treatment chemical feeder and chemical.
 - f. Number and type of fans.
 - g. Fan motor make, frame size, rpm, and horsepower.
 - h. Fan motor voltage at each connection.
 - i. Sheave make, size in inches, and bore.
 - j. Sheave dimensions, center-to-center, and amount of adjustments in inches.
 - k. Number of belts, make, and size.
 - l. Pump make and model number.
 - m. Pump manufacturer's serial number.
 - n. Pump motor make and frame size.
 - o. Pump motor horsepower and rpm.
 - 2. Pump Test Data (Indicated and Actual Values):
 - a. Voltage at each connection.
 - b. Amperage for each phase.
 - c. Water flow rate in gpm.
 - 3. Water Test Data (Indicated and Actual Values):
 - a. Entering-water temperature in deg F.
 - b. Leaving-water temperature in deg F.
 - c. Water temperature differential in deg F.
 - d. Entering-water pressure in feet of head or psig.
 - e. Leaving-water pressure in feet of head or psig.
 - f. Water pressure differential in feet of head or psig.
 - g. Water flow rate in gpm.
 - h. Bleed water flow rate in gpm.
 - 4. Air Data (Indicated and Actual Values):
 - a. Duct airflow rate in cfm.
 - b. Inlet-duct static pressure in inches wg.
 - c. Outlet-duct static pressure in inches wg.
 - d. Average entering-air, wet-bulb temperature in deg F.
 - e. Average leaving-air, wet-bulb temperature in deg F.
 - f. Ambient wet-bulb temperature in deg F.

M. Heat-Exchanger/Converter Test Reports: For steam and hot-water heat exchangers, include the following:

1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.
 - d. Make and type.
 - e. Model and serial numbers.
 - f. Ratings.
2. Steam Test Data (Indicated and Actual Values):
 - a. Inlet pressure in psig.
 - b. Condensate flow rate in lb/h.
3. Primary Water Test Data (Indicated and Actual Values):
 - a. Entering-water temperature in deg F.
 - b. Leaving-water temperature in deg F.
 - c. Entering-water pressure in feet of head or psig.
 - d. Water pressure differential in feet of head or psig.
 - e. Water flow rate in gpm.
4. Secondary Water Test Data (Indicated and Actual Values):
 - a. Entering-water temperature in deg F.
 - b. Leaving-water temperature in deg F.
 - c. Entering-water pressure in feet of head or psig.
 - d. Water pressure differential in feet of head or psig.
 - e. Water flow rate in gpm.

N. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves and include the following:

1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.
 - d. Make and size.
 - e. Model and serial numbers.
 - f. Water flow rate in gpm.
 - g. Water pressure differential in feet of head or psig.
 - h. Required net positive suction head in feet of head or psig.
 - i. Pump rpm.
 - j. Impeller diameter in inches.
 - k. Motor make and frame size.
 - l. Motor horsepower and rpm.
 - m. Voltage at each connection.
 - n. Amperage for each phase.
 - o. Full-load amperage and service factor.
 - p. Seal type.

2. Test Data (Indicated and Actual Values):
 - a. Static head in feet of head or psig.
 - b. Pump shutoff pressure in feet of head or psig.
 - c. Actual impeller size in inches.
 - d. Full-open flow rate in gpm.
 - e. Full-open pressure in feet of head or psig.
 - f. Final discharge pressure in feet of head or psig.
 - g. Final suction pressure in feet of head or psig.
 - h. Final total pressure in feet of head or psig.
 - i. Final water flow rate in gpm.
 - j. Voltage at each connection.
 - k. Amperage for each phase.
- O. Air-to-Air Heat-Recovery Unit Reports:
 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.
 - d. Make and type.
 - e. Model and serial numbers.
 2. Motor Data:
 - a. Make and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Sheave dimensions, center-to-center, and amount of adjustments in inches.
 3. If fans are an integral part of the unit, include the following for each fan:
 - a. Make and type.
 - b. Arrangement and size.
 - c. Sheave make, size in inches, and bore.
 - d. Sheave dimensions, center-to-center, and amount of adjustments in inches.
 4. Test Data (Indicated and Actual Values):
 - a. Total exhaust airflow rate in cfm.
 - b. Purge exhaust airflow rate in cfm.
 - c. Outside airflow rate in cfm.
 - d. Total exhaust fan static pressure in inches wg.
 - e. Total outside-air fan static pressure in inches wg.
 - f. Pressure drop on each side of recovery wheel in inches wg.
 - g. Exhaust air temperature entering in deg F.
 - h. Exhaust air temperature leaving in deg F.
 - i. Outside-air temperature entering in deg F.
 - j. Outside-air temperature leaving in deg F.
 - k. Calculate sensible and total heat capacity of each airstream in MBh.

P. Instrument Calibration Reports:

1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.6 INSPECTIONS

A. Initial Inspection:

1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the Final Report.
2. Randomly check the following for each system:
 - a. Measure airflow of at least 10 percent of air outlets.
 - b. Measure water flow of at least 5 percent of terminals.
 - c. Measure room temperature at each thermostat/temperature sensor. Compare the reading to the set point.
 - d. Measure sound levels at two locations.
 - e. Measure space pressure of at least 10 percent of locations.
 - f. Verify that balancing devices are marked with final balance position.
 - g. Note deviations to the Contract Documents in the Final Report.

B. Final Inspection:

1. After initial inspection is complete and evidence by random checks verifies that testing and balancing are complete and accurately documented in the final report, request that a final inspection be made by Architect.
2. TAB firm test and balance engineer shall conduct the inspection in the presence of Architect.
3. Architect shall randomly select measurements documented in the final report to be rechecked. The rechecking shall be limited to either 10 percent of the total measurements recorded, or the extent of measurements that can be accomplished in a normal 8-hour business day.
4. If the rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
5. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
6. TAB firm shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes and resubmit the final report.

7. Request a second final inspection. If the second final inspection also fails, Owner shall contract the services of another TAB firm to complete the testing and balancing in accordance with the Contract Documents and deduct the cost of the services from the final payment.

3.7 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional testing and balancing to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional testing, inspecting, and adjusting during near-peak summer and winter conditions.

****END OF SECTION****

TEMPERATURE CONTROLS

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 DEFINITIONS	2
1.4 SYSTEM DESCRIPTION	2
1.5 SEQUENCE OF OPERATION	2
1.6 SUBMITTALS	2
1.7 REFERENCES	4
1.8 QUALITY ASSURANCE	5
1.9 DELIVERY, STORAGE, AND HANDLING	5
1.10 COORDINATION	5
1.11 WARRANTY	6
1.12 POSTED OPERATING INSTRUCTIONS	6
1.13 SPECIAL TOOLS	6
1.14 PROTECTION OF PROPRIETARY INFORMATION	6
PART 2 - PRODUCTS	6
2.1 DESCRIPTION OF THE BUILDING AUTOMATION SYSTEM (BAS)	6
2.2 DIRECT DIGITAL CONTROL (DDC) PANELS	7
2.3 DDC PANEL SOFTWARE	7
2.4 DDC INPUT/OUTPUT SENSORS	9
2.5 DDC DATA COMMUNICATIONS NETWORK	10
2.6 DAMPERS - AUTOMATED	11
2.7 DAMPERS, INSULATED OUTDOOR AIR / RELIEF AIR / EXHAUST AIR - AUTOMATED	12
2.8 DAMPER OPERATORS - ELECTRIC	13
2.9 ELECTRICAL REQUIREMENTS FOR CONTROLS WORK	13
2.10 LOCAL AND AUXILIARY CONTROL PANELS	13
2.11 CONTROL VALVES AND VALVE OPERATORS	14
PART 3 - EXECUTION	15
3.1 INSTALLATION - CONTROL SYSTEMS	15
3.2 IDENTIFICATION AND MARKING	16
3.3 GRAPHIC DISPLAY GENERATION	16
3.4 OWNER INSTRUCTION AND TRAINING	17
3.5 CALIBRATION AND START-UP	17
3.6 ACCEPTANCE PROCEDURE	18

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 1 specification sections, apply to work of this section.
 - B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."
 - 2. Division 20 Section "Basic Mechanical Materials and Methods."
- 1.2 SUMMARY
- A. This Section includes control equipment for HVAC systems and components, including control components for terminal heating and cooling units not supplied with factory-wired controls.

1.3 DEFINITIONS

- A. BAS: Building Automation System
- B. CAD: Computer Aided Design.
- C. DDC: Direct-digital controls.
- D. TC: Temperature Control.

1.4 SYSTEM DESCRIPTION

- A. Temperature control building automation system consisting of direct digital control system panels, sensors, transducers, relays, switches, data communication network, etc. and all associated control wiring and raceway systems.
- B. Existing BAS/DDC system is Johnson Control Metasys N2 protocol.
- C. Electric control valves, dampers, operators, control wiring, etc.
- D. Electric and electronic control accessories, and other control system devices.

1.5 SEQUENCE OF OPERATION

- A. Control sequences for HVAC systems, subsystems, and equipment are indicated on project drawings.

1.6 SUBMITTALS

- A. Submit under Division 20 and 23 provisions of respective project and as supplemented in this section.
- B. All control submittal requirements shall be submitted at one time with exception to control valves, automated dampers, and initial phases of work associated with fast-track projects (when required). Early submittals of control valve and automated dampers shall be incorporated with the complete temperature controls submittal.
- C. Product Data: Include manufacturer's technical literature for each control device. Indicate dimensions, capacities, performance characteristics, electrical characteristics, finishes for materials, and installation and startup instructions for each type of product indicated.
 - 1. Each control device labeled with setting or adjustable range of control
- D. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
- E. Shop Drawings:
 - 1. Shop drawings shall be done on CAD. Minimum size 11" x 17".
 - 2. Schematic flow diagrams showing fans, pumps, coils, dampers, valves, and control devices.
 - 3. Wiring Diagrams: Power, signal, and control wiring. Differentiate between manufacturer-installed and field-installed wiring.

4. Details of control panel faces and interior, including controls, instruments, termination blocks and labeling.
 5. Written sequence of operation for each controlled system.
 6. Schedule of dampers including size, leakage, and flow characteristics (Refer to Design Data).
 7. Schedule of valves including leakage and flow characteristics (Refer to Design Data).
 8. Complete bill of materials to identify and quantify all control components.
 9. Overall system schematic showing communication trunk cabling to DDC panels, peripheral devices, modems including component locations and wire termination details.
 10. DDC panel layouts showing connected data points and LAN connections. DDC panel terminations including power supply and remote control component termination details shall be provided.
 11. Point list for each DDC panel including point descriptions and addresses. This information may be incorporated with DDC panel layouts.
- F. Design Data: Provide indicated component selection and sizing criteria for the following component categories:
1. Control valves:
 - a. Component tag.
 - b. Equipment served/function.
 - c. Media type.
 - d. Design flow rate (GPM).
 - e. Selected valve GPM (Pressure Independent Control Valves)
 - f. Valve size.
 - g. Line size to valve connection (excluding reducers).
 - h. Type (ball).
 - i. Configuration (2-way).
 - j. Normal position (normally open, normally closed, floating).
 - k. Actuator spring range (where applicable).
 - l. Actuator power requirement.
 - m. Valve shut-off rating (ft. head) or (psi)
 - n. Valve body pressure/temperature rating.
 - o. Valve manufacturer/model number.
 - p. Actuator manufacturer/model number.
 2. Dampers:
 - a. Component tag.
 - b. Equipment served/function.
 - c. Overall damper size (inch height x inch width).
 - d. Quantity of damper sections with respective size(s):
 - e. Material and gauge of thickness.
 - f. Mounting orientation (horizontal or vertical).
 - g. Blade configuration (parallel or opposed)
 - h. Pressure drop (in. WG).
 - i. Shut-off rating/differential pressure rating (in. wg).
 - j. Leakage rating (CFM/sq.ft. at 4 in. wg).

- k. Normal position (normally open, normally closed, floating).
 - l. Actuator spring range (where applicable).
 - m. Actuator power requirement.
 - n. Actuator torque requirement.
 - o. Actuator quantity.
 - p. Damper manufacturer/model number.
 - q. Actuator manufacturer/model number.
- G. Samples: Temperature sensor cover for each color required and guards if required.
- H. Qualification Data: For firms and persons specified in "Quality Assurance" Article.
- I. Submit field reports indicating operating conditions after detailed check out of systems at Date of Substantial Completion.
- J. Project Record Documents: Include the following:
- 1. Revise Shop Drawings to reflect actual installation and operating sequences.
 - 2. Record actual locations of control components, including control units and sensors.
 - 3. Submit the electronic files for all as-built shop drawings on diskette in pdf format.
- K. Software and Firmware Operational Documentation: Include the following:
- 1. DDC panel keypad operating instructions and DDC panel control override features where applicable.
 - 2. Device address list.
 - 3. Program Software Backup: On a magnetic media or compact disc, complete with data files.
- L. Maintenance Manuals: Include the following:
- 1. Product data with installation details, maintenance instructions and lists of spare parts for each type of control device.
 - 2. Keypad illustrations and step-by-step procedures indexed for each operator function where applicable.
 - 3. Inspection period, cleaning methods, cleaning materials recommended, and calibration tolerances.
 - 4. Calibration records and list of set points.
- 1.7 REFERENCES
- A. AMCA 500 - Test Methods for Louvers, Dampers and Shutters.
 - B. ANSI/ASME B16.22 - Wrought Copper and Copper Alloy Solder Joint Pressure fittings.
 - C. ANSI/ASTM B32 - Solder Metal.
 - D. ANSI/NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum).

- E. ANSI/NFPA 90A - Installation of Air Conditioning and Ventilation Systems.
 - F. ASTM B280 - Seamless Copper Tube for Air Conditioning and Refrigeration Field Service.
 - G. ASTM B75 - Seamless Copper Tube for General Engineering Purposes.
 - H. ASTM D1693 - Environmental Stress - Cracking of Ethylene Plastics.
 - I. NEMA DC 3 - Low-Voltage Room Thermostats.
 - J. UL 1820 - Fire Test of Pneumatic Tubing for Flame and Smoke Characteristics Only.
- 1.8 QUALITY ASSURANCE
- A. Installer Qualifications: An experienced installer who is an approved certified installer of the automatic control system manufacturer for both installation and maintenance of units required for this Project.
 - B. Manufacturer Qualifications: A firm experienced in manufacturing automatic temperature-control systems similar to those indicated for this Project and with a record of successful in-service performance.
 - C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
 - D. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilation Systems."
- 1.9 DELIVERY, STORAGE, AND HANDLING
- A. Factory-Mounted Components: Where control devices specified in this Section are indicated or optional to be factory mounted on equipment, arrange for shipping of control devices to unit manufacturer.
- 1.10 COORDINATION
- A. Coordinate work under Division 20 and 23 provisions and as supplemented in this section.
 - B. Coordinate location of space temperature sensors and other exposed control sensors with plans and room details before installation.
 - C. Coordinate installation of system components with installation of mechanical systems and equipment to achieve compatibility.
 - D. Ensure installation of components is complementary to installation of similar components in other systems.
 - E. Coordinate control wiring requirements, including actual terminal block numbers, with mechanical equipment manufacturers or suppliers.
 - F. Coordinate equipment with Division 28 Section "Fire Alarm" to achieve compatibility with equipment that interfaces with that system.
 - G. Ensure control system installation is complete, checked, tested and functioning properly prior to system balancing and Owner/Engineer system checkout.

- H. Cooperate fully with the Test and Balance Contractor and provide labor to operate the temperature control system as required to meet the scope of work defined in Division 23 Section "Testing, Adjusting and Balancing."

1.11 WARRANTY

- A. Provide warranty per Division 20 Section "General Mechanical Requirements" and as supplemented in this section.
- B. Provide 24 hour per day emergency service during warranty period, with maximum response period of four (4) hours. Provide phone number(s) for quick assistance by a Service Engineer regarding hardware or software problems.
- C. Provide scheduled maintenance service during warranty period to inspect, calibrate, and adjust controls. Make a minimum of one eight hour service call every three months. Notify Owner prior to each scheduled inspection trip. Submit written reports upon completion of service.
- D. Provide any software or firmware revisions for controllers provided with project which are released by the DDC system manufacturer during the warranty period, at no additional cost to the Owner.

1.12 POSTED OPERATING INSTRUCTIONS

- A. Provide panel related as-built documents in protective binder or clear plastic display envelope for each control panel. These instructions shall include such items as as-built control diagrams and sequence of operation, simplified narrative instructions and materials necessary to aid in the operation of the equipment at the local control panels.

1.13 SPECIAL TOOLS

- A. Deliver two sets of any special tools required for operation, adjustment, resetting or maintenance, not including PC Laptop.

1.14 PROTECTION OF PROPRIETARY INFORMATION

- A. All proprietary manuals and software non-disclosure agreement, where applicable, shall be submitted by the proprietary equipment manufacturer to the Owner for approval and signature during the warranty period.

PART 2 - PRODUCTS

2.1 DESCRIPTION OF THE BUILDING AUTOMATION SYSTEM (BAS)

- A. The district-wide building automation system (BAS) is an existing fully integrated, distributed data processing system incorporating direct digital control (DDC) for the control and monitoring of heating, ventilating and air conditioning (HVAC) equipment and other related systems. Microprocessor based DDC panels shall be directly connected to HVAC equipment sensors and actuators. A data communication network shall allow data exchange between DDC panels and the building's Network Controller (Johnson Controls). The Network Controller is to be connected to the owner's Ethernet and communicate with the owner's existing central BAS. The central BAS server shall serve as the primary operator interface for the BAS. Coordinate with the owner and owner's IT department to set up remote access and remote alarm notifications.
- B. Approved Manufacturer – System / Installer (Location):
 - 1. Johnson Controls – Metasys / Johnson Controls, Inc. (Auburn Hills, MI).

2.2 DIRECT DIGITAL CONTROL (DDC) PANELS

- A. Control Panels: Modular in design and consisting of stand-alone microprocessor board with ROM and fully custom programmable RAM, EPROM, and/or EEPROM memory, integral interface equipment and power surge protection. DDC panels shall be connected directly to sensors, controlled devices and the communication network.
- B. Powerfail Restart and Battery Backup: Minimum of 72 battery backup hours for complete system RAM memory and clock, with automatic battery charger or 48 hour low voltage alarm warning. Upon full system power recovery, all clocks shall be automatically synchronized, and all controlled equipment shall be automatically re-started based on correct clock time and sequence of operation.
- C. Provide fully functional communication interface ports for communication between processor, other processors, existing Building Network Controller, portable operator unit and portable programmer terminal.
- D. Panel enclosure shall be finished steel or rigid plastic with hinged door and keyed lock. Electronics shall be removable for protection during mounting of panel.

2.3 DDC PANEL SOFTWARE

- A. Operating system shall work in real time, provide prioritized task scheduling, control time programs, monitor DDC panel to DDC panel as well as DDC panel to Building Network Controller communications, scan inputs and outputs, and contain built-in diagnostics.
- B. Input/output point processing shall include the following:
 - 1. Continuous update of input and output values and/or conditions. All connected points are to be updated at least once per second.
 - 2. Assignment of proper engineering units and status condition identifiers to all points.
 - 3. In addition to physical or "hardware" points required, "software" points shall be provided where required for command access and meaningful displays, where required by the "execution" portion of this section or where required on the DDC input/output points lists. "Software" points shall appear identical to physical points in output displays and shall be assignable to text descriptors, logical groups, reports, etc. in the same manner as physical points. "Software" points shall be assigned alarm limits in the same manner as physical points.
- C. Command control software shall manage the receipt of commands from the existing Building Network Controller, portable programmers terminal, and from control programs.
 - 1. Command delay, programmable from 0 to 2 minutes, shall be provided to prevent simultaneous energizing of large loads. Command delays shall be honored throughout the DDC network, not just within the DDC panel. Delays shall be assignable on an individual per point basis.
 - 2. Each command shall be assigned a command and residual priority to manage contentions created by multiple programs having access to the same command point. Only commands with a higher command priority than the existing residual priority shall be permitted to execute. Whenever a command is allowed to execute, its assigned residual priority shall replace the existing residual priority.

3. A "fixed mode" option shall be supported to allow inputs to, and outputs from DDC control programs to be set to a fixed state or value. When in the "fixed mode," inputs and outputs shall be so noted in all reports.
 4. A "last user" record is to be maintained to positively identify which program or manual command is in control of a given point. The last user information shall be displayed and printed along with other point data of logical groups.
- D. Provide self-test procedure. Notify existing Building Network Controller for maintenance, performance, software, cable break, or data transmission problems. Identify variables as reliable or unreliable. Variables identified as unreliable shall use default in calculation.
- E. Alarm Processing
1. High/Low Alarm: Analog input alarm comparison with the ability to assign two individual sets of high and low limits (warning and actual alarm) to an input. Each alarm shall be assigned a unique differential to prevent a point from oscillating into and out of alarm. Alarm comparisons are to be made each scan cycle.
 2. Floating Alarm: Where analog controlled values are automatically varied by software (such as hot water temperature reset), a single set of alarm limits shall be provided for those varying values. These alarm limits shall then "float" a user definable differential above and below the varying setpoint value.
 3. Abnormal Alarm: When a digital input is not in agreement with the commanded state of its associated output point, or when a digital input is not in its normal state, an abnormal alarm shall be generated. Abnormal "on" shall cause an alarm, as well as abnormal "off." Alarm time delay for digital inputs to prevent nuisance alarms shall be provided. Each digital input alarm time delay shall be adjustable from zero to two minutes in one-second increments.
 4. Alarm lockout shall be provided to positively lock out alarms when equipment is turned off or when a true alarm is dependent on the condition of an associated point. Lockout points and lockout initiators shall be operator programmable. On initial startup of air handler and other mechanical equipment, a "timed lockout" period shall be assigned to analog points to allow them to reach a stable condition before activating alarm comparison logic. Timed lockout period shall be programmable on a per point basis from 0 to 90 minutes in one-minute increments.
 5. The capability of automatically initiating commands upon the occurrence of an alarm.
- F. Totalization
1. Run time shall be accumulated based on the status of digital input points. It shall be possible to totalize either on time or off time up to 10,000 hours with one-minute resolution. Run time counts shall be resident in memory and have DDC panel resident run time limits assignable through the portable programmers terminal, portable operators unit or the existing Building Network Controller.
 2. A transition counter shall be provided to accumulate the number of times a device has been cycled on or off. Counter shall be capable of accumulating 600,000 switching cycles. Limits shall be assignable to counts to provide maintenance alarm printouts.

3. Analog totalization capability shall be provided to allow the totalization of electricity, air, water and steam flow, etc. These flows shall be totalized with respect to time and converted to the appropriate energy unit. It shall be possible to automatically set time intervals for totalization, adjustable from one second to 365 days. The totalization program shall keep track of the maximum and minimum instantaneous analog value measured during the period, including the date and time at which each occurred.

G. Custom DDC Programs

1. All DDC programs shall be fully custom programmable. DDC panels or systems which require remote or factory programming are not acceptable. DDC panels or systems with programs which may not be custom modified by the user are not acceptable. "Custom" programming shall mean allowing the alteration of actual control logic, and shall not be limited to allowing only the alteration of setpoints, gains, parameters, time constants, etc.
2. Custom DDC programs shall be provided to meet the control strategies as called for in the sequences of operation on the drawings.
3. All DDC setpoints, gains, parameters, time constants, etc., associated with DDC programs shall be available to the operator for display and modification via the existing Building Network Controller and/or portable operators unit.
4. The execution interval of each DDC control loop shall be adjustable from two to 30 seconds.
5. Each DDC panel shall have resident in its memory and available to the programs a full library of DDC algorithms, intrinsic control operators, and arithmetic, logic and relational operators for implementation of control sequences. Functions to be provided shall include, but not be limited to, the following:
 - a. Mathematical: Absolute value, calculate, square root, power, sign, average, totalize.
 - b. Logic: OR, AND, compare, negate.
 - c. Fixed Formula: High and low select, span, rate, ramp, enthalpy, wet bulb, dewpoint, relative humidity, humidity ratio, filter.
 - d. Data Manipulation: Store, file and set.
 - e. Control Routines: Real-time based functions, proportional control, proportional-integral control, proportional-integral-derivative control, adaptive control (self tuning), direct-acting, reverse acting, feedforward, fixed setpoint, calculated setpoint, adjustable setpoint, lead lag, hysteresis correction, event initiation/ software interlock.

2.4 DDC INPUT/OUTPUT SENSORS

A. Current Switches:

1. Split-core donut transformer type for monitoring AC current, with digital output signal. Current switches used on motor side of variable frequency drives shall have low frequency detection capability.
2. Current switches with digital output shall have adjustable trip settings. Field adjust current switches to trip at approximately 90% of normal motor operating amperage.

3. Manufacturers:
 - a. Johnson Controls.
 - b. NK Technologies.
 - c. Senva.
 - d. Setra.
 - e. Veris Industries.

B. Temperature Sensors:

1. Resistance temperature detectors (RTD) with platinum, nickel or balco element. Accuracy shall be +/- 0.5 deg F over the entire range. Range shall be as indicated below, or as appropriate to the application.
2. Single point duct mounted sensors shall have 18" rigid probe and calibrated span of 20 - 120° F.
3. Averaging duct mounted sensors shall have 25' long averaging element and calibrated span of 20 - 120° F.
4. Liquid immersion sensors shall have welded stainless steel thermowell. Length of sensor and thermowell shall be selected based on the diameter of the pipe to provide accurate, reliable and homogeneous sensing of the liquid temperature. Thermowell pressure rating shall meet or exceed the system minimum pressure rating. Sensors for chilled water application shall have calibrated span of 20 - 120° F.
5. Room sensors shall have locking cover and a minimum span of 40 - 90° F.
6. Outside air sensors shall have watertight inlet fitting and shall be shielded from direct rays of sun.
7. Manufacturers:
 - a. Specified BAS product where available.
 - b. TCS.
 - c. Minco.
 - d. ACI.
 - e. MAMAC.

2.5 DDC DATA COMMUNICATIONS NETWORK

- A. Data communication network shall be provided to allow data transmission between all DDC panels and between the DDC panels and the DDC Network Controller.
- B. The BAS/DDC system-wide communication network shall consist of a primary peer-to-peer network, and at the Contractor's option, secondary sub-networks linked to the primary network. The primary network shall support peer-to-peer communications between primary network DDC panels. The existing Building Network Controller is connected to the primary network. The secondary sub-networks shall interface with the primary network through the primary network DDC panels. At least one DDC panel connected to the primary peer-to-peer network shall be provided in each mechanical room, or as indicated on the drawings.
- C. Data communications media shall be twisted pair wires.

- D. The communications network shall allow shared point and control information between DDC panels without dependence on the existing Building Network Controller. All required repeaters, hubs, active links, gateways, etc. and associated power supplies shall be provided as required to provide shared point and control information between DDC panels.
- E. Failure of any individual DDC panel shall not cause the loss of communications between peer DDC panels.
- F. All data transmitted must be positively acknowledged as received or negatively acknowledged as not received. Negative acknowledgments shall cause a retransmission of the data. Network connected devices must send a "functioning" message each network cycle. Lack of a "functioning" message after successive retries shall constitute a device failure and shall be recognized as such by the network.
- G. Error recovery and communication initialization routines shall be resident in each network connected device.

2.6 DAMPERS - AUTOMATED

- A. Performance: Test in accordance with AMCA 500.
- B. Frames: Galvanized steel, minimum 16 gauge, minimum 2 inches in width, welded or riveted with corner reinforcement for 12 gage structural equivalence.
- C. Blades: Galvanized steel, minimum 14 gauge, maximum blade size 8 inches wide, 60 inches long, attached to minimum 1/2 inch shafts. Dampers which are required to have a static pressure rating over 4 inch W.G. shall have minimum 3/4 inch solid shafts.
- D. Blade Seals: Synthetic elastomeric or Neoprene, mechanically attached, field replaceable.
- E. Jackshafts (where required): Minimum 1/2 inch galvanized steel.
- F. Jamb Seals: Stainless steel.
- G. Bearings: Oil impregnated sintered bronze or lubricant free, solid stainless steel. Provide thrust washers at bearings for all dampers which are to be mounted with blades in the vertical position.
- H. Linkages: Accessible for maintenance. Linkages may be located in airstream. Linkages located in damper frame shall be external to the duct, accessible for maintenance. Linkages located in the airstream shall be zinc-plated.
- I. Leakage: Less than 8 CFM per square foot based on 4 inches W.G. pressure differential.
- J. Static Pressure Rating: As scheduled on the drawings, or if not scheduled, minimum 4" W.G.
- K. Maximum Velocity: As scheduled on the drawings, or design for maximum velocity to be encountered in location where installed.
- L. Temperature Limits: -40 to 200 deg F.
- M. Manufacturers:
 - 1. American Warming & Ventilating.
 - 2. Arrow United Industries.

3. Greenheck.
4. Honeywell.
5. Johnson Controls.
6. Louvers & Dampers, Inc.
7. Ruskin.
8. Tamco.
9. Vent Products.

2.7 DAMPERS, INSULATED OUTDOOR AIR / RELIEF AIR / EXHAUST AIR - AUTOMATED

- A. Performance: AMCA certified for Air Performance and Air Leakage.
- B. Frames: Extruded aluminum, .080-inch thickness minimum, 4 inches deep minimum, thermally broken, and insulated with polystyrene or polyurethane foam insulation.
- C. Blades: Extruded aluminum, internally insulated, and thermally broken. Maximum blade size 8 inches wide, 60 inches long.
- D. Shafts: Minimum 7/16 inch hexagonal or square corrosion resistant zinc plated steel.
- E. Blade Seals: Extruded EPDM, silicone, or synthetic elastomeric, mechanically attached.
- F. Jamb Seals: Silicone, or synthetic elastomeric, mechanically attached.
- G. Bearings: Dual bearing assembly of durable synthetic polymer resulting in no metal-to-metal contact. Provide thrust washers at bearings for all dampers which are to be mounted with blades in the vertical position.
- H. Linkage: Linkage shall be installed in the frame side and shall be constructed of aluminum and/or corrosion resistant zinc plated steel.
- I. Leakage: Less than 3 CFM per square foot at 1 inch W.G. pressure differential at minus 40 deg F.
- J. Static Pressure Rating: As scheduled on the drawings, or if not scheduled, minimum 4 inches W.G.
- K. Maximum Velocity: As scheduled on the drawings, or design for maximum velocity to be encountered in location where installed.
- L. Temperature Limits: Minus 40 to 155 deg F.
- M. Manufacturers:
 1. Greenheck ICD-45.
 2. Ruskin CDTI-50BF.

3. Tamco Series 9000 BF

2.8 DAMPER OPERATORS - ELECTRIC

- A. Electric damper motor shall be 24 or 120 volt two position or modulating as required with spring return type and sized to operate the damper with sufficient reserve power for smooth operation from full close to full open and tight shut-off. Damper motor shall have "O ring" gaskets for weatherproof operation.
- B. Number: Sufficient to achieve unrestricted movement throughout damper range. Provide sufficient number of operators such that one operator does not operate more than the maximum square footage of damper area as recommended in standard catalog of manufacturer.
- C. Manufacturers:
 - 1. Belimo.
 - 2. Delta Control Products.
 - 3. Johnson Controls.

2.9 ELECTRICAL REQUIREMENTS FOR CONTROLS WORK

- A. Electrical accessories such as relays, switches, contactors and control transformers shall meet the requirements of the Division 26 Specifications of respective project.
- B. Electrical wiring and conduit shall meet the requirements of the Division 26 Specifications.
- C. All control wiring in mechanical rooms and any other exposed areas shall be run in conduit. Low voltage temperature control wiring in concealed accessible locations (i.e. above lay-in ceilings), as well as low voltage temperature control wiring within partitions, may be run using plenum rated cable, neatly tie-wrapped and fastened to the building structure (not to ceiling or ceiling support wires).
- D. Conduits carrying control wiring shall be sized for a maximum fill of 40% of capacity.
- E. Where raceway is required, two separate raceway systems shall be provided; one for A.C. wiring and the other for D.C. wiring.
- F. Data transmission cabling and equipment grounding procedures shall meet the latest FCC guidelines for electromagnetic field generation.
- G. All control wiring sizes and types shall meet or exceed the equipment manufacturer's recommendations.

2.10 LOCAL AND AUXILIARY CONTROL PANELS

- A. Unitized cabinet type for each system under automatic control with relays and controls mounted in cabinet and temperature indicators, pressure gauges, pilot lights, pushbuttons and switches flush on cabinet panel face, or as detailed on drawings. Provide panel with locking door.
- B. ANSI/NEMA 250, general purpose utility enclosures with enameled finished face panel, or as indicated on the drawings.
- C. Panels shall be sized for a maximum fill of 50% capacity, and shall not be smaller than 24" X 24".

2.11 CONTROL VALVES AND VALVE OPERATORS

A. Pressure Independent Control Valves (2-way):

1. Up to 2 inches: Characterized ball valve with integral pressure compensating cartridge which maintains a constant pressure drop across valve seat, bronze body with screwed ends, stainless steel or chrome plated brass ball, characterizing disc, stainless steel or brass stem, and resilient reinforced Teflon seats.
2. Accuracy: Control valves shall accurately control flow from 0 to 100% of the full rated flow. Flow through the valve shall not vary more than +/- 5% due to system pressure fluctuations when the pressure drop across the valve is within the range of 5 psid to 35 psid.
3. Manufacturers:
 - a. Belimo.
 - b. Bray / Delta Control Products.
 - c. Danfoss Nexus Valve.
 - d. Griswold.
 - e. Honeywell.
 - f. Johnson Controls.

B. Globe Valves (2-way & 3-way):

1. Up to 2 inches: Bronze body, bronze trim, rising stem, renewable composition disc, single seated, screwed ends with backseating capability, repackable under pressure.
2. Valve stem packing shall be tetrafluorethylene, spring loaded and self-adjusting. Packless construction is acceptable.
3. Manufacturers:
 - a. Belimo.
 - b. Bray / Delta Control Products.
 - c. Dodge Engineering & Controls, Inc.
 - d. Honeywell.
 - e. Schneider Electric Controls.
 - f. Johnson Controls.
 - g. Siemens.

C. Electric Operators:

1. Operators shall be electronic type to accept signals from direct digital controller or modulating thermostat for proportional control.
2. Valves shall spring return to normal position as indicated. Terminal unit tempering coil control valve operators are not required to be spring return.
3. Select with sufficient shut-off power for system pressure and highest operating torque, and torque requirements of valves which may stick because of infrequent use.
4. Select to provide smooth proportioning control under operating conditions normal to the system.

D. Hydronic Systems:

1. Valve minimum pressure rating shall meet or exceed the system minimum pressure rating as noted for each system in Division 20 Section "Valves," and in Division 23 Section "Hydronic Piping."
2. Valve minimum temperature ratings shall be 250 deg F.

3. For globe valves: Replaceable plugs and seats of stainless steel or brass, selected for maximum lift under application conditions.
4. Two way and three way valves shall have equal percentage characteristics. Size two way valve operators to close valves against pump shut off head.
5. Pressure independent control valves shall be used for 2-way applications unless otherwise indicated. Select to achieve scheduled flow rate of the associated heat transfer device. If the scheduled flow rate is too high to achieve with one valve, provide multiple valves sized at flow divided equally of the scheduled flow rate and control all valves in unison - coordinate control valve quantity and the need for parallel piping of control valves with mechanical contractor.

E. Solenoid Valves:

1. Solenoid valves for reheat coils, radiant ceiling panels and unit heaters shall be 24 VDC electronic type for two position operation.

PART 3 - EXECUTION

3.1 INSTALLATION - CONTROL SYSTEMS

- A. Install in accordance with manufacturer's instructions.
- B. Check and verify location of temperature sensors and other exposed control sensors with plans and room details before installation. Locate room temperature sensors 48 inches above floor unless noted otherwise.
- C. The location of all control-related items to be mounted on the exterior of the building must be approved by the Architect prior to installation. Indicate proposed locations on the shop drawings.
- D. Caulk both sides of damper frames to duct walls to prevent leakage between damper frame and duct.
- E. Mount control panels adjacent to associated equipment on vibration free walls or free standing angle iron supports. Sensors used for closed loop control must be connected to the same DDC panel as the associated output signal.
- F. Provide conduit and electrical wiring where required.
- G. All wiring in altered and unaltered areas shall be run concealed. "Wiremold" in finished areas shall be allowed when wiring cannot be run concealed in walls or partitions. Minimize "wiremold" routing.
- H. Splicing of DDC sensor cabling at junction boxes shall not be acceptable.
- I. All equipment which has moving parts and is remotely started by the control system shall be provided with warning labels no less than 2 inches in height, and in bright warning color, stating that the equipment is remotely started by automatic controls. Such labels shall be posted clearly in the area of any moving parts, such as belts, fans, pumps, etc.
- J. Coil and conceal excess capillary on remote element instruments.
- K. Locate all control components and accessories such that they are easily accessible for adjustment, service and replacement.
- L. Locate, size and support sensing elements in airstreams so that they properly sense the representative condition. Controlling, transmitting and indicating elements shall be located to sense the average condition. Safety elements shall be located to sense the extreme condition.

- M. Locate and size sensing elements in liquid lines so that they are in moving liquid and not in stagnant or turbulent locations. Wells shall not obstruct the flow of the liquid being measured. Pipes one inch and smaller shall be increased at least one pipe size at the point of insertion.
- N. Locate pressure sensing taps in liquid lines in straight runs of pipe with at least 10 pipe diameters of straight pipe both upstream and downstream of pressure tap. Provide a shut-off cock in sensing line at each pressure tap.
- O. Install pressure sensing elements in ducts and casings with clean, sharp taps to accurately read true static pressure, avoiding velocity influence and turbulence.
- P. Locate, support and install all control components and accessories so that they will not be subject to vibration, excessive temperatures, dirt, moisture or other harmful conditions beyond their rated limitations.
- Q. Where insulation is penetrated due to the installation of sensing elements or tubing, reseal the openings air and vapor tight. Provide brackets for devices to be located on insulated surfaces so as to clear the finished surface of the insulation and to avoid puncturing the vapor seal.
- R. Provide all necessary relays, switches, linkages, control devices, accessories and connections as required for a complete and operational control system as specified herein and shown.
- S. All electric valve and damper operators shall be capable of moving from full closed to full open, or vice versa, within 120 seconds.

3.2 IDENTIFICATION AND MARKING

- A. All sensors, relays, switches, etc. shall be marked with the same identification number as used on the as-built shop drawings. Use Brother P-touch label maker or similar with black text on clear or white super adhesive tape. If label applied in wet environment, spray label with clear enamel for waterproofing.
- B. Wire shall be color coded according to functional use. Identify color coding format on record drawings.
- C. Identify each wire as to ID number at each control panel, field device, and splice.
- D. All control panels and auxiliary enclosures shall be supplied with engraved phenolic nameplate permanently attached identifying it as control panel number, system served, area served, fed from lighting panel number, circuit number, etc.

3.3 GRAPHIC DISPLAY GENERATION

- A. Provide the following graphic displays as a minimum for operator interface, arranged in logical penetration paths. Review District's existing graphics to include similar look and functionality to allow operator interface to newly installed equipment in same manner:
 - 1. Floor plans for each floor within each building, with display of present values of space conditions sensed by connected space sensors, display of the name of the air handler associated with each space sensor, display of the room number in which the sensor is located and color coding to indicate whether the sensed space condition is within the acceptable range, is too high, or is too low. TC Contractor shall confirm Owner desired room names prior to graphics generation which may differ from the room names indicated on construction documents.

2. Schematic diagram for each HVAC system. Each system schematic display shall include at least the following:
 - a. Schematic arrangement of ductwork, fans, dampers, coils, valves, piping, pumps, equipment etc.
 - b. System name.
 - c. Area served.
 - d. Present value or status of all inputs, along with present setpoint.
 - e. Present percent open for each damper, valve, etc. based on commanded position.
 - f. Reset schedule parameters for all points, where applicable.
 - g. Present occupancy mode.
 - h. Present economizer mode, where applicable.
 - i. Present outside air temperature.
 - j. Associated space conditions and setpoints, where applicable.
 - k. Status of application programs (e.g., warm-up, night cycle, duty cycle, etc.).
 - l. Color coding to indicate normal and abnormal values, alarms, etc.
3. Manual override capability for each on/off or open/closed controlled digital output (for fans, pumps, 2-position dampers and valves, etc.) and each modulating analog output (for dampers, valves, VFD speed modulation type points, etc) shall be provided. Graphic display of output point auto or manual override status shall be provided.
4. Sequence of operation in written (text) format for each HVAC system.
5. Overall BAS system schematic.
6. System management graphic for each network device and/or DDC panel.

3.4 OWNER INSTRUCTION AND TRAINING

- A. Provide a minimum of two (2) hours of on-site instruction and training to the Owner on the operation of the control systems for the initial installation.
- B. Instruction and training shall be performed by a competent Contractor representative familiar with the control systems operation, maintenance and calibration.
- C. Training shall take place after check, test, start-up of temperature controls system at a time mutually agreed upon by the Owner and Contractor.

3.5 CALIBRATION AND START-UP

- A. After installation and connection of control components, test, adjust and re-adjust as required all control components in terms of function, design, systems balance and performance. Make systems ready for environmental equipment acceptance tests.
- B. After environmental equipment has been accepted and after the systems have operated in normal service for two weeks, check the adjustment on control components and recalibrate where required. Components not in calibration shall be recalibrated to function as required, or shall be replaced. Control devices, linkages, and other control components shall be calibrated and adjusted for stable and accurate operation in accordance with the design intent and to obtain optimum performance from the equipment controlled. Cause every device to automatically operate as intended to ensure its proper functionality.

3.6 ACCEPTANCE PROCEDURE

- A. Upon successful completion of start-up and recalibration as indicated in this section, the Architect shall be requested in writing to inspect the satisfactory operation of the control systems.
- B. Demonstrate operation of all control systems, including each individual component, to the Owner and Architect.
- C. After correcting all items appearing on the punch list, make a second written request to the Owner and Architect for inspection and approval.
- D. After all items on the punch list are corrected and formal approval of the control systems is provided by the Architect, the Contractor shall indicate to the Owner in writing the commencement of the warranty period.

****END OF SECTION****

HYDRONIC PIPING

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 DEFINITIONS	2
1.3 PERFORMANCE REQUIREMENTS	2
1.4 SYSTEMS DESCRIPTIONS	2
1.5 SUBMITTALS	3
1.6 QUALITY ASSURANCE	3
1.7 EXTRA MATERIALS	3
PART 2 - PRODUCTS	4
2.1 COPPER TUBE AND FITTINGS	4
2.2 STEEL PIPE AND FITTINGS	5
2.3 JOINING MATERIALS	5
2.4 TRANSITION FITTINGS	6
2.5 VALVES	6
2.6 SPECIALTY VALVES	6
2.7 CONTROL VALVES	9
2.8 AIR CONTROL DEVICES	9
2.9 STEEL, HOT WATER BUFFER TANKS	11
2.10 HYDRONIC PIPING SPECIALTIES	12
2.11 HYDRONIC PIPING STRAINERS	12
2.12 STAINLESS STEEL STRAINERS	13
2.13 CHEMICAL TREATMENT	14
PART 3 - EXECUTION	14
3.1 PIPING SYSTEMS INSTALLATION	14
3.2 HANGERS AND SUPPORTS	16
3.3 PIPE JOINT CONSTRUCTION	17
3.4 HYDRONIC SPECIALTIES INSTALLATION	17
3.5 TERMINAL EQUIPMENT CONNECTIONS	18
3.6 FIELD QUALITY CONTROL	18

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 07 Section "Through-Penetration Firestop Systems" for materials and methods for sealing pipe penetrations through fire and smoke barriers.
 - 2. Division 07 Section "Joint Sealants" for materials and methods for sealing pipe penetrations through exterior walls.
 - 3. Division 20 Section "Mechanical General Requirements."
 - 4. Division 20 Section "Basic Mechanical Materials and Methods" for general piping materials and installation requirements.
 - 5. Division 20 Section "Hangers and Supports" for pipe supports, product descriptions, and installation requirements. Hanger and support spacing is specified in this Section.

6. Division 20 Section "Pipe Flexible Connectors, Expansion Fittings and Loops."
7. Division 20 Section "Meters and Gages" for thermometers, flow meters, flow measuring devices, and pressure gages.
8. Division 20 Section "Mechanical Identification" for labeling and identifying hydronic piping.
9. Division 23 Section "General-Duty Valves for HVAC" for general-duty gate, globe, ball, butterfly, and check valves.
10. Division 23 Section "Hydronic Pumps" for pumps, motors, and accessories for hydronic piping.
11. Division 23 Section "Temperature Controls" for temperature-control valves and sensors.
12. Division 23 Section "Piping Systems Flushing and Chemical Cleaning."
13. Division 23 Section "HVAC Water Treatment."
14. Division 33 Section "Underground Hydronic Distribution Piping" for preinsulated piping systems.

1.2 DEFINITIONS

- A. CPVC: Chlorinated polyvinyl chloride.
- B. HDPE: High density polyethylene.
- C. PP: Polypropylene.
- D. PVC: Polyvinyl chloride.
- E. PTFE: Polytetrafluoroethylene.
- F. RTRF: Reinforced thermosetting resin (fiberglass) fittings.
- G. RTRP: Reinforced thermosetting resin (fiberglass) pipe.

1.3 PERFORMANCE REQUIREMENTS

- A. Where not indicated on the Drawings, hydronic piping components and installation shall be capable of withstanding the following minimum working pressures and temperatures:
 1. Glycol Cooling-Water Piping: 125 psig at 150 deg F.

1.4 SYSTEMS DESCRIPTIONS

- A. Hydronic piping system materials are scheduled on the Drawings.
- B. Refer to Application Schedule on the Drawings for valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 1. Hot-Water-Piping, Balancing Duty: Calibrated balancing valves.
 2. Drain Duty: Hose-end drain valves.

1.5 SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Valves. Include flow and pressure drop curves based on manufacturer's testing for calibrated-orifice balancing valves and automatic flow-control valves.
 - 2. Air control devices.
 - 3. Chemical treatment.
 - 4. Hydronic specialties.
 - 5. Plastic pipe and fittings with solvent cement.
- B. Shop Drawings: Detail, at minimum 1/4 scale, the piping layout, fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the same to the building structure. Detail location of anchors, alignment guides, and expansion joints and loops.
- C. Qualification Data: For Installer.
- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For air control devices, hydronic specialties, and special-duty valves to include in operation and maintenance manuals.
- F. Water Analysis: Submit a copy of the water analysis to illustrate water quality available at Project site.

1.6 QUALITY ASSURANCE

- A. ASME Compliance: Comply with ASME B31.9, "Building Services Piping" for materials, products, and installation. Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- B. Installer Qualifications:
 - 1. Installers of Pressure-Sealed Joints: Installers shall be certified by pressure-seal joint manufacturer as having been trained and qualified to join piping with pressure-seal pipe couplings and fittings.
- C. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be as recommended by the manufacturer of the grooved components.

1.7 EXTRA MATERIALS

- A. Water-Treatment Chemicals: Furnish enough chemicals for initial system startup and for preventive maintenance for one year from date of Substantial Completion.
- B. Differential Pressure Meter: For each type of balancing valve and automatic flow control valve, include flowmeter, probes, hoses, flow charts, and carrying case.

PART 2 - PRODUCTS

2.1 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tubing: ASTM B 88, Type L.
- B. Annealed-Temper Copper Tubing: ASTM B 88, Type K.
- C. DWV Copper Tubing: ASTM B 306, Type DWV.
- D. Wrought-Copper Socket Fittings: ASME B16.22.
- E. Wrought-Copper Unions: ASME B16.22.
- F. Grooved Mechanical-Joint Fittings and Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.; Gruvlok Manufacturing; Advanced Copper Method.
 - b. Tyco Fire & Building Products; Grinnell Mechanical Products; Model 672.
 - c. Victaulic Company; Style 606 and Style 607.
 - 2. Grooved-End Copper Fittings: ASTM B 75, copper tube or ASTM B 584, bronze casting.
 - 3. Grooved-End-Tube Couplings: Rigid pattern, unless otherwise indicated; gasketed fitting. Ductile-iron housing with keys matching pipe and fitting grooves, EPDM gasket rated for minimum 230 deg F for use with housing, and steel bolts and nuts.
- G. Copper or Bronze Pressure-Seal Fittings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Apollo Valves; by Conbraco Industries; ApolloXpress.
 - b. Elkhart Products Corporation; an Aalberts Industries Company; Xpress.
 - c. NIBCO Inc.; Press System.
 - d. Viega North America; ProPress System.
 - 2. Housing: Copper.
 - 3. O-Rings and Pipe Stops: EPDM.
 - 4. Tools: Manufacturer's special tools.
 - 5. Maximum 200-psig working-pressure rating at 250 deg F.
- H. Copper, Mechanically Formed Tee Option: For forming T-branch on copper water tube. Mechanically formed tee fittings may be used up to half size of main.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. T-DRILL Industries Inc.

2.2 STEEL PIPE AND FITTINGS

- A. Schedule 40 Steel Pipe: ASTM A 53/A 53M or ASTM A 106, Type E or S, Grade A or B. Include ends matching joining method.
1. Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106, Schedule 40, seamless steel pipe. Include ends matching joining method.
 2. Malleable-Iron Unions: ASME B16.39, Class 150, hexagonal-stock body, with ball-and-socket, metal-to-metal, bronze seating surface and female threaded ends.
 3. Gray-Iron, Threaded Fittings: ASME B16.4, Class 125, standard pattern.
 4. Cast-Iron Flanges: ASME B16.1, Class 125.
 5. Cast-Iron, Flanged Fittings: ASME B16.1, Class 125.
 6. Fittings: ASTM A234 ANSI B16.9, steel butt weld to match pipe wall thickness, Class 300.
 7. Flanges: Class 300 forged steel welding neck to match pipe wall thickness and valve flanges, ANSI B16.5. Orifice plate flanges shall be raised face welding neck type with ring joint gaskets and flange taps. Coordinate orifice plate flanges with orifice plate flow elements.
- B. Grooved Mechanical-Joint Fittings and Couplings:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.; Gruvlok Manufacturing; Model 7401 Rigid.
 - b. Tyco Fire & Building Products; Grinnell Mechanical Products; Model 772 Rigid Coupling.
 - c. Victaulic Company; Style 07 Rigid Coupling and 107 QuickVic Rigid Coupling.
 2. Joint Fittings: ASTM A 536, Grade 65-45-12 ductile iron; ASTM A 47/A 47M, Grade 32510 malleable iron; ASTM A 53/A 53M, Type F, E, or S, Grade B fabricated steel; or ASTM A 234, Grade WPB steel fittings with grooves or shoulders constructed to accept grooved-end couplings; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.
 3. Gaskets: Synthetic rubber gasket of central cavity pressure-responsive design suitable for temperatures from minus 30 deg F to 250 deg F.
 4. Couplings: Ductile- or malleable-iron housing with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.
 - a. Rigid Type: To provide rigidity and system support and hanging in accordance with ANSI B31.1 and B31.9.

2.3 JOINING MATERIALS

- A. Refer to Division 20 Section "Basic Mechanical Materials and Methods."

2.4 TRANSITION FITTINGS

A. HDPE Plastic-to-Grooved Steel Transition Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.; Gruvlok Manufacturing; Fig. 7307.
 - b. Victaulic Company; Style 997.
2. Ductile iron coupling with integral rows of gripping teeth on the HDPE side of the coupling and conventional key section on grooved side designed to engage standard roll or cut grooved steel pipe.

B. HDPE Plastic-to-Metal Transition Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.; Gruvlok Manufacturing; Fig. 7312.
 - b. Victaulic Company; Style 994 Vic-Flange.
2. Ductile iron flange adapter having integral gasket and designed to permit direct connection of ANSI Class 125 and 150 steel or bronze flanged components into HDPE systems.

2.5 VALVES

A. General Service Valves: Comply with requirements specified in Division 23 Section "General-Duty Valves for HVAC."

2.6 SPECIALTY VALVES

A. Balance Valves:

1. Balance Valves NPS 6 and Larger: Lug type butterfly valves with aluminum bronze disc, AISI 300 Series stainless steel stem, resilient replaceable seat for service at not less than 250 deg F and memory stops. Refer to Division 23 Section "General-Duty Valves for HVAC" for additional requirements.
 - a. Provide lubricated enclosed screw or worm gear operator with handwheel for sizes 6 inches and larger.
 - b. Pressure rating shall meet or exceed system minimum pressure rating.
2. Flow Measuring: Use Flow Measuring Devices as specified in Division 20 Section "Meters and Gages."
3. Balance Valves for Sizes Less than NPS 6 Combination balance valve and flow measuring device as specified in this Section.

B. Combination, Balancing Valves and Flow Measuring Devices NPS 2 and Smaller:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Griswold Controls.

- b. Hydronic Components, Inc. (HCi).
 - c. Nexus Valve.
 - d. PRO Hydronic Specialties, LLC.
 - e. Tour & Andersson; TA Hydronics Series available through Victaulic Company of America.
2. Body: Brass or bronze, ball or plug type with calibrated orifice or venturi.
 3. Ball: Brass, or stainless steel.
 4. Plug: Resin.
 5. Seat: PTFE.
 6. End Connections: Threaded or socket.
 7. Pressure Gage Connections: Integral seals for portable differential pressure meter.
 8. Handle Style: Lever, with memory stop to retain set position.
 9. WOG Rating: Minimum 400 psig.
 10. Maximum Operating Temperature: 250 deg F.
- C. Combination, Balancing Valves and Flow Measuring Devices NPS 2-1/2 through NSP 4:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Griswold Controls.
 - b. Hydronic Components, Inc. (HCi).
 - c. Nexus Valve.
 - d. PRO Hydronic Specialties, LLC.
 - e. Tour & Andersson; TA Hydronics Series available through Victaulic Company of America.
 2. Body: Cast-iron or steel body, ball, plug or butterfly pattern with calibrated orifice or venturi.
 3. Stem Seals: EPDM O-rings.
 4. Disc: Glass and carbon-filled PTFE.
 5. Seat: PTFE.
 6. End Connections: Flanged or grooved.
 7. Pressure Gage Connections: Integral seals for portable differential pressure meter.
 8. Handle Style: Lever, with memory stop to retain set position.
 9. WOG Rating: Minimum 200 psig.
 10. Maximum Operating Temperature: 225 deg F.

- D. Contractor Option for Combination, Balancing Valves and Flow Measuring Devices NPS 2 and Smaller: Preassembled coil hook up kits may be used.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Griswold Controls.
 - b. Hydronic Components, Inc. (HCi).
 - c. Nexus Valve.
 - d. PRO Hydronic Specialties, LLC.
 - e. Tour & Andersson; TA Hydronics Series available through Victaulic Company of America.
- E. Diaphragm-Operated, Pressure-Reducing Valves:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Apollo Valves; by Conbraco Industries, Inc.
 - d. Bell & Gossett; Xylem Inc.
 - e. Spence Engineering Company, Inc.
 - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 2. Body: Bronze or brass.
 3. Disc: Glass and carbon-filled PTFE.
 4. Seat: Brass.
 5. Stem Seals: EPDM O-rings.
 6. Diaphragm: EPT.
 7. Low inlet-pressure check valve.
 8. Valve Seat and Stem: Noncorrosive.
 9. Valve Size, Capacity, and Operating Pressure: Selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.
- F. Diaphragm-Operated Safety Valves:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Anderson Greenwood & Co.; Kunkle Valve Division.
 - c. Armstrong Pumps, Inc.
 - d. Apollo Valves; by Conbraco Industries, Inc.
 - e. Bell & Gossett; Xylem Inc.
 - f. Spence Engineering Company, Inc.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Body: Bronze or brass.
3. Disc: Glass and carbon-filled PTFE.
4. Seat: Brass.
5. Stem Seals: EPDM O-rings.
6. Diaphragm: EPT.
7. Wetted, Internal Work Parts: Brass and rubber.
8. Valve Seat and Stem: Noncorrosive.
9. Valve Size, Capacity, and Operating Pressure: Comply with ASME Boiler and Pressure Vessel Code: Section IV, and selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

G. Automatic Flow-Control Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Griswold Controls.
 - b. PRO Hydronic Specialties, LLC.
2. Body: Brass or ferrous metal.
3. Piston and Spring Assembly: Stainless steel, tamper proof, self cleaning, and removable.
4. Combination Assemblies: Include bronze or brass-alloy ball valve.
5. Identification Tag: Marked with zone identification, valve number, and flow rate.
6. Size: Same as pipe in which installed.
7. Performance: Maintain constant flow, plus or minus 5 percent over system pressure fluctuations.
8. Minimum Pressure Rating: 300 psig.
9. Maximum Operating Temperature: 250 deg F.

2.7 CONTROL VALVES

- A. Automatic Temperature-Control Valves, Actuators, and Sensors: Comply with requirements specified in Division 23 Section "Temperature Controls."
- B. Calibrated orifice balancing valves shall not be required on devices where pressure independent characterized control valves (PICCV's) are installed.

2.8 AIR CONTROL DEVICES

- A. Manual Air Vents: Use ball-valve-type hose-end drain valves, refer to Division 20 Section "Valves."

B. Automatic Air Vents:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Amtrol, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett; Xylem Inc.
 - d. Spirotherm, Inc.
 - e. Taco, Inc.
2. Body: Bronze or cast iron.
3. Internal Parts: Nonferrous.
4. Operator: Noncorrosive metal float.
5. Inlet Connection: NPS 1/2.
6. Discharge Connection: NPS 1/4.
7. Maximum Operating Pressure: 150 psig.
8. Maximum Operating Temperature: 240 deg F.

C. Diaphragm or Bladder-Type Expansion Tanks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Bell & Gossett; Xylem Inc.
2. Tank: Welded steel, rated for 125-psig working pressure and 240 deg F maximum operating temperature. Factory test with taps fabricated and supports installed and labeled according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
3. Diaphragm or Bladder: Securely sealed into tank to separate air charge from system water to maintain required expansion capacity.
4. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.

D. Combination Air and Dirt Separators:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Spirotherm, Inc.; VDN Series.
2. Body: Fabricated steel; constructed for 150-psig maximum working pressure and 250 deg F maximum operating temperature. Separator shall have body extended below pipe connections for dirt separation.
3. Air and Dirt Separation Mechanism: Internal copper core tube with continuous wound copper medium permanently attached followed by continuous wound copper wire permanently affixed.

4. Venting Chamber: With integral full port, float actuated brass venting mechanism. Include valved side tap to flush floating dirt or liquids and for quick bleeding of air during system fill.
5. Inlet and Outlet Connections: Threaded for NPS 2 and smaller; flanged connections for NPS 2-1/2 and larger.
6. Blowdown Connection: Threaded.
7. Size: Match system flow capacity.

2.9 STEEL, HOT WATER BUFFER TANKS

A. Manufacturers:

1. Armstrong Pumps, Inc.
2. Cemline Corporation; SEB Series (Base Bid).
3. Highland Tank & Mfg. Co.

B. Description: Carbon steel, vertical pressure-rated tank with cylindrical sidewalls.

C. Construction: ASME code constructed and stamped, steel, constructed with nontoxic welded joints, for 125-psig working pressure, and internal baffle to prevent short circuiting. Tank shall be registered with the National Board of Boiler and Pressure Valve Inspectors and furnished with certificate of shop inspection.

D. Connections and Tappings: Factory-fabricated steel, welded to tank before testing and labeling.

1. NPS 2 and Smaller: ASME B1.20.1, with female thread.
2. NPS 2-1/2 and Larger: ASME B16.5, flanged.

E. Include connections and tappings for the following:

1. Primary inlet and outlet.
2. Secondary inlet and outlet.
3. Factory mounted air vent.
4. Factory mounted thermometer.
5. Thermostat well for field supplied temperature sensor.

F. Tank Supports: Factory-fabricated steel legs or steel skirt, welded to tank before testing and labeling.

G. Exterior Coating: Primer paint and factory supplied, field installed insulated jacket with Velcro closures.

2.10 HYDRONIC PIPING SPECIALTIES

- A. Diverting Fittings: 125-psig working pressure; 250 deg F maximum operating temperature; cast-iron body with threaded ends, or wrought copper with soldered ends. Indicate flow direction on fitting.
- B. Flexible connectors and expansion fittings are specified in Division 20 Section "Pipe Flexible Connectors, Expansion Fittings and Loops."

2.11 HYDRONIC PIPING STRAINERS

- A. Manufacturers:
 - 1. Keckley.
 - 2. Metraflex.
 - 3. Mueller Steam Specialty.
 - 4. Nibco, Inc.
 - 5. Spence.
 - 6. Sure Flow Equipment Inc.
 - 7. Watts Water Technologies, Inc.
 - 8. Yarway.
 - 9. Anvil International, Inc.; Gruvlok Manufacturing (for grooved piping).
 - 10. Tyco Fire & Building Products, Grinnell Mechanical Products (for grooved piping)
 - 11. Victaulic Company; (for grooved piping).
- B. Y-Pattern Strainers, Bronze:
 - 1. CWP: 200 psig minimum, unless otherwise indicated.
 - 2. SWP: 125 psig minimum, unless otherwise indicated.
 - 3. Body: Bronze for NPS 2 and smaller.
 - 4. End Connections: Threaded or soldered.
 - 5. Strainer Screen: 60-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
 - 6. Drain:
 - a. Pipe plug for sizes NPS 2 and smaller.
 - b. Factory-installed, hose-end drain valve for sizes NPS 2-1/2 and larger.
- C. Y-Pattern Strainers, Cast and Ductile Iron:
 - 1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.

2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger; grooved ends may be used on grooved piping.
3. Strainer Screen: 60-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP: 200 psig minimum, unless otherwise indicated.
5. SWP: 125 psig minimum, unless otherwise indicated.
6. Drain:
 - a. Pipe plug for sizes NPS 2 and smaller.
 - b. Factory-installed, hose-end drain valve for sizes NPS 2-1/2 and larger.

D. Basket Strainers, Cast Iron:

1. Body: ASTM A 126, Class B, high-tensile cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: 60-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP: 200 psig minimum, unless otherwise indicated.
5. SWP: 125 psig minimum, unless otherwise indicated.
6. Drain: Factory-installed, hose-end drain valve.

2.12 STAINLESS STEEL STRAINERS

A. Manufacturers:

1. Keckley.
2. Metraflex.
3. Mueller Steam Specialty.
4. Nibco, Inc.
5. Spence.
6. Sure Flow Equipment Inc.
7. Watts Water Technologies, Inc.
8. Yarway.

B. Y-Pattern Strainers:

1. Body: ASTM A 351, Type 316 stainless steel, with bolted cover and bottom drain connection.

2. End Connections: Threaded ends for strainers NPS 2 and smaller; flanged ends for strainers NPS 2-1/2 and larger.
 3. Strainer Screen: Stainless-steel, 20 mesh strainer, and perforated stainless-steel basket with 50 percent free area.
 4. Tapped blowoff plug.
 5. SWP Rating: 250-psig steam working pressure.
- C. Basket Strainers:
1. Body: ASTM A 351, Type 316 stainless steel, with bolted cover and bottom drain connection.
 2. End Connections: Threaded ends for strainers NPS 2 and smaller; flanged ends for strainers NPS 2-1/2 and larger.
 3. Strainer Screen: Stainless-steel, 20 mesh strainer, and perforated stainless-steel basket with 50 percent free area.
 4. SWP Rating: 250-psig steam working pressure.

2.13 CHEMICAL TREATMENT

- A. Bypass Chemical Feeder: Welded steel construction; 125-psig working pressure; 5-gal. capacity; with fill funnel and inlet, outlet, and drain valves.
1. Chemicals: Specially formulated, based on analysis of makeup water, to prevent accumulation of scale and corrosion in piping and connected equipment.
- B. Ethylene and Propylene Glycol: Industrial grade with corrosion inhibitors and environmental-stabilizer additives for mixing with water in systems indicated to contain antifreeze or glycol solutions.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicate piping locations and arrangements if such were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.

- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Select system components with pressure rating equal to or greater than system operating pressure.
- K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- L. Install drains, consisting of a tee fitting, NPS 3/4 ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- M. Install piping, other than drain piping, at a uniform grade of 0.2 percent upward in direction of flow.
- N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.
- O. Install branch connections to mains using mechanically formed tee fittings in main pipe, with the branch connected to the bottom of the main pipe. For up-feed risers, connect the branch to the top of the main pipe.
- P. Install valves according to Division 23 Section "General-Duty Valves for HVAC."
- Q. Install shutoff duty valves at each branch connection to supply mains, at supply connection to each piece of equipment, unless only one piece of equipment is connected in the branch line. Install throttling duty valves at each branch connection to return mains, at return connections to each piece of equipment, and elsewhere as indicated.
- R. Install calibrated balancing valves in the return water line of each heating or cooling element and elsewhere as required to facilitate system balancing.
- S. Install check valves at each pump discharge and elsewhere as required to control flow direction.
- T. Install safety valves on hot-water generators and elsewhere as required by the ASME Boiler and Pressure Vessel Code. Install safety-valve discharge piping, without valves, to floor. Comply with the ASME Boiler and Pressure Vessel Code, Section VIII, Division 1, for installation requirements.
- U. Install pressure-reducing valves on hot-water generators and elsewhere as required to regulate system pressure.
- V. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.
- W. Install flanges or grooved mechanical couplings in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.
- X. Install strainers on inlet side of each control valve, pressure-reducing valve, solenoid valve, in-line pump, and where indicated. Install NPS 3/4 nipple and ball valve in blowdown connection of strainers NPS 2 and larger. Match size of strainer blowoff connection for strainers smaller than NPS 2.
- Y. Install expansion loops, expansion joints, anchors, and pipe alignment guides as specified in Division 20 Section "Pipe Flexible Connectors, Expansion Fittings and Loops."

Z. Identify piping as specified in Division 20 Section "Mechanical Identification."

3.2 HANGERS AND SUPPORTS

A. Hanger, support, and anchor devices are specified in Division 20 Section "Hangers and Supports." Comply with the following requirements for maximum spacing of supports.

B. Install the following pipe attachments:

1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet long.
2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet or longer.
3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
4. Spring hangers to support vertical runs.
5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
6. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.

C. Install hangers for steel piping with the following maximum spacing and minimum rod sizes:

1. NPS 3/4: Maximum span, 7 feet; minimum rod size, 1/4 inch.
2. NPS 1: Maximum span, 7 feet; minimum rod size, 1/4 inch.
3. NPS 1-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
4. NPS 2: Maximum span, 10 feet; minimum rod size, 3/8 inch.
5. NPS 2-1/2: Maximum span, 11 feet; minimum rod size, 3/8 inch.
6. NPS 3: Maximum span, 12 feet; minimum rod size, 3/8 inch.
7. NPS 4: Maximum span, 14 feet; minimum rod size, 1/2 inch.
8. NPS 6: Maximum span, 17 feet; minimum rod size, 1/2 inch.
9. NPS 8: Maximum span, 19 feet; minimum rod size, 5/8 inch.
10. NPS 10: Maximum span, 20 feet; minimum rod size, 3/4 inch.
11. NPS 12: Maximum span, 23 feet; minimum rod size, 7/8 inch.
12. NPS 14: Maximum span, 25 feet; minimum rod size, 1 inch.
13. NPS 16: Maximum span, 27 feet; minimum rod size, 1 inch.
14. NPS 18: Maximum span, 28 feet; minimum rod size, 1-1/4 inches.

15. NPS 20: Maximum span, 30 feet; minimum rod size, 1-1/4 inches.
- D. Install hangers for drawn-temper copper piping with the following maximum spacing and minimum rod sizes:
1. NPS 3/4: Maximum span, 5 feet; minimum rod size, 1/4 inch.
 2. NPS 1: Maximum span, 6 feet; minimum rod size, 1/4 inch.
 3. NPS 1-1/2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 4. NPS 2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 5. NPS 2-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
 6. NPS 3: Maximum span, 10 feet; minimum rod size, 3/8 inch.
 7. NPS 4 to NPS 5: Maximum span, 10 feet minimum rod size, 1/2-inch.
 8. NPS 6: Maximum span, 10 feet minimum rod size, 5/8-inch.
 9. NPS 8: Maximum span, 10 feet minimum rod size, 3/4-inch.
- E. Support vertical runs at roof, at each floor, and at 10-foot intervals between floors.

3.3 PIPE JOINT CONSTRUCTION

- A. Refer to Division 20 Section "Basic Mechanical Materials and Methods" for basic piping joint construction.

3.4 HYDRONIC SPECIALTIES INSTALLATION

- A. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- B. Install automatic air vents at high points of system piping in mechanical equipment rooms only. Manual vents at heat-transfer coils and elsewhere as required for air venting.
- C. Glycol Systems:
1. Install automatic air vents on expansion tanks and install high capacity automatic air vents on air separators. Route vent piping to spill over glycol fill station.
 2. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.
- D. Install piping from boiler air outlet, air separator, or air purger to expansion tank with a 2 percent upward slope toward tank.
- E. Install in-line air separators in pump suction. Install drain valve on air separators NPS 2 and larger.
- F. Install bypass chemical feeders in each hydronic system where indicated, in upright position with top of funnel not more than 48 inches above the floor. Install feeder in minimum NPS 3/4 bypass line, from main with full-size, full-port, ball valve in the main between bypass connections. Install NPS 3/4 pipe from chemical feeder drain, to nearest equipment drain and include a full-size, full-port, ball valve.

- G. Install expansion tanks above the air separator. Install tank fitting in tank bottom and charge tank. Use manual vent for initial fill to establish proper water level in tank.
 - 1. Install tank fittings that are shipped loose.
 - 2. Support tank from floor or structure above with sufficient strength to carry weight of tank, piping connections, fittings, plus tank full of water. Do not overload building components and structural members.
- H. Install expansion tanks on the floor. Vent and purge air from hydronic system, and ensure tank is properly charged with air to suit system Project requirements.

3.5 TERMINAL EQUIPMENT CONNECTIONS

- A. Sizes for supply and return piping connections shall be the same as or larger than equipment connections.
- B. Install control valves in accessible locations close to connected equipment.
- C. Install ports for pressure gages and thermometers at coil inlet and outlet connections according to Division 20 Section "Meters and Gages."

3.6 FIELD QUALITY CONTROL

- A. Prepare hydronic piping according to ASME B31.9 and as follows:
 - 1. Leave joints, including welds, uninsulated and exposed for examination during test.
 - 2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
 - 3. Flush hydronic piping systems with clean water; then remove and clean or replace strainer screens.
 - 4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
 - 5. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.
- B. Perform the following tests on hydronic piping:
 - 1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
 - 2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
 - 3. Isolate expansion tanks and determine that hydronic system is full of water.

4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times "SE" value in Appendix A in ASME B31.9, "Building Services Piping."
 5. After hydrostatic test pressure has been applied for at least 2 hours, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
 6. Prepare written report of testing.
- C. Perform the following before operating the system:
1. Open manual valves fully.
 2. Inspect pumps for proper rotation.
 3. Remove disposal fine-mesh strainers in pump suction diffusers.
 4. Set makeup pressure-reducing valves for required system pressure.
 5. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
 6. Set temperature controls so all coils are calling for full flow.
 7. Inspect and set operating temperatures of hydronic equipment, such as boilers, chillers, cooling towers, to specified values.
 8. Verify lubrication of motors and bearings.

END OF SECTION

METAL DUCTS

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	2
1.3 DEFINITIONS	2
1.4 SYSTEM DESCRIPTION	2
1.5 PERFORMANCE REQUIREMENTS	2
1.6 SUBMITTALS	2
1.7 QUALITY ASSURANCE	3
1.8 COORDINATION	4
PART 2 - PRODUCTS	4
2.1 MANUFACTURERS	4
2.2 SHEET METAL MATERIALS	4
2.3 ZERO-CLEARANCE PREFABRICATED RANGE HOOD EXHAUST DUCT	5
2.4 DUCT LINER	5
2.5 SEALANTS AND GASKETS	6
2.6 HANGERS AND SUPPORTS	8
2.7 RECTANGULAR DUCT FABRICATION	10
2.8 APPLICATION OF LINER IN RECTANGULAR DUCTS	10
2.9 ROUND AND FLAT-OVAL DUCT AND FITTING FABRICATION	11
2.10 DOUBLE-WALL DUCT AND FITTING FABRICATION	14
PART 3 - EXECUTION	15
3.1 DUCTWORK APPLICATION SCHEDULE	15
3.2 DUCT INSTALLATION	15
3.3 INSTALLATION OF EXPOSED DUCTWORK	16
3.4 RANGE HOOD EXHAUST DUCTS, SPECIAL INSTALLATION REQUIREMENTS	16
3.5 DUCT SEALING	17
3.6 HANGING AND SUPPORTING	17
3.7 CONNECTIONS	17
3.8 PAINTING	18
3.9 FIELD QUALITY CONTROL	18
3.10 START UP	18

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."
 - 2. Division 23 Section "Nonmetal Ducts" for fabric ducts, fibrous-glass ducts, thermoset FRP ducts, thermoplastic ducts, PVC ducts, and concrete ducts.
 - 3. Division 23 Section "HVAC Casings" for factory- and field-fabricated casings for mechanical equipment.
 - 4. Division 23 Section "Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.2 SUMMARY

- A. This Section includes metal ducts for supply, return, outside, relief air, and exhaust air-distribution systems in pressure classes from minus 6- to plus 6-inch wg.
- B. Products Installed but Not Furnished Under This Section:
 - 1. Terminal boxes which are to be furnished by the Laboratory Airflow Controls Contractor shall be installed by the Mechanical Contractor. Refer to Division 23 Section "Laboratory Airflow Controls."

1.3 DEFINITIONS

- A. Duct Sizes: Inside clear dimensions. For lined ducts, maintain sizes inside lining.
- B. Low Pressure: Up to 2 inch WG and velocities less than 1,500 fpm. Construct for 2 inch WG positive or negative static pressure.
- C. Medium Pressure: Greater than 2 inch WG to 6 inch WG and velocities greater than 1,500 fpm and less than 2,500 fpm. Construct for 6 inch WG positive or negative static pressure.
- D. High Pressure: Greater than 6 inch WG to 12 inch WG and velocities greater than 2,500 fpm. Construct for 12 inch WG positive or negative static pressure.
- E. FRP: Fiberglass-reinforced plastic.
- F. PVC: Polyvinyl Chloride.

1.4 SYSTEM DESCRIPTION

- A. Duct system design, as indicated, has been used to select size and type of air-moving and -distribution equipment and other air system components. Changes to layout or configuration of duct system must be specifically approved in writing by Architect. Accompany requests for layout modifications with calculations showing that proposed layout will provide original design results without increasing system total pressure.

1.5 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Application Schedule" Article.

1.6 SUBMITTALS

- A. Shop Drawings: Drawn to 1/4 inch equals 1 foot scale. Show fabrication and installation details for metal ducts. Shop drawings shall be reviewed and approved by the Architect prior to any fabrication.
 - 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 - 2. Duct layout indicating sizes and pressure classes.
 - 3. Elevations of top and bottom of ducts.
 - 4. Dimensions of main duct runs from building grid lines.

5. Fittings.
 6. Reinforcement and spacing.
 7. Seam and joint construction.
 8. Penetrations through fire-rated and other partitions.
 9. Equipment installation based on equipment being used on Project.
 10. Duct accessories, including access doors and panels.
 11. Hangers and supports, including methods for duct and building attachment, vibration isolation.
- B. Delegated-Design Submittal:
1. Sheet metal thicknesses.
 2. Joint and seam construction and sealing.
 3. Reinforcement details and spacing.
 4. Materials, fabrication, assembly, and spacing of hangers and supports.
- C. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
1. Ceiling suspension assembly members.
 2. Other systems installed in same space as ducts.
 3. Ceiling- and wall-mounting access doors and panels required to provide access to dampers and other operating devices.
 4. Ceiling-mounting items, including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- D. Welding certificates.
- E. Field quality-control test reports.
- 1.7 QUALITY ASSURANCE
- A. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
 3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- B. NFPA Compliance:
1. NFPA 90A, "Installation of Air Conditioning and Ventilating Systems."

- 2. NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
 - C. Comply with NFPA 96, "Ventilation Control and Fire Protection of Commercial Cooking Operations," Ch. 3, "Duct System," for range hood ducts, unless otherwise indicated.
- 1.8 COORDINATION
- A. Sheet metal trades shall cooperate fully with the Laboratory Airflow Controls Trades and shall attend all field installation training sessions.
 - B. Sheet metal trades shall cooperate fully with the Test and Balance Contractor and provide all miscellaneous caps and any other materials required for structural integrity and leakage testing of the complete duct system in whole or in part. Refer to Division 23 Section "Testing, Adjusting and Balancing."
 - 1. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - C. Sheet metal trades shall participate in the above ceiling coordination program. Refer to Division 01 requirements.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 SHEET METAL MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods, unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Lock-forming quality; complying with ASTM A 653/A 653M and having G90 coating designation; ducts shall have mill-phosphatized finish for surfaces exposed to view.
- C. PVC-Coated Galvanized Steel: Acceptable by authorities having jurisdiction for use in fabricating ducts with UL 181, Class 1 listing. Lock-forming-quality, galvanized sheet steel complying with ASTM A 653/A 653M and having G60 coating designation. Factory-applied PVC coatings shall be 4 mils thick on exterior sheet metal surfaces of ducts and fittings exposed to corrosive conditions and minimum 1 mil thick on interior surfaces.
- D. PVC-Coated Galvanized Steel: Acceptable by authorities having jurisdiction for use in fabricating ducts with UL 181, Class 1 listing. Lock-forming-quality, galvanized sheet steel complying with ASTM A 653/A 653M and having G60 coating designation. Factory-applied PVC coatings shall be 4 mils thick on sheet metal surfaces of ducts and fittings exposed to corrosive conditions and 4 mils thick on opposite surfaces.

- E. PVC-Coated Galvanized Steel: Acceptable by authorities having jurisdiction for use in fabricating ducts with UL 181, Class 1 listing. Lock-forming-quality, galvanized sheet steel complying with ASTM A 653/A 653M and having G60 coating designation. Factory-applied PVC coatings shall be 4 mils thick on interior sheet metal surfaces of ducts and fittings exposed to corrosive conditions and minimum 1 mil thick on exterior surfaces.
- F. Carbon-Steel Sheets: ASTM A 366/A 366M, cold-rolled sheets; commercial quality; with oiled, matte finish for exposed ducts.
- G. Stainless Steel: ASTM A 480/A 480M, Type 316, and having a No. 2D finish for concealed ducts and No. 4 for exposed ducts.
- H. Aluminum Sheets: ASTM B 209, alloy 3003, temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- I. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts.
- J. Tie Rods: For rectangular ducts having a side dimension of 48 inches or greater. Galvanized steel, 3/8-inch minimum diameter.

2.3 ZERO-CLEARANCE PREFABRICATED RANGE HOOD EXHAUST DUCT

- A. Manufacturers:
 - 1. AMPCO; American Metal Products; Model IVSI-4ZC.
 - 2. Metal-Fab Inc.; Model IPIC-3G/4G.
 - 3. Schebler Chimney Systems; FyreGuard.
 - 4. Selkirk Inc.; Selkirk Metalbestos; ZeroClear Z3.
- B. Description: Double-wall metal vents listed according to UL 1978; with positive or negative flue pressure complying and suitable for zero-clearance installations.
- C. Construction: Inner shell and outer jacket separated by a 3-inch to 4-inch annular space filled with high-temperature, ceramic-fiber insulation.
- D. Inner Shell: ASTM A 666, Type 304 stainless steel.
- E. Outer Jacket: Aluminized steel indoors and Type 304 stainless steel outdoors. Seams shall be fully welded.
- F. Accessories: Tees, elbows, increasers, connectors, terminations, adjustable roof flashings, storm collars, support assemblies, thimbles, firestop spacers, and fasteners; fabricated from similar materials and designs as straight sections; all listed for same assembly.
 - 1. Termination: Suitable for connection to kitchen exhaust fan.

2.4 DUCT LINER

- A. Fibrous-Glass Liner: Comply with NFPA 90A or NFPA 90B and with NAIMA AH124.
 - 1. Manufacturers:
 - a. CertainTeed Corp.; Insulation Group.

- b. Johns Manville International, Inc.
 - c. Knauf Fiber Glass GmbH.
2. Materials: ASTM C 1071, Type I, flexible; surfaces exposed to airstream shall be coated to prevent erosion of glass fibers.
- a. Thickness: 1 inch.
 - b. Density: 1-1/2 pounds per cubic foot.
 - c. Thermal Conductivity (k-Value): 0.26 at 75 deg F mean temperature.
 - d. Fire-Hazard Classification: Maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84.
 - e. Maximum Operating Temperature: 250 deg F when tested according to ASTM C 411.
 - f. Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
 - g. Mechanical Fasteners: Galvanized steel suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in duct.
 - 1) Tensile Strength: Indefinitely sustain a 50-lb- tensile, dead-load test perpendicular to duct wall.
 - 2) Fastener Pin Length: As required for thickness of insulation and without projecting more than 1/8 inch into airstream.
 - 3) Adhesive for Attaching Mechanical Fasteners: Comply with fire-hazard classification of duct liner system.
3. Noise reduction coefficient (NRC): Sound absorption coefficients shall not be less than those in the table below as tested by ASTM C423 using an ASTM E795 Type A mounting.

Thickness Inches	Sound absorption coefficients at octave band center frequencies, Hz						NRC
	125	250	500	1000	2000	4000	
1	.08	.31	.59	.84	.91	.90	.70
1-1/2	.10	.47	.83	.93	.97	.96	.80
2	.24	.64	.96	1.03	1.00	.99	.90

2.5 SEALANTS AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Elastomeric Sealant Tape: 3 inches wide; modified butyl adhesive backed.
 - 1. Manufacturers:
 - a. Hardcast; Foil-Grip 1402 and Foil-Grip 1402-181BFX.
- C. Water-Based Joint and Seam Sealant:
 - 1. Manufacturers:
 - a. Hardcast; Flex-Grip 550 and Versa-Grip 181.

- b. Polymer Adhesives; No. 11.
 - c. United McGill.
2. Application Method: Brush on.
 3. Solids Content: Minimum 65 percent.
 4. Shore A Hardness: Minimum 20.
 5. Water resistant.
 6. Mold and mildew resistant.
 7. VOC: Maximum 75 g/L (less water).
 8. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 9. Service: Indoor or outdoor.
 10. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- D. Solvent-Based Joint and Seam Sealant:
1. Manufacturers:
 - a. Hardcast; Sure-Grip 404.
 - b. United McGill.
 2. Application Method: Brush on.
 3. Base: Synthetic rubber resin.
 4. Solvent: Toluene and heptane.
 5. Solids Content: Minimum 60 percent.
 6. Shore A Hardness: Minimum 60.
 7. Water resistant.
 8. Mold and mildew resistant.
 9. VOC: Maximum 395 g/L.
 10. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
 11. Service: Indoor or outdoor.
 12. Substrate: Compatible with galvanized sheet steel, stainless steel, or aluminum sheets.
- E. Flanged Joint Sealant: Comply with ASTM C 920.
1. General: Single-component, acid-curing, silicone, elastomeric.

2. Type: S.
 3. Grade: NS.
 4. Class: 25.
 5. Use: O.
- F. Gaskets: Chloroprene elastomer, 40 durometer, 1/8 inch thick, full face, one piece vulcanized or dovetailed at joints.
- G. Round Duct Joint O-Ring Seals:
1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.6 HANGERS AND SUPPORTS

- A. Building Attachments: Concrete inserts, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
- B. Hanger Materials: Galvanized sheet steel or threaded steel rod.
1. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
 2. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
 3. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
 4. Galvanized-steel straps attached to aluminum ducts shall have contact surfaces painted with zinc-chromate primer.
- C. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials. Attachments for stainless steel and PVC-coated duct shall be stainless steel.
- D. Trapeze and Riser Supports: Steel shapes complying with ASTM A 36/A 36M.
1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 2. Supports for Stainless-Steel Ducts: Stainless-steel support materials.
 3. Supports for Aluminum Ducts: Aluminum support materials unless materials are electrolytically separated from ducts.

- E. Load Rated Cable Suspension System for Noncorrosive Environments: Tested to five times the Safe Working Loads and verified by the SMACNA Testing and Research Institute.
1. Cable: Aircraft quality 7 x 7 and 7 x 19 wire rope.
 - a. Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
 - b. Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
 2. Fastener: One-piece, die-cast zinc housing with Type 302 S26 stainless steel hardened and tempered springs, and oil impregnated, sintered, hardened and tempered steel locking wedges.
 3. End Fixings: Loop, stud or toggle; or plain end suitable for wire rope beam clamp.
 4. Manufacturers:
 - a. Ductmate Industries, Inc.; Clutcher and EZ-Lock.
 - b. Duro Dyne Corp.; Dyna-Tite System.
 - c. Gripple Inc.; Hang-Fast System.
- F. Stainless Steel Load Rated Cable Suspension System for Corrosive Environments: Tested to five times the Safe Working Loads and verified by the SMACNA Testing and Research Institute.
1. Cable: Aircraft quality stainless steel 7 x 7 and 7 x 19 wire rope.
 - a. Stainless steel complying with ASTM A 492.
 2. Fastener: One-piece, stainless steel housing with Type 302 S26 stainless steel hardened and tempered springs, and ceramic locking wedges.
 3. End Fixings:
 - a. Loop End: Type 316L/A4 stainless steel.
 - b. Stud or Toggle End: Type 304L/A2 stainless steel.
 - c. Plain end suitable for stainless steel wire rope beam clamp.
 4. Manufacturers:
 - a. Ductmate Industries, Inc.; Clutcher and EZ-Lock.
 - b. Duro Dyne Corp.; Dyna-Tite System.
 - c. Gripple Inc.; Hang-Fast System.
- G. Welded Supports: Structural steel shapes with zinc rich paint. Equivalent, proprietary design, rolled steel structural support systems may be used in lieu of mill rolled structural steel.

2.7 RECTANGULAR DUCT FABRICATION

- A. Fabricate ducts, elbows, transitions, offsets, branch connections, and other construction according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" and complying with requirements for metal thickness, reinforcing types and intervals, tie-rod applications, and joint types and intervals.
 - 1. Lengths: Fabricate rectangular ducts in lengths appropriate to reinforcement and rigidity class required for pressure class.
 - 2. Deflection: Duct systems shall not exceed deflection limits according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible."
 - 3. Internal Tie Rod: Ducts having a side dimension of 48 inches or greater only.
- B. Transverse Joints: Prefabricated slide-on joints and components constructed using manufacturer's and SMACNA guidelines for material thickness, reinforcement size and spacing, and joint reinforcement.
 - 1. Manufacturers:
 - a. Ductmate Industries, Inc.
 - b. Nexus Inc.
 - c. Ward Industries, Inc.
- C. Cross Breaking or Cross Beading: Cross break or cross bead duct sides 19 inches and larger and 0.0359 inch thick or less, with more than 10 sq. ft. of nonbraced panel area unless ducts are lined.

2.8 APPLICATION OF LINER IN RECTANGULAR DUCTS

- A. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
- B. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
- C. Butt transverse joints without gaps and coat joint with adhesive.
- D. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
- E. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and standard liner product dimensions make longitudinal joints necessary.
- F. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm or greater.
- G. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - 1. Fan discharges.
 - 2. Intervals of lined duct preceding unlined duct.

3. Upstream edges of transverse joints in ducts where air velocities are greater than 2500 fpm or where indicated.
- H. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
1. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.
- I. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.9 ROUND AND FLAT-OVAL DUCT AND FITTING FABRICATION

- A. Diameter as applied to flat-oval ducts in this Article is the diameter of a round duct with a circumference equal to the perimeter of a given size of flat-oval duct.
- B. Round and Flat-Oval, Spiral Lock-Seam Ducts:
1. Manufacturers:
 - a. Eastern Sheet Metal (ESM).
 - b. LaPine Metal Products.
 - c. Lindab Inc.
 - d. McGill AirFlow Corporation.
 - e. SEMCO Incorporated.
 - f. SET Duct Manufacturing, Inc.
 - g. Tangent Air, Inc.
 - h. Universal Spiral Air.
- C. Round, Spiral Lock-Seam Ducts: Fabricate supply ducts of galvanized steel according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" or SMACNA "Industrial Duct Construction Standards" as required based on pressure class.
1. Round fittings shall be factory fabricated welded design. Use of field fabricated fittings (welded design) shall only be permitted when factory fabricated fittings are unavailable.
- D. Flat-Oval, Spiral Lock-Seam Ducts: Fabricate supply ducts according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" or SMACNA "Industrial Duct Construction Standards" as required based on pressure class.
1. Flat-oval fittings shall be factory fabricated welded design. Use of field fabricated fittings (welded design) shall only be permitted when factory fabricated fittings are unavailable.
- E. Duct Joints:
1. Ducts up to 20 Inches in Diameter: Interior, center-beaded slip coupling, sealed before and after fastening, attached with sheet metal screws.
 2. Ducts 21 to 72 Inches in Diameter: Three-piece, gasketed, flanged joint consisting of two internal flanges with sealant and one external closure band with gasket.
 3. Ducts Larger Than 72 Inches in Diameter: Companion angle flanged joints per SMACNA "HVAC Duct Construction Standards--Metal and Flexible," Figure 3-2.

4. Bolts and fasteners for galvanized steel duct shall be carbon steel, zinc coated per ASTM A153. Bolts and fasteners for stainless steel and polyvinyl chloride coated steel duct shall be stainless steel.
 5. Round Ducts: Prefabricated connection system consisting of double-lipped, EPDM rubber gasket. Manufacture ducts according to connection system manufacturer's tolerances.
 - a. Manufacturers:
 - 1) AccuDuct Mfg. Inc.
 - 2) Ductmate Industries, Inc.
 - 3) Eastern Sheet Metal (ESM).
 - 4) Lindab Inc.
 - 5) Universal Spiral Air.
 6. Flat-Oval Ducts: Prefabricated connection system consisting of two flanges and one synthetic rubber gasket.
 - a. Manufacturers:
 - 1) AccuDuct Mfg. Inc.
 - 2) Ductmate Industries, Inc.
 - 3) Eastern Sheet Metal (ESM).
 - 4) McGill AirFlow Corporation.
 - 5) SEMCO Incorporated.
 - 6) Universal Spiral Air.
- F. Low Pressure Ductwork (plus or minus 2 inches W.G. Static Pressure Class)
1. Construct T's, bends, and elbows with radius of not less than 1-1/2 times width of duct on centerline. Where not possible provide single thickness turning vanes.
 2. Increase duct sizes gradually, not exceeding 15 degrees divergence wherever possible. Divergence upstream of equipment shall not exceed 30 degrees; convergence downstream shall not exceed 45 degrees.
- G. Medium and High Pressure Ductwork (For Static Pressure Class Greater than plus or minus 2 inches W.G.)
1. Construct T's, bends, and elbows with radius of not less than 1-1/2 times width of duct on centerline. Where not possible provide single thickness turning vanes.
 2. Transform duct sizes gradually, not exceeding 15 degrees divergence and 30 degrees convergence.
 3. Fabricate continuously welded medium and high pressure round and oval duct fittings two gauges heavier than duct gauges indicated in SMACNA Standard. Joints shall be minimum 4 inch cemented slip joint, brazed or electric welded. Prime coat welded joints.
 4. Provide standard 45 degree lateral wye takeoffs unless otherwise indicated where 90 degree conical tee connections may be used.

- H. 90-Degree Tees and Laterals and Conical Tees: Fabricate to comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," with metal thicknesses specified for longitudinal-seam straight ducts.
- I. Diverging-Flow Fittings: Fabricate with reduced entrance to branch taps and with no excess material projecting from fitting onto branch tap entrance.
- J. Fabricate elbows using die-formed, gored, pleated, or mitered construction. Bend radius of die-formed, gored, and pleated elbows shall be 1-1/2 times duct diameter. Unless elbow construction type is indicated, fabricate elbows as follows:
 - 1. Mitered-Elbow Radius and Number of Pieces: Welded construction complying with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," unless otherwise indicated.
 - 2. Round Mitered Elbows: Welded construction with the following metal thickness for pressure classes from minus 2- to plus 2-inch wg:
 - a. Ducts 3 to 36 Inches in Diameter: 0.034 inch.
 - b. Ducts 37 to 50 Inches in Diameter: 0.040 inch.
 - c. Ducts 52 to 60 Inches in Diameter: 0.052 inch.
 - d. Ducts 62 to 84 Inches in Diameter: 0.064 inch.
 - 3. Round Mitered Elbows: Welded construction with the following metal thickness for pressure classes from 2- to 10-inch wg:
 - a. Ducts 3 to 26 Inches in Diameter: 0.034 inch.
 - b. Ducts 27 to 50 Inches in Diameter: 0.040 inch.
 - c. Ducts 52 to 60 Inches in Diameter: 0.052 inch.
 - d. Ducts 62 to 84 Inches in Diameter: 0.064 inch.
 - 4. Flat-Oval Mitered Elbows: Welded construction with same metal thickness as longitudinal-seam flat-oval duct.
 - 5. 90-Degree, 2-Piece, Mitered Elbows: Use only for supply systems or for material-handling Class A or B exhaust systems and only where space restrictions do not permit using radius elbows. Fabricate with single-thickness turning vanes.
 - 6. Round Elbows 8 Inches and Less in Diameter: Fabricate die-formed elbows for 45- and 90-degree elbows and pleated elbows for 30, 45, 60, and 90 degrees only. Fabricate nonstandard bend-angle configurations or nonstandard diameter elbows with gored construction.
 - 7. Round Elbows 9 through 14 Inches in Diameter: Fabricate gored or pleated elbows for 30, 45, 60, and 90 degrees unless space restrictions require mitered elbows. Fabricate nonstandard bend-angle configurations or nonstandard diameter elbows with gored construction.
 - 8. Round Elbows Larger Than 14 Inches in Diameter and All Flat-Oval Elbows: Fabricate gored elbows unless space restrictions require mitered elbows.
 - 9. Die-Formed Elbows for Sizes through 8 Inches in Diameter and All Pressures 0.040 inch thick with 2-piece welded construction.
 - 10. Round Gored-Elbow Metal Thickness: Same as non-elbow fittings specified above.

11. Flat-Oval Elbow Metal Thickness: Same as longitudinal-seam flat-oval duct specified above.
12. Pleated Elbows for Sizes through 14 Inches in Diameter and Pressures through 10-Inch wg: 0.022 inch.

K. PVC-Coated Elbows and Fittings: Fabricate elbows and fittings as follows:

1. Round Elbows 4 to 8 Inches in Diameter: Two piece, die stamped, with longitudinal seams spot welded, bonded, and painted with PVC aerosol spray.
2. Round Elbows 9 to 26 Inches in Diameter: Standing-seam construction.
3. Round Elbows 28 to 60 Inches in Diameter: Standard gored construction, riveted and bonded.
4. Other Fittings: Riveted and bonded joints.
5. Couplings: Slip-joint construction with a minimum 2-inch insertion length.

2.10 DOUBLE-WALL DUCT AND FITTING FABRICATION

A. Manufacturers:

1. Eastern Sheet Metal (ESM).
2. LaPine Metal Products.
3. Lindab Inc.
4. McGill AirFlow Corporation.
5. SEMCO Incorporated.
6. SET Duct Manufacturing, Inc.
7. Tangent Air Inc.
8. Universal Spiral Air.

B. Ducts: Fabricate double-wall (insulated) ducts with an outer shell and an inner duct. Dimensions indicated are for inner ducts.

1. Outer Shell: Base metal thickness on outer-shell dimensions. Fabricate outer-shell lengths 2 inches longer than inner duct and insulation and in metal thickness specified for single-wall duct.
2. Insulation: 1-inch- thick fibrous glass, unless otherwise indicated. Terminate insulation where double-wall duct connects to single-wall duct or uninsulated components, and reduce outer shell diameter to inner duct diameter.
 - a. Thermal Conductivity (k-Value): 0.26 at 75 deg F mean temperature.

3. Solid Inner Ducts: Use the following sheet metal thicknesses and seam construction:
 - a. Ducts 3 to 8 Inches in Diameter: 0.019 inch with standard spiral-seam construction.
 - b. Ducts 9 to 42 Inches in Diameter: 0.019 inch with single-rib spiral-seam construction.
 - c. Ducts 44 to 60 Inches in Diameter: 0.022 inch with single-rib spiral-seam construction.
 - d. Ducts 62 to 88 Inches in Diameter: 0.034 inch with standard spiral-seam construction.
 4. Perforated Inner Ducts: Fabricate with 0.028-inch- thick sheet metal having 3/32-inch-diameter perforations, with overall open area of 23 percent.
 - a. Provide 1 mil mylar liner between acoustical insulation and perforated inner liner.
 5. Maintain concentricity of inner duct to outer shell by mechanical means. Prevent dislocation of insulation by mechanical means.
- C. Fittings: Fabricate double-wall (insulated) fittings with an outer shell and an inner duct.
1. Solid Inner Ducts: Use the following sheet metal thicknesses:
 - a. Ducts 3 to 34 Inches in Diameter: 0.028 inch.
 - b. Ducts 35 to 58 Inches in Diameter: 0.034 inch.
 - c. Ducts 60 to 88 Inches in Diameter: 0.040 inch.
 2. Perforated Inner Ducts: Fabricate with 0.028-inch- thick sheet metal having 3/32-inch-diameter perforations, with overall open area of 23 percent.

PART 3 - EXECUTION

3.1 DUCTWORK APPLICATION SCHEDULE

- A. Ductwork materials and performance requirements are scheduled on the Drawing.

3.2 DUCT INSTALLATION

- A. Construct and install ducts according to SMACNA's "HVAC Duct Construction Standards-- Metal and Flexible," unless otherwise indicated.
- B. Install round and flat-oval ducts in lengths not less than 12 feet unless interrupted by fittings.
- C. Install ducts with fewest possible joints.
- D. Install fabricated fittings for changes in directions, size, and shape and for connections.
- E. Install couplings tight to duct wall surface with a minimum of projections into duct. Secure couplings with sheet metal screws. Install screws at intervals of 12 inches, with a minimum of 3 screws in each coupling.
- F. Install ducts, unless otherwise indicated, vertically and horizontally and parallel and perpendicular to building lines; avoid diagonal runs.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.

- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Conceal ducts from view in finished spaces. Do not encase horizontal runs in solid partitions unless specifically indicated.
- J. Coordinate layout with suspended ceiling, fire- and smoke-control dampers, lighting layouts, and similar finished work.
- K. Seal all joints and seams. Apply sealant to male end connectors before insertion, and afterward to cover entire joint and sheet metal screws.
- L. Electrical Equipment Spaces: Route ducts to avoid passing through transformer vaults and electrical equipment spaces and enclosures.
- M. Non-Fire-Rated Partition Penetrations: Where ducts pass through interior partitions and exterior walls and are exposed to view, conceal spaces between construction openings and ducts or duct insulation with sheet metal flanges of same metal thickness as ducts. Overlap openings on 4 sides by at least 1-1/2 inches.
- N. Fire-Rated Partition Penetrations: Where ducts pass through interior partitions and exterior walls, install appropriately rated fire dampers, and sleeves. Fire and smoke dampers are specified in Division 23 Section "Duct Accessories."
- O. Protect duct interiors from moisture, construction debris and dust, and other foreign materials.
- P. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."
 - 1. Intermediate level.

3.3 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.4 RANGE HOOD EXHAUST DUCTS, SPECIAL INSTALLATION REQUIREMENTS

- A. Install ducts to allow for thermal expansion through 2000 deg F temperature range.
- B. Install ducts without dips or traps that may collect residues unless traps have continuous or automatic residue removal.
- C. Install access openings at each change in direction and at intervals defined by NFPA 96; locate on sides of duct a minimum of 1-1/2 inches from bottom; and fit with grease-tight covers of same material as duct.

- D. Install welded test ports or prefabricated test port section in the exhaust duct for the duct Pitot-tube traverse. Install each test port with a threaded cap that is liquid tight.
- E. Do not penetrate fire-rated assemblies except as permitted by applicable building codes.
- F. Field Quality Control:
 - 1. Prior to use or concealment of any portion of grease duct system, perform leakage test in presence of Code Official.
 - 2. Light test or approved equivalent test method shall be performed to determine that welded and brazed joints are liquid tight.
 - 3. Lamp shall be not less than 100 watts and shall be open to emit light equally in all directions perpendicular to duct walls.

3.5 DUCT SEALING

- A. Seal duct seams and joints according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for duct pressure class indicated. Ducts must be properly cleaned and sealed in strict accordance with sealant manufacturer's instructions.
 - 1. Seal Class: Refer to Application Schedule on the Drawings.
 - 2. Seal ducts before external insulation is applied.
 - 3. After pressure testing, remake leaking joints until leakage is equal to or less than maximum allowable. Refer to Application Schedule on the Drawings for allowable leakage rates.

3.6 HANGING AND SUPPORTING

- A. Support horizontal ducts within 24 inches of each elbow and within 48 inches of each branch intersection.
- B. Support vertical ducts at maximum intervals of 16 feet and at each floor.
- C. Install concrete inserts before placing concrete.
- D. Support ductwork from building structure, not from roof deck, floor slab, pipe, other ducts, or equipment.
- E. Install upper attachments to structures with an allowable load not exceeding one-fourth of failure (proof-test) load.
- F. Install roof mounted duct supports in accordance with manufacturer's instructions. Provide additional membrane layer or walkpads under support bases as required.
- G. Use load rated cable suspension system for round duct in exposed locations.

3.7 CONNECTIONS

- A. Make connections to equipment with flexible connectors according to Division 23 Section "Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.8 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Division 09 painting Sections.

3.9 FIELD QUALITY CONTROL

- A. Duct System Cleanliness Tests:
 - 1. Visually inspect duct system to ensure that no visible contaminants are present.
- B. Duct system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

3.10 START UP

- A. Air Balance: Comply with requirements in Division 23 Section "Testing, Adjusting, and Balancing."

END OF SECTION

DUCT ACCESSORIES

PART 1 - GENERAL 1

 1.1 RELATED DOCUMENTS 1

 1.2 DEFINITIONS 1

 1.3 SUBMITTALS 2

 1.4 QUALITY ASSURANCE 2

 1.5 EXTRA MATERIALS 2

PART 2 - PRODUCTS 3

 2.1 MANUFACTURERS 3

 2.2 SHEET METAL MATERIALS 3

 2.3 LOW PRESSURE MANUAL VOLUME DAMPERS 3

 2.4 PRESSURE RELIEF DOORS 4

 2.5 MOTORIZED CONTROL DAMPERS 5

 2.6 FIRE DAMPERS (CURTAIN STYLE) 5

 2.7 SMOKE DAMPERS 6

 2.8 COMBINATION FIRE AND SMOKE DAMPERS 7

 2.9 DUCT SILENCERS (FIBERGLASS FILL) 9

 2.10 TURNING VANES 10

 2.11 REMOTE DAMPER OPERATORS 11

 2.12 DUCT-MOUNTING ACCESS DOORS 11

 2.13 DUCT ACCESS PANEL ASSEMBLIES 12

 2.14 FLEXIBLE CONNECTORS 12

 2.15 FLEXIBLE DUCTS, LOW AND MEDIUM PRESSURE 13

 2.16 FLEXIBLE DUCT ELBOW SUPPORTS 14

 2.17 DUCT ACCESSORY HARDWARE 14

 2.18 FINISHES 14

PART 3 - EXECUTION 15

 3.1 APPLICATION AND INSTALLATION 15

 3.2 FIELD QUALITY CONTROL 16

 3.3 ADJUSTING 17

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."
 - 2. Division 23 Section "Testing, Adjusting, and Balancing" for duct test holes.
 - 3. Division 23 Section "Temperature Controls" for motorized control dampers.
 - 4. Division 28 Section "Fire Alarm" for duct-mounting fire and smoke detectors.

1.2 DEFINITIONS

- A. NVLAP: National Voluntary Laboratory Accreditation Program.
- B. Low Pressure: Up to 2 inch WG and velocities less than 1,500 fpm. Construct for 2 inch WG positive or negative static pressure.

- C. Medium Pressure: Greater than 2 inch WG to 6 inch WG and velocities greater than 1,500 fpm and less than 2,500 fpm. Construct for 6 inch WG positive or negative static pressure.
- D. High Pressure: Greater than 6 inch WG to 12 inch WG and velocities greater than 2,500 fpm. Construct for 12 inch WG positive or negative static pressure.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
 - 1. For turning vanes, include data for pressure loss generated sound power levels.
 - 2. For duct silencers, include pressure drop and dynamic insertion loss data.
- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
 - 1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control damper installations.
 - d. Fire-damper, smoke-damper, combination fire- and smoke-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
 - e. Duct security bars.
 - f. Wiring Diagrams: Power, signal, and control wiring.
- C. Coordination Drawings: Reflected ceiling plans, drawn to scale and coordinating penetrations and ceiling-mounting items. Show ceiling-mounting access panels and access doors required for access to duct accessories.
- D. Source quality-control reports.
- E. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with AMCA 500-D testing for damper rating.

1.5 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed for each temperature rating.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 SHEET METAL MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods, unless otherwise indicated.
- B. Galvanized Sheet Steel: Lock-forming quality; complying with ASTM A 653/A 653M and having G90 coating designation; ducts shall have mill-phosphatized finish for surfaces exposed to view.
- C. Stainless Steel: ASTM A 480/A 480M, Types 304 and 316 as indicated.
- D. Aluminum Sheets: ASTM B 209, alloy 3003, temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- E. Extruded Aluminum: ASTM B 221, alloy 6063, temper T6.
- F. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- G. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.
- H. Tie Rods: Stainless steel, 1/4-inch diameter for lengths 36 inches or less; 3/8-inch diameter for lengths longer than 36 inches for use in ducts in humid or corrosive atmospheres.
- I. Bird Screens: No. 2 mesh, 0.063 inch diameter galvanized wire screen with open area of not less than 72 percent. Conceal sharp edges by adding metal edging consisting of rod, flat or angle iron, or 16 gage galvanized sheet steel turned over at least 3/4 inch on both sides.

2.3 LOW PRESSURE MANUAL VOLUME DAMPERS

- A. Manufacturers:
1. American Warming and Ventilating.
 2. Arrow United Industries.
 3. Greenheck.
 4. Krueger.
 5. Louvers and Dampers.
 6. Nailor Industries Inc.
 7. Ruskin Company.

8. Vent Products Company, Inc.
 9. Young Regulator Company.
- B. General Description: Factory fabricated, with required hardware and accessories. Stiffen damper blades for stability. Include locking device to hold single-blade dampers in a fixed position without vibration. Close duct penetrations for damper components to seal duct consistent with pressure class.
1. Except for dampers in round ductwork sized 12 inches and smaller, provide end bearings.
- C. Rectangular Volume Dampers: Multiple-opposed-blade design, AMCA certified for maximum leakage of 2 percent of total fan volume at shutoff, and suitable for horizontal or vertical applications.
- D. Round Volume Dampers 16-inch Diameter and Smaller: Single-blade design, AMCA certified for maximum leakage of 2 percent of total fan volume at shutoff, and suitable for horizontal or vertical applications.
- E. Round Volume Dampers Larger than 16-inch Diameter: Multiple-opposed-blade design AMCA certified for maximum leakage of 2 percent of total fan volume at shutoff, and suitable for horizontal or vertical applications.
- F. Damper Materials:
1. Steel Frames: Hat-shaped, galvanized sheet steel channels, minimum of 0.064 inch thick, with mitered and welded corners; frames with flanges where indicated for attaching to walls and flangeless frames where indicated for installing in ducts.
 2. Roll-Formed Steel Blades: 0.064-inch- thick, galvanized sheet steel.
 3. Blade Axles: Galvanized steel.
 4. Bearings: Oil-impregnated bronze, molded synthetic, or stainless-steel sleeve type.
 5. Tie Bars and Brackets: Galvanized steel.
- G. Jackshaft: 1-inch- diameter, galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
1. Length and Number of Mountings: Appropriate to connect linkage of each damper in multiple-damper assembly.
- H. Damper Hardware: Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut. Include center hole to suit damper operating-rod size. Include elevated platform for insulated duct mounting.
- 2.4 PRESSURE RELIEF DOORS
- A. Manufacturers:
1. Kees Incorporated.
 2. Pottorff; a division of PCI Industries.

3. Ruskin Company.
 - B. Description: Designed to open automatically to prevent exploding or imploding ductwork in the event dampers close while fan is still operating. Doors open outward for positive pressure relief, or inward for negative pressure relief.
 - C. Frame: 12 gage galvanized steel.
 - D. Door: 12 gage galvanized steel.
 - E. Seal: Polyurethane foam around door perimeter.
 - F. Pressure Relief Setting: Factory set, field adjustable, minimum 1.0 inch wg (250 Pa) above normal system pressure.
 - G. Springs: Negator springs for door closure upon pressure relief and system shutdown.
 - H. Temperature Limits: Minus 40 deg F minimum, and 120 deg F maximum.
- 2.5 MOTORIZED CONTROL DAMPERS
 - A. Refer to Division 23 Section "Temperature Controls."
- 2.6 FIRE DAMPERS (CURTAIN STYLE)
 - A. Manufacturers:
 1. Air Balance, Inc.
 2. Greenheck.
 3. NCA Manufacturing, Inc.
 4. Nailor Industries Inc.
 5. Ruskin Company.
 - B. Dynamic fire dampers with curtain style blades, and labeled according to UL 555, maximum velocity 2000 fpm, maximum static pressure 4 inches w.g.
 - C. Fire Rating:
 1. 1-1/2 hours for 2 hour rated walls.
 2. 3 hours for 4 hour rated walls.
 - D. Frame: Type B or Type C Curtain type with blades outside airstream; fabricated with roll-formed, galvanized steel in gages required by manufacturer's UL listing; with mitered and interlocking corners.
 - E. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
 1. Thickness: Equal to or thicker than the duct connected to it, and of length to suit application.

2. Exceptions: Omit sleeve where damper frame width permits direct attachment of perimeter mounting angles on each side of wall or floor, and thickness of damper frame complies with sleeve requirements.

F. Mounting Orientation: Vertical or horizontal as indicated.

G. Blades: Roll-formed, interlocking, 0.034-inch- thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- thick, galvanized-steel blade connectors.

H. Fusible Links: Replaceable, 165 deg F rated.

2.7 SMOKE DAMPERS

A. Manufacturers:

1. Air Balance, Inc.
2. Greenheck.
3. Nailor Industries Inc.
4. NCA Manufacturing, Inc.
5. Ruskin Company.

B. General Description: Smoke dampers with airfoil blades, labeled according to UL 555S, with minimum Class II leakage rating.

C. Smoke Detector: Integral, factory wired for single-point connection.

D. Frame and Blades: 16 gage, galvanized sheet steel.

E. Mounting Sleeve: Factory-installed, galvanized sheet steel.

1. Thickness: Equal to or thicker than the duct connected to it, and of length to suit application.

F. Rated pressure and velocity to exceed design airflow conditions.

G. Damper Actuators: Electric modulating or two-position action as required.

1. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
2. Size for torque required for damper seal at load conditions.
3. Overload Protection: Microprocessor or an electronic based motor controller providing burnout protection if stalled before full rotation is reached. The actuator shall be electronically cut off at full open to eliminate noise generation with the holding noise level to be inaudible.
4. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
5. Power Requirements (Two-Position Spring Return): 24 or 120 V ac.

6. Power Requirements (Proportional): Maximum (running) 12 VA at 24-V ac or 8 W at 24-V dc. Maximum (holding) 5VA at 24-V ac or 3 W at 24-V dc holding.
 7. Proportional Actuators (24V ac/dc): Control signal shall be 0-10vdc, 2-10vdc or 4-20mA as required to operate with associated controller. Include position feedback signal for 0-10vdc, 2-10vdc or 4-20mA as required to be monitored by associated controller.
 8. Actuator timing shall meet 15 sec.
 9. Temperature Rating: Actuator shall have a UL555S listing by the damper manufacturer for 250 deg F.
- H. Damper Actuators: Pneumatic modulating or two-position action.
1. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing.
 2. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 3. Actuator Degradation Temperature: Not to exceed 250 deg F.
- I. Damper blade position end switches: Factory installed damper position switch package for both full open and full closed indication (equivalent to Ruskin SP100 switch package).
- J. Test Switch: Damper Remote mounted momentary "test" push-button mounted 2-position "open/closed" keyed switch rated for 24V or 120V as required to allow testing and/or maintenance of motorized dampers.
1. For pneumatic actuators, include factory installed electric/pneumatic (EP) switch for testing function.
 2. Include damper remote mounted "open" and "closed" indication lights on switch plate for connection to factory installed damper blade position end switches.

2.8 COMBINATION FIRE AND SMOKE DAMPERS

- A. Manufacturers:
1. Air Balance, Inc.
 2. Greenheck.
 3. Nailor Industries Inc.
 4. NCA Manufacturing, Inc.
 5. Ruskin Company.
- B. General Description: Combination fire and smoke dampers shall be labeled according to UL 555 and UL 555S. Leakage shall not exceed 10 cfm per square foot at 1 inch WG differential pressure (Leakage Class II).
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 4000-fpm velocity.

- D. Fire Rating:
 - 1. 1-1/2 hours for 2 hour rated walls.
 - 2. 3 hours for 4 hour rated walls.
- E. Smoke Detector: Integral, factory wired for single-point connection.
- F. Frame and Blades: 0.064-inch- thick, galvanized sheet steel.
- G. Mounting Sleeve: Factory-installed, galvanized sheet steel.
 - 1. Thickness: Equal to or thicker than the duct connected to it, and of length to suit application.
- H. Rated pressure and velocity to exceed design airflow conditions.
- I. Damper Actuators: Electric modulating or two-position action as required.
 - 1. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 2. Size for torque required for damper seal at load conditions.
 - 3. Overload Protection: Microprocessor or an electronic based motor controller providing burnout protection if stalled before full rotation is reached. The actuator shall be electronically cut off at full open to eliminate noise generation with the holding noise level to be inaudible.
 - 4. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 5. Power Requirements (Two-Position Spring Return): 24 or 120 V ac.
 - 6. Power Requirements (Proportional): Maximum (running) 12 VA at 24-V ac or 8 W at 24-V dc. Maximum (holding) 5VA at 24-V ac or 3 W at 24-V dc holding.
 - 7. Proportional Actuators (24V ac/dc): Control signal shall be 0-10vdc, 2-10vdc or 4-20mA as required to operate with associated controller. Include position feedback signal for 0-10vdc, 2-10vdc or 4-20mA as required to be monitored by associated controller.
 - 8. Actuator timing shall meet 15 sec.
 - 9. Temperature Rating: Actuator shall have a UL555S listing by the damper manufacturer for 250 deg F.
- J. Damper Actuators: Pneumatic modulating or two-position action.
 - 1. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing.
 - 2. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.

3. Actuator Degradation Temperature: Not to exceed 250 deg F.
- K. Manual Heat Responsive Fuse Link with Reset and Damper Blade Position End Switches: Factory installed manual heat responsive fuse link with reset switch / damper position switch package for both full open and full closed indication (equivalent to Ruskin TS150 switch package).
- L. Test Switch: Damper Remote mounted momentary "test" push-button mounted 2-position "open/closed" keyed switch rated for 24V or 120V as required to allow testing and/or maintenance of motorized dampers.
 1. Include damper remote mounted "open" and "closed" indication lights on switch plate for connection to factory installed damper blade position end switches.

2.9 DUCT SILENCERS (FIBERGLASS FILL)

- A. Manufacturers:
 1. IAC Acoustics; a Division of Sound Seal Inc.
 2. Price Industries.
 3. Ruskin Company.
 4. VAW Systems Ltd.
 5. Vibro-Acoustics.
- B. General Requirements:
 1. Factory fabricated.
 2. Fire-Performance Characteristics: Adhesives, sealants, packing materials, and accessory materials shall have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested according to ASTM E 84.
- C. Rectangular Units: Unless otherwise scheduled on the Drawings, fabricate casings with a minimum of 20 gage, solid galvanized sheet metal for outer casing and 22 gage, ASTM A 653/A 653M, G90, perforated galvanized sheet metal for inner casing.
- D. Round Units: Unless otherwise scheduled on the Drawings:
 1. Outer Casings:
 - a. ASTM A 653/A 653M, G90, galvanized sheet steel.
 - b. Up to 8 Inches in Diameter: 24 gage.
 - c. 9 through 22 Inches in Diameter: 22 gage.
 - d. 24 through 36 Inches in Diameter: 20 gage.
 - e. 38 through 50 Inches in Diameter: 18 gage.
 - f. 52 through 60 Inches in Diameter: 16 gage.
 - g. Casings fabricated of spiral lock-seam duct may be one gage thinner than that indicated.

2. Interior Casing, Partitions, and Baffles:
 - a. ASTM A 653/A 653M, G90, galvanized sheet steel.
 - b. At least 24 gage thick and designed for minimum aerodynamic losses.
 - E. Sheet Metal Perforations: 1/8-inch diameter for inner casing and baffle sheet metal.
 - F. Fill Material: Inert and vermin-proof fibrous glass material, packed under not less than 5 percent compression.
 1. Erosion Barrier: Mylar film with 1/4-inch standoff.
 - a. Return fan inlet and outlet silencer fill shall not be encapsulated in Mylar.
 - G. Fabricate silencers to form rigid units that will not pulsate, vibrate, rattle, or otherwise react to system pressure variations.
 1. Do not use nuts, bolts, or sheet metal screws for unit assemblies.
 2. Lock form and seal or continuously weld joints.
 3. Suspended Units: Factory-installed suspension hooks or lugs attached to frame in quantities and spaced to prevent deflection or distortion.
 4. Reinforcement: Cross or trapeze angles for rigid suspension.
 - H. Source Quality Control:
 1. Acoustic Performance: Test according to ASTM E 477.
 - a. Tests performed in NVLAP accredited laboratory.
 - b. Include accreditation certificate with submittals.
 - c. Submittals from non-NVLAP accredited facilities will not be accepted.
 2. Record acoustic ratings, including dynamic insertion loss and self-noise power levels with an airflow of at least 2000-fpm face velocity.
 3. Leak Test: Test units for airtightness at 200 percent of associated fan static pressure or 6-inch wg static pressure, whichever is greater.
- 2.10 TURNING VANES
- A. Manufactured Turning Vanes:
 1. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for vanes and vane runners. Vane runners shall automatically align vanes.
 2. Double-vane or airfoil-shaped, curved blades of galvanized sheet steel set into vane runners suitable for duct mounting.
 3. Generated sound power level shall not exceed 54 decibels in octave band 4 at 2000 fpm in a 24-inch by 24-inch duct.

4. Manufacturers:
 - a. Aero/Dyne Company; H-E-P Turning Vanes.
 - b. Ductmate Industries, Inc.
 - c. Duro Dyne Corp.
 - d. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Manufactured Acoustic Turning Vanes:

1. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for vanes and vane runners. Vane runners shall automatically align vanes.
2. Double-vane curved blades of galvanized sheet steel with perforated faces and fibrous-glass fill set into vane runners suitable for duct mounting.
3. Manufacturers:
 - a. Ductmate Industries, Inc.
 - b. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

2.11 REMOTE DAMPER OPERATORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Pottorff; a division of PCI Industries, Inc.
2. Ventfabrics, Inc.
3. Young Regulator Company.

B. Description: Cable system designed for remote manual damper adjustment.

C. Tubing: Brass.

D. Cable: Stainless steel.

E. Wall-Box Mounting: Surface.

F. Wall-Box Cover-Plate Material: Steel.

2.12 DUCT-MOUNTING ACCESS DOORS

A. General Description: Fabricate doors airtight and suitable for duct pressure class. Doors may be field fabricated in accordance with SMACNA Standards, or commercially produced.

B. Door: Double wall, duct mounting, and rectangular; fabricated of galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class. Include vision panel where indicated. Include 1-by-1-inch butt or piano hinge and cam latches.

1. Manufacturers:
 - a. Air Balance, Inc.
 - b. Greenheck.
 - c. Nailor Industries Inc.

- d. Ruskin Company.
- 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
- 3. Provide number of hinges and locks as follows:
 - a. Less Than 12 Inches Square: Secure with two sash locks.
 - b. Up to 18 Inches Square: Two hinges and two compression locks.
 - c. Up to 24 by 48 Inches: Three hinges and two compression latches with outside and inside handles.
 - d. Sizes 24 by 48 Inches and Larger: One additional hinge.
- C. Door: Double wall, duct mounting, and round; fabricated of galvanized sheet metal with insulation fill and 1-inch thickness. Include cam latches.
 - 1. Manufacturers:
 - a. Ductmate Industries, Inc.
 - b. Flexmaster U.S.A., Inc.
 - 2. Frame: Galvanized sheet steel, with spin-in notched frame.
- D. Seal around frame attachment to duct and door to frame with neoprene or foam rubber.
- E. Insulation: 1-inch-thick, fibrous-glass or polystyrene-foam board.

2.13 DUCT ACCESS PANEL ASSEMBLIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ductmate Industries, Inc.
 - 2. Flame Gard, Inc.
 - 3. 3M.
- B. Labeled according to UL 1978 by an NRTL.
- C. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.
- D. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.
- E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.
- F. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.14 FLEXIBLE CONNECTORS

- A. Manufacturers:
 - 1. ADSCO Manufacturing LLC.
 - 2. Duro Dyne Corp.
 - 3. Senior Flexonics Pathway.

4. Ventfabrics, Inc.
- B. General Description: Flame-retardant or noncombustible fabrics, coatings, and adhesives complying with UL 181, Class 1.
- C. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches wide attached to two strips of 2-3/4-inch- wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Select metal compatible with ducts.
- D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 1. Minimum Weight: 26 oz./sq. yd..
 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 3. Service Temperature: Minus 40 to plus 200 deg F.
- E. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 1. Minimum Weight: 24 oz./sq. yd..
 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 3. Service Temperature: Minus 50 to plus 250 deg F.
- F. High-Temperature System, Flexible Connectors: Glass fabric coated with silicone rubber.
 1. Minimum Weight: 16 oz./sq. yd..
 2. Tensile Strength: 285 lbf/inch in the warp and 185 lbf/inch in the filling.
 3. Service Temperature: Minus 67 to plus 500 deg F.
- G. High-Corrosive-Environment System, Flexible Connectors: Glass fabric with chemical-resistant coating.
 1. Minimum Weight: 14 oz./sq. yd..
 2. Tensile Strength: 450 lbf/inch in the warp and 340 lbf/inch in the filling.
 3. Service Temperature: Minus 67 to plus 500 deg F.

2.15 FLEXIBLE DUCTS, LOW AND MEDIUM PRESSURE

- A. Manufacturers:
 1. Flexmaster Type 8M, UL 181, Class 1.
 2. Automation Industries Thermaflex.
 3. Hart & Cooley.
- B. Flexible Ducts: Interlocking spiral of galvanized steel or aluminum construction or fabric supported by helically wound spring steel wire or flat steel bands; rated to 6 inches WG positive and 4 inches WG negative for low and medium pressure ducts.

- C. Insulated Flexible Ducts: Flexible duct wrapped with flexible glass fiber insulation, enclosed by a fire retardant polyethylene vapor barrier jacket; maximum 0.23 K value at 75 deg F .
- D. Acoustical performance tested in accordance with the Air Diffusion Council's *Flexible Air Duct Test Code FD 72-R1, Section 3.0, Sound Properties* shall be as follows:

The insertion loss (dB) of a 10 foot length of straight duct when tested in accordance with ASTM E477, at a velocity of 2500 feet per minute, shall be minimum:

Octave Band	2	3	4	5	6	7
Hz.	125	250	500	1000	2000	4000
6" diameter	8	32	38	35	39	25
8" diameter	13	32	36	35	36	21
12" diameter	15	29	28	33	26	14

The radiated noise reduction (dB) of a 10 foot length of straight duct when tested in accordance with ASTM E477, at a velocity of 2500 feet per minute, shall be minimum:

Octave Band	2	3	4	5	6	7
Hz.	125	250	500	1000	2000	4000
6" diameter	6	8	7	8	9	13
8" diameter	9	6	6	7	8	10
12" diameter	9	7	6	6	8	11

The self-generated sound power levels (LW) dB are 10-12 Watt of a 10 foot length of straight duct for an empty sheet metal duct when tested in accordance with ASTM E477, at a velocity of 1000 feet per minute, shall not exceed:

Octave Band	2	3	4	5	6	7
Hz.	125	250	500	1000	2000	4000
6" diameter	42	31	23	18	17	21
8" diameter	41	34	27	19	18	21
12" diameter	53	44	36	27	21	22

- E. Flexible Duct Fittings: Galvanized steel, twist-in design with damper. Size as indicated.
- F. Flexible Duct Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action, in sizes 3 through 18 inches to suit duct size.

2.16 FLEXIBLE DUCT ELBOW SUPPORTS

- A. Manufacturer:
 1. Automation Industries Thermaflex; FlexFlow Elbow.
 2. Smart Air & Energy Solutions; SMART Flow Elbow.
- B. Elbow supports shall be constructed of durable composite material and be fully adjustable to support flexible duct diameters 6 inches through 16 inches.
- C. Elbow supports shall be UL listed for use in return air plenum spaces.

2.17 DUCT ACCESSORY HARDWARE

- A. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

2.18 FINISHES

- A. Chemical Resistant Coating: P-403 manufactured by Heresite Chemical Company.

PART 3 - EXECUTION

3.1 APPLICATION AND INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Provide duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts and PVC coated ducts; and aluminum accessories in aluminum ducts.
- C. Install control dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers in ducts with liner in a manner that avoids damage to and erosion of duct liner.
- E. Provide balancing dampers at points on supply, return, and exhaust systems where branches lead from larger ducts as required for air balancing. Install at a minimum of two duct widths from branch takeoff.
- F. Install fire and smoke dampers according to UL listing.
- G. Install duct silencers rigidly to ducts.
- H. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On both sides of duct coils.
 - 2. Upstream from duct filters.
 - 3. At outdoor-air intakes and mixed-air plenums.
 - 4. At drain pans and seals.
 - 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 - 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 - 7. Control devices requiring inspection.
 - 8. Elsewhere as indicated.
- I. Install access doors with swing against duct static pressure.
- J. Install duct-mounting, rectangular access doors with long dimension at right angles to direction of airflow and of largest standard size which can be accommodated in duct. Maximum size: 21 by 14 inches.

- K. Install pressure relief doors vertically and level in accordance with manufacturer's instructions, between the fan and first operable damper.
- L. Label access doors according to Division 20 Section "Mechanical Identification."
- M. Install flexible connectors immediately adjacent to equipment in ducts associated with fans and motorized equipment supported by vibration isolators.
- N. For fans developing static pressures of 5-inch wg and higher, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- O. Connect terminal units to supply ducts directly or with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- P. Connect diffusers or light troffer boots to low pressure ducts with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- Q. Connect flexible ducts to metal ducts with draw bands.
- R. Install flexible duct elbow supports at each diffuser, grille, or register, and elsewhere as indicated.
- S. Install turning vanes in rectangular duct elbows in excess of 45 degrees, and where indicated:
 - 1. Use manufactured double-vane turning vanes unless otherwise specified.
 - 2. Seat outboard-most vane in heel of duct elbow.
 - 3. Provide vanes for all runner punchings practice of eliminating every other vane is prohibited.
 - 4. Use single-vane turning vanes in low pressure square elbows.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
 - 4. Inspect turning vanes for proper and secure installation.
 - 5. Operate remote damper operators to verify full range of movement of operator and damper.

3.3 ADJUSTING

- A. Adjust duct accessories for proper settings.
- B. Adjust fire and smoke dampers for proper action.
- C. Final positioning of manual-volume dampers is specified in Division 23 Section "Testing, Adjusting, and Balancing."

END OF SECTION

DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUBMITTALS	1
PART 2 - PRODUCTS	2
2.1 AIR DIFFUSION DEVICES	2
2.2 SOURCE QUALITY CONTROL	2
PART 3 - EXECUTION	2
3.1 EXAMINATION	2
3.2 INSTALLATION	3
3.3 ADJUSTING	3

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 10 Section "Louvers and Vents" for fixed and adjustable louvers and wall vents, whether or not they are connected to ducts.
 - 2. Division 20 Section "Mechanical General Requirements."
 - 3. Division 23 Section "Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.2 SUBMITTALS

- A. Product Data: For each product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate Drawing designation, room location, quantity, model number, size, and accessories furnished.
- B. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Ceiling suspension assembly members.
 - 2. Method of attaching hangers to building structure.
 - 3. Size and location of initial access modules for acoustical tile.
 - 4. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
 - 5. Duct access panels.

PART 2 - PRODUCTS

2.1 AIR DIFFUSION DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - 1. Anemostat; a Mestek Company.
 - 2. Krueger; Tomkins PLC.
 - 3. Nailor Industries of Texas Inc.
 - 4. Price Industries.
 - 5. Titus; Tomkins PLC.
 - 6. Tuttle & Bailey; Tomkins PLC.
- B. Terminal air diffusion devices have been chosen in terms of specific air distribution requirements, spacing, and sound characteristics.
- C. Provide plaster frames for units installed in plaster ceilings.
- D. Provide gaskets for supply terminal air devices mounted in finished surfaces.
- E. Air diffusion devices shall be standard off white baked enamel finish unless noted otherwise. Provide air diffusion device interior surfaces, including blank-offs, with black matte finish.
- F. Air pattern adjustments shall be made from the face of the device.
- G. Refer to drawings and schedules for quantities, types, and finishes.
- H. Coordinate frame types with Architectural Reflected Ceiling Plan.

2.2 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."
- B. Acoustical Applications and Sound Evaluation: Based on ARI Standard 885-98, "Procedure for Estimating Occupied Space Sound Levels in the Application of Air Terminals and Air Outlets."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practicable. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Wall-Mounted Supply Registers: Install 6 inches below finished ceiling unless otherwise indicated.
- D. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.3 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION

SPLIT-SYSTEM AIR-CONDITIONING UNITS

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 SUBMITTALS	1
1.4 QUALITY ASSURANCE	2
1.5 COORDINATION.....	2
1.6 EXTRA MATERIALS	2
PART 2 - PRODUCTS	2
2.1 MANUFACTURERS	2
2.2 SINGLE-ZONE DUCTLESS SPLIT SYSTEM AIR CONDITIONER.....	3
2.3 ACCESSORIES.....	4
PART 3 - EXECUTION	5
3.1 INSTALLATION	5
3.2 CONNECTIONS	5
3.3 FIELD QUALITY CONTROL	5
3.4 DEMONSTRATION	6

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Related Sections include the following:
 - 1. Division 20 Section "Mechanical General Requirements."
 - 2. Division 20 Section "Basic Mechanical Materials and Methods."

1.2 SUMMARY

- A. This Section includes ductless split-system air-conditioning and heat pump units consisting of separate evaporator-fan and compressor-condenser components.
- B. Products supplied but not installed under this Section:
 - 1. Roof curbs and equipment rails.

1.3 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For split-system air-conditioning units to include in operation and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Product Options: Drawings indicate size, profiles, and dimensional requirements of split-system units and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements."
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by an NRTL acceptable to authorities having jurisdiction, and marked for intended use.
- C. ASHRAE Compliance:
 - 1. Fabricate and label refrigeration system to comply with ASHRAE 15, "Safety Standard for Refrigeration Systems."
- D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1.
- E. Seasonal Energy-Efficiency Ratio (SEER): Minimum 13.

1.5 COORDINATION

- A. Coordinate size and location of concrete or plastic pads for units.
- B. Coordinate delivery and placement of roof curbs, and equipment supports. Installation of roof curbs, equipment supports, and roof penetrations is specified in Division 07 Section "Roof Accessories." Pipe Roof Penetration Enclosures are specified in Division 20 Section "Basic Mechanical Materials and Methods."

1.6 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filters: One set of filters for each unit.
 - 2. Infrared remotes where applicable.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Single-Zone Split-System Air-Conditioning Units:
 - a. Airedale North America, Inc.
 - b. Daikin Applied; a member of Daikin Industries, Ltd.; Daikin AC.
 - c. Samsung Electronics.
 - d. LG Electronics, HVAC Division.
 - e. Mitsubishi Electric & Electronics America, Inc.; HVAC Advanced Products Division.
 - f. Sanyo North America Corporation; a member of the Panasonic Group.
 - 2. Roof Curbs and Equipment Rails:
 - a. Pate Company (The).
 - b. Roof Products and Systems Corp.
 - c. ThyCurb; a division of THYBAR Corporation.

2.2 SINGLE-ZONE DUCTLESS SPLIT SYSTEM AIR CONDITIONER

- A. Complete packaged air conditioning unit factory fabricated and tested.
- B. Indoor Evaporator Section: Complete with fan section, motor, washable filter, condensate drain pan, built in factory installed condensate pump, and direct expansion evaporator section.
- C. Air Cooled Condensing Section: Completely factory piped for single point connection of refrigerant lines. Condensing unit with propeller fan shall be matched to evaporator section to provide cooling capacity as scheduled on drawings.
- D. Controls: Unit furnished with factory installed microprocessor controls. Provide wireless remote or unit mounted control or wall thermostat, which shall provide selection of all functions and control of room temperature set points. Furnish and install one mounting bracket for each wireless remote control.
- E. Units Serving Areas that Contain Additional Heating and Cooling Equipment: Provide with electro-mechanical controls to allow a common DDC space sensor to control the unit.
- F. Provide complete refrigerant piping circuit (including all piping specialties) sized in accordance with manufacturer's requirements to interconnect evaporator and condenser sections.
- G. Ceiling-Mounting, Evaporator-Fan Components:
 - 1. Cabinet: Enameled steel chassis with removable panels on front and ends, and discharge drain pans with drain connection.
 - 2. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with thermal-expansion valve.
 - 3. Electric Coil: Helical, nickel-chrome, resistance-wire heating elements with refractory ceramic support bushings; automatic-reset thermal cutout; built-in magnetic contactors; manual-reset thermal cutout; airflow proving device; and one-time fuses in terminal box for overcurrent protection.
 - 4. Fan: Direct drive, centrifugal fan, with outside air intake, and integral factory or field installed condensate pump.
 - 5. Fan Motors: Comply with requirements in Division 20 Section "Motors."
 - a. Special Motor Features: Multitapped, multispeed with internal thermal protection and permanent lubrication.
 - 6. Filters: Permanent, cleanable.
- H. Air-Cooled, Compressor-Condenser Components:
 - 1. Casing: Steel, finished with baked enamel, with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Provide brass service valves, fittings, and gage ports on exterior of casing.
 - 2. Compressor: Hermetically sealed with crankcase heater and mounted on vibration isolation. Compressor motor shall have thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
 - a. Compressor Type: Reciprocating or Scroll.
 - b. Include refrigerant charge.
 - c. Refrigerant: R-410A.

3. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with AHRI 210/240, and with liquid subcooler.
4. Fan: Aluminum-propeller type, directly connected to motor.
5. Motor: Permanently lubricated, with integral thermal-overload protection.
6. Low Ambient Kit: Permits operation down to 0 deg F.
- I. Control equipment is specified in Division 23 Section "Temperature Controls," and sequence of operation is indicated on the Drawings.
- J. Thermostat: Wall-mounted low voltage type to control compressor and evaporator fan.
- K. Thermostat: Wireless infrared functioning to remotely control compressor and evaporator fan, with the following features:
 1. Liquid-crystal display indicating temperature, set-point temperature, time setting, operating mode, and fan speed.
 2. Fan-speed selection, including auto setting.
- L. Automatic-reset timer to prevent rapid/short cycling of compressor.

2.3 ACCESSORIES

- A. Refrigerant Line Kits: Soft-annealed copper suction and liquid lines factory cleaned, dried, pressurized with nitrogen, and sealed; factory-insulated suction line with flared fittings at both ends.
- B. Roof Curbs and Equipment Rails:
 1. Minimum 18 gage welded galvanized steel construction.
 2. Integral base flange or plate.
 3. Built-in fully mitered raised cant with step matching insulation thickness.
 4. Factory installed insect and decay resistant wood nailer.
 5. Top of curb or equipment support shall be level and extend a minimum of 8 inches above the top of the roof insulation.
- C. Automatic Condensate Pump Units (Field Installed)
 1. Manufacturers:
 - a. Little Giant Pump Co.; Subsidiary of Tecumseh Products Co.
 - b. Beckett Corporation.
 - c. Hartell Pumps Div.; Milton Roy Co.
 - d. Hydromatic Pump Company; Division of Pentair Pump Group.
 2. Description: Packaged units with corrosion-resistant pump, plastic tank with cover, and automatic controls.

- D. Automatic Condensate Pump Units (Field Installed Above Ceiling Applications)
 - 1. Manufacturers:
 - a. Hartell Pumps Div.; Milton Roy Co.; Model A2-X-1965.
 - 2. Description: Packaged units with corrosion-resistant pump, dual-voltage thermally protected motor, cast aluminum tank with cover, and automatic controls. Include auxiliary safety switch; junction box wire connections, with 3/4-inch knock out for conduit; and factory- or field-installed check valve.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
- C. Install grade-mounting, compressor-condenser components on 2-inch thick reinforced precast concrete, or plastic pad; extending 2 inches beyond unit perimeter.
- D. Deliver roof curbs and equipment support to site for installation under Division 07. Install roof-mounting compressor-condenser components on equipment supports specified. Anchor units to supports with removable, cadmium-plated fasteners. Install wind baffle according to manufacturer's installation instructions.
- E. Install and connect refrigerant tubing to components. Install tubing to allow access to unit. Evacuate and charge with refrigerant in accordance with manufacturers' instructions.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 20 and 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to unit to allow service and maintenance.
- C. Electrical Connections: Comply with requirements in Division 26 Sections for power wiring, switches, and motor controls.

3.3 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Remove and replace malfunctioning units and retest as specified above.

3.4 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain units.

****END OF SECTION****

ELECTRICAL GENERAL REQUIREMENTS

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 REFERENCES	2
1.4 QUALITY ASSURANCE	2
1.5 CODES, PERMITS AND FEES	3
1.6 DRAWINGS	3
1.7 MATERIAL AND EQUIPMENT MANUFACTURERS	3
1.8 INSPECTION OF SITE	4
1.9 ITEMS REQUIRING PRIOR APPROVAL	4
1.10 SHOP DRAWINGS/SUBMITTALS	4
1.11 COORDINATION DRAWINGS	5
1.12 OPERATION AND MAINTENANCE INSTRUCTIONAL MANUALS	5
1.13 RECORD DRAWINGS	6
1.14 INSTRUCTION OF OWNER PERSONNEL	6
1.15 WARRANTY	6
1.16 USE OF EQUIPMENT	6
1.17 COORDINATION	7
PART 2 - PRODUCTS (NOT APPLICABLE)	7
PART 3 - EXECUTION	7
3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION	7
3.2 DEMOLITION WORK	7
3.3 INSTALLATION OF EQUIPMENT	8
3.4 WORK IN EXISTING BUILDINGS	8
3.5 TEMPORARY SERVICES	9
3.6 DISPOSAL	9
3.7 CHASES AND RECESSES	9
3.8 CUTTING, PATCHING AND DAMAGE TO OTHER WORK	9
3.9 EQUIPMENT CONNECTIONS	10
3.10 CLEANING	10
3.11 PROTECTION AND HANDLING OF EQUIPMENT AND MATERIALS	10
3.12 EXTRA WORK	10
3.13 DRAWINGS AND MEASUREMENTS	10

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and General Provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification sections, apply to work of this section.

1.2 SUMMARY

- A. This Section includes electrical general administrative and procedural requirements. The following requirements are included in this Section to supplement the requirements specified in Division 1 Specification Sections.

1.3 REFERENCES

- A. All materials shall be new. The electrical and physical properties of all materials, and the design, performance characteristics, and methods of construction of all items of equipment, shall be in accordance with the latest issue of the various, applicable Standard Specifications of the following recognized authorities:
1. ANSI - American National Standards Institute; www.ansi.org.
 2. ASTM - ASTM International; www.astm.org.
 3. CSI - Construction Specifications Institute (The); www.csiresources.org.
 4. ICEA - Insulated Cable Engineers Association, Inc.; www.icea.net.
 5. IEEE - Institute of Electrical and Electronics Engineers, Inc. (The); www.ieee.org.
 6. NEC - National Electrical Code
 7. NECA - National Electrical Contractors Association; www.necanet.org.
 - a. NECA 1-2000, "Practices for Good Workmanship in Electrical Contracting (ANSI)."
 8. NEMA - National Electrical Manufacturers Association; www.nema.org.
 9. NETA - InterNational Electrical Testing Association; www.netaworld.org.
 10. UL - Underwriters Laboratories Inc.; www.ul.com.

1.4 QUALITY ASSURANCE

- A. Scope of Work: Furnish all labor, material, equipment, technical supervision, and incidental services required to complete, test and leave ready for operation the electrical systems as specified in the Division 26 Sections and as indicated on Drawings.
1. Contract Documents are complimentary, and what is required by one shall be as binding as if required by all. In the event of inconsistencies or disagreements within the Construction Documents bids shall be based on the most expensive combination of quality and quantity of the work indicated.
 2. The Contractor understands that the work herein described shall be complete in every detail.
- B. Ordinances and Codes: Perform all Work in accordance with applicable Federal, State and local ordinances and regulations, the Rules and Regulations of NFPA, NECA, and UL, unless otherwise indicated.
1. Notify the Architect/Engineer before submitting a proposal should any changes in Drawings or Specifications be required to conform to the above codes, rules or regulations. After entering into Contract, make all changes required to conform to above ordinances, rules and regulations without additional expense to the Owner.
- C. Source Limitations: All equipment of the same or similar systems shall be by the same manufacturer.

- D. Tests and Inspections: Perform all tests required by state, city, county and/or other agencies having jurisdiction. Provide all materials, equipment, etc., and labor required for tests.
- E. Performance Requirements: Perform all work in a first class and workmanlike manner, in accordance with the latest accepted standards and practices for the trades involved.
- F. Sequence and Schedule: Work so as to avoid interference with the work of other trades. Be responsible for removing and relocating any work which in the opinion of the Owner's Representatives causes interference.

1.5 CODES, PERMITS AND FEES

- A. Unless otherwise indicated, all required permits, licenses, inspections, approvals and fees for electrical work shall be secured and paid for by the Contractor. All work shall conform to all applicable codes, rules and regulations.
- B. Rules of local utility companies shall be complied with. Coordinate with the utility company supplying service to the installation and determine all devices including, but not limited to, all current and potential transformers, meter boxes, C.T. cabinets and meters which will be required and include the cost of all such items and all utilities costs in proposal.
- C. All work shall be executed in accordance with the rules and regulations set forth in local and state codes. Prepare any detailed Drawings or diagrams which may be required by the governing authorities. Where the Drawings and/or Specifications indicate materials or construction in excess of code requirements, the Drawings and/or Specifications shall govern.

1.6 DRAWINGS

- A. The Drawings show the location and general arrangement of equipment, electrical systems and related items. They shall be followed as closely as elements of the construction will permit.
- B. Examine the Drawings of other trades and verify the conditions governing the work on the job site. Arrange work accordingly, providing such fittings, conduit, junction boxes and accessories as may be required to meet such conditions.
- C. Deviations from the Drawings, with the exception of minor changes in routing and other such incidental changes that do not affect the functioning or serviceability of the systems, shall not be made without the written approval of the Architect/Engineer.
- D. The architectural and structural Drawings take precedence in all matters pertaining to the building structure, mechanical Drawings in all matters pertaining to mechanical trades and electrical Drawings in all matters pertaining to electrical trades. Where there are conflicts or differences between the Drawings for the various trades, report such conflicts or differences to the Architect/Engineer for resolution.
- E. Drawings are not intended to be scaled for rough-in or to serve as shop drawings. Take all field measurements required to complete the Work.

1.7 MATERIAL AND EQUIPMENT MANUFACTURERS

- A. All items of equipment shall be furnished complete with all accessories normally supplied with the catalog items listed and all other accessories necessary for a complete and satisfactory operating system. All equipment and materials shall be new and shall be standard products of manufacturers regularly engaged in the production of electrical equipment and shall be of the manufacturer's latest design.

- B. If an approved manufacturer is other than the manufacturer used as the basis for design, the equipment or product provided shall be equal in size, quality, durability, appearance, capacity, and efficiency through all ranges of operation, shall conform with arrangements and space limitations of the equipment shown on the plans and/or specified, shall be compatible with the other components of the system and shall comply with the requirements for Items Requiring Prior Approval specified in this section of the Specifications. All costs to make these items of equipment comply with these requirements including, but not limited to, electrical work, and building alterations shall be included in the original Bid. Similar equipment shall be by one manufacturer.
- C. Where existing equipment is modified to include new switches, circuit breakers, metering or other components, the new components shall be by the original equipment manufacturer and shall be listed for installation in the existing equipment. Where original equipment manufacturer components are not available, third party aftermarket components shall be listed for the application and submitted to the engineer for approval. Reconditioned or salvaged components shall not be used unless specifically indicated on the drawings.

1.8 INSPECTION OF SITE

- A. Visit the site, examine and verify the conditions under which the Work must be conducted before submitting Proposal. The submitting of a Proposal implies that the Contractor has visited the site and understands the conditions under which the Work must be conducted. No additional charges will be allowed because of failure to make this examination or to include all materials and labor to complete the Work.

1.9 ITEMS REQUIRING PRIOR APPROVAL

- A. Bids shall be based upon manufactured equipment specified. All items that the Contractor proposes to use in the Work that are not specifically named in the Contract Documents must be submitted for review prior to bids. Such items must be submitted in compliance with Division 1 specifications. Requests for prior approval must be accompanied by complete catalog information, including but not limited to, model, size, accessories, complete electrical information and performance data in the form given in the equipment schedule on the drawings at stated design conditions. Where items are referred to by symbolic designations on the drawings, all requests for prior approval shall bear the same designations.
 - 1. Equipment to be considered for prior approval shall be equal in quality, durability, appearance, capacity and efficiency through all ranges of operation, shall fulfill the requirements of equipment arrangement and space limitations of the equipment shown on the plans and/or specified and shall be compatible with the other components of the system.
 - 2. All costs incurred to make equipment comply with other requirements, including providing maintenance, clearance, electrical, replacement of other components, and building alterations shall be included in the original bid.
- B. Voluntary alternates may be submitted for consideration, with listed addition or deduction to the bid.

1.10 SHOP DRAWINGS/SUBMITTALS

- A. Submit project-specific submittals for review in compliance with Division 1.
- B. All shop Drawings shall be submitted in groupings of similar and/or related items (lighting fixtures, switchgear, etc.). Incomplete submittal groupings will be returned unchecked.

- C. Provide detailed layout shop Drawings (on transparent media) of all lighting and power distribution systems, routing of conduits, combining of circuits, circuiting, details and related information necessary of installation and maintenance. After review by the Architect/Engineer, a copy of Drawings will be stamped and returned to the Contractor.
- D. If deviations (not substitutions) from Contract Documents are deemed necessary by the Contractor, details of such deviations, including changes in related portions of the project and the reasons therefore, shall be submitted with the submittal for approval.
- E. Submit for approval shop drawings for all electrical systems or equipment but not limited to the items listed below. Where items are referred to by symbolic designation on the Drawings and Specifications, all submittals shall bear the same designation (light fixtures). Refer to other sections of the electrical Specifications for additional requirements.
 - 1. Wiring Devices
 - 2. Lighting Control Devices
 - 3. Enclosed Switches and Circuit Breakers
 - 4. Interior Lighting
 - 5. Fire Alarm

1.11 COORDINATION DRAWINGS

- A. Submit project specific coordination drawings for review in compliance with Division 1 Specification Sections.

1.12 OPERATION AND MAINTENANCE INSTRUCTIONAL MANUALS

- A. Submit project specific Operation and Maintenance Instructional Manuals for review in compliance with Division 01 Specification Sections.
- B. Provide complete operation and maintenance instructional manuals covering all electrical equipment herein specified, together with parts list. Maintenance and operating instructional manuals shall be job specific to this project. Generic manuals are not acceptable. Four (4) copies of all literature shall be furnished for Owner and shall be bound in ring binder form. Maintenance and operating instructional manuals shall be provided when construction is approximately 75% complete.
- C. The operating and maintenance instructions shall include a brief, general description for all electrical systems including, but not limited to:
 - 1. Routine maintenance procedures.
 - 2. Trouble-shooting procedures.
 - 3. Contractor's telephone numbers for warranty repair service.
 - 4. Submittals.
 - 5. Recommended spare parts list.
 - 6. Names and telephone numbers of major material suppliers and subcontractors.

7. System schematic drawings on 8-1/2" x 11" sheets.

1.13 RECORD DRAWINGS

- A. Submit record drawings in compliance with Division 01.
- B. Contractor shall submit to the Architect/Engineer, record drawings on electronic media which have been neatly marked to represent as-built conditions for all new electrical work. Modifications to original drawings shall be clearly marked with a contrasting color so the marks are readily apparent.
- C. The Contractor shall keep accurate note of all deviations from the construction documents and discrepancies in the underground concealed conditions and other items of construction on field drawings as they occur. The marked up field documents shall be available for review by the Architect, Engineer and Owner at their request during the course of construction.

1.14 INSTRUCTION OF OWNER PERSONNEL

- A. Before final inspection, instruct Owner's designated personnel in operation, adjustment, and maintenance of electrical equipment and systems at agreed upon times. A minimum of 8 hours of formal instruction to Owner's personnel shall be provided for each building. Additional hours are specified in individual specification sections.
- B. Use operation and maintenance manuals as basis for instruction. Review contents of manual with personnel in detail to explain all aspects of operation and maintenance.
- C. In addition to individual equipment training provide overview of each electrical system. Utilize the as-built documents for this overview.
- D. Prepare and insert additional data in operation and maintenance manual when need for such data becomes apparent during instruction, or as requested by Owner.

1.15 WARRANTY

- A. Warranty: Comply with the requirements in Division 01 Specification Sections. Contractor shall warranty that the electrical installation is free from defects and agrees to replace or repair, to the Owner's satisfaction, any part of this electrical installation which becomes defective within a period of one year (unless specified otherwise in other Division 26 sections) from the date of substantial completion following final acceptance, provided that such failure is due to defects in the equipment, material, workmanship or failure to follow the contract documents.
- B. Contractor shall be responsible for any temporary services including equipment and installation required to maintain operation as a result of any equipment failure or defect during warranty period.
- C. File with the Owner any and all warranties from the equipment manufacturers including the operating conditions and performance capacities they are based on.

1.16 USE OF EQUIPMENT

- A. The use of any equipment, or any part thereof for purposes other than testing even with the Owner's consent, shall not be construed to be an acceptance of the work on the part of the Owner, nor be construed to obligate the Owner in any way to accept improper work or defective materials.
- B. Do not use Owner's lamps for temporary lighting except as allowed and directed by the Owner. Equip lighting fixtures with new lamps when the project is turned over to the Owner.

1.17 COORDINATION

- A. Coordinate arrangement, mounting, and support of electrical equipment:
 - 1. To allow maximum possible headroom unless specific mounting heights that reduce headroom are indicated.
 - 2. To provide for ease of disconnecting the equipment with minimum interference to other installations.
 - 3. To allow right of way for piping and conduit installed at required slope.
 - 4. So connecting raceways, cables, wireways, cable trays, and busways will be clear of obstructions and of the working and access space of other equipment.
- B. Coordinate installation of required supporting devices and set sleeves in cast-in-place concrete, masonry walls, and other structural components as they are constructed.
- C. Coordinate location of access panels and doors for electrical items that are behind finished surfaces or otherwise concealed. Access doors and panels are specified in Division 8 Section "Access Doors and Frames."
- D. Coordinate electrical testing of electrical, mechanical, and architectural items, so equipment and systems that are functionally interdependent are tested to demonstrate successful interoperability.

PART 2 - PRODUCTS (not applicable)

PART 3 - EXECUTION

3.1 COMMON REQUIREMENTS FOR ELECTRICAL INSTALLATION

- A. Comply with NECA 1.
- B. Measure indicated mounting heights to bottom of unit for suspended items and to center of unit for wall-mounting items.
- C. Headroom Maintenance: If mounting heights or other location criteria are not indicated, arrange and install components and equipment to provide maximum possible headroom consistent with these requirements.
- D. Equipment: Install to facilitate service, maintenance, and repair or replacement of components of both electrical equipment and other nearby installations. Connect in such a way as to facilitate future disconnecting with minimum interference with other items in the vicinity.
- E. Right of Way: Give to raceways and piping systems installed at a required slope.

3.2 DEMOLITION WORK

- A. All demolition of existing electrical equipment and materials will be done by this Contractor unless otherwise indicated. Include all items such as, but not limited to, electrical equipment, devices, lighting fixtures, conduit, and wiring called out on the Drawings and as necessary whether such items are actually indicated on the Drawings or not in order to accomplish the installation of the specified new work.
- B. In general, demolition work is indicated on the Drawings. However, the Contractor shall visit the job site to determine the full extent and character of this work.

SECTION 260010
ELECTRICAL GENERAL REQUIREMENTS

- C. Unless specifically noted to the contrary, removed materials shall not be reused in the work. Salvaged materials that are to be reused shall be stored safe against damage and turned over to the appropriate trade for reuse. Salvaged materials of value that are not to be reused shall remain the property of the Owner unless such ownership is waived. Items on which the Owner waives ownership shall become the property of the Contractor, who shall remove and legally dispose of same, away from the premises.
- D. Where equipment or fixtures are removed, outlets shall be properly blanked off, and conduits capped. After alterations are done, the entire installation shall present a "finished" look, as approved by the Architect/Engineer. The original function of the present electrical work to be modified shall not be changed unless required by the specific revisions to the system as specified or as indicated.
- E. Reroute signal wires, lighting and power wiring as required to maintain service. Where walls and ceilings are to be removed as shown on the Drawings, the conduit is to be cut off by the Electrical Trades so that the abandoned conduit in these walls and ceilings may be removed with the walls and ceilings by the Architectural Trades. All dead-end conduit runs shall be plugged at the remaining line outlet boxes or at the panels.
- F. Where new walls and/or floors are installed which interfere with existing outlets, devices, etc., the Electrical Trades shall adjust, extend and reconnect such items as required to maintain continuity of same.
- G. All electrical work in altered and unaltered areas shall be run concealed wherever possible. Use of surface raceway or exposed conduits will be permitted only where approved by the Architect/Engineer.
- H. Existing lighting shall be reused where indicated on plans. Reused fixtures shall be detergent cleaned, relamped and reconditioned suitable for satisfactory operation and appearance.

3.3 INSTALLATION OF EQUIPMENT

- A. Install all equipment in strict accordance with all directions and recommendations furnished by the manufacturer. Where such directions are in conflict with the Drawings and Specifications, report such conflicts to the Architect/Engineer for resolution.
- B. Device Location:
 - 1. Allow for relocation prior to installation of wiring devices and other control devices, for example, receptacles, switches, fire alarm devices, and access control devices, within a 10-foot radius of indicated location without additional cost.

3.4 WORK IN EXISTING BUILDINGS

- A. The Owner will provide access to existing buildings as required. Access requirements to occupied buildings shall be identified on the project schedule. The Contractor, once Work is started in the existing building, shall complete same without interruption so as to return work areas as soon as possible to Owner.
- B. Adequately protect and preserve all existing and newly installed Work. Promptly repair any damage to same at Contractor's expense.
- C. Consult with the Owner's Representative as to the methods of carrying on the Work so as not to interfere with the Owner's operation any more than absolutely necessary. Accordingly, all service lines shall be kept in operation as long as possible and the services shall only be interrupted at such time as will be designated by the Owner's Representative.

- D. Prior to starting work in any area, obtain approval for doing so from a qualified representative of the Owner who is designated and authorized by the Owner to perform testing and abatement of all hazardous materials including but not limited to, asbestos. The Contractor shall not perform any inspection, testing, containment, removal or other work that is related in any way whatsoever to hazardous materials under the Contract.

3.5 TEMPORARY SERVICES

- A. Provide and remove upon completion of the project, in accordance with the general conditions and as described in Division 01, a complete temporary electrical and telephone service during construction.

3.6 DISPOSAL

A. Fluorescent Lamps

1. Fluorescent lamps are known to contain mercury and are classified as hazardous material. All fluorescent lamps shall be assumed to contain mercury unless tested and confirmed otherwise with a toxicity characteristic leaching procedure (TCLP).
2. Hazardous materials (fluorescent lamps), shall be sent to a lamp recycling facility. The materials shall be properly packaged with labels that meet the Department of Transportation Regulations and stored in a secure location prior to transportation.
3. The Contractor shall identify the costs of the lamp disposal process including, but not limited to, the lamp packaging, storage, transportation, disposal, and any profile fees.
4. At the completion of the project, provide documentation to verify that the lamps have been properly disposed of in accordance with all local, state and federal guidelines.

B. Ballasts

1. Lighting ballasts manufactured prior to 1979 have been known to contain polychlorinated biphenyls (PCBs). Unless specifically noted on the ballast as containing "No PCBs," the ballast shall be assumed to contain components with PCB materials.
2. Hazardous materials (ballasts with PCBs), shall be disposed of at a hazardous waste incineration facility, or at a recycling facility in accordance with the Code of Federal Regulations as administered by the EPA in regards to this issue. The ballasts shall be packaged/stored in fifty-five gallon steel drums with labels that meet the Department of Transportation Regulations.
3. The Contractor shall identify the costs of the ballast disposal process including, but not limited to, the packaging, storage, transportation, disposal, and any profile fees.
4. Provide at completion of the project documentation (manifests) to verify that the ballasts have properly been disposed of in accordance with all local, state and federal guidelines.

3.7 CHASES AND RECESSES

- A. Provided by the architectural trades, but the Contractor shall be responsible for their accurate location and size.

3.8 CUTTING, PATCHING AND DAMAGE TO OTHER WORK

- A. Refer to General Conditions for requirements.

- B. All cutting, patching and repair work shall be performed by the Contractor through approved, qualified subcontractors. Contractor shall include full cost of same in bid.

3.9 EQUIPMENT CONNECTIONS

- A. Make connections to equipment, motors, lighting fixtures, and other items included in the work in accordance with the approved shop Drawings and rough-in measurements furnished by the manufacturers of the particular equipment furnished. All additional connections not shown on the Drawings, but called out by the equipment manufacturer's shop Drawings shall be provided.

3.10 CLEANING

- A. All debris shall be removed daily as required to maintain the work area in a neat, orderly condition.
- B. Final cleanup shall include, but not be limited to, washing of fixture lenses or louvers, switchboards, substations, motor control centers, panels, etc. Fixture reflectors and lenses or louvers shall be left with no water marks or cleaning streaks.

3.11 PROTECTION AND HANDLING OF EQUIPMENT AND MATERIALS

- A. Equipment and materials shall be protected from theft, injury or damage.
- B. Protect conduit openings with temporary plugs or caps.
- C. Provide adequate storage for all equipment and materials delivered to the job site. Location of the space will be designated by the Owner's representative or Architect/Engineer. Equipment set in place in unprotected areas must be provided with temporary protection.

3.12 EXTRA WORK

- A. For any extra electrical work which may be proposed, this Contractor shall furnish to the General Contractor, an itemized breakdown of the estimated cost of the materials and labor required to complete this work. The Contractor shall proceed only after receiving a written order from the General Contractor establishing the agreed price and describing the work to be done. Prior to any extra work which may be proposed, the Electrical Contractor shall submit unit prices (same prices for increase/decrease of work) for the following items: 1/2", 3/4", 1", 1-1/2" conduit; #12, #10, #8, #6, #2 wire; receptacle, I.G. receptacle, data box, V4000 wiremold, fire alarm combination visual/audible notification appliance, fire alarm visual notification appliance, clock, or other devices which may be required for any proposed extra work.

3.13 DRAWINGS AND MEASUREMENTS

- A. The Drawings are not intended to be scaled for rough-in measurements nor to serve as Shop Drawings. Field measurements necessary for ordering materials and fitting the installation to the building construction and arrangement are the Contractor's responsibility. The Contractor shall check latest Architectural Drawings and locate light switches from same where door swings are different from Electrical Drawings.

END OF SECTION

CONDUCTORS AND CABLES

PART 1 - GENERAL 1
1.1 RELATED DOCUMENTS 1
1.2 SUMMARY 1
1.3 SUBMITTALS 1
1.4 QUALITY ASSURANCE 1
PART 2 - PRODUCTS 2
2.1 COPPER BUILDING WIRE 2
2.2 METAL-CLAD CABLE, TYPE MC 2
2.3 CONNECTORS AND SPLICES 3
PART 3 - EXECUTION 3
3.1 CONDUCTOR MATERIAL APPLICATIONS 3
3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS 3
3.3 INSTALLATION OF CONDUCTORS AND CABLES 4
3.4 CONNECTIONS 4
3.5 IDENTIFICATION 5
3.6 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS 5
3.7 FIRESTOPPING 5
3.8 FIELD QUALITY CONTROL 5

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. Section includes:
 - 1. Building wires and cables rated 600V and less.
 - 2. Connectors, splices, and terminations rated 600 V and less.
- 1.3 SUBMITTALS
 - A. Field Quality-Control Test Reports
 - B. Submit letter of compliance (intent) for general building wire and cable. Provide product data for the following:
 - 1. Metal-Clad Cable, Type MC
- 1.4 QUALITY ASSURANCE
 - A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
 - B. Comply with NFPA 70.

PART 2 - PRODUCTS

2.1 COPPER BUILDING WIRE

- A. Description: Flexible, insulated and uninsulated, drawn copper current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V or less.
- B. Standards:
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 - 2. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- C. Conductors: Copper, complying with ASTM B 3 for bare annealed copper and with ASTM B 8 for stranded conductors.
- D. Conductor Insulation:
 - 1. Type THHN/THWN-2: Comply with UL 83.
 - 2. Type THW/THW-2: Comply with NEMA WC-70/ICEA S-95-658 and UL 83.
 - 3. Type XHHW-2: Comply with UL 44.

2.2 METAL-CLAD CABLE, TYPE MC

- A. Description: A factory assembly of one or more current-carrying insulated conductors in an overall metallic sheath.
- B. Manufacturers:
 - 1. AFC Cable Systems
 - 2. Alpha Wire Company
 - 3. American Bare Conductor
 - 4. Belden
 - 5. Encore
 - 6. General Cable
 - 7. Okonite
 - 8. Service Wire Co.
 - 9. Southwire Company
- C. Standards:
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.

2. Comply with UL 1569.
3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

D. Circuits:

1. Single circuit and multi-circuit with color-coded conductors for branch circuit distribution.
2. Power-Limited Fire-Alarm Circuits: Comply with UL 1424.

E. Conductors:

1. Copper, complying with ASTM B 3 for bare annealed copper and with ASTM B 8 for stranded conductors.

F. Ground Conductor: Insulated. Ground conductor sized as indicated on drawings (reduced ground conductor is not acceptable).

G. Conductor Insulation:

1. Type TFN/THHN/THWN-2: Comply with UL 83.
2. Type XHHW-2: Comply with UL 44.

H. Armor: Aluminum, interlocked.

I. Jacket: PVC applied over armor.

2.3 CONNECTORS AND SPLICES

- A. Description: Factory-fabricated connectors and splices of size, ampacity rating, material, type, and class for application and service indicated.

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Refer to application schedule on the drawings
- B. Feeders and Branch Circuits: Solid or stranded for No. 12 AWG and smaller; stranded for No. 10 AWG and larger.
- C. Each feeder shall be of the same conductor and insulation material (phase, neutral, and parallel).
- D. Use conductor not smaller than 14 AWG for control circuits,
- E. Where equipment is listed for use with copper conductors only, use copper conductors for the entire length of feeder.

3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS

- A. Refer to application schedule on the drawings
- B. Fire Alarm Circuits: Type THHN/THWN-2, in raceway.

- C. Class 1 Control Circuits: Type THHN/THWN-2, in raceway.
- D. Class 2 Control Circuits: Type THHN/THWN-2, in raceway.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Conceal cables in finished walls, ceilings, and floors, unless otherwise indicated.
- B. Complete raceway installation between conductor and cable termination points according to Section 260533 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.
- C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- F. Support cables according to Division 26 Section "Hangers and Supports for Electrical Systems."
- G. Support communication cables above accessible ceiling, using spring metal clips or plastic cable ties to support cables from structure. Do not rest cable on ceiling panels.
- H. Neatly train and lace wiring inside boxes, equipment, and panelboards.
- I. Provide a separate neutral conductor for each circuit unless multi-wire branch circuits are specifically indicated on the drawings.
- J. Electrical Contractor shall be responsible for de-rating of conductors as required by N.E.C. when more than three current carrying conductors are installed in a single raceway or cable. Neutral conductors shall be considered current carrying conductors.
- K. Type MC cable shall be supported and secured at intervals not exceeding 4'-0" in new construction
- L. MC cable shall not be used for home runs to receptacle or distribution panels.
- M. Where MC cable is permitted by the specifications, MC cable shall not be bundled.
- N. Between support, hangers and termination no more than 3" deflection from the bottom of the cable to a horizontal line between the support/hanger or termination.
- O. Do not route conductors across roof without prior approval from engineer.

3.4 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A.
- B. Make splices and taps that are compatible with conductor material and that possess equivalent or better mechanical strength and insulation ratings than un-spliced conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least 6 inches (150 mm) of slack.

- D. Clean conductor surfaces before installing lugs and connectors.
- E. Make splices, taps, and terminations to carry full ampacity of conductors with no perceptible temperature rise.
- F. Use solderless pressure connectors with insulating covers for copper conductor splices and taps, 8 AWG and larger.
- G. Use piercing connector with insulating covers for conductor splices and taps, 8 AWG and larger only for taps to existing feeders. Do not use piercing connectors in new construction.
- H. Use Sta-Kon connectors to terminate stranded conductors #10 AWG and smaller to screw terminals.
- I. Use insulated spring wire connectors with plastic caps (wire nuts) for copper conductor splices and taps, 10 AWG and smaller. Push-in style connectors are not permitted.
- J. Provide lugs suitable for bussing and conductor material used.

3.5 IDENTIFICATION

- A. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."
- B. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.

3.6 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260533 "Raceways and Boxes."

3.7 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Division 07 Section "Penetration Firestopping".

3.8 FIELD QUALITY CONTROL

- A. Perform the following field quality control tests
 - 1. Visual and Mechanical Inspection
 - a. Inspect cables for physical damage and proper connection in accordance with the one line diagram.
 - b. Test cable mechanical connections with an infrared survey.
 - c. Check cable color-coding against project Specifications and N.E.C. requirements.
 - 2. Electrical Tests
 - a. Perform insulation resistance test on each conductor with respect to ground and adjacent conductors. Applied potential to be 1000 volts dc for 1 minute.
 - b. Perform continuity test to insure proper cable connection.

3. Test Values
 - a. Minimum insulation resistance values shall be not less than fifty mega-ohms.
- B. Test Reports: Prepare a written report to record the following:
 1. Test procedures used.
 2. Test results that comply with requirements.
 3. Test results that do not comply with requirements and corrective action taken to achieve compliance with requirements.

****END OF SECTION****

GROUNDING AND BONDING

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 REFERENCES	1
1.4 SUBMITTALS	2
1.5 PROJECT RECORD DOCUMENTS	2
1.6 QUALITY ASSURANCE	2
PART 2 - PRODUCTS	2
2.1 MANUFACTURERS	2
2.2 GROUNDING CONDUCTORS	3
2.3 CONNECTOR PRODUCTS	3
PART 3 - EXECUTION	4
3.1 EQUIPMENT GROUNDING	4
3.2 CONNECTIONS	4
3.3 INSTALLATION	5
3.4 FIELD QUALITY CONTROL	5

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes grounding of electrical systems and equipment. Grounding requirements specified in this Section may be supplemented by special requirements of systems described in other Sections.
- B. Related Sections include the following:
 - 1. Division 26 Section "Electrical General Requirements".
 - 2. Division 26 Section "Conductors and Cables".

1.3 REFERENCES

- A. ASTM B 3: Specification for Soft or Annealed Copper Wire.
- B. ASTM B 8: Specification for Concentric-Lay-Stranded Copper Conductors, Hard, Medium-Hard or Soft.
- C. ASTM B 33: Specification for Tinned Soft or Annealed Copper Wire for Electrical Purposes.
- D. ASTM B 187: Specification for Copper, Bus Bar, Rod, and Shapes and General Purpose Rod, Bar, and Shapes.
- E. IEEE 81: Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System.
- F. IEEE 142: Grounding of Industrial and Commercial Power Systems.
- G. IEEE C2: National Electrical Safety Code.

- H. NETA MTS – 2001: Maintenance Testing Specifications.
- I. NFPA 70: National Electrical Code.
- J. NFPA 70B: Recommended Practice for Electrical Equipment Maintenance.
- K. TIA/EIA 607: Commercial Building Grounding and Bonding Requirements Standard.
- L. UL 467: Grounding and Bonding Equipment.
- M. UL 486 A: Wire Connectors and Soldering Lugs for Use with Copper Conductors.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Qualification Data: For firms and persons specified in "Quality Assurance" Article.
- C. Field Test Reports: Submit written test reports to include the following:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
 - 4. Indicate overall system resistance to ground.
 - 5. Indicate overall Telecommunications system resistance to ground.

1.5 PROJECT RECORD DOCUMENTS

- A. Submit under provisions of Division 26 "Electrical General Requirements".
- B. Accurately record actual locations of grounding electrodes and connections to building steel.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
 - 1. Comply with UL 467.
- B. Comply with ANSI/TIA/EIA-607 "Standard for Commercial Building Grounding and Bonding Requirements for Telecommunications".

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Grounding Conductors and Cables:
 - a. Refer to Division 26 Section "Conductors and Cables".

2. Mechanical Connectors:
 - a. American Electric-Blackburn.
 - b. Burndy.
 - c. Chance/Hubbell.

2.2 GROUNDING CONDUCTORS

- A. For insulated conductors, comply with Division 26 Section "Conductors and Cables."
- B. Material: Copper.
- C. Equipment Grounding Conductors: Insulated with green-colored insulation.
- D. Isolated Ground Conductors: Insulated with green-colored insulation with yellow stripe. On feeders with isolated ground, use colored tape, alternating bands of green and yellow tape to provide a minimum of three bands of green and two bands of yellow.
- E. Grounding Electrode Conductors: Stranded cable.
- F. Bare Copper Conductors: Comply with the following:
 1. Solid Conductors: ASTM B 3.
 2. Assembly of Stranded Conductors: ASTM B 8.
 3. Tinned Conductors: ASTM B 33.
- G. Copper Bonding Conductors: As follows:
 1. Bonding Conductor: Stranded copper conductor; size per the NEC.
 2. Bonding Jumper: Bare copper tape, braided bare copper conductors, terminated with copper ferrules; size per the NEC.
 3. Tinned Bonding Jumper: Tinned-copper tape, braided copper conductors, terminated with copper ferrules; size per the NEC.
- H. Ground Conductor and Conductor Protector for Wood Poles: As follows:
 1. No. 4 AWG minimum, soft-drawn copper conductor.
 2. Conductor Protector: Half-round PVC or wood molding. If wood, use pressure-treated fir, or cypress or cedar.

2.3 CONNECTOR PRODUCTS

- A. Comply with IEEE 837 and UL 467; listed for use for specific types, sizes, and combinations of conductors and connected items.
- B. Bolted Connectors: Bolted-pressure-type connectors, or compression type.
- C. Compression-Type Connectors: Pure, wrought copper, per ASTM B187.

PART 3 - EXECUTION

3.1 EQUIPMENT GROUNDING

- A. Comply with NFPA 70, Article 250, for types, sizes, and quantities of equipment grounding conductors, unless specific types, larger sizes, or more conductors than required by NFPA 70 are indicated.
- B. In raceways, use insulated equipment grounding conductors.
- C. Install equipment grounding conductors in all circuits. Terminate each end on suitable lugs, bus or bushing.
- D. Computer Outlet Circuits: Install insulated equipment grounding conductor in branch-circuit runs from computer-area power panels or power-distribution units.
- E. Nonmetallic Raceways: Install an equipment grounding conductor in nonmetallic raceways unless they are designated for telephone or data cables.
- F. Verify specific equipment grounding requirements with the manufacturer's recommendations.

3.2 CONNECTIONS

- A. General: Make connections so galvanic action or electrolysis possibility is minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact will be galvanically compatible.
 - 1. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer to order of galvanic series.
 - 2. Make connections with clean, bare metal at points of contact.
 - 3. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.
- B. Equipment Grounding Conductor Terminations
 - 1. Use solderless pressure connectors with insulating covers for copper conductor splices and taps, 8 AWG and larger.
 - 2. Use insulated spring wire connectors with plastic caps for copper conductor splices and taps, 10 AWG and smaller.
- C. Noncontact Metal Raceway Terminations: If metallic raceways terminate at metal housings without mechanical and electrical connection to housing, terminate each conduit with a grounding bushing. Connect grounding bushings with a bare grounding conductor to grounding bus or terminal in housing. Bond electrically noncontinuous conduits at entrances and exits with grounding bushings and bare grounding conductors, unless otherwise indicated.
- D. Tighten screws and bolts for grounding and bonding connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A.
- E. Compression-Type Connections: Use hydraulic compression tools to provide correct circumferential pressure for compression connectors. Use tools and dies recommended by connector manufacturer. Provide embossing die code or other standard method to make a visible indication that a connector has been adequately compressed on grounding conductor.

- F. Moisture Protection: If insulated grounding conductors are connected to ground rods or grounding buses, insulate entire area of connection and seal against moisture penetration of insulation and cable.

3.3 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible, unless otherwise indicated. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage. Install in conduit where routed above grade.
- B. Bond interior metal piping systems and metal air ducts to equipment grounding conductors of associated pumps, fans, blowers, electric heaters, and air cleaners. Use braided-type bonding straps.
- C. Equipment Grounding: Provide a permanent and continuous bonding of conductor enclosures, equipment frames, power distribution equipment ground busses, cable trays, metallic raceways, and other non-current carrying metallic parts of the electrical system.
- D. Bond together metal building elements not attached to grounded structure; bond to ground.
- E. Provide a flexible braid bonding jumper at each set of columns at expansion joints.

3.4 FIELD QUALITY CONTROL

- A. Testing: Perform the following field quality control tests in accordance with Division 26 section "Electrical Testing"
 - 1. Inspect grounding and bonding system conductors and connections for tightness and proper installation and for compliance with the Drawings and Specifications.

****END OF SECTION****

HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 DEFINITIONS	1
1.4 PERFORMANCE REQUIREMENTS	1
1.5 SUBMITTALS	2
1.6 QUALITY ASSURANCE	2
1.7 COORDINATION.....	2
PART 2 - PRODUCTS	2
2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS.....	2
2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES	4
2.3 ROOF MOUNTED CONDUIT AND EQUIPMENT SUPPORTS	4
2.4 BACKBOARDS.....	5
PART 3 - EXECUTION	5
3.1 APPLICATION	5
3.2 SUPPORT INSTALLATION	5
3.3 INSTALLATION OF FABRICATED METAL SUPPORTS	7
3.4 INSTALLATION OF ROOF MOUNTED SUPPORTS	7
3.5 BACKBOARDS.....	7
3.6 PAINTING.....	8

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. This Section includes the following:
 - 1. Hangers and supports for electrical equipment and systems.
 - 2. Construction requirements for concrete bases.
- 1.3 DEFINITIONS
 - A. EMT: Electrical metallic tubing.
 - B. IMC: Intermediate metal conduit.
 - C. RMC: Rigid metal conduit.
- 1.4 PERFORMANCE REQUIREMENTS
 - A. Delegated Design: Design supports for multiple raceways, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
 - B. Design supports for multiple raceways capable of supporting combined weight of supported systems and its contents.

SECTION 260529
HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

- C. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 - D. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this Project, with a minimum structural safety factor of five times the applied force.
- 1.5 SUBMITTALS
- A. Product Data: For the following:
 - 1. Steel slotted support systems.
 - 2. Nonmetallic slotted support systems.
- 1.6 QUALITY ASSURANCE
- A. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
 - B. Comply with NFPA 70.
- 1.7 COORDINATION
- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
 - B. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 07 Section "Roof Accessories."

PART 2 - PRODUCTS

2.1 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Comply with MFMA-4, factory-fabricated components for field assembly.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit; a part of Atkore International..
 - b. B-Line, by Eaton..
 - c. GS Metals Corp.
 - d. Pentair Electrical & Fastening Solutions.
 - e. Thomas & Betts Corporation.
 - f. Unistrut; a part of Atkore International.
 - g. Wesanco, Inc.
 - 2. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 - 3. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 - 4. Channel Dimensions: Selected for applicable load criteria.

SECTION 260529
HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

- B. Nonmetallic Slotted Support Systems: Structural-grade, factory-formed, glass-fiber-resin channels and angles with 9/16-inch- diameter holes at a maximum of 8 inches o.c., in at least 1 surface.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Allied Tube & Conduit; a part of Atkore International..
 - b. B-Line by Eaton.
 - c. Fabco Plastics Wholesale Limited.
 - d. Seasafe, Inc.
 2. Fittings and Accessories: Products of channel and angle manufacturer and designed for use with those items.
 3. Fitting and Accessory Materials: Same as channels and angles, except metal items may be stainless steel.
 4. Rated Strength: Selected to suit applicable load criteria.
- C. Raceway and Cable Supports: As described in NECA 1 and NECA 101.
- D. Conduit and Cable Support Devices: Steel hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.
- E. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for non-armored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be malleable iron.
- F. Structural Steel for Fabricated Supports and Restraints: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
- G. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Hilti Inc.
 - 2) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 3) MKT Fastening, LLC.
 - 4) Simpson Strong-Tie Co., Inc.; Masterset Fastening Systems Unit.

2. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel, for use in hardened portland cement concrete with tension, shear, and pullout capacities appropriate for supported loads and building materials in which used.
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) B-Line by Eaton.
 - 2) Empire Tool and Manufacturing Co., Inc.
 - 3) Hilti Inc.
 - 4) ITW Ramset/Red Head; a division of Illinois Tool Works, Inc.
 - 5) MKT Fastening, LLC.
3. Concrete Inserts: Steel or malleable-iron, slotted support system units similar to MSS Type 18; complying with MFMA-4 or MSS SP-58.
4. Clamps for Attachment to Steel Structural Elements: MSS SP-58, type suitable for attached structural element.
5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM A 325.
6. Toggle Bolts: All-steel springhead type.
7. Hanger Rods: Threaded steel.

2.2 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted, structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Division 05 Section "Metal Fabrications" for steel shapes and plates.

2.3 ROOF MOUNTED CONDUIT AND EQUIPMENT SUPPORTS

- A. General: Shop- or field- fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted conduit and equipment.
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. B-Line by Eaton; Dura-Blok.
 2. MIRO Industries.
 3. Pentair Electrical & Fastening Solutions; Caddy Pyramid.
 4. Pipe Pier Support Systems; Pipe Piers.
- C. Adjustable Compact Stand: Recycled rubber base unit with integral threaded coupling capable of accepting 3/8-16 threaded rod, or 1-5/8 inch by 1-5/8 inch metal strut and various supporting elements.

- D. Multiple-Conduit and Equipment Stand: Assembly of bases, vertical and horizontal members, and conduit supports, for roof installation without membrane penetration.
 - 1. Bases: One or more adjustable compact stand bases.
 - 2. Vertical Members: Two or more protective-coated-steel channels.
 - 3. Horizontal Member: Protective-coated-steel channel.
 - 4. Supports: Standard strut clamps, hangers, and accessories.

2.4 BACKBOARDS

- A. Backboards: Plywood, fire-retardant treated, 3/4 by 48 by 96 inches. Comply with requirements for plywood backing panels specified in Division 6 Section "Rough Carpentry." Plywood sheets shall be free of all voids. Plywood shall have a minimum of two coats of fire-resistant, non-conducting paint applied to all sides of all sheets. Provide flush hardware and supports to mount plywood to wall. The provided hardware shall have sufficient strength to carry all anticipated loads including, but not limited to cabling, cable management and equipment racks.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with NECA 1 and NECA 101 for application of hangers and supports for electrical equipment and systems except if requirements in this Section are stricter.
- B. Maximum Support Spacing and Minimum Hanger Rod Size for Raceway: Space supports for EMT, IMC, and RMC as required by NFPA 70. Minimum rod size shall be 1/4 inch in diameter.
- C. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted support system, sized so capacity can be increased by at least 25 percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with:
 - a. Two-bolt conduit clamps
 - b. Single-bolt conduit clamps
 - c. Single-bolt conduit clamps using spring friction action for retention in support channel.
- D. Spring-steel clamps designed for supporting single conduits without bolts may be used for 1-1/2-inch and smaller raceways serving branch circuits and communication systems above suspended ceilings and for fastening raceways to trapeze supports.
- E. Support single runs of MC cable using spring-steel clamps from suspended ceiling hangers, hanger wire or building structure at intervals not to exceed three feet. Do not support MC cable from ceiling grid.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this Article.

SECTION 260529
HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

- B. Raceway Support Methods: In addition to methods described in NECA 1, EMT may be supported by openings through structure members, as permitted in NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.
- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Wood: Fasten with lag screws or through bolts.
 - 2. To New Concrete: Bolt to concrete inserts.
 - 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 4. To Existing Concrete: Expansion anchor fasteners.
 - 5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4 inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
 - 6. To Steel:
 - a. Welded threaded studs complying with AWS D1.1/D1.1M, with lock washers and nuts.
 - b. Beam clamps (MSS Type 19, 21, 23, 25, or 27) complying with MSS SP-69
 - c. Spring-tension clamps.
 - 7. To Light Steel: Sheet metal screws.
 - 8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel support systems attached to substrate.
- E. Slotted support systems applications:
 - 1. Indoor dry and damp Locations: Painted Steel
 - 2. Outdoors and interior wet locations: Galvanized Steel
 - 3. Corrosive Environments, including pool equipment rooms: Nonmetallic
- F. Drill holes for expansion anchors in concrete at locations and to depths that avoid reinforcing bars.
- G. Do not fasten supports to pipes, ducts, mechanical equipment, and conduit.
- H. Obtain permission from Architect/Engineer before using powder-actuated anchors.
- I. Obtain permission from Architect/Engineer before drilling or cutting structural members.

SECTION 260529
HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

- J. Fabricate supports from structural steel or steel channel. Rigidly weld members or use hexagon head bolts to present neat appearance with adequate strength and rigidity. Use spring lock washers under all nuts.
- K. Install surface-mounted cabinets and panelboards with minimum of four anchors.
- L. In wet and damp locations use steel channel supports to stand cabinets and panelboards one inch off wall.
- M. Use sheet metal channel to bridge studs above and below cabinets and panelboards recessed in hollow partitions.
- N. The Contractor shall replace all supports and channels that sag, twist, and/or show signs of not providing proper structural support, to the equipment, it is intended for, as determined by the Owner and Architect/Engineer. All costs associated with replacing supports and steel channels shall be incurred by the Contractor.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Division 05 Section "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 INSTALLATION OF ROOF MOUNTED SUPPORTS

- A. Install in accordance with manufacturer's instructions.
- B. If gravel top roof, gravel must be removed around and under support.
- C. Consult roofing manufacturer for roof membrane compression capacities. If required, a compatible sheet of roofing material (rubber pad) may be required under rooftop support to disperse concentrated loads and add further membrane protection.
- D. Utilize properly sized clamps and accessories to suit conduit sizes.
- E. Provide vertical steel channel members as required for elevated conduit supports where required for clearances, coordination with other roof mounted systems or derating.

3.5 BACKBOARDS

- A. A minimum of two walls (or as indicated on drawings) shall be covered with plywood backboards to a minimum 8'-6" above finished floor in all Telecommunication Rooms and similar spaces and as indicated on Drawings.
- B. Securely fasten backboard to wall using appropriate hardware and mount at all four corners, minimum. Securely fasten backboard to wall-framing members (studs).
- C. Provide adequate backboard space to allow a clean and workable arrangement for telephone and data connections.

3.6 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide minimum dry film thickness of 2.0 mils.
- B. Touchup: Comply with requirements in Division 09 painting Sections for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

END OF SECTION

RACEWAYS AND BOXES

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 DEFINITIONS	1
1.4 SUBMITTALS	1
1.5 QUALITY ASSURANCE	2
1.6 COORDINATION	2
PART 2 - PRODUCTS	2
2.1 METAL CONDUIT AND TUBING	2
2.2 FIRE ALARM EMT	3
2.3 SURFACE RACEWAYS	3
2.4 BOXES, ENCLOSURES, AND CABINETS	3
PART 3 - EXECUTION	4
3.1 RACEWAY APPLICATION	4
3.2 INSTALLATION	4
3.3 FIRESTOPPING	6
3.4 PROTECTION	6
3.5 CLEANING	6

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.
- B. Related Sections include the following:
 - 1. Division 07 Section, "Penetration Firestopping" for firestopping materials and installation at penetrations through walls, ceilings, and other fire-rated elements.
 - 2. Division 26 Section "Wiring Devices" for devices installed in boxes and for floor-box service fittings, and for access floor boxes and service poles.

1.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. FMC: Flexible metal conduit.
- C. IMC: Intermediate metal conduit.

1.4 SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with NFPA 70.

1.6 COORDINATION

- A. Coordinate layout and installation of raceways, boxes, enclosures, cabinets, and suspension system with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system, and partition assemblies.

PART 2 - PRODUCTS

2.1 METAL CONDUIT AND TUBING

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. AFC Cable Systems, Inc.
 - 2. Alflex Inc.
 - 3. Allied Tube Triangle Century.
 - 4. Anamet Electrical, Inc.; Anaconda Metal Hose.
 - 5. International Metal Hose.
 - 6. Electri-Flex Co
 - 7. Grinnell Co./Tyco International; Allied Tube and Conduit Div.
 - 8. LTV Steel Tubular Products Company – Manhattan/CDT/Cole-Flex.
 - 9. Maverick.
 - 10. O-Z Gedney; unit of General Signal.
 - 11. Wheatland.
- B. Rigid Steel Conduit: ANSI C80.1.
- C. Aluminum Rigid Conduit: ANSI C80.5.
- D. IMC: ANSI C80.6.
- E. EMT: ANSI C80.3.
- F. FMC: Aluminum.

- G. Fittings for Conduit (Including all Types and Flexible and Liquidtight), EMT, and Cable: NEMA FB 1; listed for type and size raceway with which used, and for application and environment in which installed.

1. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 886.
2. Fittings for EMT: Steel, set-screw type.
3. Coating for Fittings for PVC-Coated Conduit: Minimum thickness, 0.040 inch, with overlapping sleeves protecting threaded joints.

2.2 FIRE ALARM EMT

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Allied Tube Triangle Century.

- B. EMT conduit with bright red topcoat; Fire Alarm EMT.

- C. EMT and Fittings: ANSI C80.3.

2.3 SURFACE RACEWAYS

- A. Surface Metal Raceways: Galvanized steel with snap-on covers. Finish with manufacturer's standard prime coating.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Airey-Thompson Sentinel Lighting: Wiremold Company (The).
- b. Thomas & Betts Corporation.
- c. Walker Systems, Inc.; Wiremold Company (The).
- d. Wiremold Company (The); Electrical Sales Division.
- e. Mono-Systems, Inc.

- B. Surface Nonmetallic Raceways: Two-piece construction, manufactured of rigid PVC compound with matte texture and manufacturer's standard color.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Hubbell, Inc.; Wiring Device Division.
- b. Carlon Electric Products.
- c. Panduit Corporation.
- d. Walker Systems, Inc.; Wiremold Company (The).
- e. Wiremold Company (The); Electrical Sales Division.
- f. Mono-Systems, Inc.

- C. Types, sizes, and channels as indicated and required for each application, with fittings that match and mate with raceways.

2.4 BOXES, ENCLOSURES, AND CABINETS

- A. Sheet Metal Outlet and Device Boxes: NEMA OS 1. Shall be used within walls or ceiling.

- B. Cast-Metal Outlet and Device Boxes: NEMA FB 1, Type FD, with gasketed cover. Shall be used in all exposed, non-recessed, locations.
- C. Nonmetallic Outlet and Device Boxes: NEMA OS 2. Shall be used in corrosive areas.
- D. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- E. Cast-Metal Pull and Junction Boxes: NEMA FB 1, cast aluminum with gasketed cover. Shall be used in areas exposed to water.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Provide raceways in interior and exterior locations in accordance with the "Raceway Application Matrix" included on the drawings.
- B. Boxes and Enclosures, Exterior Aboveground: NEMA 250, Type 3R.
- C. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4, nonmetallic in damp or wet locations.
- D. Minimum Raceway Size: 3/4-inch trade size.
- E. Raceway Fittings: Compatible with raceways and suitable for use and location.
 - 1. Rigid Steel Conduit: Use threaded rigid steel conduit fittings, unless otherwise indicated.
 - 2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with that material. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer.
 - 3. EMT: Use setscrew fittings. Comply with NEMA FB 2.10.
 - 4. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.
- F. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.
- G. Do not install aluminum conduits in contact with concrete.
- H. Install surface raceways only where indicated on Drawings.
- I. Do not install nonmetallic conduit where ambient temperature exceeds 120 deg F.

3.2 INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.
- B. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- C. Complete raceway installation before starting conductor installation.

- D. Support raceways as specified in Division 26 Section "Hangers and Supports for Electrical Systems."
- E. Install temporary closures to prevent foreign matter from entering raceways.
- F. Make bends and offsets so ID is not reduced. Keep legs of bends in the same plane and keep straight legs of offsets parallel, unless otherwise indicated.
- G. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within 12 inches of changes in direction.
- H. Conceal conduit and EMT within finished walls, ceilings, and floors, unless otherwise indicated.
 - 1. Install concealed raceways with a minimum of bends in the shortest practical distance, considering type of building construction and obstructions, unless otherwise indicated.
- I. Support conduit within 12 inches of enclosures to which attached.
- J. Install exposed raceways parallel or at right angles to nearby surfaces or structural members and follow surface contours as much as possible.
 - 1. Run parallel or banked raceways together on common supports.
 - 2. Make parallel bends in parallel or banked runs. Use factory elbows only where elbows can be installed parallel; otherwise, provide field bends for parallel raceways.
- K. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors, including conductors smaller than No. 4 AWG.
- L. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to 1-1/4-inch trade size and insulated throat metal bushings on 1-1/2-inch trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.
- M. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.
- N. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.
- O. Cut conduit perpendicular to the length. For conduits 2-inch trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.
- P. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- Q. Where raceways are terminated with threaded hubs, screw raceways or fittings tightly into hub so end bears against wire protection shoulder. Where chase nipples are used, align raceways so coupling is square to box; tighten chase nipple so no threads are exposed.
- R. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of pull wire.
- S. Provide pull string and 25% spare capacity in every branch circuit conduit.

- T. Flexible Conduit Connections: Comply with NEMA RV3. Use maximum of 72 inches of flexible conduit for recessed and semirecessed lighting fixtures; for equipment subject to vibration, noise transmission, or movement; and for all motors. Install separate ground conductor across flexible connections.
 - U. Surface Raceways: Install a separate, green, ground conductor in raceways from junction box supplying raceways to receptacle or fixture ground terminals. Provide cover clips to cover space between connecting pieces.
 - V. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall.
 - W. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
 - X. Locate boxes so that cover or plate will not span different building finishes.
 - Y. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.
 - Z. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.
 - AA. Do not route feeders across roof.
 - BB. Provide a pull box for each conduit run that exceeds 250 feet. Provide two pull boxes for runs that exceed 500 feet.
 - CC. Route conduits in finished areas with exposed ceilings at underside of structural deck or as high as possible.
- 3.3 FIRESTOPPING
- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly. Firestopping materials and installation requirements are specified in Division 07 Section "Through-Penetration Firestop Systems."
- 3.4 PROTECTION
- A. Provide final protection and maintain conditions that ensure coatings, finishes, and cabinets are without damage or deterioration at time of Substantial Completion.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.
- 3.5 CLEANING
- A. After completing installation of exposed, factory-finished raceways and boxes, inspect exposed finishes and repair damaged finishes.

END OF SECTION

ELECTRICAL IDENTIFICATION

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 QUALITY ASSURANCE	1
1.4 COORDINATION	2
PART 2 - PRODUCTS	2
2.1 RACEWAY AND METAL-CLAD CABLE IDENTIFICATION MATERIALS	2
2.2 CONDUCTOR, COMMUNICATION AND CONTROL CABLE IDENTIFICATION MATERIALS ..	2
2.3 WARNING LABELS AND SIGNS	2
2.4 INSTRUCTION SIGNS	3
2.5 EQUIPMENT IDENTIFICATION LABELS	3
2.6 MISCELLANEOUS IDENTIFICATION PRODUCTS	3
2.7 WIRING DEVICE IDENTIFICATION	3
PART 3 - EXECUTION	3
3.1 APPLICATION	3
3.2 INSTALLATION	5

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Identification for raceway and metal-clad cable.
 - 2. Identification for conductors and communication and control cable.
 - 3. Warning labels and signs.
 - 4. Instruction signs.
 - 5. Equipment identification labels.
 - 6. Miscellaneous identification products.

1.3 QUALITY ASSURANCE

- A. Comply with ANSI A13.1 and ANSI C2.
- B. Comply with NFPA 70.
- C. Comply with 29 CFR 1910.145.

1.4 COORDINATION

- A. Coordinate identification names, abbreviations, colors, and other features with requirements in the Contract Documents, Shop Drawings, manufacturer's wiring diagrams, and the Operation and Maintenance Manual, and with those required by codes, standards, and 29 CFR 1910.145. Use consistent designations throughout Project.
- B. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- C. Coordinate installation of identifying devices with location of access panels and doors.
- D. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 RACEWAY AND METAL-CLAD CABLE IDENTIFICATION MATERIALS

- A. Comply with ANSI A13.1 for minimum size of letters for legend and for minimum length of color field for each raceway and cable size.
- B. Color for Printed Legend:
 - 1. Power Circuits: Black letters on an orange field.
 - 2. Legend: Indicate system or service and voltage, if applicable.
- C. Self-Adhesive Vinyl Labels: Preprinted, flexible label laminated with a clear, weather- and chemical-resistant coating and matching wraparound adhesive tape for securing ends of legend label.

2.2 CONDUCTOR, COMMUNICATION AND CONTROL CABLE IDENTIFICATION MATERIALS

- A. Color-Coding Conductor Tape: Colored, self-adhesive vinyl tape not less than 3 mils thick by 1 to 2 inches wide.
- B. Marker Tapes: Vinyl or vinyl-cloth, self-adhesive wraparound type, with circuit identification legend machine printed by thermal transfer or equivalent process.

2.3 WARNING LABELS AND SIGNS

- A. Comply with NFPA 70 and 29 CFR 1910.145.
- B. Self-Adhesive Warning Labels: Factory printed, multicolor, pressure-sensitive adhesive labels, configured for display on front cover, door, or other access to equipment, unless otherwise indicated.
- C. Warning label and sign shall include, but are not limited to, the following legends:
 - 1. Multiple Power Source Warning: "DANGER - ELECTRICAL SHOCK HAZARD - EQUIPMENT HAS MULTIPLE POWER SOURCES."
 - 2. Workspace Clearance Warning: "WARNING - OSHA REGULATION - AREA IN FRONT OF ELECTRICAL EQUIPMENT MUST BE KEPT CLEAR FOR 36 INCHES."

2.4 INSTRUCTION SIGNS

- A. Engraved, laminated acrylic or melamine plastic, minimum 1/16 inch thick for signs up to 20 sq. in. and 1/8 inch thick for larger sizes.
 - 1. Engraved legend with black letters on white face.
 - 2. Punched or drilled for mechanical fasteners.
 - 3. Framed with mitered acrylic molding and arranged for attachment at applicable equipment.

2.5 EQUIPMENT IDENTIFICATION LABELS

- A. Engraved, Laminated Acrylic or Melamine Label: Punched or drilled for screw mounting. Black letters on a white background. Minimum letter height shall be 3/8 inch .
- B. Outdoor Equipment Stenciled Legend: In nonfading, waterproof, black ink or paint. Minimum letter height shall be 1 inch.

2.6 MISCELLANEOUS IDENTIFICATION PRODUCTS

- A. Cable Ties: Fungus-inert, self-extinguishing, 1-piece, self-locking, Type 6/6 nylon cable ties.
 - 1. Minimum Width: 3/16 inch.
 - 2. Tensile Strength: 50 lb, minimum.
 - 3. Temperature Range: Minus 40 to plus 185 deg F.
 - 4. Color: Black, except where used for color-coding.
- B. Paint: Paint materials and application requirements are specified in Division 9 painting Sections.
- C. Fasteners for Labels and Signs: Self-tapping, stainless-steel screws or stainless-steel machine screws with nuts and flat and lock washers.

2.7 WIRING DEVICE IDENTIFICATION

- A. Description: Self adhesive label with black upper case letters on clear polyester label, font size 7.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Accessible Raceways and Metal-Clad Cables More Than 600 V: Identify with "DANGER-HIGH VOLTAGE" in black letters at least 2 inches high, with self-adhesive vinyl labels. Repeat legend at 10-foot maximum intervals.
- B. Accessible Raceways and Metal-Clad Cables, 600 V or Less, for Service and Feeders More Than 400 A: Identify with orange self-adhesive vinyl label.

- C. Accessible Raceways and Cables of Auxiliary Systems: Identify the following systems with color-coded, self-adhesive vinyl tape applied in bands:
1. Fire Alarm System: Red.
 2. Security System: Blue and yellow.
 3. Telecommunication System: Green and yellow.
 4. Control Wiring: Green and red.
- D. Power-Circuit Conductor Identification: For conductors No. 1/0 AWG and larger in vaults, pull and junction boxes, manholes, and handholes use color-coding conductor tape and marker tape. Identify source and circuit number of each set of conductors. For single conductor cables, identify phase in addition to the above.
- E. Branch-Circuit Conductor Identification: Where there are conductors for more than three branch circuits in same junction or pull box, use marker tape. Identify each ungrounded conductor according to source and circuit number as indicated on Drawings. Identify control circuits by control wire number as indicated on shop drawings.
- F. Branch-Circuit Conductor Identification: Mark junction box covers in indelible ink with the panel and breaker numbers of other circuits contained within.
- G. Conductor Identification: Locate at each conductor at panelboard gutters, pull boxes, outlet and junction boxes, and each load connection or termination point.
- H. Auxiliary Electrical Systems Conductor Identification: Identify field-installed alarm, control, signal, sound, intercommunications, voice, and data connections.
1. Identify conductors, cables, and terminals in enclosures and at junctions, terminals, and pull points. Identify by system and circuit designation.
 2. Use system of marker tape designations that is uniform and consistent with system used by manufacturer for factory-installed connections.
 3. Coordinate identification with Project Drawings, manufacturer's wiring diagrams, and Operation and Maintenance Manual.
- I. Instruction Signs:
1. Operating Instructions: Install instruction signs to facilitate proper operation and maintenance of electrical systems and items to which they connect. Install instruction signs with approved legend where instructions are needed for system or equipment operation.
 2. Emergency Operating Instructions: Install instruction signs with white legend on a red background with minimum 3/8-inch- high letters for emergency instructions at equipment used for power transfer.

- J. Equipment Identification Labels: On each unit of equipment, install unique designation label that is consistent with wiring diagrams, schedules, and Operation and Maintenance Manual. Apply labels to disconnect switches and protection equipment, central or master units, control panels, control stations, terminal cabinets, and racks of each system. Systems include power, lighting, control, communication, signal, monitoring, and alarm systems unless equipment is provided with its own identification.
1. Labeling Instructions:
 - a. Indoor Equipment: Engraved, laminated acrylic or melamine label mechanically secured.
 - b. Outdoor Equipment: Stenciled.
 - c. Elevated Components: Increase sizes of labels and letters to those appropriate for viewing from the floor.
 2. Equipment to Be Labeled: If included on project. All items may not be on project.
 - a. Panelboards, electrical cabinets, and enclosures.
 - b. Access doors and panels for concealed electrical items.
 - c. Disconnect switches.
 - d. Enclosed circuit breakers.
 - e. Motor starters.
 - f. Remote-controlled switches, dimmer modules, and control devices.
 - g. Fire-alarm control panel and annunciators.
- K. Wiring Device Identification Labels: On each faceplate install circuit designation label that is consistent with panelboard directories, and as-built plan drawings. Apply labels to receptacle faceplates centered below bottom outlet. Apply labels to toggle switch faceplates on backside.

3.2 INSTALLATION

- A. Verify identity of each item before installing identification products.
- B. Location:
 1. Install identification materials and devices at locations for most convenient viewing without interference with operation and maintenance of equipment.
- C. Apply identification devices to surfaces after completing finish work.
- D. Self-Adhesive Identification Products: Clean surfaces before application, using materials and methods recommended by manufacturer of identification device.
- E. Attach nonadhesive signs and plastic labels with screws and auxiliary hardware appropriate to the location and substrate.
- F. System Identification Color Banding for Raceways and Cables: Each color band shall completely encircle cable or conduit. Place adjacent bands of two-color markings in contact, side by side. Locate bands at changes in direction, at penetrations of walls and floors, at 50-foot maximum intervals in straight runs, and at 25-foot maximum intervals in congested areas.
- G. Color-Coding for Phase and Voltage Level Identification, 600 V and Less: Use the colors listed below for ungrounded service, feeder, and branch-circuit conductors.
 1. Color shall be factory applied or, for sizes larger than No. 10 AWG if authorities having jurisdiction permit, field applied.

- 2. Colors for 208/120-V Circuits:
 - a. Phase A: Black.
 - b. Phase B: Red.
 - c. Phase C: Blue.

- 3. Colors for 480/277-V Circuits:
 - a. Phase A: Brown.
 - b. Phase B: Orange.
 - c. Phase C: Yellow.

- 4. Field-Applied, Color-Coding Conductor Tape: Apply in half-lapped turns for a minimum distance of 6 inches from terminal points and in boxes where splices or taps are made. Apply last two turns of tape with no tension to prevent possible unwinding. Locate bands to avoid obscuring factory cable markings.

H. Label information arrangement for 3 lines of text.

- 1. Line one shall describe the panel or equipment. Line one example: "DP-XX," RP-XX," "T-XX," "EF-XX," etc.
- 2. Line two shall describe the first disconnecting means feeding this panel or equipment. Line two example: "Fed from DP-XX," "Fed from RP-XX," etc.
- 3. Line three indicates that location of the disconnecting means as identified in line two. Line three example: "First Floor Elect. Rm #XXX."
- 4. Line four shall include "Via T-XX" when panel or equipment is fed from a transformer.

I. Examples:

RP-1A FED FROM DP-1A ELECTRICAL ROOM A100 VIA T-1A	EF-1 FED FROM MCC-1A MECHANICAL ROOM F101	LP-1A LOCATED IN ELECTRICAL ROOM A100
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- J. Degrease and clean surface to receive nameplates.
- K. Install nameplate and labels parallel to equipment lines.
- L. Secure nameplate to equipment front using screws.
- M. Secure nameplate to inside surface of door on panelboard that is recessed in finished locations.
- N. Identify conduit using field painting where required.
- O. Paint red colored band on each fire alarm conduit and junction box.
- P. Paint bands 10 feet on center, and 4 inches minimum in width.

END OF SECTION

LIGHTING CONTROL DEVICES

PART 1 - GENERAL 1

- 1.1 RELATED DOCUMENTS 1
- 1.2 SUMMARY 1
- 1.3 REFERENCES 1
- 1.4 DEFINITIONS 2
- 1.5 SUBMITTALS 2
- 1.6 QUALITY ASSURANCE 2
- 1.7 COORDINATION 3
- 1.8 DELIVERY, STORAGE, AND HANDLING 3

PART 2 - PRODUCTS 3

- 2.1 GENERAL LIGHTING CONTROL DEVICE REQUIREMENTS 3
- 2.2 OCCUPANCY SENSORS 3

PART 3 - EXECUTION 5

- 3.1 OCCUPANCY SENSOR INSTALLATION 5
- 3.2 WIRING INSTALLATION 5
- 3.3 IDENTIFICATION 5
- 3.4 FIELD QUALITY CONTROL 6
- 3.5 ADJUSTING 6

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. This Section includes the following lighting control devices:
 - 1. Occupancy sensors.
 - B. Related Sections include the following:
 - 1. Division 26 Section "Electrical General Requirements".
 - 2. Division 26 Section "Wiring Devices" for wall-box dimmers and manual light switches.
- 1.3 REFERENCES
 - A. IEEE C62.41: Guide for Surge Voltages in Low-Voltage AC Power Circuits.
 - B. IEEE C136.10: Standard for Roadway Lighting Equipment Locking-Type Photocontrol Devices and Mating Receptacle Physical and Electrical Interchangeability and Testing.
 - C. NEMA ICS 2: Industrial Control and Systems Controllers, Contactors, and Overload Relays, Rated Not More Than 2000 Volts AC or 750 Volts DC Part 8: Disconnect Devices for Use in Industrial Control Equipment.
 - D. NFPA 70: National Electrical Code.
 - E. UL 486A: Wire Connectors and Soldering Lugs for Use with Copper Conductors.
 - F. UL 486B: Wire Connectors for Use with Aluminum Conductors.

- G. UL 773: Plug-in, Locking Photocontrols for Use with Area Lighting.
- H. UL 773A: Nonindustrial Photoelectric Switches for Lighting Control.
- I. UL 917: Clock Operated Switches.
- J. UL 1449: Surge Protective Devices.
- K. UL 1598: Luminaires.
- L. NECA 130-2010: Installing and Maintaining Wiring Devices.

1.4 DEFINITIONS

- A. LED: Light-emitting diode.
- B. PIR: Passive infrared.
- C. ULTRASONIC: Active emission of at least 35 kHz sound waves, using Doppler reflectance to detect motion.
- D. MICROPHONIC: Passive reception to listen for continued occupancy, with circuitry to filter out white noise.
- E. MULTI-Tech: Using PIR and ultrasonic or microphonic technologies in one sensor.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated including physical data and electrical performance.
- B. Shop Drawings: Show installation details for occupancy and light-level sensors.
 - 1. Lighting plan showing location, orientation, and coverage area of each sensor.
 - 2. Interconnection diagrams showing field-installed wiring.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For each type of product to include in emergency, operation, and maintenance manuals. Include the following:
 - 1. Description of operation and servicing procedures.
 - 2. List of major components.
 - 3. Recommended spare parts.
 - 4. Programming instructions and system operation procedures.

1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.7 COORDINATION

- A. Coordinate layout and installation of ceiling-mounted devices with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system, and partition assemblies.
- B. Coordinate interface of lighting control devices with temperature controls specified in Division 23.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products to the site under provisions of Division 26 Section "Electrical General Requirements".
- B. Store and protect products under provisions of Division 26 Section "Electrical General Requirements".

PART 2 - PRODUCTS

2.1 GENERAL LIGHTING CONTROL DEVICE REQUIREMENTS

- A. Line-Voltage Surge Protection: An integral part of the devices for 120- and 277-V solid-state equipment. For devices without integral line-voltage surge protection, field-mounting surge protection shall comply with IEEE C62.41 and with UL 1449.

2.2 OCCUPANCY SENSORS

- A. General
 - 1. Coordinate occupancy sensor locations, coverages and required quantities with manufacturer's recommendations. Coverage areas indicated on the Drawings are for minor motion (6 to 8 inches of hand movement). Provide additional occupancy sensors and control units as required to achieve complete minor motion coverage of the space indicated.
 - 2. Adjust occupancy sensors and test that complete minor motion coverage is obtained in accordance with Part 3. Provide written confirmation of testing to owner, architect and engineer.
 - 3. Provide occupancy sensors with a bypass switch to override the "ON" function in the event of sensor failure.
 - 4. Provide occupancy sensors with an LED indicator indicating when motion is being detected during testing and normal operation of the sensor.
 - 5. Provide occupancy sensors and occupancy sensor control units from single manufacturer.
- B. Wall Switch Passive Infrared Occupancy Sensor
 - 1. Manufacturers:
 - a. Perfect Sense – PS-PWS
 - b. Wattstopper PW-100.
 - c. Hubbell Building Automation SOM 101.
 - d. Greengate OSW-P-0451-W.
 - e. Sensorswitch WSD.

- f. Philips LRS2210.
 - g. Leviton ODS10-IDW.
2. Description: Wall mounted, 180° coverage, passive infrared sensing occupancy sensor.
- a. Electrical Characteristics: Capable of switching up to 800W fluorescent or incandescent lighting loads at 120V and 1200 watts fluorescent loads at 277V.
 - b. Functions: Automatic ON/Automatic OFF, or Manual ON/Automatic OFF operation, field selectable. Integral manual override pushbutton switch.
 - c. Adjustments: User adjustable sensitivity and time delay. Time delay shall be adjustable from 30 seconds to 30 minutes.
 - d. Device Body: White, plastic with momentary on/off override pushbutton designed to mount in a standard switch box with “decora” style switch plate.
- C. 360° Ceiling Mounted Dual Technology Occupancy Sensor
1. Manufacturers:
- a. Perfect Sense CDS.
 - b. Wattstopper DT 300
 - c. Hubbell Building Automation “OMNI-DT” Series.
 - d. Greengate OMC-DT-2000-R.
 - e. Sensorswitch CM-PDT-R.
 - f. Philips LRM2255.
 - g. Leviton OSC10-M0W.
2. Description: Ceiling mounted, 360° coverage, multi-tech sensing occupancy sensor.
- a. Housing: White, thermoplastic, tamper resistant ceiling mount.
 - b. Functions: Automatic ON must sense motion from both ultrasonic and infrared sensing elements. Either technology shall maintain ON, with adjustable time delays.
 - c. Adjustments: User adjustable sensitivity adjustment shall be provided for each sensing technology. Time delay shall be adjustable from 30 seconds to 30 minutes.
 - d. Sensor shall operate on 24V DC power through control unit which supplies DC power to the sensor and provides relay contacts to control the lighting load and auxiliary contacts.
 - e. Manual override function.
- D. Occupancy Sensor Control Units:
1. Description: Transformer and relay combined in single unit to provide 24DC power to sensors and provide 20A contact(s) for control of lighting loads at 120 or 277V. Control unit input power shall be from unswitched leg of lighting circuit it is controlling.
- a. Control units shall be provided as required to power ceiling mounted occupancy sensors, control lighting loads, and provide a minimum of one auxiliary contact.
 - b. Occupancy sensor control units shall mount external to 4” sq junction box in the ceiling space. Wiring between control unit and occupancy sensor shall be plenum rated.
 - c. Locate control unit in accessible location in gyp-board ceilings, adjacent to return air grilles, or provide access panel.
 - d. Additional auxiliary relay modules shall be provided as required to provide control of all lighting circuits and additional auxiliary contacts as required.

- e. It is acceptable to provide controls and auxiliary contacts as required integral to the ceiling sensor, provided all required contacts are provided.
- f. Maximum of 3 sensors per power pack. Verify exact quantities required with manufacturer.

PART 3 - EXECUTION

3.1 OCCUPANCY SENSOR INSTALLATION

- A. Install wall mounted occupancy sensors as noted on plan. Arrange occupancy sensors with adjacent switch devices so that device plates line-up and are equally spaced.
- B. Install ceiling mounted sensors at approximate locations as indicated on plan. Sensor manufacturer shall provide quantity of sensors, as required, to provide complete coverage for rooms.
- C. Locate sensors such that motion through open doors will not falsely activate sensors.
- D. Do not locate ultrasonic sensors within six feet of supply air diffusers.
- E. Locate infrared sensors to avoid obstructions.
- F. Provide the services of a manufacturer's representative for commissioning of occupancy sensor installation. This shall include consultation on layout and location prior to installing sensors, testing of each sensor for compliance with Contract Documents and field adjustment and fine tuning after installation is complete. Provide written confirmation of testing to the Owner, Architect and Engineer.
- G. Field adjustments shall take place in the presence of the owner and the engineer. This shall include owner training on adjustment techniques for the occupancy sensors.

3.2 WIRING INSTALLATION

- A. Wiring Method: Comply with Division 26 Section "Conductors and Cables".
- B. Wiring within Enclosures: Bundle, lace, and train conductors to terminal points. Separate power-limited and nonpower-limited conductors according to conductor manufacturer's written instructions.
- C. Size conductors according to lighting control device manufacturer's written instructions, unless otherwise indicated.
- D. Splices, Taps, and Terminations: Make connections only on numbered terminal strips in junction, pull, and outlet boxes; terminal cabinets; and equipment enclosures.
- E. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.3 IDENTIFICATION

- A. Identify components and power and control wiring according to Division 26 Section "Electrical Identification."

3.4 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. After installing time switches and sensors, and after electrical circuitry has been energized, adjust and test for compliance with requirements.
 - 2. Operational Test: Verify actuation of each sensor and adjust time delays.
- B. Remove and replace lighting control devices where test results indicate that they do not comply with specified requirements.
- C. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.5 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting sensors to suit actual occupied conditions. Provide up to two visits to site outside normal occupancy hours for this purpose.

END OF SECTION

WIRING DEVICES

PART 1 - GENERAL 1

- 1.1 RELATED DOCUMENTS 1
- 1.2 SUMMARY 1
- 1.3 DEFINITIONS 1
- 1.4 REFERENCES 2
- 1.5 SUBMITTALS 2
- 1.6 QUALITY ASSURANCE 2
- 1.7 COORDINATION 2

PART 2 - PRODUCTS 2

- 2.1 RECEPTACLES 2
- 2.2 WALL SWITCHES 3
- 2.3 DIMMER SWITCHES 4
- 2.4 WALL PLATES 4
- 2.5 FINISHES 5

PART 3 - EXECUTION 5

- 3.1 INSTALLATION 5
- 3.2 IDENTIFICATION 6
- 3.3 CONNECTIONS 6
- 3.4 FIELD QUALITY CONTROL 7

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. This Section includes the following:
 - 1. Single and duplex receptacles
 - 2. Ground-fault circuit interrupter receptacles
 - 3. Single- and double-pole snap switches and dimmer switches.
 - 4. Device wall plates.
- 1.3 DEFINITIONS
 - A. EMI: Electromagnetic interference.
 - B. GFCI: Ground-fault circuit interrupter.
 - C. PVC: Polyvinyl chloride.
 - D. RFI: Radio-frequency interference.
 - E. SPD: Surge protective devices.
 - F. UTP: Unshielded twisted pair.
 - G. USB: Universal serial bus.

1.4 REFERENCES

- A. DSCC W-C-596G: Federal Specification Connector, Electrical, Power, General Specification.
- B. DSCC W-C-896F: Federal Specification Switches, Toggle (Toggle and Lock), Flush Mounted (General Specification).
- C. IEC 309-1, Part 1: General Requirements: Plugs, Socket-Outlets and Couplers for Industrial Purposes
- D. NEMA FB 11: Plugs, Receptacles, and Connectors of the Pin and Sleeve Type for Hazardous Locations.
- E. NEMA WD 1: General Requirements for Wiring Devices.
- F. NEMA WD 6: Wiring Device – Dimensional Requirements.
- G. UL 20: General-Use Snap Switches.
- H. UL 486A: Wire Connectors and Soldering Lugs for Use with Copper Conductors.
- I. UL 486B: Wire Connectors for Use with Aluminum Conductors.
- J. UL 498: Electrical Attachment Plugs and Receptacles.
- K. UL 943: Ground Fault Circuit Interrupters.
- L. NECA 130-2010: Installing and Maintaining Wiring Devices.

1.5 SUBMITTALS

- A. Product Data: Provide manufacturer's catalog information showing dimensions, colors, and configurations for each type of product indicated.

1.6 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of wiring device through one source from a single manufacturer. Insofar as they are available, obtain all wiring devices and associated wall plates from a single manufacturer and source.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NFPA 70.

1.7 COORDINATION

- A. Receptacles for Owner-Furnished Equipment: Match plug configurations.
 - 1. Cord and Plug Sets: Match equipment requirements.

PART 2 - PRODUCTS

2.1 RECEPTACLES

- A. **All receptacles shall be tamper resistant (adjust model numbers below as required.)**

- B. Straight-Blade-Type Receptacles: Comply with NEMA WD 1, NEMA WD 6, DSCC W-C-596G, and UL 498. Configuration 5-20R duplex receptacle.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hubbell Wiring Device-Kellems BR20.
 - b. Eaton/Arrow Hart Wiring Devices BR20.
 - c. Leviton BR 20.
 - d. Legrand, Pass & Seymour: CRB5362.
- C. Commercial Grade Duplex GFCI Convenience Receptacles, 125 V, 20 A. Comply with NEMA WD1, NEMA WD6 configuration 5-20R, UL 498, Federal Specification W-C-596 and UL 943, Class A, and include indicator light that is lighted when device is tripped. Must have self-test feature and SafeLock protection™: conducts an automatic test every second, ensuring its always ready to protect. If the device fails the self-test, the indicator light flashes to signal that the GFCI should be replaced. With SafeLock Protection™, if critical components are damaged and ground fault protection is lost, power to receptacle must be discontinued.
1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work, include, but are not limited to the following:
 2. Products: Subject to compliance with requirements, provide one of the following:
 - a. Hubbell Wiring Device-Kellems GFRST20.
 - b. Legrand, Pass & Seymour: 2097 or 2097TR.
 - c. Eaton/Arrow Hart Wiring Devices SGF20.

2.2 WALL SWITCHES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Hubbell Wiring Device-Kellems 2100 Series.
 2. Eaton/Arrow Hart Wiring Devices 7620.
 3. Leviton 5621 "Decora" Specification grade.
 4. Legrand, Pass & Seymour: CSB20AC1 series (single pole), PT20AC1 (single pole – use with PTS6STR3 prewired pigtail connector, CSB20AC2 (two pole), CSB20AC3 (three way), PT20AC3 (three way – use with PTS6STR4 prewired pigtail connector), CSB20AC4 (four way).
- B. Device body: Plastic handle.
- C. Single- and Double-Pole Switches: Comply with DSCC W-C-896F and UL 20.
- D. Snap Switches: Heavy Duty specification grade, quiet type; rated 20A, 120-277 V AC.
- E. Provide single-pole, two-pole, three-way and four-way switches as indicated.
- F. Provide pilot light where indicated.
- G. Provide key type where indicated. Furnish four keys to Owner.

H. Combination Switch and Receptacle: Both devices in a single gang unit with plaster ears and removable tab connector that permit separate or common feed connection.

1. Switch: 20 A, 120/277-V ac.
2. Receptacle: NEMA WD 6, Configuration 5-20R.

2.3 DIMMER SWITCHES

A. General:

1. Dimmer Switches: Modular, full-wave, solid-state units with integral, quiet on/off switches and audible frequency and EMI/RFI filters.
2. Dimmer switches shall provide full-range, variable control of light intensity utilizing a continuous Square Law dimming curve.
3. Provide protected memory during temporary power failures that restores lights to same level of intensity set prior to power interruption.
4. Provide dimmer switches UL listed for the type of load being served (incandescent, fluorescent, magnetic low voltage transformer, electronic low voltage transformer). Universal load-type dimmer switches shall not be acceptable.
5. Provide dimmers that provide no adverse effects on other components of the electrical system being served (low voltage transformers, ballasts, lamps, etc.).

2.4 WALL PLATES

A. Manufacturers:

1. Provide wall plates and corresponding wiring devices from same manufacturer.

B. Single and combination types to match corresponding wiring devices.

1. Plate-Securing Screws: Metal with head color to match plate finish.
2. Material for Finished Spaces:
 - a. 0.035-inch thick, satin-finished stainless steel
 - b. Steel with white baked enamel, suitable for field painting
 - c. Smooth, high-impact thermoplastic
 - d. 0.04-inch thick, brushed brass with factory polymer finish
 - e. 0.05-inch thick anodized aluminum
 - f. 0.04-inch thick steel with chrome-plated finish
3. Material for Unfinished Spaces:
 - a. Galvanized steel
 - b. Smooth, high-impact thermoplastic.

4. Material for Wet Locations: Gasketed Thermoplastic with spring-loaded cover, and listed and labeled for use in "wet locations."
 - a. Manufacturers:
 - 1) Bryant RB5752-0 (polycarbonate), Hubbell.
 - 2) Legrand, Pass & Seymour: WIUC10C (polycarbonate)
 - 3) Eaton/Arrow Hart WIU-1 (polycarbonate).
 - 4) Red Dot CKNM (polycarbonate).

5. Material for Wet Locations: Gasketed Cast aluminum with spring-loaded cover, and listed and labeled for use in "wet locations."
 - a. Manufacturers:
 - 1) Red Dot Model CKSUV, Thomas & Betts.
 - 2) Eaton/Arrow Hart WIUM-Series.
 - 3) Legrand, Pass & Seymour: WIUCAST1 (single gang), WIUCAST2 (2 gang).

2.5 FINISHES

- A. Color:
 1. Wiring Devices Connected to Normal Power System: White unless otherwise indicated or required by NFPA 70.
 2. Wall Switches: White, unless otherwise indicated.
 3. Dimmer Switches: White, unless otherwise indicated.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Prior to installation of devices, verify wall openings are neatly cut and will be completely covered by wall plates, clean debris from outlet boxes and provide extension rings to bring outlet boxes flush with finished surface.
- C. Install devices and assemblies level, plumb, and square with building lines.
- D. Install wall dimmers to achieve full rating specified and indicated after derating for ganging according to manufacturer's written instructions.
- E. Install unshared neutral conductors on load side of dimmers according to manufacturers' written instructions.
- F. Arrangement of Devices:
 1. Coordinate locations of outlet boxes provided under Division 26 Section "Raceways and Boxes" to obtain mounting heights indicated on Drawings.
 2. Unless otherwise indicated, mount flush, with long dimension vertical, and with grounding terminal of receptacles on top.

3. Where multiple switches, dimmers, and/or occupancy sensors are adjacent to each other, provide a single cover plate. Custom fabricate, if required, for all combinations. Provide separate boxes or barriers as required for the application.
 4. Install horizontally mounted receptacles with grounding pole on the left.
 5. Install GFCI receptacles so that the "Push To Test" and "Reset" designations can be read correctly. If printed in both directions, install with ground pole on top.
 6. Install switches with OFF position down.
- G. Install cover plates on switch, receptacle, and blank outlets in finished areas.
 - H. Use oversized plates for outlets installed in masonry walls.
 - I. Install galvanized steel plates on outlet boxes and junction boxes in unfinished areas, above accessible ceilings, and on surface mounted outlets.
 - J. Remove wall plates and protect devices and assemblies during painting.
 - K. Coordinate installation of access floor boxes with access floor system provided by Architectural trades.
 - L. Install properly oriented access floor boxes into cutouts in access floor tiles and secure to tiles per Manufacturer's instructions.
 - M. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.
 - N. Adjust devices and wall plates to be flush and level. Three corners of wall plates must be in contact with wall surfaces. Devices shall be solidly mounted against the box.
- 3.2 IDENTIFICATION
- A. Comply with Division 26 Section "Electrical Identification."
- 3.3 CONNECTIONS
- A. Ground equipment according to Division 26 Section "Grounding and Bonding." Connect wiring device grounding terminal to outlet box with bonding jumper. Use of quick ground strap or screw is not acceptable.
 - B. Connect wiring according to Division 26 Section "Conductors and Cables." Connect wiring devices by wrapping conductor around screw terminal or by using back wiring and tightening the screw securely.
 - C. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.4 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. Inspect each wiring device for defects.
 - 2. Operate each wall switch with circuit energized and verify proper operation.
 - 3. After installing wiring devices and after electrical circuitry has been energized, test each receptacle for proper polarity, ground continuity, and compliance with requirements.
 - 4. Test each GFCI receptacle for proper operation with both local and remote fault simulations according to manufacturer's written instructions.
- B. Remove malfunctioning units, replace with new units, and retest as specified above.

****END OF SECTION****

ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 DEFINITIONS	1
1.4 REFERENCES	2
1.5 SUBMITTALS	2
1.6 QUALITY ASSURANCE	3
1.7 PROJECT CONDITIONS	3
1.8 COORDINATION	3
1.9 EXTRA MATERIALS	3
PART 2 - PRODUCTS	4
2.1 MANUFACTURERS	4
2.2 FUSIBLE AND NONFUSIBLE SWITCHES	4
2.3 TOGGLE DISCONNECT SWITCH	4
2.4 MOLDED-CASE CIRCUIT BREAKERS	5
2.5 ENCLOSURES	6
PART 3 - EXECUTION	6
3.1 EXAMINATION	6
3.2 CONCRETE BASES	6
3.3 INSTALLATION	6
3.4 IDENTIFICATION	7
3.5 FIELD QUALITY CONTROL	7
3.6 CLEANING	7

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 1 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. This Section includes the following individually mounted, enclosed switches and circuit breakers:
 - 1. Nonfusible switches.
 - 2. Enclosures.
- 1.3 DEFINITIONS
 - A. GD: General duty.
 - B. GFCI: Ground-fault circuit interrupter.
 - C. HD: Heavy duty.
 - D. RMS: Root mean square.
 - E. SPDT: Single pole, double throw.

1.4 REFERENCES

- A. NECA 1: Practices for Good Workmanship in Electrical Contracting.
- B. NETA ATS: Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems.
- C. NEMA 250: Enclosures for Electrical Equipment (1000 Volts Maximum).
- D. NEMA AB 1: Molded Case Circuit Breakers and Molded Case Switches.
- E. NEMA FU 1: Low Voltage Cartridge Fuses.
- F. NEMA KS 1: Enclosed and Miscellaneous Distribution Equipment Switches (600 Volts Maximum).
- G. NEMA PB1.1: General Instructions for Proper Installation, Operation, and Maintenance of Panelboards Rated 600 Volts or Less.
- H. NEMA PB2.1: General Instructions for Proper Installation, Operation, and Maintenance of Deadfront Switchboards Rated 600 Volts or Less.
- I. NFPA 70: National Electrical Code.

1.5 SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, and finishes.
 - 1. Enclosure types and details for types other than NEMA 250, Type 1.
 - 2. Current and voltage ratings.
 - 3. Short-circuit current rating.
 - 4. UL listing for series rating of installed devices.
 - 5. Features, characteristics, ratings, and factory settings of individual overcurrent protective devices and auxiliary components.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Qualification Data: For testing agency.
- D. Field quality-control test reports including the following:
 - 1. Test procedures used.
 - 2. Test results that comply with requirements.
 - 3. Results of failed tests and corrective action taken to achieve test results that comply with requirements.
- E. Manufacturer's field service report.

SECTION 262816
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

F. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 1 Section "Closeout Procedures," include the following:

1. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.
2. Time-current curves, including selectable ranges for each type of circuit breaker.

1.6 QUALITY ASSURANCE

A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a member company of the InterNational Electrical Testing Association or is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.

1. Testing Agency's Field Supervisor: Person currently certified by the InterNational Electrical Testing Association or the National Institute for Certification in Engineering Technologies to supervise on-site testing specified in Part 3.

B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

C. Comply with NFPA 70.

D. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.

1.7 PROJECT CONDITIONS

A. Environmental Limitations: Rate equipment for continuous operation under the following conditions, unless otherwise indicated:

1. Ambient Temperature: Not less than minus 22 deg F (minus 30 deg C) and not exceeding 104 deg F (40 deg C).
2. Altitude: Not exceeding 6600 feet (2010 m).

1.8 COORDINATION

A. Coordinate layout and installation of switches, circuit breakers, and components with other construction, including conduit, piping, equipment, and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.

1.9 EXTRA MATERIALS

A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Spares: For the following:
 - a. Potential Transformer Fuses: 2 of each size and type.
 - b. Control-Power Fuses: 2 of each size and type
 - c. Fuses for Fusible Switches: Equal to 10 percent of amount installed for each size and type, but no fewer than 3 of each size and type.

2. Spare Indicating Lights: Six of each type installed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 FUSIBLE AND NONFUSIBLE SWITCHES

- A. Manufacturers:

1. Eaton Corporation; Cutler-Hammer Products.
2. General Electric Co.; Electrical Distribution & Control Division.
3. Siemens Industries, Inc.
4. Square D/Group Schneider.

- B. Nonfusible Switch: NEMA KS 1, quick make, quick-break load interrupter enclosed knife switch Type HD, externally operable lockable handle with capability to accept two padlocks, and interlocked with cover in closed position.

- C. Accessories:

1. Provide early break auxiliary contacts in motor disconnect switches for motors that are fed from variable frequency controllers.
2. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
3. Neutral Kit: Internally mounted; insulated, capable of being grounded, and bonded; and labeled for copper and aluminum neutral conductors.
4. Auxiliary Contact Kit: Auxiliary set of contacts arranged to open before switch blades open.

2.3 TOGGLE DISCONNECT SWITCH

- A. Manufacturers:

1. Double Pole:
 - a. Hubbell 1372.
 - b. Leviton 6808G-DAC.
 - c. Pass & Seymour 7812.
 - d. Bryant 30102.
2. Three Pole:
 - a. Hubbell 1379.

- b. Leviton 7810GD.
 - c. Pass & Seymour 7813.
 - d. Bryant 30103.
 - B. Description: Heavy duty, 30A, 600 volt, double or three pole as required, single throw, motor rated switch without overload protection. Provide NEMA 1 enclosure and padlock attachment.
- 2.4 MOLDED-CASE CIRCUIT BREAKERS
- A. Manufacturers:
 - 1. Eaton Corporation; Cutler-Hammer Products.
 - 2. General Electric Co.; Electrical Distribution & Control Division.
 - 3. Siemens Industries, Inc.
 - 4. Square D/Group Schneider.
 - B. Molded-Case Circuit Breaker: NEMA AB 1, with interrupting capacity to meet available fault currents.
 - 1. Thermal-Magnetic Circuit Breakers: Inverse time-current element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
 - 2. Adjustable Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
 - 3. GFCI Circuit Breakers: Single- and two-pole configurations with 5 or 30-mA trip sensitivity as required.
 - C. Molded-Case Circuit-Breaker Features and Accessories: Standard frame sizes, trip ratings, and number of poles.
 - 1. Lugs: Mechanical style suitable for number, size, trip ratings, and conductor material.
 - 2. Application Listing: Type SWD for switching fluorescent lighting loads; Type HACR for heating, air-conditioning, and refrigerating equipment.
 - 3. Enclosure: Provide handle capable of being locked in the open position with padlock.
 - 4. Ground-Fault Protection: Integrally mounted relay and trip unit with adjustable pickup and time-delay settings, push-to-test feature, and ground-fault indicator.
 - D. Molded-Case Switches: Molded-case circuit breaker with fixed, high-set instantaneous trip only, and short-circuit withstand rating equal to equivalent breaker frame size interrupting rating.
 - E. Molded-Case Switch Accessories:
 - 1. Lugs: Mechanical style suitable for number, size, trip ratings, and material of conductors.
 - 2. Application Listing: Type HACR for heating, air-conditioning, and refrigerating equipment.

3. Shunt Trip: 120-V trip coil energized from separate circuit, set to trip at [55] [75] percent of rated voltage. Provide "dummy" trip unit where required for proper operation.
4. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage with field-adjustable 0.1- to 0.6-second time delay. Provide "dummy" trip unit where required for proper operation.
5. Key Interlock Kit: Externally mounted to prohibit operation; key shall be removable only when switch is in off position.
6. Circuit breaker selection for primary

2.5 ENCLOSURES

- A. NEMA AB 1 and NEMA KS 1 to meet environmental conditions of installed location.
 1. Indoor Dry Locations: NEMA 250, Type 1.
 2. Outdoor Locations: NEMA 250, Type 3R.
 3. Other Wet or Damp Indoor Locations: NEMA 250, Type 4.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CONCRETE BASES

- A. Coordinate size and location of concrete bases. Verify structural requirements with structural engineer.
- B. Concrete base is specified in Division 26 Section "Hangers and Supports for Electrical Systems," and concrete materials and installation requirements are specified in Division 3.

3.3 INSTALLATION

- A. Comply with applicable portions of NECA 1, NEMA PB 1.1, and NEMA PB 2.1 for installation of enclosed switches and circuit breakers.
- B. Mount individual wall-mounting switches and circuit breakers with tops at uniform height, unless otherwise indicated. Anchor floor-mounting switches to concrete base.
- C. Comply with mounting and anchoring requirements specified in Division 26 Section "Vibration and Seismic Controls for Electrical Systems."
- D. Install switches with off position down.
- E. Install NEMA KS 1 enclosed switch where indicated for motor loads ½ HP and larger and equipment loads greater than 30A.
- F. Install toggle disconnect switch, surface mounted, where indicated for motor loads less than ½ HP and equipment loads 30A and less.

SECTION 262816
ENCLOSED SWITCHES AND CIRCUIT BREAKERS

- G. Install equipment on exterior foundation walls at least one inch from wall to permit vertical flow of air behind breaker and switch enclosures.
- H. Support enclosures independent of connecting conduit or raceway system.
- I. Temporary Lifting Provisions: Remove temporary lifting eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.

3.4 IDENTIFICATION

- A. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs as specified in Division 26 Section "Electrical Identification."
- B. Enclosure Nameplates: Label each enclosure with engraved metal or laminated-plastic nameplate as specified in Division 26 Section "Electrical Identification."
- C. Provide adhesive label as specified in Division 26 Section "Electrical Identification" on inside door of each switch indicating UL fuse class and size for replacement.

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect field-assembled components and equipment installation, including connections. Report results in writing.
- B. Prepare for acceptance testing as follows:
 - 1. Inspect mechanical and electrical connections.
 - 2. Verify switch and relay type and labeling verification.
 - 3. Verify rating of installed fuses.
 - 4. Inspect proper installation of type, size, quantity, and arrangement of mounting or anchorage devices complying with manufacturer's certification.
- C. Perform the following field tests and inspections and prepare test reports:
 - 1. Perform each electrical test and visual and mechanical inspection stated in NETA ATS, Section 7.5 for switches. Certify compliance with test parameters.
 - 2. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.

3.6 CLEANING

- A. On completion of installation, vacuum dirt and debris from interiors; do not use compressed air to assist in cleaning.
- B. Inspect exposed surfaces and repair damaged finishes.

END OF SECTION

LED INTERIOR LIGHTING

PART 1 - GENERAL 1

- 1.1 RELATED DOCUMENTS 1
- 1.2 SUMMARY 1
- 1.3 DEFINITIONS 1
- 1.4 SUBMITTALS 2
- 1.5 CLOSEOUT SUBMITTALS 3
- 1.6 MAINTENANCE MATERIAL SUBMITTALS 3
- 1.7 QUALITY ASSURANCE 3
- 1.8 DELIVERY, STORAGE, AND HANDLING 4
- 1.9 COORDINATION 4
- 1.10 WARRANTY 4

PART 2 - PRODUCTS 4

- 2.1 LUMINAIRES (LIGHTING FIXTURES) 4
- 2.2 LUMINAIRE REQUIREMENTS 4
- 2.3 EXIT SIGNS 5
- 2.4 BRANCH CIRCUIT EMERGENCY LIGHTING TRANSFER SWITCH 5
- 2.5 MATERIALS 5
- 2.6 METAL FINISHES 6
- 2.7 LUMINAIRE FIXTURE SUPPORT COMPONENTS 6

PART 3 - EXECUTION 7

- 3.1 EXAMINATION 7
- 3.2 TEMPORARY LIGHTING 7
- 3.3 INSTALLATION 7
- 3.4 CONNECTIONS 8
- 3.5 IDENTIFICATION 8
- 3.6 FIELD QUALITY CONTROL 8
- 3.7 ADJUSTING 9
- 3.8 CLEANING 9

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. Section Includes:
 - 1. Interior solid-state luminaires that use LED technology.
 - 2. Lighting fixture supports.
 - B. Related Requirements:
 - 1. Section 260923" Lighting Control Devices."
- 1.3 DEFINITIONS
 - A. CCT: Correlated color temperature.
 - B. CRI: Color Rendering Index.

- C. Fixture: See "Luminaire."
- D. IP: International Protection or Ingress Protection Rating.
- E. Lamp: LED and substrate as a replaceable assembly.
- F. LED: Light-emitting diode.
- G. Lumen: Measured output of lamp and luminaire, or both.
- H. Luminaire: Complete lighting unit, including lamp, reflector, and housing.

1.4 SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Arrange in order of luminaire designation.
 - 2. Include data on features, accessories, and finishes.
 - 3. Include physical description and dimensions of luminaires.
 - 4. Include emergency lighting units, including batteries and chargers.
 - 5. Include life, output (lumens, CCT, and CRI), and energy efficiency data.
 - 6. Photometric data and adjustment factors based on laboratory tests, complying with IESNA Lighting Measurements Testing and Calculation Guides, of each lighting fixture type. The adjustment factors shall be for lamps and accessories identical to those indicated for the lighting fixture as applied in this Project per IES LM-79 and IES LM-80.
 - a. Manufacturers' Certified Data: Photometric data certified by manufacturer's laboratory with a current accreditation under the National Voluntary Laboratory Accreditation Program for Energy Efficient Lighting Products or certified by a qualified independent testing agency.
- B. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Lighting luminaires.
 - 2. Suspended ceiling components.
 - 3. Partitions and millwork that penetrate the ceiling or extend to within 12 inches of the plane of the luminaires.
 - 4. Structural members to which luminaires will be attached.
 - 5. Initial access modules for acoustical tile, including size and locations.
 - 6. Items penetrating finished ceiling, including the following:
 - a. Other luminaires.
 - b. Air outlets and inlets.
 - c. Speakers.

- d. Sprinklers.
 - e. Access panels.
 - 7. Moldings.
 - C. Qualification Data: For testing laboratory providing photometric data for luminaires.
 - D. Seismic Qualification Certificates: For luminaires, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - E. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 - F. Sample warranty.
- 1.5 CLOSEOUT SUBMITTALS
- A. Operation and Maintenance Data: For luminaires and lighting systems to include in operation and maintenance manuals.
 - 1. Provide a list of all lamp types used on Project; use ANSI and manufacturers' codes.
- 1.6 MAINTENANCE MATERIAL SUBMITTALS
- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. LED Drivers: 5% attic stock of each type and rating installed. Furnish at least one of each type.
 - 2. Diffusers and Lenses: 1% attic stock of each type and rating installed. Furnish at least one of each type.
 - 3. Globes and Guards: 5% attic stock of each type and rating installed. Furnish at least one of each type.
- 1.7 QUALITY ASSURANCE
- A. Luminaire Photometric Data Testing Laboratory Qualifications: Luminaire manufacturer's laboratory that is accredited under the NVLAP for Energy Efficient Lighting Products.
 - B. Luminaire Photometric Data Testing Laboratory Qualifications: Provided by an independent agency, with the experience and capability to conduct the testing indicated, that is an NRTL as defined by OSHA in 29 CFR 1910.7, accredited under the NVLAP for Energy Efficient Lighting Products, and complying with the applicable IES testing standards.
 - C. Provide luminaires from a single manufacturer for each luminaire type.
 - D. Each luminaire type shall be binned within a three-step MacAdam Ellipse to ensure color consistency among luminaires.

- E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
 - F. Comply with:
 - 1. NFPA 70 - National Electrical Code.
 - 2. NECA/IESNA 500-1998 – Recommended Practice for Installing Indoor Commercial Lighting Systems.
 - 3. NECA/IESNA 502-1999 – Recommended Practice for Installing Industrial Lighting Systems.
 - 4. Code of Federal Regulations (47 CFR 37342).
 - 5. Michigan Department of Community Industry Services requirements that all lamps shall be protected from breakage. Exposed lamps are not acceptable.
 - G. NFPA 101 Compliance: Comply with visibility and luminance requirements for exit signs.
- 1.8 DELIVERY, STORAGE, AND HANDLING
- A. Protect finishes of exposed surfaces by applying a strippable, temporary protective covering before shipping.
- 1.9 COORDINATION
- A. Coordinate layout and installation of lighting fixtures and suspension system with other construction that penetrates ceilings or is supported by them, including HVAC equipment, fire-suppression system, and partition assemblies.
- 1.10 WARRANTY
- A. Warranty: Manufacturer and Installer agree to repair or replace components of luminaires that fail in materials or workmanship within specified warranty period.
 - B. Warranty Period: Five year(s) or manufacturer's standard warranty length (whichever is longer) from date of Substantial Completion.

PART 2 - PRODUCTS

- 2.1 LUMINAIRES (LIGHTING FIXTURES)
- A. Provide Luminaires indicated on the drawings.
 - B. Acceptable alternate manufacturers are indicated on the product data sheets. Alternate manufacturer products shall be equal in all respects including materials, finishes, photometric performance and energy performance and shall include all options, features, and accessories identified.
- 2.2 LUMINAIRE REQUIREMENTS
- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - B. NRTL Compliance: Luminaires for hazardous locations shall be listed and labeled for indicated class and division of hazard by an NRTL.

C. Unless otherwise specified in Luminaire product data, provide products with an IES LM-80 rated lamp life of 50,000 hours.

D. Driver

1. Provided as an integrated component of the luminaire or as an external component of an assembly of luminaires.
2. Nominal Input Voltage: All drivers shall be rated for use on either 120V or 277V systems.

2.3 EXIT SIGNS

A. General: Comply with UL 924; for sign colors and lettering size, comply with authorities having jurisdiction.

B. Internally Lighted Signs:

1. Lamps: Light-emitting diodes, 70,000 hours minimum of rated lamp life.

2.4 BRANCH CIRCUIT EMERGENCY LIGHTING TRANSFER SWITCH

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. LVS EPC-D-F-ATS Series
2. Bodine.

B. Description: Localized load transfer switch to allow emergency fixture to be powered and controlled by the normal lighting circuit, sense presence of normal power ahead of control circuit and switch luminaire (both line and neutral) over to emergency source upon loss of normal source.

C. Universal dimming capability to allow the lighting to be controlled and dimmed by the normal lighting circuit during normal times. In the event of a loss of the normal branch circuit, and transfer the designated emergency fixtures from normal dimming control to the emergency power source and bring them to full brightness, regardless of the current state of the dimming system.

D. Device shall be mounted remotely for each control circuit as application requires.

E. Listed and labeled by an NRTL to the UL1008 for emergency operation and listed for field installation.

F. Integral test switch and indicating lamps to indicate status.

G. Provide device with proper rating for total load and load type being transferred

H. Coordinate with luminaire product data, lighting control schedules and details and diagrams included on the drawings.

2.5 MATERIALS

A. Metal Parts:

1. Free of burrs and sharp corners and edges.

2. Sheet metal components shall be steel unless otherwise indicated.
 3. Form and support to prevent warping and sagging.
- B. Doors, Frames, and Other Internal Access: Smooth operating, free of light leakage under operating conditions, and designed to permit relamping without use of tools. Designed to prevent doors, frames, lenses, diffusers, and other components from falling accidentally during relamping and when secured in operating position.
- C. Diffusers and Globes:
1. Acrylic Diffusers: One hundred percent virgin acrylic plastic, with high resistance to yellowing and other changes due to aging, exposure to heat, and UV radiation.
 2. Glass: Annealed crystal glass unless otherwise indicated.
 3. Lens Thickness: At least 0.125 inch minimum unless otherwise indicated.
- D. Factory-Applied Labels: Comply with UL 1598 Locate labels where they will be readily visible to service personnel, but not seen from normal viewing angles when lamps are in place.
1. Label shall include the following lamp characteristics:
 - a. "USE ONLY" and include specific lamp type.
 - b. Lamp diameter, shape, size, wattage, and coating.
 - c. CCT and CRI for all luminaires.

2.6 METAL FINISHES

- A. Variations in finishes are unacceptable in the same piece. Variations in finishes of adjoining components are acceptable if they are within the range of approved Samples and if they can be and are assembled or installed to minimize contrast.

2.7 LUMINAIRE FIXTURE SUPPORT COMPONENTS

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for channel and angle iron supports and nonmetallic channel and angle supports.
- B. Single-Stem Hangers: Unless otherwise specified in Luminaire product data, provide products with a minimum 1/2-inch steel tubing with swivel ball fittings and ceiling canopy. Finish same as luminaire.
- C. Wires: Unless otherwise specified in Luminaire product data, provide products with a minimum ASTM A 641/A 641 M, Class 3, soft temper, zinc-coated steel, 12 gage.
- D. Rod Hangers: Unless otherwise specified in Luminaire product data, provide products with a minimum 3/16-inch minimum diameter, cadmium-plated, threaded steel rod.
- E. Hook Hangers: Integrated assembly matched to luminaire, line voltage, and equipment with threaded attachment, cord, and locking-type plug.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for luminaire to verify actual locations of luminaire and electrical connections before fixture installation. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 TEMPORARY LIGHTING

- A. Do not use permanent luminaires for temporary lighting.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions and N.E.C.A./I.E.S.N.A. 500-2006 and 502-2006.
- B. Locate ceiling luminaires as indicated on reflected ceiling plan.
- C. Support for Fixtures in or on Grid-Type Suspended Ceilings: Use grid for support.
 - 1. Install a minimum of four ceiling support system rods or wires for each fixture. Locate not more than 6 inches from fixture corners.
 - 2. Support Clips: Fasten to fixtures and to ceiling grid members at or near each fixture corner with clips that are UL listed for the application.
 - 3. Fixtures of Sizes Less Than Ceiling Grid: Install as indicated on reflected ceiling plans or center in acoustical panel, and support fixtures independently with at least two 3/4-inch metal channels spanning and secured to ceiling tees.
- D. Support luminaires independent of ceiling framing. Support recessed grid luminaires from two opposite corners directly to structure. Wire or rod shall have breaking strength of the weight of fixture at a safety factor of 3.
- E. Exposed Grid Ceilings: Fasten surface mounted luminaires to ceiling T using bolts, screws, rivets, or suitable clips.
- F. Install recessed luminaires to permit removal from below.
- G. Install recessed luminaires using accessories and firestopping materials to meet regulatory requirements for fire rating.
- H. Install luminaires level, plumb, and square with ceilings and walls unless otherwise indicated.
- I. Supports:
 - 1. Sized and rated for luminaire weight.
 - 2. Able to maintain luminaire position after cleaning and relamping.
 - 3. Provide support for luminaire without causing deflection of ceiling or wall.

4. Luminaire mounting devices shall be capable of supporting a horizontal force of 100 percent of luminaire weight and vertical force of 400 percent of luminaire weight.

J. Flush-Mounted Luminaire Support:

1. Secured to outlet box.
2. Attached to ceiling structural members at four points equally spaced around circumference of luminaire.
3. Trim ring flush with finished surface.

K. Comply with requirements in Section 260519 "Conductors and Cables" for wiring connections.

3.4 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.
- B. Make wiring connections to branch circuit using building wire with insulation suitable for temperature conditions within luminaire.
- C. Bond products and metal accessories to branch circuit equipment grounding conductor.
- D. Connect luminaires to branch circuit outlet boxes provided under Division 26 Section "Raceways and Boxes" using 1/2" flexible conduit.

3.5 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

3.6 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Operational Test: After installing luminaires, switches, and accessories, and after electrical circuitry has been energized, test units to confirm proper operation.
 2. Test for Emergency Lighting: Interrupt power supply to demonstrate proper operation. Verify transfer from normal power to battery power and retransfer to normal.
- B. Luminaire will be considered defective if it does not pass operation tests and inspections.
- C. Prepare test and inspection reports.
- D. A visual inspection shall be performed to verify cleanliness and alignment of the fixtures, misalignment and light leaks shall be corrected, and rattles due to ventilation system vibration shall be eliminated.

3.7 ADJUSTING

- A. Adjust exit sign directional arrows as indicated on Drawings.

3.8 CLEANING

- A. Clean electrical parts to remove conductive and deleterious materials.
- B. Remove dirt and debris from enclosures and lenses.
- C. Clean photometric control surfaces as recommended by manufacturer.
- D. Clean finishes and touch up damage.

****END OF SECTION****

FIRE ALARM

PART 1 - GENERAL	1
1.1 RELATED DOCUMENTS	1
1.2 SUMMARY	1
1.3 DEFINITIONS	1
1.4 SYSTEM DESCRIPTION	2
1.5 PERFORMANCE REQUIREMENTS	2
1.6 SUBMITTALS	2
1.7 QUALITY ASSURANCE	4
1.8 PROJECT CONDITIONS	4
1.9 EXTRA MATERIALS	4
PART 2 - PRODUCTS	4
2.1 EXISTING FIRE ALARM SYSTEM	4
2.2 MANUAL FIRE ALARM BOXES	5
2.3 SYSTEM SMOKE DETECTORS	5
2.4 NOTIFICATION APPLIANCES	6
2.5 ADDRESSABLE INTERFACE DEVICE	6
2.6 ADDRESSABLE CONTROL MODULE	7
2.7 GUARDS FOR PHYSICAL PROTECTION	7
2.8 WIRE AND CABLE	7
PART 3 - EXECUTION	8
3.1 EQUIPMENT INSTALLATION	8
3.2 WIRING INSTALLATION	8
3.3 IDENTIFICATION	10
3.4 GROUNDING	10
3.5 FIELD QUALITY CONTROL	10
3.6 PROGRAMMING	10
3.7 ADJUSTING	11
3.8 WARRANTY	11
3.9 DEMONSTRATION	11

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.
 - B. Related Sections include the following:
 - 1. Division 26 Section "Electrical General Requirements."
- 1.2 SUMMARY
 - A. This Section includes design and installation of new devices onto an existing fire alarm system.
- 1.3 DEFINITIONS
 - A. FACP: Fire alarm control panel.
 - B. LED: Light-emitting diode.
 - C. NICET: National Institute for Certification in Engineering Technologies.

- D. Definitions in NFPA 72 apply to fire alarm terms used in this Section.

1.4 SYSTEM DESCRIPTION

- A. Noncoded, addressable system; multiplexed signal transmission dedicated to fire alarm service only.
 - 1. Interface with existing fire alarm system.
- B. Noncoded, analog-addressable system; automatic sensitivity control of certain smoke detectors; and multiplexed signal transmission dedicated to fire alarm service only.
 - 1. Interface with existing fire alarm system.
- C. Fire alarm system shall consist of the following:
 - 1. System smoke detection in areas identified on plans.
 - 2. Audible and visual notification appliances in all public and common areas affected by building renovations.

1.5 PERFORMANCE REQUIREMENTS

- A. Comply with NFPA 72.
- B. Comply with NFPA 70.
- C. A complete functional system meeting the requirements of this specification, including alarm initiating devices and notification appliances at locations and ratings to meet the requirements of the Authorities Having Jurisdiction and all applicable codes shall be provided.
- D. Coordinate and avoid conflicts with casework, markerboards, feature walls, and other areas where fire alarm devices would interfere with furnishings, finishes, etc.
- E. Fire alarm system vendor shall provide sound pressure level calculations demonstrating compliance with NFPA 72 and establish quantities and tap settings of audible devices.
- F. No additional charges for work or equipment required for a code compliant system approved by the Authority Having Jurisdiction will be allowed.
- G. Obtain and refer to mechanical drawings for smoke damper locations, smoke rated transfer openings, and air handling equipment CFM's. Provide smoke detection as required by applicable codes.

1.6 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings:
 - 1. Shop Drawings shall be prepared by persons with the following qualifications:
 - a. Trained and certified by manufacturer in fire alarm system design.
 - b. Fire alarm certified by NICET, minimum Level III.

2. System Operation Description: Detailed description for this Project, including method of operation and supervision of each type of circuit and sequence of operations for manually and automatically initiated system inputs and outputs. Manufacturer's standard descriptions for generic systems are not acceptable.
 3. Device Address List: Include address descriptions that will appear on the FACP display.
 4. System riser diagram with device addresses, conduit sizes, and cable and wire types and sizes.
 5. Wiring Diagrams: Power, signal, and control wiring. Include diagrams for equipment and for system with all terminals and interconnections identified. Show wiring color code.
 6. Batteries: Provide battery sizing calculations. Battery size shall be a minimum of 125% of the calculated requirement.
 7. Duct Smoke Detectors: Performance parameters and installation details for each detector, verifying that each detector is listed for the complete range of air velocity, temperature, and humidity possible when air-handling system is operating.
 8. Voice/Alarm Signaling Service: Equipment rack or console layout, grounding schematic, amplifier power calculation, and single-line connection diagram.
 9. Floor Plans: Indicate final outlet locations showing address of each addressable device. Show device layout, size and route of cable and conduits.
- C. Qualification Data: For Installer.
- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For fire alarm system to include in emergency, operation, and maintenance manuals. Comply with NFPA 72, Appendix A, recommendations for Owner's manual. Include abbreviated operating instructions for mounting at the FACP.
- F. Submittals to Authorities Having Jurisdiction: In addition to distribution requirements for submittals specified in Division 1 Section "Submittals," make an identical submittal to authorities having jurisdiction. To facilitate review, include copies of annotated Contract Drawings as needed to depict component locations. Resubmit if required to make clarifications or revisions to obtain approval. On receipt of comments from authorities having jurisdiction, submit them to Architect for review.
- G. Documentation:
1. Approval and Acceptance: Provide the "Record of Completion" form according to NFPA 72 to Owner, Architect, and Authorities Having Jurisdiction.
 2. Record of Completion Documents: Provide the "Permanent Records" according to NFPA 72 to Owner, Architect, and authorities having jurisdiction. Format of the written sequence of operation shall be the optional input/output matrix.
 - a. Hard copies on paper to Owner, Architect, and Authorities Having Jurisdiction.
 - b. Electronic media may be provided to Architect.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Personnel shall be trained and certified by manufacturer for installation of units required for this Project.
- B. Installer Qualifications: Work of this Section be performed by a UL-listed company.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.8 PROJECT CONDITIONS

- A. Interruption of Existing Fire Alarm Service: Do not interrupt fire alarm service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary guard service according to requirements indicated:
 - 1. Notify Architect, Construction Manager and Owner no fewer than seven days in advance of proposed interruption of fire alarm service.
 - 2. Do not proceed with interruption of fire alarm service without Architect, Construction Manager and Owner written permission.

1.9 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Lamps for Strobe Units: Quantity equal to 10 percent of amount installed, but not less than 1 unit.
 - 2. Smoke, Fire, and Flame Detectors: Quantity equal to 10 percent of amount of each type installed, but not less than 1 unit of each type.
 - 3. Detector Bases: Quantity equal to 2 percent of amount of each type installed, but not less than 1 unit of each type.
 - 4. Keys and Tools: One extra set for access to locked and tamperproofed components.
 - 5. Audible and Visual Notification Appliances: One of each type installed.
 - 6. Fuses: Two of each type installed in the system.

PART 2 - PRODUCTS

2.1 EXISTING FIRE ALARM SYSTEM

- A. Compatibility with Existing Equipment: Fire alarm system and components shall operate as an extension of an existing system.

2.2 MANUAL FIRE ALARM BOXES

- A. Description: UL 38 listed; finished in red with molded, raised-letter operating instructions in contrasting color. Station shall show visible indication of operation. Mounted on recessed outlet box; if indicated as surface mounted, provide manufacturer's surface back box.
1. Single-action mechanism, pull-lever type. With integral addressable module, arranged to communicate manual-station status (normal, alarm, or trouble) to the FACP.
 2. Double-action mechanism requiring two actions to initiate an alarm, pull-lever type. With integral addressable module, arranged to communicate manual-station status (normal, alarm, or trouble) to the FACP. Double action pull stations shall meet ADA guidelines.
 3. Station Reset: Key- or wrench-operated switch.
 4. Indoor Protective Shield: Factory-fabricated clear plastic enclosure, hinged at the top to permit lifting for access to initiate an alarm. Lifting the cover actuates an integral battery-powered audible horn intended to discourage false-alarm operation.
 5. Weatherproof Protective Shield: Factory-fabricated clear plastic enclosure, hinged at the top to permit lifting for access to initiate an alarm.

2.3 SYSTEM SMOKE DETECTORS

- A. General Description:
1. UL 268 listed, operating at 24-V dc, nominal.
 2. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to the FACP.
 3. Multipurpose type, containing the following:
 - a. Integral Addressable Module: Arranged to communicate detector status (normal, alarm, or trouble) to the FACP.
 - b. Piezoelectric sounder rated at 88 dBA at 10 feet according to UL 464.
 - c. Heat sensor, combination rate-of-rise and fixed temperature.
 4. Plug-in Arrangement: Detector and associated electronic components shall be mounted in a plug-in module that connects to a fixed base. Provide terminals in the fixed base for connection of building wiring.
 5. Self-Restoring: Detectors do not require resetting or readjustment after actuation to restore them to normal operation.
 6. Integral Visual-Indicating Light: LED type. Indicating detector has operated and power-on status.
 7. Remote Control: Unless otherwise indicated, detectors shall be analog-addressable type, individually monitored at the FACP for calibration, sensitivity, and alarm condition, and individually adjustable for sensitivity from the FACP.
 - a. Rate-of-rise temperature characteristic shall be selectable at the FACP for 15 or 20 deg F (8 or 11 deg C) per minute.

- b. Fixed-temperature sensing shall be independent of rate-of-rise sensing and shall be settable at the FACP to operate at 135 or 155 deg F.
- c. Provide multiple levels of detection sensitivity for each sensor.

B. Ionization Smoke Detector:

- 1. Sensor: Responsive to both visible and invisible products of combustion. Self-compensating for changes in environmental conditions.
- 2. Detector Sensitivity: Between 0.5 and 1.7 percent/foot smoke obscuration when tested according to UL 268A.

2.4 NOTIFICATION APPLIANCES

A. Description: Equipped for mounting as indicated and with screw terminals for system connections.

- 1. Combination Devices: Factory-integrated audible and visible devices in a single-mounting assembly.
- 2. Finishes:
 - a. Wall mounted appliances: Provide red finish with white lettering.
 - b. Ceiling Mounted Appliances: Provide white finish.

B. Horns: Electric-vibrating-polarized type, 24-V dc; with provision for housing the operating mechanism behind a grille. Horns shall produce a sound-pressure level of 90 dBA, measured 10 feet from the horn.

C. Voice/Tone Speakers:

- 1. UL 1480 listed.
- 2. High-Range Units: Rated 2 to 15 W.
- 3. Low-Range Units: Rated 1 to 2 W.
- 4. Matching Transformers: Tap range matched to the acoustical environment of the speaker location.

D. Visible Alarm Devices: Xenon strobe lights listed under UL 1971, with clear or nominal white polycarbonate lens mounted on an aluminum faceplate. The word "FIRE" is engraved in minimum 1-inch- high letters on the lens.

- 1. Rated Light Output: 15, 30, 60, 75, 110, 135, 185 candela as required to meet NFPA 72 requirements.
- 2. Strobe Leads: Factory connected to screw terminals.

2.5 ADDRESSABLE INTERFACE DEVICE

A. Description: Microelectronic monitor module listed for use in providing a system address for listed alarm-initiating devices for wired applications with normally open contacts.

2.6 ADDRESSABLE CONTROL MODULE

- A. Provide for integration of auxiliary control functions into the analog signaling circuit. Intelligent analog signaling circuit control module shall have the following capabilities:
 - 1. Communication interaction with the analog signaling circuit having the capability of initiating a control function to an auxiliary device based on a specified event.
 - 2. Provide NO/NC contact pairs rated at 2 amps 120 VAC or 24 VDC.

2.7 GUARDS FOR PHYSICAL PROTECTION

- A. Description: Welded wire mesh of size and shape for the manual station, smoke detector, gong, or other device requiring protection.
 - 1. Factory fabricated and furnished by manufacturer of the device.
 - 2. Finish: Paint of color to match the protected device.

2.8 WIRE AND CABLE

- A. Wire and cable for fire alarm systems shall be UL listed and labeled as complying with NFPA 70, Article 760.
- B. Fire alarm wire and cable shall be as specified by the system manufacturer including conductor gage, conductor quantity, conductor twists and shielding required to meet NFPA class and style performance specified.
- C. Signaling Line Circuits and other power limited fire alarm circuits (PLFA):
 - 1. PLFA circuits installed in conduit or raceway: U.L. Listed type FPL
 - 2. PLFA circuit cable installed exposed in accessible ceiling spaces, risers and elsewhere: U.L. Listed type FPLP.
 - 3. PLFA circuits installed where 2 hr rating is required to meet the survivability requirements of NFPA 72: Circuit integrity cable, NFPA 70 Article 760, Classification CI, UL listed as Type FPL, FPLR or FPLP as required, and complying with requirements in UL 1424 and in UL 2196 for a 2-hour rating.
- D. Non-Power-Limited Fire Alarm Circuits (NPLFA):
 - 1. NPLFA circuits installed in conduit: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation.
 - a. Low-Voltage Circuits: No. 16 AWG, minimum.
 - b. Line-Voltage Circuits: No. 12 AWG, minimum.
 - 2. NPLFA circuit cable installed exposed in ceiling spaces, risers and elsewhere: Multi-conductor cable, U.L Listed type NPLFP.
 - 3. NPLFA circuits installed where 2 hr rating is required to meet the survivability requirements of NFPA 72: Multi-conductor cable, U.L Listed type NPLFP-CI

4. NPLFA circuit cable installed exposed in ceiling spaces, shafts and elsewhere: Multi-conductor Armored Cable, NFPA 70 Type MC, copper conductors, copper drain wire, aluminum or steel armor with red identifier stripe, UL listed for fire alarm and cable tray installation, plenum rated, and complying with requirements in UL 2196 for a 2-hour rating.

PART 3 - EXECUTION

3.1 EQUIPMENT INSTALLATION

- A. Connecting to Existing Equipment: Verify that existing fire alarm system is operational before making changes or connections.
 1. Connect new equipment to the existing control panel in the existing part of the building.
 2. Connect new equipment to the existing monitoring equipment at the Supervising Station.
 3. Expand, modify, and supplement the existing equipment as necessary to extend the existing functions to the new points.
 4. New components shall be capable of merging with the existing configuration without degrading the performance of either system.
- B. Smoke Detector Spacing:
 1. Smooth ceiling spacing shall not exceed 30 feet or the listed spacing of the detectors, whichever is less.
- C. Audible Alarm Notification Appliances: Install wall mounted appliances not less than 6 inches below the ceiling.
- D. Visible Alarm Notification Appliances: Install wall mounted appliances at 96" AFF or 6 inches below the ceiling, whichever is less.
- E. Coordinate ceiling mounted appliances with reflected ceiling plans. Do not install visual appliances where pendant mounted or suspended lighting fixtures will obstruct intended viewing angles.
- F. Install wall mounted and ceiling mounted notification appliances flush on recessed j-box or back box for all new work and on existing gyp-board partition walls.
- G. Install notification appliances on existing CMU walls on surface back-boxes matching the dimensions and finish of the notification appliance.
- H. Provide all 120V branch circuits for all control panels, sub panels, and ancillary equipment required for the system.

3.2 WIRING INSTALLATION

- A. Install wiring according to the following:
 1. NECA 1.
 2. TIA/EIA 568-A.

- B. Wiring Method: Install wiring in metal raceway according to Division 26 Section "Raceways and Boxes."
1. Fire alarm circuits and equipment control wiring associated with the fire alarm system shall be installed in a dedicated raceway system. This system shall not be used for any other wire or cable.
- C. Wiring Method:
1. Fire alarm circuits shall consist of multi-conductor cables installed in accessible ceiling spaces.
 2. Where ceilings consist of exposed construction, fire alarm multi-conductor cable shall be installed on top of joists, beams etc. and shall be concealed from view. Where the structural elements do not allow for the cable to be installed in a concealed fashion, then install the cable in conduit.
 3. Install fire alarm cable in conduit in mechanical rooms, loading docks and similar service spaces.
 4. Drops to surface mounted devices shall be installed in conduit or surface raceway. No exposed cable shall be visible below the ceiling. Where the ceiling is exposed, route the conduit or raceway up to the structural member that will conceal the cable.
 5. Drops to devices recessed in partition walls shall be installed in conduit.
 6. Cables and raceways used for fire alarm circuits, and equipment control wiring associated with the fire alarm system, may not contain any other wire or cable.
 7. Signaling Line Circuits: Power-limited fire alarm cables may be installed in the same cable or raceway as signaling line circuits, if the system manufacturer permits it.
- D. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with the fire alarm system to terminal blocks. Mark each terminal according to the system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.
- E. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes, cabinets, or equipment enclosures where circuit connections are made.
- F. Color-Coding: Color-code fire alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and a different color-code for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different colors for visible alarm-indicating devices. Paint fire alarm system junction boxes and covers red.
- G. Risers: Install at least two vertical cable risers to serve the fire alarm system. Separate risers in close proximity to each other with a minimum 1-hour-rated wall, so the loss of one riser does not prevent the receipt or transmission of signals from other floors or zones.
- H. Wiring to Remote Alarm Transmitting Device: 1-inch conduit between the FACP and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.3 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals according to Division 26 Section "Electrical Identification."

3.4 GROUNDING

- A. Ground the FACP and associated circuits; comply with IEEE 1100. Install a ground wire from main service ground to the FACP.

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Testing Agency: Owner will engage a qualified testing and inspecting agency to perform field tests and inspections and prepare test reports.
- C. Testing Agency: Engage a qualified testing and inspecting agency to perform the following field tests and inspections and prepare test reports:
- D. Perform the following field tests and inspections and prepare test reports:
 - 1. Before requesting final approval of the installation, submit a written statement using the form for Record of Completion shown in NFPA 72.
 - 2. Perform each electrical test and visual and mechanical inspection listed in NFPA 72. Certify compliance with test parameters. All tests shall be conducted under the direct supervision of a NICET technician certified under the Fire Alarm Systems program at Level III.
 - a. Include the existing system in tests and inspections.
 - 3. Visual Inspection: Conduct a visual inspection before any testing. Use as-built drawings and system documentation for the inspection. Identify improperly located, damaged, or nonfunctional equipment, and correct before beginning tests.
 - 4. Testing: Follow procedure and record results complying with requirements in NFPA 72.
 - a. Detectors that are outside their marked sensitivity range shall be replaced.
 - 5. Test and Inspection Records: Prepare according to NFPA 72, including demonstration of sequences of operation by using the matrix-style form in Appendix A in NFPA 70.

3.6 PROGRAMMING

- A. Coordinate final address descriptions for alarm, supervisory and trouble indication that appear on FACP and Annunciator displays with the Owners representative. This shall include all room names, room numbers, building areas for fire protection zones, exit door descriptions and similar items. This coordination shall take place and be implemented in the programming prior to Demonstration and Owner Training.

3.7 ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project outside normal occupancy hours for this purpose.
- B. Follow-Up Tests and Inspections: After date of Substantial Completion, test the fire alarm system complying with testing and visual inspection requirements in NFPA 72. Perform tests and inspections listed for three monthly, and one quarterly, periods.
- C. Semiannual Test and Inspection: Six months after date of Substantial Completion, test the fire alarm system complying with the testing and visual inspection requirements in NFPA 72. Perform tests and inspections listed for monthly, quarterly, and semiannual periods. Use forms developed for initial tests and inspections.
- D. Annual Test and Inspection: One year after date of Substantial Completion, test the fire alarm system complying with the testing and visual inspection requirements in NFPA 72. Perform tests and inspections listed for monthly, quarterly, semiannual, and annual periods. Use forms developed for initial tests and inspections.

3.8 WARRANTY

- A. All newly installed equipment shall be warranted by the contractor for a period of one year following acceptance. The warranty shall include parts, labor, prompt field service, pickup and delivery.

3.9 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain the fire alarm system, appliances, and devices. Refer to Division 1 Section "Closeout Procedures."

END OF SECTION