

SECTION 23 31 13

DUCTWORK

PART 1: GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Double-wall rectangular ducts and fittings.
3. Single-wall round ducts and fittings.
4. Sheet metal materials.
5. Duct liner.
6. Sealants and gaskets.
7. Hangers and supports.

- B. Related Sections:

1. Section 01 45 43 "Testing, Adjusting and Balancing" for testing, adjusting, and balancing requirements for metal ducts.
2. Division 23 Section "HVAC Casings" for factory- and field-fabricated casings for mechanical equipment.
3. Division 23 Section "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.03 PERFORMANCE REQUIREMENTS

- A. Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated.

- 1. Static-Pressure Classes:

- a. Supply Ducts (non-variable air volume systems): 2-inch.
- b. Return Ducts (Negative Pressure): 1-inch wg.
- c. Exhaust Ducts (Negative Pressure): 1-inch wg.
- d. Fume Hoods (Negative Pressure): 2 inch.

1.04 SUBMITTALS

- A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.

B. Shop Drawings

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment and vibration isolation.

C. Coordination Drawings: Refer to requirements in Section 23 05 00 "Common Work Results for HVAC."

D. Welding certificates.

E. Field quality-control reports.

1.05 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
2. AWS D1.2/D1.2M, "Structural Welding Code - Aluminum," for aluminum supports.
3. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.

B. Leakage Tests: Perform tests as directed by the Testing Agent and submit reports.

PART 2: PRODUCTS

2.01 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-5, "Longitudinal Seams - Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 2, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.02 DOUBLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. Rectangular Ducts: Fabricate ducts with indicated dimensions for the inner duct.
- B. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- C. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-5, "Longitudinal Seams - Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- E. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.
- F. Inner Duct: Minimum 0.028-inch perforated galvanized sheet steel having 3/32-inch- diameter perforations, with overall open area of 23 percent.
- G. Formed-on Transverse Joints (Flanges): Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-4, "Transverse (Girth) Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- H. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 1-5, "Longitudinal Seams - Rectangular Ducts," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.03 SINGLE-WALL ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Transverse Joints - Round Duct," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Seams - Round Duct and Fittings," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.

2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.04 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 1. Galvanized Coating Designation: G90.
 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. PVC-Coated, Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 1. Galvanized Coating Designation: G90.
 2. Minimum Thickness for Factory-Applied PVC Coating: 4 mils thick.
 3. Coating Materials: Acceptable to authorities having jurisdiction for use on ducts listed and labeled by an NRTL for compliance with UL 181, Class 1.
- D. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- E. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.05 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 1. Maximum Thermal Conductivity:
 - a. Type I, Flexible: 0.27 Btu x in./h x sq. ft. 75 deg F mean temperature.
 - b. Type II, Rigid: 0.23 Btu x in./h x sq. ft. 75 deg F mean temperature.
 2. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 3. Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
- B. Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C 534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
 1. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.

2. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
- C. Natural-Fiber Duct Liner: 85 percent cotton, 10 percent borate, and 5 percent polybinding fibers, treated with a microbial growth inhibitor and complying with NFPA 90A or NFPA 90B.
1. Maximum Thermal Conductivity: 0.24 Btu x in./h x sq. ft. 75 deg F mean temperature when tested according to ASTM C 518.
 2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to ASTM E 84; certified by an NRTL.
 3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
- D. Insulation Pins and Washers:
1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- thick stainless steel; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- E. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-19, "Flexible Duct Liner Installation."
1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
 5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
 6. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
 7. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.
 8. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.06 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 - 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 - 2. Tape Width: 4 inches.
 - 3. Sealant: Modified styrene acrylic.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 7. Service: Indoor and outdoor.
 - 8. Service Temperature: Minus 40 to plus 200 deg F.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
- C. Water-Based Joint and Seam Sealant:
 - 1. Application Method: Brush on.
 - 2. Solids Content: Minimum 65 percent.
 - 3. Shore A Hardness: Minimum 20.
 - 4. Water resistant.
 - 5. Mold and mildew resistant.
 - 6. VOC: Maximum 75 g/L (less water).
 - 7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 - 8. Service: Indoor or outdoor.
 - 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- D. Flanged Joint Sealant: Comply with ASTM C 920
 - 1. General: Single-component, acid-curing, silicone, elastomeric.
 - 2. Type: S.
 - 3. Grade: NS.
 - 4. Class: 25.
 - 5. Use: O.
- E. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.
- F. Round Duct Joint O-Ring Seals:
 - 1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
 - 2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
 - 3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.07 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.

PART 3: EXECUTION

3.01 DUCT APPLICATIONS

- A. Fabricate ducts with galvanized sheet steel except as follows:
 - 1. Acid-Resistant (Fume-Handling) Ducts: PVC-coated, galvanized sheet steel with thicker coating on duct interior.
- B. Intermediate Reinforcement:
 - 1. Galvanized-Steel Ducts: Galvanized steel.
- C. Liner (all transfer air ducts and as noted on the plans):
 - 1. Supply- and Return-Air Ducts: Fibrous glass, Type I, 1 inch thick where noted on the plans.
 - 2. Transfer Ducts: Fibrous glass, Type I, 1 inch thick.
- D. Double-Wall Duct Interstitial Insulation (where noted on the plans):
 - 1. Supply- and Return-Air Ducts, 1 inch thick.
- E. Elbow Configuration:
 - 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.

- b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-3, "Vanes and Vane Runners," and Figure 2-4, "Vane Support in Elbows."
2. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-3, "Round Duct Elbows."
- a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Welded.

F. Branch Configuration:

- 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-6, "Branch Connections."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
- 2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "90 Degree Tees and Laterals," and Figure 3-5, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

3.02 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.

- C. Install round ducts in maximum practical lengths.
- D. Install ducts with fewest possible joints.
- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- J. Where ducts pass through fire-rated or smoke-rated interior partitions and exterior walls, install fire or fire/smoke dampers. Comply with requirements in Division 23 Section "Air Duct Accessories" for fire and smoke dampers. Provide firestopping material as required to maintain fire rating and smoke rating. Comply with all firestopping manufacturer's installation guidelines.
- K. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "Duct Cleanliness for New Construction Guidelines Advanced Cleanliness Level."

3.03 SEAM AND JOINT SEALING

- A. Seal duct seams and joints for duct static-pressure and leakage classes specified in "Performance Requirements" Article, according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 1-2, "Standard Duct Sealing Requirements," unless otherwise indicated.
 - 1. For static-pressure classes 1- and 1/2-inch wg, comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Seal Class C, except as follows:
 - a. Systems for residential occupancy.
 - b. Ducts that are located directly in zones they serve.
 - c. Return-air ceiling plenums.

3.04 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.

- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 4-1, "Rectangular Duct Hangers Minimum Size," and Table 4-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- G. Hangers shall not be attached to metal roof deck.

3.05 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Division 23 Section "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.06 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Division 09 painting Sections.

3.07 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual."
 - 2. Test the following systems:
 - a. Supply air ductwork. All pressure classes listed in Paragraph 1.03.A.1.
 - 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - 4. Test for leaks before insulation application.
 - 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test entire system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure. Give seven days' advance notice for testing.
 - 6. Leakage Rates shall be a maximum rate as follows:
 - a. Round Supply-Air Duct: 3 cfm/100 sq. ft at 1 inch wg.
 - b. Flat-Oval Supply-Air Duct: 3 cfm/100 sq. ft at 1 inch wg.
 - c. Rectangular Supply-Air Duct: 6 cfm/100 sq. ft at 1 inch wg.
 - d. Flexible Supply-Air Duct: 6 cfm/100 sq. ft at 1 inch wg.

- C. Duct system will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

END OF SECTION 23 31 13

SECTION 23 33 00

AIR DUCT ACCESSORIES

PART 1: GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Barometric relief dampers.
3. Manual volume dampers.
4. Flange connectors.
5. Turning vanes.
6. Flexible connectors.
7. Flexible ducts.
8. Duct accessory hardware.

B. Related Sections:

1. Division 23 Section "Air Handling" for roof-mounted ventilator caps.
2. Division 28 Section "Digital Addressable Fire Alarm Systems" for duct-mounted fire and smoke detectors.

1.03 SUBMITTALS

A. Product Data: For each type of product indicated.

1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.

C. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.

D. Source quality-control reports.

E. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.04 QUALITY ASSURANCE

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with AMCA 500-D testing for damper rating.

PART 2: PRODUCTS

2.01 MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- C. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and No. 4 finish for exposed ducts.
- D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.02 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Description: Gravity balanced.
- B. Maximum Air Velocity: 2000 fpm.
- C. Maximum System Pressure: 2-inch wg.
- D. Frame: 0.063-inch- thick extruded aluminum, with welded corners and mounting flange.
- E. Blades: Multiple single-piece blades, maximum 6-inch width, 0.050-inch- thick aluminum sheet with sealed edges.
- F. Blade Action: Parallel.
- G. Blade Seals: Extruded vinyl, mechanically locked or Neoprene, mechanically locked.
- H. Blade Axles:
 - 1. Material: Aluminum.
 - 2. Diameter: 0.20 inch.
- I. Tie Bars and Brackets: Aluminum.

- J. Return Spring: Adjustable tension.
- K. Bearings: Steel ball or synthetic pivot bushings.
- L. Accessories:
 - 1. Adjustment device to permit setting for varying differential static pressure.
 - 2. Counterweights and spring-assist kits for vertical airflow installations.
 - 3. Electric actuators.
 - 4. Chain pulls.
 - 5. Front of rear screens.
 - 6. 90-degree stops.
- M. Sleeve: Minimum 20-gage thickness.

2.03 BAROMETRIC RELIEF DAMPERS

- A. Suitable for horizontal or vertical mounting.
- B. Maximum Air Velocity: 2000 fpm.
- C. Maximum System Pressure: 2-inch wg.
- D. Frame: 0.063-inch- thick extruded aluminum, with welded corners and mounting flange.
- E. Blades:
 - 1. Multiple, 0.050-inch- thick aluminum sheet.
 - 2. Maximum Width: 6 inches.
 - 3. Action: Parallel.
 - 4. Balance: Gravity.
 - 5. Eccentrically pivoted.
- F. Blade Seals: Vinyl or Neoprene.
- G. Blade Axles: Nonferrous metal.
- H. Tie Bars and Brackets:
 - 1. Material: Aluminum.
 - 2. Rattle free with 90-degree stop.
- I. Return Spring: Adjustable tension.
- J. Bearings: Synthetic or Stainless steel.
- K. Accessories:
 - 1. Flange on intake.
 - 2. Adjustment device to permit setting for varying differential static pressures.

2.04 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Standard leakage rating.

2. Suitable for horizontal or vertical applications.
3. Frames:
 - a. Hat-shaped, galvanized-steel channels, 0.064-inch minimum thickness.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
4. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized-steel, 0.064 inch thick.
5. Blade Axles: Galvanized steel.
6. Bearings:
 - a. Oil-impregnated bronze or Molded synthetic.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
7. Tie Bars and Brackets: Galvanized steel.

B. Jackshaft:

1. Size: 1-inch diameter.
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

C. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.05 TURNING VANES

- A. Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- B. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-3, "Vanes and Vane Runners," and 2-4, "Vane Support in Elbows."
- C. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.06 DUCT ACCESS PANEL ASSEMBLIES

- A. Labeled according to UL 1978 by an NRTL for fire rated duct systems including kitchen exhaust systems.
- B. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.
- C. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.
- D. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.
- E. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.07 FLEXIBLE CONNECTORS

- A. Materials: Flame-retardant or noncombustible fabrics.
- B. Coatings and Adhesives: Comply with UL 181, Class 1.
- C. Metal-Edged Connectors: Factory fabricated with a fabric strip 5-3/4 inches wide attached to 2 strips of 2-3/4-inch-wide, 0.028-inch-thick, galvanized sheet steel or 0.032-inch-thick aluminum sheets. Provide metal compatible with connected ducts.
- D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd..
 - 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F.
- E. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
 - 1. Minimum Weight: 24 oz./sq. yd..
 - 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 - 3. Service Temperature: Minus 50 to plus 250 deg F.
- F. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
 - 1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
 - 2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 - 7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.08 FLEXIBLE DUCTS

- A. Insulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
 - 1. Pressure Rating: 4-inch wg positive and 0.5-inch wg negative.
 - 2. Maximum Air Velocity: 4000 fpm.
 - 3. Temperature Range: Minus 20 to plus 175 deg F.
- B. Flexible Duct Connectors:
 - 1. Clamps: Stainless-steel band with cadmium-plated hex screw to tighten band with a worm-gear action in sizes 3 through 18 inches, to suit duct size.

2.09 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3: EXECUTION

3.01 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Coordinate subparagraphs below with Division 23 Section "Metal Ducts." Install steel volume dampers in steel ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
 - 6. Body plus Ladder Access: 25 by 17 inches.

- H. Label access doors according to Division 23 Section "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- I. Install flexible connectors to connect ducts to equipment.
- J. Connect diffusers to low-pressure ducts directly or with maximum 60-inch lengths of flexible duct clamped or strapped in place.
- K. Connect flexible ducts to metal ducts with adhesive plus sheet metal screws.
- L. Install duct test holes where required for testing and balancing purposes.
- M. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.

3.02 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Inspect turning vanes for proper and secure installation.

END OF SECTION 23 33 00

SECTION 23 34 16

AIR HANDLING

PART 1: GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes the following:

- 1. Centrifugal roof ventilators.

1.03 PERFORMANCE REQUIREMENTS

- A. Project Altitude: Base fan-performance ratings on sea level.
- B. Operating Limits: Classify according to AMCA 99.

1.04 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated and include the following:
 - 1. Certified fan performance curves with system operating conditions indicated.
 - 2. Certified fan sound-power ratings.
 - 3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 4. Material thickness and finishes, including color charts.
 - 5. Dampers, including housings, linkages, and operators.
 - 6. Roof curbs.
 - 7. Fan speed controllers.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control wiring.
 - 2. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
- C. Coordination Drawings: Reflected ceiling plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Roof framing and support members relative to duct penetrations.
 - 2. Ceiling suspension assembly members.
 - 3. Size and location of initial access modules for acoustical tile.
 - 4. Ceiling-mounted items including light fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.

- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For power ventilators to include in emergency, operation, and maintenance manuals.

1.05 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. AMCA Compliance: Products shall comply with performance requirements and shall be licensed to use the AMCA-Certified Ratings Seal.
- C. NEMA Compliance: Motors and electrical accessories shall comply with NEMA standards.
- D. UL Standard: Power ventilators shall comply with UL 705.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Deliver fans as factory-assembled unit, to the extent allowable by shipping limitations, with protective crating and covering.
- B. Disassemble and reassemble units, as required for moving to final location, according to manufacturer's written instructions.
- C. Lift and support units with manufacturer's designated lifting or supporting points.

1.07 COORDINATION

- A. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Division 07 Section "Roof Accessories."

1.08 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Belts: One set(s) for each belt-driven unit.
- B. Furnish replacement drives and sheaves for each type of fan in quantity greater than one and not less than 20% of the total number of each fan type. Exact sizes provided shall be at the direction of the Testing and Balancing Contractor as required to achieve design air flows. Labor for installation is specified in Part 3 of this section.

PART 2: PRODUCTS

2.01 CENTRIFUGAL ROOF VENTILATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Acme Engineering & Mfg. Corp.
 - 2. Aerovent; a Twin City Fan Company
 - 3. Ammerman; General Resource Corp.
 - 4. Carnes Company HVAC.
 - 5. Delhi Industries Inc.
 - 6. Greenheck.
 - 7. Loren Cook Company.

8. Penn Ventilation.
 9. Twin City Fan and Blower Co.
- B. Description: Direct- or belt-driven centrifugal fans consisting of housing, wheel, fan shaft, bearings, motor and disconnect switch, drive assembly, curb base, and accessories.
- C. Housing: Removable, spun-aluminum, dome top and outlet baffle; square, one-piece, aluminum base with venturi inlet cone.
1. Upblast Units: Provide spun-aluminum discharge baffle to direct discharge air upward, with rain and snow drains.
 2. Hinged Subbase: Galvanized-steel hinged arrangement permitting service and maintenance.
- D. Fan Wheels: Aluminum hub and wheel with backward-inclined blades.
- E. Belt-Driven Drive Assembly: Resiliently mounted to housing, with the following features:
1. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 2. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
 3. Pulleys: Cast-iron, adjustable-pitch motor pulley.
 4. Fan and motor isolated from exhaust airstream.
- F. Accessories:
1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent. Provide on all direct drive fans and as noted on the drawings.
 2. Disconnect Switch: For single phase motors, provide nonfusible type, with thermal-overload protection mounted inside fan housing, factory wired through an internal aluminum conduit for three phase motors, a combination starter/disconnect will be provided by Division 26.
 3. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
 4. Dampers: Counterbalanced, parallel-blade, backdraft dampers mounted in curb base; factory set to close when fan stops.
 5. Motorized Dampers: Parallel-blade dampers mounted in curb base with electric actuator; wired to close when fan stops.
- G. Roof Curbs: Galvanized steel; mitered and welded corners; 1-1/2-inch- thick, rigid, fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to suit roof opening and fan base.
1. Configuration: Self-flashing without a cant strip, with mounting flange or built-in raised cant and mounting flange as required for roofing type.
 2. Overall Height: 18 inches.
 3. Pitch Mounting: Manufacture curb for roof slope.
 4. Metal Liner: Galvanized steel.

2.02 MOTORS

- A. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment", including, but not limited to, efficiency and power factor correction requirements.

- B. Enclosure Type: Totally enclosed, fan cooled.
- C. Direct-Driven Units: Encase motor in housing outside of airstream, factory wired to disconnect switch located on outside of fan housing.

2.03 SOURCE QUALITY CONTROL

- A. Sound-Power Level Ratings: Comply with AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Fan Performance Ratings: Establish flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests and ratings according to AMCA 210, "Laboratory Methods of Testing Fans for Rating."

PART 3: EXECUTION

3.01 INSTALLATION

- A. Install power ventilators level and plumb.
- B. Support units using elastomeric mounts, restrained elastomeric mounts, spring isolators or restrained spring isolators having a static deflection of 1 inch.
- C. Secure roof-mounting fans to roof curbs with cadmium-plated hardware. Refer to Division 07 and architectural details of construction for installation of roof curbs.
- D. Install units with clearances for service and maintenance.
- E. Label units according to requirements specified in Division 23 Section "Identification for HVAC Piping and Equipment."

3.02 CONNECTIONS

- A. Duct installation and connection requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Division 23 Section "Air Duct Accessories."
- B. Install ducts adjacent to power ventilators to allow service and maintenance.
- C. Label fans according to requirements specified in Division 23 Section "Identification for HVAC Piping and Equipment."

3.03 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections and prepare test reports:
 - 1. Verify that shipping, blocking, and bracing are removed.
 - 2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
 - 3. Verify that cleaning and adjusting are complete.
 - 4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.

5. Adjust belt tension.
 6. Adjust damper linkages for proper damper operation.
 7. Verify lubrication for bearings and other moving parts.
 8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
 9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
 10. Shut unit down and reconnect automatic temperature-control operators.
 11. Remove and replace malfunctioning units and retest as specified above.
- B. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.04 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Refer to Division 1 Section "Testing, Adjusting, and Balancing " for testing, adjusting, and balancing procedures.
- D. Replace fan and motor pulleys as required to achieve design airflow.
- E. Lubricate bearings.

3.05 PROJECT CLOSEOUT

- A. Replace fan drives and sheaves as directed by the Engineer as required for systems to perform to the intended design conditions. The Contractor's bid shall include labor and materials required to replace the quantity of drives and sheaves specified in Part 1.0 "Extra Materials".
- B. Replace fan motors as directed by the Engineer as required for systems to perform to the intended design conditions. The Contractor's bid shall include all material and labor required to replace the quantity at motors, specified in Part 1.0 "Extra Materials".

3.06 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain centrifugal fans. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 23 34 16

SECTION 23 37 13

DIFFUSERS, REGISTERS, AND GRILLES

PART 1: GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Related Sections:
 - 1. Division 08 Section "Louvers" for fixed and adjustable louvers and wall vents, whether or not they are connected to ducts.
 - 2. Division 23 Section "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.03 SUBMITTALS

- A. Product Data: For each type of product indicated, include the following:
 - 1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
 - 2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

PART 2: PRODUCTS

2.01 MANUFACTURERS

- A. Subject to compliance with requirements, provide products by one of the manufacturers specified:
 - 1. Anemostat
 - 2. Carnes
 - 3. Krueger
 - 4. Titus
 - 5. Metalaire
 - 6. Nailor
 - 7. Price
 - 8. Tuttle and Bailey

2.02 CEILING AIR DIFFUSERS

- A. General: Except as otherwise indicated, provide manufacturer's standard ceiling air diffusers where shown; of size, shape, capacity and type indicated; constructed of materials and components as indicated, and as required for complete installation.
- B. Performance: Provide ceiling air diffusers that have, as minimum, temperature and velocity traverses, throw and drop, and noise criteria ratings for each size device as listed in manufacturer's current data.

- C. Ceiling Compatibility: Provide diffusers with border styles that are compatible with adjacent ceiling systems, and that are specifically manufactured to fit into ceiling module with accurate fit and adequate support. Refer to general construction drawings and specifications for types of ceiling systems which will contain each type of ceiling air diffuser.
- D. Types: Provide ceiling diffusers of type, capacity, and with accessories and finishes as listed on diffuser schedule. The following requirements shall apply to nomenclature indicated on schedule:
 - 1. Diffuser Faces:
 - a. Round: Round housing, core of concentric rings, round duct connection.
 - b. Square: Square housing, core of square concentric louvers, square or round duct connection.
 - c. Linear: Extruded aluminum continuous slot, single or multiple.
 - 2. Diffuser Mountings:
 - a. Lay-in: Diffuser housing sized to fit between ceiling exposed suspension tee bars and rest on top surface of tee bar.
 - b. Duct-mounted.
 - 3. Diffuser Patterns:
 - a. Fixed: Fixed position core with concentric rings or louvers for radial air flow around entire perimeter of diffuser.
 - b. Adjustable: Manual adjustable core with concentric rings or louvers, fully adjustable for horizontal to vertical air flow.
 - 4. Diffuser Dampers:
 - a. Opposed Blade: Adjustable opposed blade damper assembly, key operated from face of diffuser.
 - b. Integral: Combination volume control and pattern adjustment for linear diffusers.
 - 5. Diffuser Accessories:
 - a. Equalizing Deflectors: Adjustable parallel blades in frame for straightening air flow.
 - b. Blank-Off Baffles: Arc segments designed to fit into diffuser housing to divert air flow from impinging on obstruction, and to create directional pattern.
 - c. Operating Keys: Tools designed to fit through diffuser face and operate volume control device and/or pattern adjustment.
 - 6. Diffuser Finishes:
 - a. White Enamel: Semi-gloss white enamel prime finish.

2.03 WALL REGISTERS AND GRILLES

- A. General: Except as otherwise indicated, provide manufacturer's standard wall registers and grilles where shown; of size, shape, capacity and type indicated; constructed of materials and components as indicated, and as required for complete installation.
- B. Performance: Provide wall registers and grilles that have, as minimum, temperature and velocity traverses, throw and drop, and noise criteria ratings for each size device as listed in manufacturer's current data.

- C. Wall Compatibility: Provide registers and grilles with border styles that are compatible with adjacent wall systems, and that are specifically manufactured to fit into wall construction with accurate fit and adequate support. Refer to general construction drawings and specifications for types of wall construction which will contain each type of wall register and grille.
- D. Types: Provide wall registers and grilles of type, capacity, and with accessories and finishes as listed on register and grille schedule. The following requirements shall apply to nomenclature indicated on schedule:
 - 1. Register and Grille Materials:
 - a. Steel Construction (ST): Manufacturer's standard stamped sheet steel frame and adjustable blades.
 - b. Aluminum Construction (AL): Manufacturer's standard extruded aluminum frame and adjustable blades.
 - 2. Register and Grille Faces:
 - a. Horizontal Straight Blades: Horizontal blades, individually adjustable, at manufacturer's standard spacing.
 - b. Vertical Straight Blades: Vertical blades, individually adjustable, at manufacturer's standard spacing.
 - c. Horizontal 45° Fixed Blades: Horizontal blades, fixed at 45°, at manufacturer's standard spacing.
 - 3. Register and Grille Patterns:
 - a. Single Deflection: 1 set of blades in face.
 - b. Double Deflection: 2 sets of blades in face, rear set at 90° to face set.
 - 4. Register and Grille Dampers:
 - a. Opposed Blade: Adjustable opposed blade damper assembly, key operated from face of register.
 - 5. Register and Grille Accessories:
 - a. Operating Keys: Tools designed to fit through register or grille face and operate volume control device and/or pattern adjustment.
 - 6. Register and Grille Finishes:
 - a. White Enamel: Semi-gloss white enamel prime finish.

2.04 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3: EXECUTION

3.01 EXAMINATION

- A. Examine areas where diffusers, registers, and grilles are to be installed for compliance with requirements for installation tolerances and other conditions affecting performance of equipment.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 INSTALLATION

- A. Install diffusers, registers, and grilles level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.
- C. Install diffusers, registers, and grilles with airtight connections to ducts and to allow service and maintenance of dampers, air extractors, and fire dampers.

3.03 ADJUSTING

- A. After installation, adjust diffusers, registers, and grilles to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 23 37 13

SECTION 23 74 14

PACKAGED, OUTDOOR, ENERGY RECOVERY AIR-HANDLING UNITS

PART 1: GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes packaged, outdoor, central-station air-handling units (rooftop units) with the following components and accessories:
 - 1. Direct-expansion cooling.
 - 2. Hot Gas Reheat
 - 3. Gas furnace.
 - 4. Economizer outdoor- and return-air damper section.
 - 5. Integral, space temperature controls.
 - 6. Roof curbs.
 - 7. Bolt-on energy recovery wheel section.
 - 8. Alternate No. 2: Bypass mixing box.

1.03 DEFINITIONS

- A. DDC: Direct-digital controls.
- B. Outdoor-Air Refrigerant Coil: Refrigerant coil in the outdoor-air stream to reject heat during cooling operations and to absorb heat during heating operations. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- C. Outdoor-Air Refrigerant-Coil Fan: The outdoor-air refrigerant-coil fan in RTUs. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- D. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, outdoor, central-station air-handling units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.
- E. Supply-Air Fan: The fan providing supply air to conditioned space. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.
- F. Supply-Air Refrigerant Coil: Refrigerant coil in the supply-air stream to absorb heat (provide cooling) during cooling operations and to reject heat (provide heating) during heating operations. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.

1.04 SUBMITTALS

- A. Product Data: Include manufacturer's technical data for each RTU, including rated capacities, dimensions, required clearances, characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control wiring.

- C. Coordination Drawings: Plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Structural members to which RTUs will be attached.
 - 2. Roof openings
 - 3. Roof curbs and flashing.
- D. Field quality-control test reports.
- E. Operation and Maintenance Data: For RTUs to include in emergency, operation, and maintenance manuals.
- F. Warranty: Special warranty specified in this Section.

1.05 QUALITY ASSURANCE

- A. ARI Compliance:
 - 1. Comply with ARI 210/240 and ARI 340/360 for testing and rating energy efficiencies for RTUs.
 - 2. Comply with ARI 270 for testing and rating sound performance for RTUs.
 - 3. Comply with ARI 1060 for rating heat recovery wheels.
- B. ASHRAE Compliance:
 - 1. Comply with ASHRAE 15 for refrigeration system safety.
 - 2. Comply with ASHRAE 33 for methods of testing cooling and heating coils.
 - 3. Comply with ASHRAE/IESNA 90.1 for minimum efficiency of heating and cooling.
 - 4. Heat recovery rotors shall meet applicable guidelines (Method 84-91),
- C. NFPA Compliance: Comply with NFPA 90A and NFPA 90B.
- D. UL Compliance: Comply with UL 1995.
- E. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.06 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fan Belts: One set for each belt-driven fan.
 - 2. Filters: Provide a minimum of three sets of both pre and final filters for each unit. One set shall be installed during temporary operation. Monitor filter dust and debris build-up and replace as needed such that the total pressure drop across the filter bank does not exceed 1.0 in w.c. Install a clean set of both pre and final filters just prior to system balancing. Coordinate scheduling with the Test and Balance Contractor to ensure that new filters are installed when final filters shall be turned over. Obtain a receipt from the Owner that new filters have been installed and the quantity of additional filters that have been turned over.

1.07 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to replace components of RTU's that fail in materials or workmanship within specified warranty period.
 - 1. Compressor: 5 year limited warranty.
 - 2. Stainless Heat Exchanger: 15 year limited warranty.
 - 3. Energy Recovery Wheel: 5 year limited warranty.

PART 2: PRODUCTS

2.01 MANUFACTURERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Packaged, Outdoor, Indirect-fired, Energy Recovery Units less than 50 tons.
 - a. Lennox.
 - b. Aeon.
 - c. Valent
 - d. Energy Labs.
 - e. Semco
 - f. Johnson Controls, Inc.

2.02 CASING

- A. General Fabrication Requirements for Casings: Reinforced panels, fabricated to allow removal for access to internal parts and components, with joints between sections sealed. The unit shall be specifically constructed for outdoor installation. Construct base of welded structural steel channel with integral lifting lugs. Coat base with 2-part epoxy primer and modified enamel top coat.
- B. Exterior Casing Material: Exterior panels constructed of heavy-gauge galvanized steel with two layer enamel paint finish
- C. Casing Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
1. Panels adjacent to conditioned air are fully insulated with non-hygroscopic fiberglass insulation
 2. Unit base is fully insulated
- D. Condensate Drain Pans: Formed sections of stainless-steel sheet, a minimum of 2 inches deep, and complying with ASHRAE 62.
1. Drain Connections: Threaded nipple. Provide PVC nearest roof drain.
 2. Pan-Top Surface Coating: Corrosion-resistant compound.

2.03 BOLT-ON ENERGY RECOVERY WHEEL SECTION

- A. Provide enthalpy type energy recovery wheel section compatible with rooftop unit system that directly connects to unit and is incorporated into factory controls sequence with the following features and characteristics.
1. Wheel constructed of lightweight polymer material coated with a desiccant silica gel.
 2. Wheels shall be designed to be removed from the unit for ease of inspection and maintenance, be easily cleanable.
 3. Unit shall have up to 73% net effectiveness per AHRI tests.
 4. Motors/Blowers shall have permanently lubricated ball bearings with thermal overload protection and adjustable sheaves for blower speed adjustment.
 5. Low ambient kit with factory controlled frost protection cycle.
 6. Provide factory mounted and controlled motorized outside air and exhaust dampers.
 7. Complete with single-point power connection and factory supplied disconnect switch.
 8. Provide with 2" MERV 8 filters on both intake and exhaust sections.

2.04 BLOWER/MOTOR

- A. General: Scroll fans shall have a minimum 0.7 wheel diameter clearance to walls. All fans shall have pillow block bearings with minimum L-50 200,000 hour rating.
- B. Blowers: Supply blowers shall be Class II 12 blade aluminum plenum type with AF wheel. Exhaust blowers shall be Class II 12 blade aluminum plenum type with AF wheel.
- C. Motors: Motors shall be 3 phase ODP with NEMA frame and 1.15 service factor. Motor base shall be adjustable. Motor brake horsepower shall not exceed scheduled values. Fan brake horsepower shall not exceed 85% of motor horsepower. All motors shall comply with EPACT efficiency requirements. Provide factory multi-stage air volume option.
- D. Drives: Drives shall be adjustable for 10hp motors and smaller, fixed for 15hp motors and larger. All drives shall be minimum 2-groove with 2 belts and minimum 1.2 service factor.
- E. Isolation: Blower and motor shall be mounted on a unitary base with 1" deflection housed seismic rated spring isolators.
- F. Accessories:
 - 1. Lube Lines: Provide extended lube lines for fans/motors. Terminate lube lines inside nearest access door.
- G. Fan Motor: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."

2.05 COILS

- A. Supply-Air Refrigerant Coil:
 - 9. Aluminum-plate fin and seamless copper tube in steel casing with equalizing-type vertical distributor.
 - 10. Coil Split: Interlaced.
 - 11. Condensate Drain Pan: Stainless steel formed with pitch and drain connections complying with ASHRAE 62.
- B. Outdoor-Air Refrigerant Coil:
 - 1. Aluminum-plate fin and seamless copper tube in steel casing with equalizing-type vertical distributor.

2.06 REFRIGERANT CIRCUIT COMPONENTS

- A. Compressor: Hermetic, scroll, mounted on vibration isolators; with internal overcurrent and high-temperature protection, internal pressure relief, and crankcase heater.
- B. Refrigeration Specialties:
 - 1. Expansion valve with replaceable thermostatic element.
 - 2. Refrigerant filter/dryer.
 - 3. Manual-reset high-pressure safety switch.
 - 4. Automatic-reset low-pressure safety switch.
 - 5. Minimum off-time relay.
 - 6. Automatic-reset compressor motor thermal overload.
 - 7. Hot Gas Reheat for Dehumidification

2.07 AIR FILTRATION

- A. Minimum arrestance according to ASHRAE 52.1, and a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.
 - 1. Pleated: Minimum 90 percent arrestance, and MERV 8.

2.08 GAS FURNACE

- A. Description: Factory assembled, piped, and wired; complying with ANSI Z21.47 and NFPA 54.
 - 1. CSA Approval: Designed and certified by and bearing label of CSA.
- B. Burners: Stainless steel with a minimum thermal efficiency of 80 percent.
 - 1. Fuel: Natural gas.
 - 2. Ignition: Electronically controlled electric spark, hot-surface igniter with flame sensor or direct spark pilot ignition.
- C. Heat-Exchanger and Drain Pan: Stainless steel.
- D. Power Vent: Integral, motorized centrifugal fan interlocked with gas valve.
- E. Gas Control Valve:
 - 1. For units less than 50 tons: Two-stage heating.
 - 2. Delay time of 30 seconds between low and high heat stages
- F. Gas Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

2.09 DAMPERS

- A. Outdoor, Return-Air, Exhaust-Air, and Heat Exchanger Face and Bypass Dampers: Parallel- or opposed-blade galvanized-steel dampers mechanically fastened to cadmium plated for galvanized-steel operating rod in reinforced cabinet. Connect operating rods with common linkage and interconnect linkages so dampers operate simultaneously.

2.10 ELECTRICAL POWER CONNECTION

- A. Wire units according to NEC and ETL list the entire unit. ETL listing of electrical panel only is unacceptable. All major electrical components shall be UL listed. Factory wire unit for single point power connection. Enclose all power wiring in liquid tight conduit.
- B. Provide non-fused disconnect, fan motor starters/protectors. Contractors, control transformer, control circuit fusing, service switch, and terminal block.
- C. Provide NEMA 3R electrical/control panel.
- D. Factory test wiring and controls before shipment.
- E. Rooftop section and energy recovery section has independent power supplies. Coordinate with electrical contractor for required connections.

2.11 CONTROLS

- A. All controls shall be factory provided and installed with LONworks communication card interface with District's existing Tridium front-end. Refer to Specification Section 23 09 93 "BAS Sequence of Operations" for the control intent. Provide all required contacts and relays to complete control sequences. Factory controller shall receive a space temperature setpoint from the District's DDC system. The factory packaged controller shall reset the discharge air temperature and run on its own internal controls to maintain the space temperature setpoint.

2.12 ACCESSORIES

- A. Duplex, 115-V, ground-fault-interrupter outlet with 15-A overcurrent protection. Include transformer if required. Outlet shall be energized even if the unit main disconnect is open.
- C. Filter differential pressure switch with sensor tubing on either side of filter. Set for final filter pressure loss.
- D. Coil guards of painted, galvanized-steel wire.
- E. Hail guards of galvanized steel, painted to match casing.

2.13 ROOF CURBS

- A. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.
 - 1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - a. Materials: ASTM C 1071, Type I or II.
 - b. Thickness: 2 inches.
 - 2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
 - a. Liner Adhesive: Comply with ASTM C 916, Type I.
 - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
 - c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
 - d. Liner Adhesive: Comply with ASTM C 916, Type I.
- B. Curb Height: 14 inches.

2.14 ALTERNATE NO. 2: BYPASS MIXING BOX (IN LIEU OF ENERGY RECOVERY SECTION)

- A. As part of Alternate No. 2, provide a bolt-on bypass mixing box assembly, as manufactured by Ruskin, model RRS 50-307-49 in lieu of Bolt-on Energy Recovery System. Unit shall be compatible with supplied rooftop unit with the following features and characteristics.
 - 1. Casing constructed to match rooftop unit, fully insulated with 1" fiberglass having 1.5lb. density. Access doors shall be provided on both sides.
 - 2. Unit shall come complete factory wired, tested, and compatible with rooftop controller for a fully functional system through the factory packaged controller.
 - 3. Base bid curb shall be replaced with bypass mixing box curb to allow supply airstream to pass back through assemblies' return/relief damper and mix with outside air back into rooftop section.

PART 3: EXECUTION

3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of RTUs.
- B. Examine roughing-in for RTUs to verify actual locations of piping and duct connections before equipment installation.
- C. Examine roofs for suitable conditions where RTUs will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 INSTALLATION

- A. **Roof Curb:** Install on roof structure or concrete base, level and secure. Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction specified in Division 07 Section "Roof Accessories." Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.
- B. **Unit Support:** Install unit level on structural curbs. Coordinate wall penetrations and flashing with wall construction. Secure RTUs to structural support with anchor bolts.

3.03 CONNECTIONS

- A. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.
- B. Install piping adjacent to RTUs to allow service and maintenance.
 - 1. **Gas Piping:** Comply with applicable requirements in Division 23 Section "Facility Natural-Gas Piping" Connect gas piping to burner, full size of gas train inlet, and connect with union and shutoff valve with sufficient clearance for burner removal and service.
- C. Duct installation requirements are specified in other Division 23 Sections. Drawings indicate the general arrangement of ducts. The following are specific connection requirements:
 - 1. Install ducts to termination at top of roof curb.
 - 2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.
 - 3. Connect supply ducts to RTUs with flexible duct connectors specified in Division 23 Section " Air Duct Accessories."
 - 4. Install return-air duct continuously through roof structure.
- D. As part of the Base Bid and Alternate No. 2, connect and install either the ERU section or the mixing box assembly, including all curbs, wiring, ductwork, dampers, and controls.

3.04 FIELD QUALITY CONTROL

- A. Perform tests and inspections and prepare test reports.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing. Report results in writing.
- B. Tests and Inspections:
 - 1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.
 - 2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.

3.05 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
- B. Complete installation and startup checks according to manufacturer's written instructions and do the following:
 - 1. Inspect for visible damage to unit casing.
 - 2. Inspect for visible damage to furnace combustion chamber.
 - 3. Inspect for visible damage to compressor, coils, and fans.
 - 4. Inspect internal insulation.
 - 5. Verify that labels are clearly visible.
 - 6. Verify that clearances have been provided for servicing.
 - 7. Coordinate with BAS Contractor and verify that controls are connected and operable.
 - 8. Verify that filters are installed.
 - 9. Clean condenser coil and inspect for construction debris.
 - 10. Clean furnace flue and inspect for construction debris.
 - 11. Connect and purge gas line.
 - 12. Remove packing from vibration isolators.
 - 13. Inspect operation of barometric relief dampers.
 - 14. Verify lubrication on fan and motor bearings.
 - 15. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.

16. Adjust fan belts to proper alignment and tension.
17. Start unit according to manufacturer's written instructions.
 - a. Start refrigeration system.
 - b. Do not operate below recommended low-ambient temperature.
 - c. Complete startup sheets and attach copy with Contractor's startup report.
18. Inspect and record performance of interlocks and protective devices; verify sequences.
19. Operate unit for an initial period as recommended or required by manufacturer.
20. Perform the following operations for both minimum and maximum firing. Adjust burner for peak efficiency.
 - a. Measure gas pressure on manifold.
 - b. Inspect operation of power vents.
 - c. Measure combustion-air temperature at inlet to combustion chamber.
 - d. Measure flue-gas temperature at furnace discharge.
 - e. Perform flue-gas analysis. Measure and record flue-gas carbon dioxide and oxygen concentration.
 - f. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.
21. Calibrate thermostats.
22. Adjust and inspect high-temperature limits.
23. Inspect outdoor-air dampers for proper stroke and interlock with return-air dampers.
24. Start refrigeration system and measure and record the following when ambient is a minimum of 15 deg F above return-air temperature:
 - a. Coil leaving-air, dry- and wet-bulb temperatures.
 - b. Coil entering-air, dry- and wet-bulb temperatures.
 - c. Outdoor-air, dry-bulb temperature.
 - d. Outdoor-air-coil, discharge-air, dry-bulb temperature.
25. Inspect controls for correct sequencing of heating, mixing dampers, refrigeration, and normal and emergency shutdown.
26. Measure and record the following minimum and maximum airflows. Plot fan volumes on fan curve.
 - a. Supply-air volume.
 - b. Return-air volume.
 - c. Relief-air volume.
 - d. Outdoor-air intake volume.
27. Simulate maximum cooling demand and inspect the following:
 - a. Compressor refrigerant suction and hot-gas pressures.
 - b. Short circuiting of air through condenser coil or from condenser fans to outdoor-air intake.
28. Verify operation of remote panel including pilot-light operation and failure modes. Inspect the following:
 - a. High-temperature limit on gas-fired heat exchanger.
 - b. Low-temperature safety operation.
 - c. Filter high-pressure differential alarm.

- d. Economizer to minimum outdoor-air changeover.
- e. Relief-air fan operation.
- f. Smoke and firestat alarms.

29. After startup and performance testing and prior to Substantial Completion, replace existing filters with new filters.

3.06 CLEANING AND ADJUSTING

- A. After completing system installation and testing, adjusting, and balancing RTU and air-distribution systems, clean filter housings and install new filters.

3.07 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain RTUs. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION 23 74 14

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SECTION 26 0500

BASIC ELECTRICAL REQUIREMENTS

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the contract, including General and Supplementary Conditions, Special Conditions and Division 1 specification sections, apply to work of this section.
- B. Provide all items, articles, materials, operations or methods listed, mentioned or scheduled on drawings and/or herein, including all labor, materials, equipment and incidentals necessary and required for their completion.
- C. The items in this section are supplementary to the requirements set forth in other portions of the specifications as indicated under Item "A" above.

1.02 DRAWINGS

- A. The drawings show the location and general arrangement of equipment, electrical systems and related items. They shall be followed as closely as elements of the construction will permit.
- B. Examine the drawings of other trades and verify the conditions governing the work on the job site. Arrange work accordingly, providing such fittings, conduit, junction boxes and accessories as may be required to meet such conditions.
- C. Deviations from the drawings, with the exception of minor changes in routing and other such incidental changes that do not affect the functioning or serviceability of the systems, shall not be made without the written approval of the Architect/Engineer.
- D. The architectural and structural drawings take precedence in all matters pertaining to the building structure, mechanical drawings in all matters pertaining to mechanical trades and electrical drawings in all matters pertaining to electrical trades. Where there are conflicts or differences between the drawings for the various trades, report such conflicts or differences to the Architect/Engineer for resolution.

1.03 INSPECTION OF SITE

- A. Visit the site, examine and verify the conditions under which the work must be conducted before submitting proposal.
- B. The submitting of a proposal implies that the contractor has visited the site and understands the conditions under which the work must be conducted.

1.04 CONTRACT BREAKDOWN

- A. Within two (2) weeks following award of contract, submit to the Architect/Engineer for approval a contract amount breakdown. Breakdown shall be submitted on a form similar to the form available at the Architect/Engineer's office. All requests for payment shall be based on the approved breakdown.

1.05 TEMPORARY FACILITIES

- A. Provide and remove upon completion of the project, in accordance with the general conditions, a complete temporary electrical and telephone service during construction.

1.06 ALTERNATES

- A. See Alternate Section and other applicable parts of the specifications.

1.07 GUARANTEE

- A. Contractor guarantees that the installation is free from defects and agrees to replace or repair, any part of this installation which becomes defective within a period of one year following final acceptance, unless noted otherwise, provided that such failure is due to defects in the equipment, material or installation or to follow the specifications and drawings. File with the Owner any and all guarantees from the equipment manufacturers.

1.08 CODES, PERMITS AND FEES

- A. Unless otherwise indicated, all required permits, licenses, inspections, approvals and fees for electrical work shall be secured and paid for by the contractor. All work shall conform to all applicable codes, rules and regulations.
- B. Rules of local utility companies shall be complied with. Check with the utility company supplying service to the installation and determine all devices including, but not limited to, all current and potential transformers, meter boxes, C.T. cabinets and meters which will be required and include the cost of all such items in proposal.
- C. All work shall be executed in accordance with the rules and regulations set forth in local and state codes. Prepare any detailed drawings or diagrams which may be required by the governing authorities. Where the drawings and/or specifications indicate materials or construction in excess of code requirements, the drawings and/or specifications shall govern.

1.09 STANDARDS OF MATERIAL AND WORKMANSHIP:

- A. All materials shall be new. The electrical and physical properties of all materials, and the design, performance characteristics, and methods of construction of all items of equipment, shall be in accordance with the latest issue of the various, applicable Standard Specifications of the following recognized authorities:
 - 1. A.N.S.I. American National Standards Institute
 - 2. A.S.T.M. American Society for Testing Materials
 - 3. I.C.E.A. Insulated Cable Engineers Association
 - 4. I.E.E.E. Institute of Electrical and Electronics Engineers
 - 5. N.E.C. National Electrical Code
 - 6. N.E.M.A. National Electrical Manufacturer's Association
 - 7. U.L. Underwriters Laboratories, Inc.
- B. Perform all work in a first class and workmanlike manner, in accordance with the latest accepted standards and practices for the Trades involved.
- C. All equipment of the same or similar systems shall be by the same manufacturer.

1.10 RECORD DRAWINGS

- A. Provide complete operating and maintenance instruction manuals covering all electrical equipment herein specified, together with parts lists. All literature shall be furnished in triplicate for Owner and shall be bound in book or ring binder form as directed by Architect/ Engineer.
- B. The operating and maintenance instructions shall include a brief, general description for all electrical systems including, but not limited to:
- C. Routine maintenance procedures.
- D. Trouble-shooting procedures.
- E. Shop Drawings
- F. Any equipment offered as a substitution shall be equal in quality, durability, appearance, ampacity, and efficiency through all ranges of operation, shall conform with arrangements and space limitations of the equipment shown on the plans and/or specified, shall be compatible with the other components of the system. All costs to make these items of equipment comply with these requirements including, but not limited to, conduit, wiring, bus work, enclosures and building alterations shall be included in the original bid. Similar equipment shall be by one manufacturer.

1.11 SHOP DRAWINGS/SUBMITTALS

- A. All shop drawings shall be submitted in groupings of similar and/or related items (lighting fixtures, switchgear, etc.). Incomplete submittal groupings will be returned unchecked.
- B. Submit for approval eight (8) copies of shop drawings for all electrical systems or equipment but not limited to the items listed below. Where items are referred to by symbolic designation on the drawings

and specifications, all submittals shall bear the same designation (light fixtures). Refer to other sections of the electrical specifications for additional requirements.

1. Disconnect Switches
2. Wiring Devices
3. Fire Alarm Devices to match existing system
4. Surface Raceways

1.12 MANUFACTURERS LISTED

- A. The listing of specific manufacturers does not imply acceptance of their products that do not meet the specified ratings, features and functions. Manufacturers listed are not relieved from meeting these specifications in their entirety.
- B. Products in compliance with the specification and manufactured by others not named will be considered only if pre-approved by the Engineer ten (10) days prior to bid date.

1.13 USE OF EQUIPMENT

- A. The use of any equipment, or any part thereof for purposes other than testing even with the Owner's consent, shall not be construed to be an acceptance of the work on the part of the Owner, nor be construed to obligate the Owner in any way to accept improper work or defective materials.
- B. Do not use Owner's lamps for temporary lighting except as allowed and directed by the Owner. Equip lighting fixtures with new lamps when the project is turned over to the Owner.

PART 2 EXECUTION

2.01 INSTALLATION OF EQUIPMENT

- A. Install all equipment in strict accordance with all directions and recommendations furnished by the manufacturer. Where such directions are in conflict with the drawings and specifications, report such conflicts to the Architect/Engineer for resolution.

2.02 COORDINATION

- A. Install work to avoid interference with work of other trades including, but not limited to, architectural and mechanical trades. Remove and relocate any work that causes an interference at contractor's expense. Disputes regarding the cause of an interference will be resolved by the Construction Manager or Architect/Engineer.

2.03 CHASES AND RECESSES

- A. Provided by the architectural trades, but the contractor shall be responsible for their accurate location and size.

2.04 CUTTING, PATCHING AND DAMAGE TO OTHER WORK

- A. Refer to General Conditions for requirements.
- B. All cutting, patching and repair work shall be performed by the contractor through approved, qualified subcontractors. Contractor shall include full cost of same in bid.

2.05 EXCAVATION AND BACKFILLING

- A. Provide all excavation, trenching, tunneling, dewatering and backfilling required for the electrical work. Coordinate the work with other excavating and backfilling in the same area.
- B. Where conduit is installed less than 2"6" below the surface of pavement, provide concrete encasement, 4" minimum coverage, all around or as shown on the electrical drawings.
- C. Backfill all excavations inside building, under drives and parking areas with well-tamped granular material. Backfill all excavations under wall footings with lean mix concrete up to underside of footings and extend concrete within excavation a minimum of four (4) feet each side of footing. Granular backfill shall be placed in layers not more than 8 inches in thickness, 95 percent compaction throughout with approved compaction equipment. Tamp, roll as required. Excavated material shall not be used.

- D. Backfill outside building with granular material to a height 12 inches over top of pipe compacted to 95 percent compaction as specified above. Backfill remainder of excavation with unfrozen, excavated material in such a way to prevent settling. Tamp, roll as required.

2.06 EQUIPMENT FOUNDATION AND SUPPORTS

- A. Shall be as required or as shown on plans or specified.
- B. Provide concrete bases and supports for floor mounted electrical equipment.
- C. Provide concrete house keeping bases 4" above finished floor, with leveling channels, where noted, for floor-mounted equipment.
- D. For equipment suspended from ceilings or walls, furnish and install all inserts, rods, structural steel frames, brackets and platforms required.

2.07 EQUIPMENT CONNECTIONS

- A. Make connections to equipment, motors, lighting fixtures, and other items included in the work in accordance with the approved shop drawings and rough-in measurements furnished by the manufacturers of the particular equipment furnished. All additional connections not shown on the drawings, but called out by the equipment manufacturer's shop drawings shall be provided.

2.08 ACCESS DOORS

- A. Provide access doors for installation by architectural trades. In the walls, provide Milcor No. "DW" or "M" as required to make all controls, electrical boxes and other equipment installed by the contractor accessible. Minimum size 12 inches x 12 inches. In the ceiling, provide Milcor No. 3210, 3105 or 3206 for accessibility as mentioned above, 24 inches x 24 inches minimum size. The plaster or acoustical tile insert shall be by the architectural trades. Areas with accessible ceilings (ceilings where tiles are not fastened in place and can be individually removed without removal of adjacent tiles) will not require access doors.
- B. When access doors are in fire resistant wall or ceilings, they must bear the Underwriter's Laboratories, Inc., Label, with time design rating equal to or exceeding that of the wall or ceiling unless they were a part of the tested assembly.

2.09 CLEANING

- A. All debris shall be removed daily as required to maintain the work area in a neat, orderly condition.
- B. Final cleanup shall include, but not be limited to, washing of fixture lenses or louvers, switchboards, substations, motor control centers, panels, etc. Fixture reflectors and lenses or louvers shall be left with no water marks or cleaning streaks.

2.10 PROTECTION AND HANDLING OF EQUIPMENT AND MATERIALS

- A. Equipment and materials shall be protected from theft, injury or damage.
- B. Protect conduit openings with temporary plugs or caps.
- C. Provide adequate storage for all equipment and materials delivered to the job site. Location of the space will be designated by the Construction Manager or Architect/Engineer. Equipment set in place in unprotected areas must be provided with temporary protection.

2.11 NAMEPLATES AND DIRECTORIES

- A. Identify switchgear, motor controls, panelboards, safety switches, etc., with manufacturer's nameplate, shop order, where applicable on composite assemblies, and designations used on the Drawings. Nameplates shall be laminated phenolic plastic, beveled edged white with engraved black letters. Except where impractical, letters and numerals shall be a minimum of 1/4 inch high. Nameplates shall be mechanically secured. Pressure sensitive nameplates are not acceptable. Panel directories shall be neatly typed, showing equipment served and location for each breaker or switch with a clear plastic protective cover.

- B. For detailed requirements refer to Section 26 0553 IDENTIFICATION FOR ELECTRICAL SYSTEMS.

2.12 EXTRA WORK

- A. For any extra electrical work which may be proposed, this Contractor shall furnish to the Construction Manager, an itemized breakdown of the estimated cost of the materials and labor required to complete this work. The Contractor shall proceed only after receiving a written order from the Construction Manager establishing the agreed price and describing the work to be done.

2.13 DRAWINGS AND MEASUREMENTS

- A. These Specifications and accompanying Drawings are intended to describe and provide for finished work. They are intended to be cooperative, and what is called for by either shall be as binding as if call for by both. The Contractor will understand that the work herein described shall be complete in every detail.
- B. The Drawings are not intended to be scaled for rough-in measurements nor to serve as Shop Drawings. Field measurements necessary for ordering materials and fitting the installation to the building construction and arrangement shall be taken by the Contractor. The Contractor shall check latest Architectural drawings and locate light switches from same where door swings are different from Electrical Drawings.

END OF SECTION

SECTION 26 0501

MINOR ELECTRICAL DEMOLITION

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Electrical demolition.

1.02 SUMMARY

- A. The work covered under this section consists of the furnishing of all necessary labor, supervision, materials, equipment, and services to completely execute the system of minor electrical demolition as described in this specification.
- B. The demolition documents plans and specification have been prepared from existing non-as built documents and cursory non-invasive field investigation.
- C. It is the contractors obligation to become familiar with the extent of demolition and the existing condition before submitting their bid.
- D. During demolition if the contractor discovers unforseen significant non code compliance conditions of the existing installation they shall notify the Architect and Engineer immediately in writting.
- E. During demolition the contractor shall record on the as-builts all demolished circuits numbers that can be used for new circuiting.

1.03

PART 2 PRODUCTS

2.01 MATERIALS AND EQUIPMENT

- A. Materials and equipment for patching and extending work: As specified in individual sections.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify field measurements and circuiting arrangements are as shown on Drawings.
- B. Verify that abandoned wiring and equipment serve only abandoned facilities.
- C. Demolition drawings are based on casual field observation and existing record documents.
- D. Report discrepancies to Washtenaw Interim before disturbing existing installation.
- E. Beginning of demolition means installer accepts existing conditions.

3.02 PREPARATION

- A. Disconnect electrical systems in walls, floors, and ceilings to be removed.
- B. Coordinate utility service outages with utility company.
- C. Provide temporary wiring and connections to maintain existing systems in service during construction. When work must be performed on energized equipment or circuits, use personnel experienced in such operations.
- D. Existing Electrical Service: Maintain existing system in service until new system is complete and ready for service. Disable system only to make switchovers and connections. Minimize outage duration.
 - 1. Obtain permission from Washtenaw Interim at least 24 hours before partially or completely disabling system.
 - 2. Make temporary connections to maintain service in areas adjacent to work area.
- E. Existing Fire Alarm System: Maintain existing system in service until new system is accepted. Disable system only to make switchovers and connections. Minimize outage duration.

1. Notify Washtenaw Interim before partially or completely disabling system.
2. Notify local fire service.

3.03 DEMOLITION AND EXTENSION OF EXISTING ELECTRICAL WORK

- A. Remove, relocate, and extend existing installations to accommodate new construction.
- B. Remove abandoned wiring to source of supply.
- C. Remove exposed abandoned conduit, including abandoned conduit above accessible ceiling finishes. Cut conduit flush with walls and floors, and patch surfaces.
- D. Disconnect abandoned outlets and remove devices. Remove abandoned outlets if conduit servicing them is abandoned and removed. Provide blank cover for abandoned outlets that are not removed.
- E. Disconnect and remove abandoned luminaires. Remove brackets, stems, hangers, and other accessories.
- F. Repair adjacent construction and finishes damaged during demolition and extension work.
- G. Maintain access to existing electrical installations that remain active. Modify installation or provide access panel as appropriate.
- H. Extend existing installations using materials and methods compatible with existing electrical installations, or as specified.

3.04 CLEANING AND REPAIR

- A. Clean and repair existing materials and equipment that remain or that are to be reused.
- B. Luminaires: Remove existing luminaires for cleaning. Use mild detergent to clean all exterior and interior surfaces; rinse with clean water and wipe dry. Replace lamps, ballasts and broken electrical parts.

END OF SECTION

SECTION 26 0519

LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Single conductor building wire.
- B. Nonmetallic-sheathed cable.
- C. Underground feeder and branch-circuit cable.
- D. Metal-clad cable.
- E. Wiring connectors.
- F. Heat shrink tubing.
- G. Wire pulling lubricant.

1.02 RELATED REQUIREMENTS

- A. Section 07 8400 - Firestopping.
- B. Section 26 0501 - Minor Electrical Demolition: Disconnection, removal, and/or extension of existing electrical conductors and cables.
- C. Section 26 0526 - Grounding and Bonding for Electrical Systems: Additional requirements for grounding conductors and grounding connectors.
- D. Section 26 0553 - Identification for Electrical Systems: Identification products and requirements.

1.03 REFERENCE STANDARDS

- A. ASTM B3 - Standard Specification for Soft or Annealed Copper Wire; 2001 (Reapproved 2007).
- B. ASTM B787/B787M - Standard Specification for 19 Wire Combination Unilay-Stranded Copper Conductors for Subsequent Insulation; 2004 (Reapproved 2009).
- C. NECA 1 - Standard for Good Workmanship in Electrical Construction; National Electrical Contractors Association; 2010.
- D. NECA 120 - Standard for Installing Armored Cable (AC) and Metal-Clad Cable (MC); National Electrical Contractors Association; 2006.
- E. NETA STD ATS - Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems; International Electrical Testing Association; 2009.
- F. NFPA 70 - National Electrical Code; National Fire Protection Association; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- G. UL 486A-486B - Wire Connectors; Current Edition, Including All Revisions.
- H. UL 486C - Splicing Wire Connectors; Current Edition, Including All Revisions.
- I. UL 486D - Sealed Wire Connector Systems; Current Edition, Including All Revisions.
- J. UL 493 - Thermoplastic-Insulated Underground Feeder and Branch-Circuit Cables; Current Edition, Including All Revisions.
- K. UL 1569 - Metal-Clad Cables; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate sizes of raceways, boxes, and equipment enclosures installed under other sections with

- the actual conductors to be installed, including adjustments for conductor sizes increased for voltage drop.
- 2. Coordinate with electrical equipment installed under other sections to provide terminations suitable for use with the conductors to be installed.
- 3. Notify Strategic Energy Solutions, Inc. of any conflicts with or deviations from the contract documents. Obtain direction before proceeding with work.

1.05 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for conductors and cables, including detailed information on materials, construction, ratings, listings, and available sizes, configurations, and stranding.
- C. Manufacturer's Installation Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, and installation of product.

1.06 QUALITY ASSURANCE

- A. Conform to requirements of NFPA 70.
- B. Maintain at the project site a copy of each referenced document that prescribes execution requirements.
- C. Manufacturer Qualifications: Company specializing in manufacturing the products specified in this section with minimum three years documented experience.

1.07 DELIVERY, STORAGE, AND HANDLING

- A. Receive, inspect, handle, and store conductors and cables in accordance with manufacturer's instructions.

PART 2 PRODUCTS

2.01 CONDUCTOR AND CABLE APPLICATIONS

- A. Do not use conductors and cables for applications other than as permitted by NFPA 70 and product listing.
- B. Provide single conductor building wire installed in suitable raceway unless otherwise indicated, permitted, or required.
- C. Nonmetallic-sheathed cable is not permitted.
- D. Metal-clad cable is permitted only as follows:
 - 1. Where not otherwise restricted, may be used:
 - a. Where concealed above accessible ceilings for final connections from junction boxes to luminaires.
 - 1) Maximum Length: 6 feet.
 - b. Where concealed in hollow stud walls, above accessible ceilings, and under raised floors for branch circuits up to 20 A.
 - 1) Exception: Provide single conductor building wire in raceway for circuit homerun from first outlet to panelboard.
 - 2. In addition to other applicable restrictions, may not be used:
 - a. Unless approved by Washtenaw Interim.
 - b. Where exposed to damage.
 - c. For damp, wet, or corrosive locations, unless provided with a PVC jacket listed as suitable for those locations.

2.02 CONDUCTOR AND CABLE MANUFACTURERS

- A. Cerro Wire LLC: www.cerrowire.com.
- B. Encore Wire Corporation: www.encorewire.com.

- C. Southwire Company: www.southwire.com.
- D. Substitutions: See Section 01 6000 - Product Requirements.

2.03 ALL CONDUCTORS AND CABLES

- A. Provide products that comply with requirements of NFPA 70.
- B. Provide products listed and classified by Underwriters Laboratories Inc. as suitable for the purpose indicated.
- C. Unless specifically indicated to be excluded, provide all required conduit, boxes, wiring, connectors, etc. as required for a complete operating system.
- D. Comply with NEMA WC 70.
- E. Thermoplastic-Insulated Conductors and Cables: Listed and labeled as complying with UL 83.
- F. Thermoset-Insulated Conductors and Cables: Listed and labeled as complying with UL 44.
- G. Conductor Material:
 - 1. Provide copper conductors only. Aluminum conductors are not acceptable for this project. Conductor sizes indicated are based on copper.
 - 2. Copper Conductors: Soft drawn annealed, 98 percent conductivity, uncoated copper conductors complying with ASTM B3, ASTM B8, or ASTM B787/B787M unless otherwise indicated.
 - 3. Tinned Copper Conductors: Comply with ASTM B33.
- H. Minimum Conductor Size:
 - 1. Branch Circuits: 12 AWG.
 - a. Exceptions:
 - 1) 20 A, 120 V circuits longer than 75 feet: 10 AWG, for voltage drop.
 - 2) 20 A, 120 V circuits longer than 150 feet: 8 AWG, for voltage drop.
- I. Where conductor size is not indicated, size to comply with NFPA 70 but not less than applicable minimum size requirements specified.
- J. Conductor Color Coding:
 - 1. Color code conductors as indicated unless otherwise required by the authority having jurisdiction. Maintain consistent color coding throughout project.
 - 2. Color Coding Method: Integrally colored insulation.
 - a. Conductors size 4 AWG and larger may have black insulation color coded using vinyl color coding electrical tape.
 - 3. Color Code:
 - a. 208Y/120 V, 3 Phase, 4 Wire System:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Phase C: Blue.
 - 4) Neutral/Grounded: White.
 - b. 240/120 V, 1 Phase, 3 Wire System:
 - 1) Phase A: Black.
 - 2) Phase B: Red.
 - 3) Neutral/Grounded: White.
 - c. Equipment Ground, All Systems: Green.
 - d. Isolated Ground, All Systems: Green with yellow stripe.
 - e. Travelers for 3-Way and 4-Way Switching: Pink.
 - f. For modifications or additions to existing wiring systems, comply with existing color code when existing code complies with NFPA 70 and is approved by the authority having jurisdiction.
 - g. For control circuits, comply with manufacturer's recommended color code.

2.04 SINGLE CONDUCTOR BUILDING WIRE

- A. Manufacturers:

1. Copper Building Wire:
 - a. Cerro Wire LLC: www.cerrowire.com.
 - b. Encore Wire Corporation: www.encorewire.com.
 - c. Southwire Company: www.southwire.com.
 - d. Substitutions: See Section 01 6000 - Product Requirements.
- B. Description: Single conductor insulated wire.
- C. Conductor Stranding:
 1. Feeders and Branch Circuits:
 - a. Size 10 AWG and Smaller: Solid.
 - b. Size 8 AWG and Larger: Stranded.
- D. Insulation Voltage Rating: 600 V.
- E. Insulation:
 1. Copper Building Wire: Type THHN/THWN or THHN/THWN-2, except as indicated below.
 - a. Size 4 AWG and Larger: Type XHHW-2.
 - b. Installed Underground: Type XHHW-2.
 - c. Fixture Wiring Within Luminaires: Type TFFN/TFN for luminaires with labeled maximum temperature of 90 degrees C; Approved suitable type for luminaires with labeled maximum temperature greater than 90 degrees C.

2.05 NONMETALLIC-SHEATHED CABLE

- A. Description: NFPA 70, Type NM multiple-conductor cable listed and labeled as complying with UL 719, Type NM-B.
- B. Conductor Stranding:
 1. Size 10 AWG and Smaller: Solid.
 2. Size 8 AWG and Larger: Stranded.
- C. Insulation Voltage Rating: 600 V.

2.06 METAL-CLAD CABLE

- A. Manufacturers:
 1. AFC Cable Systems Inc: www.afcweb.com.
 2. Encore Wire Corporation: www.encorewire.com.
 3. Southwire Company: www.southwire.com.
 4. Substitutions: See Section 01 6000 - Product Requirements.
- B. Description: NFPA 70, Type MC cable listed and labeled as complying with UL 1569, and listed for use in classified firestop systems to be used.
- C. Conductor Stranding:
 1. Size 10 AWG and Smaller: Solid.
 2. Size 8 AWG and Larger: Stranded.
- D. Insulation Voltage Rating: 600 V.
- E. Insulation: Type THHN, THHN/THWN, or THHN/THWN-2.
- F. Grounding: Full-size integral equipment grounding conductor.
- G. Armor: Steel, interlocked tape.
- H. Provide PVC jacket applied over cable armor where indicated or required for environment of installed location.

2.07 WIRING CONNECTORS

- A. Description: Wiring connectors appropriate for the application, suitable for use with the conductors to be connected, and listed as complying with UL 486A-486B or UL 486C as applicable.

- B. Connectors for Grounding and Bonding: Comply with Section 26 0526.
- C. Wiring Connectors for Splices and Taps:
 - 1. Copper Conductors Size 8 AWG and Smaller: Use twist-on insulated spring connectors.
 - 2. Copper Conductors Size 6 AWG and Larger: Use mechanical connectors or compression connectors.
- D. Do not use push-in wire connectors as a substitute for twist-on insulated spring connectors.
- E. Mechanical Connectors: Provide bolted type or set-screw type.
 - 1. Manufacturers:
 - a. Burndy: www.burndy.com.
 - b. IlSCO: www.ilsco.com.
 - c. Thomas & Betts Corporation: www.tnb.com.
 - d. Substitutions: See Section 01 6000 - Product Requirements.
- F. Compression Connectors: Provide circumferential type or hex type crimp configuration.
 - 1. Manufacturers:
 - a. Burndy: www.burndy.com.
 - b. IlSCO: www.ilsco.com.
 - c. Thomas & Betts Corporation: www.tnb.com.
 - d. Substitutions: See Section 01 6000 - Product Requirements.
- G. Crimped Terminals: Nylon-insulated, with insulation grip and terminal configuration suitable for connection to be made.
 - 1. Manufacturers:
 - a. Burndy: www.burndy.com.
 - b. IlSCO: www.ilsco.com.
 - c. Thomas & Betts Corporation: www.tnb.com.
 - d. Substitutions: See Section 01 6000 - Product Requirements.

2.08 WIRING ACCESSORIES

- A. Heat Shrink Tubing: Heavy-wall, split-resistant, with factory-applied adhesive; rated 600 V; suitable for direct burial applications; listed as complying with UL 486D.
- B. Wire Pulling Lubricant: Listed; suitable for use with the conductors or cables to be installed and suitable for use at the installation temperature.
 - 1. Manufacturers:
 - a. 3M: www.3m.com.
 - b. American Polywater Corporation: www.polywater.com.
 - c. Ideal Industries, Inc: www.idealindustries.com.
 - d. Substitutions: See Section 01 6000 - Product Requirements.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that interior of building has been protected from weather.
- B. Verify that work likely to damage wire and cable has been completed.
- C. Verify that raceways, boxes, and equipment enclosures are installed and are properly sized to accommodate conductors and cables in accordance with NFPA 70.
- D. Verify that field measurements are as shown on the drawings.
- E. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Circuiting Requirements:
 - 1. Unless dimensioned, circuit routing indicated is diagrammatic.
 - 2. When circuit destination is indicated and routing is not shown, determine exact routing required.

3. Arrange circuiting to minimize splices.
 4. Include circuit lengths required to install connected devices within 10 ft of location shown.
 5. Maintain separation of Class 1, Class 2, and Class 3 remote-control, signaling, and power-limited circuits in accordance with NFPA 70.
 6. Maintain separation of wiring for emergency systems in accordance with NFPA 70.
 7. Circuiting Adjustments: Unless otherwise indicated, when branch circuits are shown as separate, combining them together in a single raceway is not permitted.
 - a. Provide no more than six current-carrying conductors in a single raceway. Dedicated neutral conductors are considered current-carrying conductors.
 - b. Increase size of conductors as required to account for ampacity derating.
 - c. Size raceways, boxes, etc. to accommodate conductors.
 8. Common Neutrals: Unless otherwise indicated, sharing of neutral/grounded conductors among up to three single phase branch circuits of different phases installed in the same raceway is not permitted. Provide dedicated neutral/grounded conductor for each individual branch circuit.
- B. Install products in accordance with manufacturer's instructions.
- C. Install conductors and cable in a neat and workmanlike manner in accordance with NECA 1.
- D. Install metal-clad cable (Type MC) in accordance with NECA 120.
- E. Installation in Raceway:
1. Tape ends of conductors and cables to prevent infiltration of moisture and other contaminants.
 2. Pull all conductors and cables together into raceway at same time.
 3. Do not damage conductors and cables or exceed manufacturer's recommended maximum pulling tension and sidewall pressure.
 4. Use suitable wire pulling lubricant where necessary, except when lubricant is not recommended by the manufacturer.
- F. Paralleled Conductors: Install conductors of the same length and terminate in the same manner.
- G. Secure and support conductors and cables in accordance with NFPA 70 using suitable supports and methods approved by the authority having jurisdiction. Provide independent support from building structure. Do not provide support from raceways, piping, ductwork, or other systems.
- H. Terminate cables using suitable fittings.
1. Metal-Clad Cable (Type MC):
 - a. Use listed fittings.
 - b. Cut cable armor only using specialized tools to prevent damaging conductors or insulation. Do not use hacksaw or wire cutters to cut armor.
- I. Install conductors with a minimum of 12 inches of slack at each outlet.
- J. Neatly train and bundle conductors inside boxes, wireways, panelboards and other equipment enclosures.
- K. Make wiring connections using specified wiring connectors.
1. Make splices and taps only in accessible boxes. Do not pull splices into raceways or make splices in conduit bodies or wiring gutters.
 2. Remove appropriate amount of conductor insulation for making connections without cutting, nicking or damaging conductors.
 3. Do not remove conductor strands to facilitate insertion into connector.
 4. Clean contact surfaces on conductors and connectors to suitable remove corrosion, oxides, and other contaminants. Do not use wire brush on plated connector surfaces.
 5. Mechanical Connectors: Secure connections according to manufacturer's recommended torque settings.
 6. Compression Connectors: Secure connections using manufacturer's recommended tools and dies.
- L. Insulate splices and taps that are made with uninsulated connectors using methods suitable for the application, with insulation and mechanical strength at least equivalent to unspliced conductors.
1. Dry Locations: Use insulating covers specifically designed for the connectors, electrical tape, or heat shrink tubing.
 - a. For taped connections, first apply adequate amount of rubber splicing electrical tape or

- electrical filler tape, followed by outer covering of vinyl insulating electrical tape.
 - b. For taped connections likely to require re-entering, including motor leads, first apply varnished cambric electrical tape, followed by adequate amount of rubber splicing electrical tape, followed by outer covering of vinyl insulating electrical tape.
- 2. Damp Locations: Use insulating covers specifically designed for the connectors, electrical tape, or heat shrink tubing.
 - a. For connections with insulating covers, apply outer covering of moisture sealing electrical tape.
 - b. For taped connections, follow same procedure as for dry locations but apply outer covering of moisture sealing electrical tape.
- M. Insulate ends of spare conductors using vinyl insulating electrical tape.
- N. Field-Applied Color Coding: Where vinyl color coding electrical tape is used in lieu of integrally colored insulation as permitted in Part 2 under "Color Coding", apply half overlapping turns of tape at each termination and at each location conductors are accessible.
- O. Install firestopping to preserve fire resistance rating of partitions and other elements, using materials and methods specified in Section 07 8400.
- P. Unless specifically indicated to be excluded, provide final connections to all equipment and devices, including those furnished by others, as required for a complete operating system.

3.03 FIELD QUALITY CONTROL

- A. Perform inspection, testing, and adjusting in accordance with Section 01 4000.
- B. Inspect and test in accordance with NETA STD ATS, except Section 4.
- C. Perform inspections and tests listed in NETA STD ATS, Section 7.3.2. The insulation resistance test is required for all conductors. The resistance test for parallel conductors listed as optional is not required.
- D. Correct deficiencies and replace damaged or defective conductors and cables.

END OF SECTION

SECTION 26 0526

GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Grounding and bonding requirements.
- B. Conductors for grounding and bonding.
- C. Connectors for grounding and bonding.
- D. Grounding and bonding components.

1.02 RELATED REQUIREMENTS

- A. Section 26 0519 - Low-Voltage Electrical Power Conductors and Cables: Additional requirements for conductors for grounding and bonding, including conductor color coding.
- B. Section 26 0553 - Identification for Electrical Systems: Identification products and requirements.

1.03 REFERENCE STANDARDS

- A. IEEE 81 - Guide for Measuring Earth Resistivity, Ground Impedance, and Earth Surface Potentials of a Ground System; 1983.
- B. NECA 1 - Standard for Good Workmanship in Electrical Construction; National Electrical Contractors Association; 2010.
- C. NETA STD ATS - Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems; International Electrical Testing Association; 2009.
- D. NFPA 70 - National Electrical Code; National Fire Protection Association; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.
- E. UL 467 - Grounding and Bonding Equipment; Current Edition, Including All Revisions.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Notify Strategic Energy Solutions, Inc. of any conflicts with or deviations from the contract documents. Obtain direction before proceeding with work.

1.05 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements for submittals procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for grounding and bonding system components.
- C. Shop Drawings:
 - 1. Indicate proposed arrangement for signal reference grids. Include locations of items to be bonded and methods of connection.
- D. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, and installation of product.
- E. Field quality control test reports.
- F. Project Record Documents: Record actual locations of grounding electrode system components and connections.

1.06 QUALITY ASSURANCE

- A. Conform to requirements of NFPA 70.

- B. Maintain at the project site a copy of each referenced document that prescribes execution requirements.

PART 2 PRODUCTS

2.01 GROUNDING AND BONDING REQUIREMENTS

- A. Do not use products for applications other than as permitted by NFPA 70 and product listing.
- B. Unless specifically indicated to be excluded, provide all required components, conductors, connectors, conduit, boxes, fittings, supports, accessories, etc. as necessary for a complete grounding and bonding system.
- C. Where conductor size is not indicated, size to comply with NFPA 70 but not less than applicable minimum size requirements specified.
- D. Grounding System Resistance:
 - 1. Achieve specified grounding system resistance under normally dry conditions unless otherwise approved by Strategic Energy Solutions, Inc.. Precipitation within the previous 48 hours does not constitute normally dry conditions.
 - 2. Grounding Electrode System: Not greater than 5 ohms to ground, when tested according to IEEE 81 using "fall-of-potential" method.
 - 3. Between Grounding Electrode System and Major Electrical Equipment Frames, System Neutral, and Derived Neutral Points: Not greater than 0.5 ohms, when tested according to IEEE 81 using "point-to-point" methods.
- E. Grounding Electrode System:
 - 1. Provide connection to required and supplemental grounding electrodes indicated to form grounding electrode system.
 - a. Provide continuous grounding electrode conductors without splice or joint.
 - b. Install grounding electrode conductors in raceway where exposed to physical damage. Bond grounding electrode conductor to metallic raceways at each end with bonding jumper.
 - 2. Metal Building or Structure Frame:
 - a. Provide connection to metal building or structure frame effectively grounded in accordance with NFPA 70 at nearest accessible location.
 - 3. Ground Rod Electrode(s):
 - a. Provide three electrodes in an equilateral triangle configuration unless otherwise indicated or required.
 - b. Space electrodes not less than 10 feet from each other and any other ground electrode.
 - c. Where location is not indicated, locate electrode(s) at least 5 feet outside building perimeter foundation as near as possible to electrical service entrance; where possible, locate in softscape (uncovered) area.
 - 4. Provide additional ground electrode(s) as required to achieve specified grounding electrode system resistance.
- F. Bonding and Equipment Grounding:
 - 1. Provide bonding for equipment grounding conductors, equipment ground busses, metallic equipment enclosures, metallic raceways and boxes, device grounding terminals, and other normally non-current-carrying conductive materials enclosing electrical conductors/equipment or likely to become energized as indicated and in accordance with NFPA 70.
 - 2. Where circuit conductor sizes are increased for voltage drop, increase size of equipment grounding conductor proportionally in accordance with NFPA 70.
 - 3. Unless otherwise indicated, connect wiring device grounding terminal to branch circuit equipment grounding conductor and to outlet box with bonding jumper.
 - 4. Terminate branch circuit equipment grounding conductors on solidly bonded equipment ground bus only. Do not terminate on neutral (grounded) or isolated/insulated ground bus.
 - 5. Provide bonding jumper across expansion or expansion/deflection fittings provided to accommodate conduit movement.
- G. Communications Systems Grounding and Bonding:
 - 1. Provide intersystem bonding termination at service equipment or metering equipment enclosure and at disconnecting means for any additional buildings or structures in accordance with NFPA 70.

2. Provide bonding jumper in raceway from intersystem bonding termination to each communications room or backboard and provide ground bar for termination.
 - a. Bonding Jumper Size: 6 AWG, unless otherwise indicated or required.
 - b. Raceway Size: 3/4 inch unless otherwise indicated or required.
 - c. Ground Bar Size: 1/4 by 2 by 12 inches unless otherwise indicated or required.

2.02 GROUNDING AND BONDING COMPONENTS

- A. General Requirements:
 1. Provide products listed, classified, and labeled by Underwriter's Laboratories Inc. (UL) or testing firm acceptable to authority having jurisdiction as suitable for the purpose indicated.
 2. Provide products listed and labeled as complying with UL 467 where applicable.
- B. Conductors for Grounding and Bonding, in addition to requirements of Section 26 0519:
 1. Use insulated copper conductors unless otherwise indicated.
 - a. Exceptions:
 - 1) Use bare copper conductors where installed underground in direct contact with earth.
 - 2) Use bare copper conductors where directly encased in concrete (not in raceway).
- C. Connectors for Grounding and Bonding:
 1. Description: Connectors appropriate for the application and suitable for the conductors and items to be connected; listed and labeled as complying with UL 467.
 2. Unless otherwise indicated, use exothermic welded connections for underground, concealed and other inaccessible connections.
 3. Unless otherwise indicated, use mechanical connectors, compression connectors, or exothermic welded connections for accessible connections.

2.03 MANUFACTURERS

- A. Cooper Power Systems, a division of Cooper Industries: www.cooperindustries.com.
- B. Framatome Connectors International: www.fciconnect.com.
- C. Lightning Master Corporation: www.lightningmaster.com.

2.04 ELECTRODES

- A. Manufacturers:
 1. Cooper Power Systems, a division of Cooper Industries: www.cooperindustries.com.
 2. Framatome Connectors International: www.fciconnect.com.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that work likely to damage grounding and bonding system components has been completed.
- B. Verify that field measurements are as shown on the drawings.
- C. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Install grounding and bonding system components in a neat and workmanlike manner in accordance with NECA 1.
- C. Make grounding and bonding connections using specified connectors.
 1. Remove appropriate amount of conductor insulation for making connections without cutting, nicking or damaging conductors. Do not remove conductor strands to facilitate insertion into connector.
 2. Remove nonconductive paint, enamel, or similar coating at threads, contact points, and contact surfaces.
 3. Exothermic Welds: Make connections using molds and weld material suitable for the items to be

- connected in accordance with manufacturer's recommendations.
4. Mechanical Connectors: Secure connections according to manufacturer's recommended torque settings.
 5. Compression Connectors: Secure connections using manufacturer's recommended tools and dies.
- D. Identify grounding and bonding system components in accordance with Section 26 0553.
 - E. Install ground electrodes at locations indicated. Install additional rod electrodes as required to achieve specified resistance to ground.
 - F. Provide grounding electrode conductor and connect to reinforcing steel in foundation footing where indicated. Bond steel together.
 - G. Provide bonding to meet requirements described in Quality Assurance.

3.03 FIELD QUALITY CONTROL

- A. Perform inspection in accordance with Section 01 4000.
- B. Inspect and test in accordance with NETA STD ATS except Section 4.
- C. Perform inspections and tests listed in NETA STD ATS, Section 7.13.
- D. Perform ground electrode resistance tests under normally dry conditions. Precipitation within the previous 48 hours does not constitute normally dry conditions.
- E. Investigate and correct deficiencies where measured ground resistances do not comply with specified requirements.

END OF SECTION

SECTION 26 0529

HANGERS AND SUPPORTS FOR ELECTRICAL

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Support and attachment components for equipment, conduit, cable, boxes, and other electrical work.

1.02 RELATED REQUIREMENTS

- A. Section 03 3000 - Cast-in-Place Concrete: Concrete equipment pads.
- B. Section 26 0534 - Conduit: Additional support and attachment requirements for conduits.
- C. Section 26 0537 - Boxes: Additional support and attachment requirements for boxes.
- D. Section 26 5100 - Interior Lighting: Additional support and attachment requirements for interior luminaires.
- E. Construction requirements for concrete bases

1.03 REFERENCE STANDARDS

- A. ASTM A123/A123M - Standard Specification for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products; 2012.
- B. ASTM A153/A153M - Standard Specification for Zinc Coating (Hot-Dip) on Iron and Steel Hardware; 2009.
- C. ASTM B633 - Standard Specification for Electrodeposited Coatings of Zinc on Iron and Steel; 2011.
- D. MFMA-4 - Metal Framing Standards Publication; Metal Framing Manufacturers Association; 2004.
- E. NECA 1 - Standard for Good Workmanship in Electrical Construction; National Electrical Contractors Association; 2010.
- F. NFPA 70 - National Electrical Code; National Fire Protection Association; Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.

1.04 ADMINISTRATIVE REQUIREMENTS

- A. Coordination:
 - 1. Coordinate sizes and arrangement of supports and bases with the actual equipment and components to be installed.
 - 2. Coordinate the work with other trades to provide additional framing and materials required for installation.
 - 3. Coordinate compatibility of support and attachment components with mounting surfaces at the installed locations.
 - 4. Coordinate the arrangement of supports with ductwork, piping, equipment and other potential conflicts installed under other sections or by others.
 - 5. Notify Strategic Energy Solutions, Inc. of any conflicts with or deviations from the contract documents. Obtain direction before proceeding with work.
- B. Sequencing:
 - 1. Do not install products on or provide attachment to concrete surfaces until concrete has fully cured in accordance with Section 03 3000.

1.05 SUMMARY

- A. ASTM A682 Standard Specification for Steel, Strip, High-Carbon, Cold-Rolled, Spring Quality.
- B. The work covered under this section consists of the furnishing of all necessary labor, supervision, materials, equipment, and services to completely execute the system of conduit hangers and supports as described in this specification.

- C. Rated Strength: Adequate in tension, shear, and pullout force to resist maximum loads calculated or imposed for this project, with a minimum structural safety factor of five times the applied force.

1.06 SUBMITTALS

- A. See Section 01 3000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide manufacturer's standard catalog pages and data sheets for metal channel (strut) framing systems, non-penetrating rooftop supports, and post-installed concrete and masonry anchors.
- C. Shop Drawings: Include details for fabricated hangers and supports where materials or methods other than those indicated are proposed for substitution.
- D. Product Data: Provide manufacturer's catalog data for fastening systems.
- E. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by product testing agency. Include instructions for storage, handling, protection, examination, preparation, and installation of product.

1.07 QUALITY ASSURANCE

- A. Comply with NFPA 70.
- B. Comply with applicable building code.

1.08 DELIVERY, STORAGE, AND HANDLING

- A. Receive, inspect, handle, and store products in accordance with manufacturer's instructions.
- B. Conduit hangers and supports shall have the manufacturer's name and part number stamped on the part for identification.
- C. Manufacturer: Company specializing in manufacturing products specified in this section with a minimum of five years documented experience in the industry, and certified ISO 9000.

1.09 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03.
- B. Coordinate installation of roof curbs, equipment supports, and roof penetrations.

PART 2 PRODUCTS

2.01 SUPPORT AND ATTACHMENT COMPONENTS

- A. General Requirements:
 - 1. Provide all required hangers, supports, anchors, fasteners, fittings, accessories, and hardware as necessary for the complete installation of electrical work.
 - 2. Provide products listed, classified, and labeled by Underwriter's Laboratories Inc. (UL) or testing firm acceptable to authority having jurisdiction as suitable for the purpose indicated, where applicable.
 - 3. Where support and attachment component types and sizes are not indicated, select in accordance with manufacturer's application criteria as required for the load to be supported. Include consideration for vibration, equipment operation, and shock loads where applicable.
 - 4. Do not use products for applications other than as permitted by NFPA 70 and product listing.
 - 5. Steel Components: Use corrosion resistant materials suitable for the environment where installed.
 - a. Indoor Dry Locations: Use zinc-plated steel or approved equivalent unless otherwise indicated.
 - b. Zinc-Plated Steel: Electroplated in accordance with ASTM B633.
 - c. Galvanized Steel: Hot-dip galvanized after fabrication in accordance with ASTM A123/A123M or ASTM A153/A153M.
- B. Conduit and Cable Supports: Straps, clamps, etc. suitable for the conduit or cable to be supported.
 - 1. Conduit Straps: One-hole or two-hole type; steel or malleable iron.

2. Conduit Clamps: Bolted type unless otherwise indicated.
3. Manufacturers:
 - a. Erico International Corporation: www.erico.com.
 - b. O-Z/Gedney, a brand of Emerson Industrial Automation: www.emersonindustrial.com.
 - c. Thomas & Betts Corporation: www.tnb.com.
- C. Outlet Box Supports: Hangers, brackets, etc. suitable for the boxes to be supported.
 1. Manufacturers:
 - a. Erico International Corporation: www.erico.com.
 - b. O-Z/Gedney, a brand of Emerson Industrial Automation: www.emersonindustrial.com.
 - c. Thomas & Betts Corporation: www.tnb.com.
- D. Metal Channel (Strut) Framing Systems: Factory-fabricated continuous-slot metal channel (strut) and associated fittings, accessories, and hardware required for field-assembly of supports.
 1. Comply with MFMA-4.
 2. Channel Material:
 - a. Indoor Dry Locations: Use painted steel, zinc-plated steel, or galvanized steel.
 3. Minimum Channel Thickness: 12 gauge.
 4. Minimum Channel Dimensions: 1-5/8 inch width by 13/16 inch height.
 5. Manufacturers:
 - a. Cooper B-Line, a division of Cooper Industries: www.cooperindustries.com.
 - b. Thomas & Betts Corporation: www.tnb.com.
 - c. Unistrut, a brand of Atkore International Inc: www.unistrut.com.
 - d. Substitutions: See Section 01 6000 - Product Requirements.
- E. Hanger Rods: Threaded zinc-plated steel unless otherwise indicated.
 1. Minimum Size, Unless Otherwise Indicated or Required:
 - a. Equipment Supports: 1/2 inch diameter.
 - b. Single Conduit up to 1 inch (27mm) trade size: 1/4 inch diameter.
 - c. Single Conduit larger than 1 inch (27mm) trade size: 3/8 inch diameter.
 - d. Trapeze Support for Multiple Conduits: 3/8 inch diameter.
 - e. Outlet Boxes: 1/4 inch diameter.
 - f. Luminaires: 1/4 inch diameter.
- F. Anchors and Fasteners:
 1. Unless otherwise indicated and where not otherwise restricted, use the anchor and fastener types indicated for the specified applications.

2.02 MANUFACTURERS

- A. Thomas & Betts Corporation: www.tnb.com.
- B. Power-Strut, Division of Allied Support Systems
- C. Hilti Corporation
- D. ERICO, International Corporation.
- E. B-Line Systems Inc..

2.03 MATERIALS

- A. Hangers, Supports, Anchors, and Fasteners - General: Protective zinc coating either Electro-Plated (ASTM B633 SCI or SC3), Pre-Galvanized (ASTM A525 coating designation G90) or Hot-Dip Galvanized after fabrication (ASTM A123). The minimum thickness of zinc coating shall be 0.2 mill (5 micrometers)..
- B. Provide materials of size and type adequate to carry the loads of equipment and conduit, including weight of wire in conduit.
- C. Supports: Fabricated of structural steel or formed steel members; galvanized.
- D. Anchors and Fasteners:

1. Concrete Structural Elements: Use precast inserts, expansion anchors, powder-actuated anchors, or preset inserts.
 2. Steel Structural Elements: Use beam clamps, steel spring clips, steel ramset fasteners, or welded fasteners.
 3. Concrete Surfaces: Use self-drilling anchors or expansion anchors.
 4. Hollow Masonry, Plaster, and Gypsum Board Partitions: Use toggle bolts or hollow wall fasteners.
 5. Solid Masonry Walls: Use expansion anchors or preset inserts.
 6. Sheet Metal: Use sheet metal screws.
 7. Wood Elements: Use wood screws.
- E. Formed Steel Channel:
1. Product: Pre-galvanized strut.
 2. Substitutions: See Section 01 6000 - Product Requirements.
- F. Powder-Actuated Anchors:
1. Product: Hilti DX Series
 2. Substitutions: See Section 01 6000 - Product Requirements.
- G. Conduit Hangers:
1. Shall have a vertical load limit of 100 lbs, and a horizontal load limit of 25 lbs..
 2. Shall be available with either a plain hole for 1/4" bolt or a 1/4-20 thread impression.
 3. Shall be available for 3/8" through 2" EMT, rigid, and aluminum conduit.
 4. Shall be available pre-assembled with manufacturer's specialty fasteners for connection to building structures like beam, flange, drop wire/rod, wood structure, concrete and acoustical tee grid.
- H. Wire Rope Hangers:
1. Wire rope hanger assemblies shall be made of galvanized steel.
 2. Hanger shall meet the fire rating requirements for DIN 4102-2 for 30 minutes at 30 percent of rated load.
 3. Rope hangers shall have a minimum safety factor of 5:1.
 4. Rope hangers are not permitted to support conduits.
 5. Rope hangers are permitted to hang light fixtures, were applicable.
 6. Hangers shall be fully adjustable.
 7. Manufacturer of wire rope hangers shall be:
 - a. ERICO, INC., Speed Link series.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that field measurements are as shown on the drawings.
- B. Verify that mounting surfaces are ready to receive support and attachment components.
- C. Verify that conditions are satisfactory for installation prior to starting work.

3.02 INSTALLATION

- A. Install products in accordance with manufacturer's instructions.
- B. Install support and attachment components in a neat and workmanlike manner in accordance with NECA 1.
- C. Provide independent support from building structure. Do not provide support from piping, ductwork, or other systems.
- D. Unless specifically indicated or approved by Strategic Energy Solutions, Inc., do not provide support from suspended ceiling support system or ceiling grid.
- E. Unless specifically indicated or approved by Strategic Energy Solutions, Inc., do not provide support from roof deck.
- F. Do not penetrate or otherwise notch or cut structural members without approval of Structural Engineer.

- G. Equipment Support and Attachment:
 - 1. Use metal fabricated supports or supports assembled from metal channel (strut) to support equipment as required.
 - 2. Use metal channel (strut) secured to studs to support equipment surface-mounted on hollow stud walls when wall strength is not sufficient to resist pull-out.
 - 3. Use metal channel (strut) to support surface-mounted equipment in wet or damp locations to provide space between equipment and mounting surface.
 - 4. Securely fasten floor-mounted equipment. Do not install equipment such that it relies on its own weight for support.
- H. Secure fasteners according to manufacturer's recommended torque settings.
- I. Remove temporary supports.

3.03 FIELD QUALITY CONTROL

- A. See Section 01 4000 - Quality Requirements, for additional requirements.
- B. Inspect support and attachment components for damage and defects.
- C. Repair cuts and abrasions in galvanized finishes using zinc-rich paint recommended by manufacturer. Replace components that exhibit signs of corrosion.
- D. Correct deficiencies and replace damaged or defective support and attachment components.
- E. Mounting and Anchorage of surface-mounted equipment and components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
 - 1. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 - 2. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete 4-inches thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than 4 inches thick.
 - 3. To Steel: Beam clamps (MSS type 19,21,23,25,or 27) complying with MSS SP-69.
 - 4. To light steel: Sheet metal screws.

END OF SECTION